

AT YESSS INDUSTRIAL OUR PURPOSE IS TO CREATE SUPERIOR VALUE FOR OUR CUSTOMERS BY DELIVERING WORLD CLASS SUPPLIES, SERVICE AND SOLUTIONS

WITH A VASTLY EXPERIENCED TEAM, YESSS INDUSTRIAL PROVIDES TECHNICAL ASSISTANCE WITH SPECIALISED INDUSTRIAL PRODUCTS AND SERVICES.



SUPPLIES

- All the major brands
- Comprehensive product range
- UK branches offer next day delivery on all workwear

SERVICE

- Local branches offering next day FREE delivery service
- Nationwide service also available
- Nearly 500 branches throughout Europe and the UK combined
- Industrial Electronic repair service
- · Special Panel Builds
- Motor Rewinds

SOLUTIONS

- Local customer site visits from the industry experts/partners
- FREE Energy saving surveys: Drives and Power Factor Correction
- Obsolescence survey and reporting
- All branch teams have regular industrial product training











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O INDUSTRIES

Oil & Gas | Mining | Asbestos Handling | Automotive | Aviation | Chemical & Hazardous Materials | Construction | Disease & Contamination | Electronics | Engineering | Food Processing | Forestry | Government & Local Authorities | Motorway & Road Building | Manufacturing | Oil/Grease-Related Environments | Painting & Decorating | Pharmaceutical | Police | Ports & Shipping | Railways | Transport | Tourism & Entertainment | Utilities | Veterinary Services | Warehousing | Welding & Allied Processes | Waste Management and many more.





14 SERIOUS SAFETY HAZARDS TO AVOID



HEAT AND FLAME

Workers in the toughest industries regularly encounter heat and flame. Whether it is radiant, convective or conductive heat, serious injuries and even fatalities are caused by heat and flame hazards. Workers deserve the powerful protection offered by Portwest's innovative flame resistant range of products.

145 STYLES



ELECTRIC ARC

An electric arc is a continuous electric discharge of high current between conductors generating very bright light and intensive heat. If a worker is in close proximity to an Arc flash, serious injury and even death can occur.

83 STYLES



ELECTROSTATIC - ESD

Electrostatic discharge, or ESD as it is more commonly known, is the rapid, spontaneous transfer of electrostatic charge induced by a high electrostatic field. Failure to protect against the dangers of ESD cost industries millions every year.

20 STYLES



VISIBILITY

Workers in low light and poor visibility conditions, especially those working around moving vehicles, need high visibility garments to ensure maximum visibility. Portwest offers 300+ styles - the most comprehensive range of high visibility garments in the market. The new Glowtex styles now offer triple protection.

235 STYLES



EXTREME HOT WEATHER PROTECTION

The harmful effects of the sun seriously compromise workers' health. Heat related fatigue and illness cost employers serious time and money. The Portwest design team have developed innovative cooling products that keep workers cool and protected from extreme heat and sun exposure.

11 STYLES



EXTREME COLD WEATHER PROTECTION

Extremely cold or wet weather conditions present a serious work place hazard. Frostbite and hypothermia are real concerns for many industrial workers. Portwest provides workwear and PPE solutions for all climatic conditions.

44 STYLES



CHEMICAL

Industrial workers face dangers posed by chemicals every day. Chemicals present danger in many forms. As liquids, sprays, dry particles or in pressurised form chemicals pose a serious threat. Portwest offers powerful chemical protection solutions across the range.

91 STYLES

ULTIMATE PROTECTION

AGAINST EXTREME INDUSTRY HAZARDS



SLIP PROTECTION

From heavy manufacturing to the pharmaceutical sector slips, trips and falls are the most common cause of workplace injury. The provision of slip resistant footwear and safety mats is key to protecting workers from this hazard.

131 STYLES



FALLS FROM HEIGHT

Fall protection is put in place to prevent the risks associated with falling from heights, reducing impact force, restricting obstacle and ground collision and restricting users from fall hazard areas.

58 STYLES



IMPACT

Head, hand or foot, impact is a serious workplace hazard. Portwest's team of experts utilise the latest research in materials technology to offer protective equipment that absorbs the maximum amount of force from impacts.

149 STYLES



EYE PROTECTION

Every day workers across the globe loose valuable working hours or suffer potentially life changing injuries due to eye accidents. Portwest eye protection range offers 50 innovative products that provide powerful optical protection against workplace hazards.

52 STYLES



NOISE

Frequent exposure to loud noise is one of the most common work place hazards. Exposure to loud noise can kill the nerve endings in the inner ear and over time the result can be permanent hearing loss that cannot be corrected.

25 STYLES



RESPIRATORY PROTECTION

Respiratory protective equipment is used to protect the individual wearer against inhalation of hazardous substances in workplace air. At worst these hazards may cause cancer, lung impairment, diseases, or death.

39 STYLES



NUCLEAR PARTICLE

Radioactive contamination is a real risk for workers in many industries. Garments that help prevent contamination to skin and hair are a must for workers potentially exposed to this type of hazard.

9 STYLES

EXCLUSIVE INNOVATION

AND DESIGNS





DX4

Stretch your limits with Portwest's most dynamic workwear collection yet. The DX4TM collection combines high performance stretch fabrics with robust oxford panels to provide unparalleled ease of movement and supreme flexibility.





WX3

Portwest WX3™ technical stretch workwear balances comfort, versatility and aesthetics. Products are designed to the highest standards and offer a solution for everyday activity and working environments.





KX3

Portwest KX3™ is a superior line of trend-led apparel combining quality construction to the highest standards and technical fabrics. All KX3 garments have been designed to fully complement each other to allow a personal layering system to be built. A perfect solution for modern workwear.





GPS LOCATOR V1

The Portwest GPS Locator V1 is a low-powered, wireless, geolocation device, is easily attachable to any safety garment or PPE to provide real-time location information about the wearer. Equipped with a long life battery and built in alert button and always 'on' function, this device is essential for workers in a range of industries.







PORTWEST CUT RESISTANT GLOVES

The new Portwest CT Series collection of cut resistant gloves contain no glass or steel fibres while offering excellent levels of cut resistance. Ideal for sensitive skin, the Portwest CT Series offers premium hand protection for the 21st century.

Steel and Glass Fibre Free







SPLASH, OIL + STAIN

- ☑ Helps protect fabric from oil and grease
- ☑ Drives away dirt and grime
- Enhanced water resistance
- ✓ Aids the release of stubborn stains when washing
- ☑ Helps retain fabric softness





WATER RESISTANT

- ✓ Water beads away from the fabric surface
- Repels dirt and helps prevents stains
- Allows for garment breathability
- Enhanced stain removal





DRYING & WICKING

- ✓ Wicks moisture away from the skin
- ✓ Keeps fabric fresh and comfortable
- Retains fabric brightness
- ☑ Powerful protection from stains
- ☑ Enhanced garment breathability
- ☑ Blocks bad odours

EZE3 ZIP

THE FIRST MAJOR ZIP FASTENING TECHNOLOGY FOR A CENTURY

NEW INNOVATIVE ZIP TECHNOLOGY

- ✓ Ideal for those wearing gloves
- Easy to work
- Easy to close
- Ideal for left or right handed users
- ☑ No more fraying or broken zips

EXCLUSIVE ZIP DESIGN









KEY FABRICS

FLAME RESISTANT



Araflame™ is an inherently, flame resistant, lightweight fabric constructed from an aramid blend. Araflame will not ignite, melt or shrink when exposed to heat.



Modaflame™ has been designed and developed to provide flame, welding, electric arc and anti static protection. It is constructed from 60% modacrylic, 39% cotton and 1% carbon fibre.



Constructed from 66% Modacrylic, 32% Polyester and 2% Carbon Fibre, 220g. Modaflame HVO Knit provides inherent flame resistance and anti static protection. The high performance fibres are blended without any chemical treatment giving Modaflame HVO Knit it's unparalleled soft, natural touch and appearance.



Modaflame Rain offers great flame, chemical, electric arc and waterproof protection whilst ensuring high visibility day and



Modaflame Knit is constructed from an inherently fire resistant and anti static yarn and has the ability to withstand heat and protect against the danger caused by static electricity.



BizflameTM Plus has been developed and designed to produce a highly innovative flame resistant fabric with added antistatic properties.



Bizflame Multi has been designed and developed to provide flame, welding, anti-static and chemical protection. The fabric is constructed with 99% cotton and 1% carbon fibre.



Bizflame Rain is specially developed to give full protection against flame & anti-static hazard and also gives the added benefits of high visibility & foul weather protection.



Bizflame Pro has been developed to provide full protection against the dangers of welding, flame & static electricity. It is constructed from 99% cotton, 1% carbon fibre, twill weave.



Bizflame Ultra is blended from 80% cotton, 19% FR potyester and 1% carbon fibre, 340g. The FR potyester content in Bizflame Ultra provides excellent abrasion, shrinkage and colour fastness. This fabric is tough enough to withstand the rigours of industrial laundry making it ideal for the off shore industry.



This smooth, high performance interlock knit is made from 100% FR cotton. The fabric offers superior strength and a lightweight feel. Guaranteed flame resistance for the life of the garment ensures protection and peace of mind. Bizflame knit offers outstanding protection against electric are with an ATPV rating of 12 Cal/cm2, this exceeds the requirements for ARC2 clothing.



The garments in the Bizweld™ Flame Resistant range have been specially designed to guarantee performance and safety whilst providing effective protection at all times.

WORKWEAR



Portwest's cutting edge Kingsmill™ Polyester Stretch is a four-way stretch fabric made from 93% polyester, 7% elastane 270g. This blend provides ease of movement and effortless comfort in active use. The fabric delivers technical superiority with high breathability, moisture wicking and fast drying properties. A UPF rating of 50+ will block 98% of the UV rays.



Kingsmill™ Cotton Stretch is a premium cotton stretch fabric. This twill weave blend of 98% cotton and 2% elastane provides the ultimate in comfort and flexibility. The high cotton content gives an ultra soft handle, and the added elastane delivers ease of movement. This fabric has a UPF rating of 50+ to block 98% of UVF ravis.



Portwest's innovative two way Kingsmill™ Polycotton Stretch fabric is constructed from 65% polyester, 35% cotton. This premium workwear afbric offers excellent abrasion and tear resistant properties whilst the mechanical stretch function ensures full ease of movement for the wearer. A UPF rating of 50+ on this fabric blocks 98% of the UV rays.



Kingsmill Polycotton Carwas is constructed using 65% Polyester, 35% Cotton Carwas 280g with a Peach Finish. This blend offers the ultimate in durability and performance. The fabric finish gives the garments an ultra-soft handle for all day exceptional comfort.



Kingsmill™ fabric guarantees high performance and maximum comfort. The material is fully pre-shrunk, has superior dye retention and all the attributes you would expect from a modern workwear fabric (65% Polyester(35% Cotton).



100% Cotton fabric is comfortable and absorbent. This is suitable for both domestic & high temperature laundering.



Made with 300 Denier 100% polyester yarns, 3000 fabric has super abrasion and tear resistance. The polyurethane (PU) coating on the inside makes the fabric durable and waterproof and the outer has a water and stain repellent coating which helps keen the fabric clean.



Cotton Comfort is constructed from a blend of 55% cotton/45% polyection on the inside for comfort and the polyester on the outside for maximum durability this is a robust fabric that provides ultimate comfort. Certified to EN20471.



Consists of a polypropylene substrate to which a laminated microporous polyethylene film is applied (PP/PE). The outer layer of Biztex™ fabric prevents passage of liquid molecules inwards yet permits the vapor molecules that build up inside to pass out

CLASSICS



Portwest ExtremeTM is a premium high performance rainwear fabric constructed from 100% Polyester, 3000 Stretch Oxford 200g and offers superior comfort, function and endurance in all weather conditions. Waterproof, breathable and windproof to the highest standards, this fabric far exceeds the requirements of ENASA Class 3:3.



This durable, stretchable fabric is tear resistant, anti-fungal, oil, fat, diesel and grease resistant and can be easily wiped clean. All garments are finished with high frequency welded seams ensuring maximum water-resistance.



Sealtex™ Flame is a flame & chemical resistant, PU coated, polyester fabric. It is flexible & lightweight.



Sealtex Ultra is a highly breathable, high technology, PU coated fabric, on a flexible 100% Polyester Tricot knit, 185g. Sealtex Ultra meets high visibility standard EN ISO 20471.



Ripstop fabric is constructed using 100% polyester and is PVC coated. The tough outer ripstop shell guarantees outstanding waterproof protection.



Kingsmill™ Standard fabric has been constructed to a high specification and is the practical choice for your workwear needs (65% Polyester/35% Cotton).

ARAFLAME, MODAFLAME, BIZFLAME, BIZWELD, KINGSMILL, BIZTEX, PORTWEST EXTREME and SEALTEX are Trademarks of Portwest



CE MARKINGS

WORKWEAR

CE Marking on a product indicates compliance with the essential requirements for health & safety as outlined in the PPE Regulation (EU) 2016/425.

The manufacturer of CE-marked goods verifies that the product complies with all applicable EU requirements, such as safety, health and environmental protection, and if stipulated in any EU product legislation, has had them examined by a Notified Body or produced according to a certified production quality system.

Not all products need CE markings. Only product categories subject to relevant directives or regulations are required or allowed to bear

CE marking.End users of protective products should refer to PPE Regulation (EU) 2016/425 for the assessment of health and safety at work. Employers are required to carry out a risk assessment before deciding on the appropriate protective equipment for their employees.

Please contact the local safety authority in your region for additional information on CE marking.

This catalogue offers hundreds of items which are fully CE compliant. This provides total assurance of product manufacturing standards.



BIZTEX

872 CE certified product styles | 9

ACCESSORIES

RAINWEAR

PRODUCTS





DYNAMIC STRETCH



Stretch your limits with Portwest's most dynamic workwear collection yet. This contemporary collection combines all the technical features required of modern workwear, with many clever innovations to ensure the wearer achieves maximum function and style. The DX4TM collection combines high performance stretch fabrics with robust oxford panels to provide unparalleled ease of movement and supreme flexibility. What defines this collection is the cutting edge designs which allow for a full crossover from work to leisure activity.

DX4 is a trademark of Portwest Note: All DX4 garments are Registered European Community Designs





superiority with high breathability, moisture wicking and fast drying properties.

FREE KNEEPADS INCLUDED WITH ALL WORK TROUSERS AND BIB & BRACE STYLES



FREE NOTEPAD INCLUDED WITH ALL DX4 JACKETS, HOODIES, GILETS AND BASE LAYERS.



A UPF rating of 50+ will block 98% of the UV rays.









Portwest's innovative two way Kingsmill™ Polycotton Stretch fabric is constructed from 65% polyester, 35% cotton. This premium workwear fabric offers excellent abrasion and tear resistant properties whilst the mechanical stretch function ensures full ease of movement for the wearer. A UPF rating of 50+ on this fabric blocks 98% of the UV rays.





This collection combines high performance stretch fabrics with stunning design to create our most innovative workwear range so far.



BLACK & METAL GREY

The materials used throughout the DX4 collection are highly technical and offer maximum function for the wearer. The contrast trims chosen are on trend and ensure the garments will look fantastic in all environments.

METRO BLUE

• What defines this collection is the outstanding attention to detail in the design.

This allows a full crossover from work to leisure for the wearer.



DX470
DX4 Baffle Gilet



DX471 DX4 Baffle Jacket



DX474 DX4 Softshell Jacket



DX470

DX4 Baffle Gilet



DX471

DX4 Baffle Jacket



DX474 DX4 Softshell Jacket



DX472 DX4 Zipped Hoodie



DX480 DX4 Zip Base Layer Top



DX460 DX4 Winter Jacket



DX472 DX4 Zipped Hoodie



DX480 DX4 Zip Base Layer Top



DX460 DX4 Winter Jacket



DX440
DX4 Detachable
Holster Pocket
Trouser



DX440
DX4 Detachable
Holster Pocket
Trouser



DX441

DX4 Work Bib
and Brace



DX441

DX4 Work Bib
and Brace



DX440
DX4 Detachable
Holster Pocket
Trouser



DX441 DX4 Work Bib and Brace



STUNNING DESIGN, OUTSTANDING PERFORMANCE



TECHNICAL STRETCH LINING **ENSURES COMPLETE UNRESTRICTED MOVEMENT IN WEAR**

DX4 Winter Jacket

EN 343 CLASS 3:1





100% Polyester Stretch TPU 110g 100% Polyester Stretch Pongee Lining Body- 100% Polyester 140g Sleeve- 100% Polyester 60g Hood and Collar- 100% Polyester 40g |||||||||X Metro Blue, Black S-3XL

*Registered European Community Design







FREENOTEPAD **INCLUDED WITH** THIS DX4 GARMENT







FREE PAIR OF KNEEPADS INCLUDED WITH THIS TROUSER

METRO BLUE

DX4 Detachable Holster Pocket Trouser

EN 14404:2004+A1:2010 TYPE 2

LEVEL 0 (WHEN USED IN COMBINATION WITH \$156)

Kingsmill Polyester Stretch: 93% Polyester, 7% Elastane 270g
Contrast Fabric: 65% Polyester, 35% Cotton Ripstop Weft Stretch 235g Knee Reinforcement: 88% Nylon, 12% Elastane 275g Metro Blue, Black, Metal Grey

REG: 31" (79CM) ADJUSTABLE TO 33" (84CM)			
INCH	СМ	EU	FR
28 - 48	72 - 124	44-64	36 - 60

*Registered European Community Design

TROUSER - NO HOLSTER POCKETS

DX449 **DX4 Work Trouser**



Black, Metal Grey



BIB AND BRACE





DX4 Work Bib and Brace

EN 14404:2004+A1:2010 TYPE 2 LEVEL 0 (WHEN USED IN COMBINATION WITH S156)



Kingsmill Polyester Stretch: 93%
Polyester, 7% Elastane 270g Contrast Fabric: 65% Polyester, 35% Cotton Ripstop Weft Stretch

Knee Reinforcement: 88% Nylon, 12% Elastane 275g

Metro Blue, Black, Metal Grey S-3XL

Regular leg 31 (79cm) adjustable to Tall 33 (84cm)

*Registered European Community Design





MULTIPLE SIDE ZIP COMPARTMENTS

RULE POCKET

STUNNING DESIGN, **OUTSTANDING FUNCTION**

TOP-LOADING KNEE PAD POCKETS

> REINFORCED **PANELS**



FREE PAIR OF KNEEPADS INCLUDED WITH THIS BIB & BRACE





THERMAL





DX4 Baffle Jacket





100% Nylon 60g 75% Polyester, 20% Rayon, 5% Elastane 330g

Insulatex Lining 120g

Metro Blue, Metal Grey

*Registered European Community Design

EASY GRIP PULLERS

BODY-MAPPED DESIGN







DX4 Baffle Gilet





100% Nylon 60g Rayon, 5% Elastane

330g

Insulatex Lining 120g Grey S-3XL

> *Registered European Community Design

PERFECT STYLE FOR **LAYERING**





LEISUREWEAR



INTERNAL POCKETS



DX4 Zip Base Layer



Top

92% Nylon, 8% Elastane 210g

Metro Blue, Black S-3XL

*Registered European Community Design



THUMB HOLES FOR ADDED COMFORT AND EASE OF

LAYERING















75% Polyester, 20% Rayon, 5% Elastane 330g

Metro Blue, Metal Grey S-3XL

> *Registered European Community Design



FREE NOTEPAD INCLUDED WITH ALL DX4 JACKETS, HOODIES, GILETS AND BASE LAYERS.



METRO BLUE



TECHNICAL STRETCH LINING **ENSURES COMPLETE UNRESTRICTED MOVEMENT IN WEAR**



DX4 Winter Jacket EN 343 CLASS 3:1







100% Polyester Stretch TPU 110g 100% Polyester Stretch Pongee Lining Body- 100% Polyester 140g Sleeve- 100% Polyester 60g Hood and Collar- 100% Polyester 40g

Metro Blue, Black S-3XL *Registered European Community Design





FREENOTEPAD **INCLUDED WITH** THIS DX4 GARMENT







FREE PAIR OF KNEEPADS INCLUDED WITH THIS TROUSER

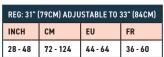
DX440 DX4 Detachable Holster Pocket Trouser

EN 14404:2004+A1:2010 TYPE 2

LEVEL 0 (WHEN USED IN COMBINATION WITH \$156)

Kingsmill Polyester Stretch: 93% Polyester, 7% Elastane 270g Contrast Fabric: 65% Polyester, 35% Cotton Ripstop Weft Stretch 235g Knee Reinforcement: 88% Nylon, 12% Elastane 275g

Metro Blue, Black, Metal Grey



*Registered European Community Design

TROUSER - NO HOLSTER POCKETS

DX449 **DX4 Work Trouser**





BIB AND BRACE





DX4 Work Bib and BraceEN 14404:2004+A1:2010 TYPE 2 LEVEL 0
(WHEN USED IN COMBINATION WITH S156)

Kingsmill Polyester Stretch: 93% Polyester, 7% Elastane 270g

Contrast Fabric: 65% Polyester, 35%
Cotton Ripstop Weft Stretch 235g Knee Reinforcement: 88% Nylon,

12% Elastane 275g

Metro Blue, Black, Metal Grey S-3XL Regular leg 31 (79cm) adjustable to Tall 33 (84cm)

*Registered European Community Design







BLACK

MULTIPLE SIDE ZIP COMPARTMENTS

RULE POCKET

TOP-LOADING KNEE PAD POCKETS

REINFORCED PANELS



FREE PAIR OF KNEEPADS INCLUDED WITH THIS BIB & BRACE





THERMAL





DX4 Baffle Jacket





100% Nylon 60g 75% Polyester, 20% Rayon, 5% Elastane 330g Insulatex Lining 120g Metal Grey, Metro Blue

> *Registered European Community Design

BODY-MAPPED DESIGN

S-3XL







DX4 Baffle Gilet





100% Nylon 60g 75% Polyester, 20% Rayon, 5% Elastane

Insulatex Lining 120g

X Metal Grey, Metro Blue

*Registered European Community Design

PERFECT STYLE FOR **LAYERING**



METAL GREY



LEISUREWEAR







92% Nylon, 8% Elastane 210g

Black, Metro Blue S-3XL

> *Registered European Community Design



THUMB HOLES FOR ADDED COMFORT AND EASE OF LAYERING

2 SIDE ZIP POCKETS FOR SECURE STORAGE



METAL GREY



CONTRAST COLOURING



DX472 DX4 Zipped Hoodie



75% Polyester, 20% Rayon,
5% Elastane 330g Metal Grey, Metro Blue S-3XL

> *Registered European Community Design



FREE NOTEPAD INCLUDED WITH ALL DX4 JACKETS, HOODIES, GILETS AND BASE LAYERS.



25





TECHNICAL **STRETCH** WORKWEAR



PORTWEST. WX3™ technical stretch workwear balances comfort, versatility and aesthetics. Products are designed to the highest standards and offer a solution for everyday activity and working environments.

Constructed with cutting edge fabrics giving superior abrasion resistance and exceptional all-day comfort. Ingenious design solutions on fastenings and pocketing systems give unrivalled fit and security.



WX3 is a Trademark of Portwest Note: All WX3 Garments are Registered Community Designs





Portwest's cutting edge Kingsmill™ Polyester Stretch is a four-way stretch fabric made from 93% polyester, 7% elastane 270g. This blend provides ease of movement and effortless comfort in active use. The fabric delivers technical superiority with high breathability, moisture wicking and fast drying properties. A UPF rating of 50+ will block 98% of the UV rays.



Kingsmill Polycotton Canvas is constructed using 65% Polyester, 35% Cotton Canvas 280g with a Peach Finish. This blend offers the ultimate in durability and performance. The fabric finish gives the garments an ultra-soft handle for all day exceptional comfort.



Ezee ${\sf Zip^{TM}}$ is a highly innovative zip technology available exclusively from Portwest. It brings to the market the first major innovation in zip fastening technology for a century. Ideal for left or right handed users, Ezee Zip is easy to work and securely fasten.





POLYESTER STRETCH

🕍 KINGSMILL" 🚆 CANVAS

EZE3 ZIP





EXTENDABLE LEG LENGTH

SLIM FIT LEG



SIDE ELASTIC WAIST

4-WAY STRETCH FABRIC

HIGH RISE BACK WAISTBAND





PRE-BENT KNEES

TWO TIER KNEE PAD POCKETS

ADJUSTABLE LEG LENGTH



ZIPPED SIDE THIGH POCKET

RULE POCKET

4-WAY STRETCH FABRIC REFLECTIVE TRIM



PERSIAN BLUE



FREE PAIR OF KNEEPADS INCLUDED WITH THIS TROUSER



WX3 Service Trouser

EN 14404:2004+A1:2010 TYPE 2

METAL GREY

LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

Kingsmill Canvas: 65% Polyester, 35% Cotton Canvas
Peach Finish 280g

Metal Grey, Persian Blue

*Registered European Community Design

REG: 31" (79CM) ADJUSTABLE TO 33" (84CM)				
INCH	СМ	EU	FR	
28 - 48	72 - 124	44 - 64	36 - 60	
SHORT: 29" (74CM)				
28 - 42	72 - 108	44 - 58	36 - 54	











EXTENDABLE LEG **LENGTH**



TOOL LOOP 4-WAY STRETCH FABRIC

ZIPPED SIDE THIGH POCKET

RULE POCKET



HOLSTER TROUSER



POCKET

DETACHABLE ID POCKET



PRE-BENT KNEES

TWO TIER KNEE PAD POCKETS









FREE PAIR OF KNEEPADS INCLUDED WITH THIS TROUSER



WX3 Holster Trouser

EN 14404:2004+A1:2010 TYPE 2

LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

Kingsmill Canvas: 65% Polyester, 35% Cotton Canvas Peach Finish 280g

ADJUSTABLE LEG LENGTH

Persian Blue, Metal Grey *Registered European Community Design



REG: 31" (79CM) ADJUSTABLE TO 33" (84CM)				
INCH	СМ	EU	FR	
28 - 48	72 - 124	44 - 64	36 - 60	
SHORT: 29" (74CM)				
28 - 42	72 - 108	44 - 58	36 - 54	







BIB AND BRACE





WX3 Bib and Brace

EN 14404:2004+A1:2010 TYPE 2 LEVEL 0 (WHEN USED IN **COMBINATION WITH S156)**



Kingsmill Canvas: 65% Polyester, 35% Cotton Canvas Peach Finish 280g



Persian Blue, Metal Grey S-3XL Regular 31 adjustable to







KINGSMILL"







SMART PHONE POCKET

DETACHABLE ID POCKET

STRETCH CROTCH GUSSET - 4-WAY STRETCH FABRIC

METAL GREY

TWO TIER KNEE PAD POCKETS



FREE PAIR OF KNEEPADS INCLUDED WITH THIS TROUSER



GLOVE HOLDER

CARGO POCKET ON SIDE LEG

4-WAY STRETCH FABRIC

4-WAY STRETCH FABRIC





METAL GREY

35

BLACK

PERSIAN BLUE

PERSIAN BLUE





TEXPEL EZES ZIP

37





ACTIVE **STREET**WORKWEAR



PORTWEST. KX3TM is a superior line of trend-led apparel combining quality construction to the highest standards and technical fabrics.

Key characteristics within this collection include abrasion resistance, moisture management and stretch fabrics for sustained agility and effortless movement. All KX3 garments have been designed to fully complement each other to allow a personal layering system to be built. A perfect solution for modern workwear.

KX3 is a Trademark of Portwest Note: All KX3 Garments are Registered Community Designs





Portwest's innovative two way Kingsmill™ Polycotton Stretch fabric is constructed from 65% polyester, 35% cotton. This premium workwear fabric offers excellent abrasion and tear resistant properties whilst the mechanical stretch function ensures full ease of movement for the wearer. A UPF rating of 50+ on this fabric blocks 98% of the UV rays.





Portwest's cutting edge Kingsmill™ Polyester Stretch is a four-way stretch fabric made from 93% polyester, 7% elastane 270g. This blend provides ease of movement and effortless comfort in active use. The fabric delivers technical superiority with high breathability, moisture wicking and fast drying properties. A UPF rating of 50+ will block 98% of the UV rays.





Kingsmill™ Cotton Stretch is a premium cotton stretch fabric. This twill weave blend of 98% cotton and 2% elastane provides the ultimate in comfort and flexibility. The high cotton content gives an ultra soft handle, and the added elastane delivers ease of movement. This fabric has a UPF rating of 50+ to block 98% of UV rays.





INTERCHANGEABLE ZIP PULLERS

KX3 Baffle Jacket





100% Nylon 60g
100% Polyester Weft Knit with Brushed Back 310g Insulatex Lining 120g
Grey Marl/Black XS-3XL

*Registered European Community Design

THERMAL INSULATION

Insulated with Insulatex lining

Constructed using hollow fibre technology, Insulatex™ provides a lighter and warmer thermal lining. The unique fabric technology locks in the body's warmth to create a thermal barrier with the high performance material offering superior lightweight comfort to the wearer without adding bulk.



LOW PROFILE SEAMS AND GARMENT **CONSTRUCTION FOR** REDUCED FRICTION



T831 KX3 Technical Fleece















STUNNING DESIGN THAT BLENDS **CONTEMPORARY** TRENDS WITH THE **FUNCTIONALITY OF** CLASSIC WORKWEAR

KX3 Performance Fleece







100% Polyester Weft Knit with Brushed Back 310g 94% Polyester, 6% Elastane 300g

Red Marl, Grey Marl,

Persian Blue, Olive Green *Registered European

Community Design





CARGO TROUSER



SMART PHONE POCKET



T801 KX3 Cargo Trouser







98% Cotton, 2% Elastane 255g
Wetal Grey, Black, Dark Navy

*Registered European Community Design





REG: 31" (79CM) ADJUSTABLE TO 33" (84CM)			
INCH	СМ	EU	FR
28 - 48	72 - 124	44 - 64	36 - 60



EXTENDABLE LEG LENGTH TO CONVERT FROM REGULAR TO TALL LEG FIT





HIGH RISE BACK WAISTBAND



SMART PHONE POCKET



1802 KX3 Ripstop Trouser



65% Polyester, 35% Cotton

Ripstop Weft Stretch 230g Dark Navy, Sand, Black *Registered European Community Design





REG: 31" (79CM) ADJUSTABLE TO 33" (84CM)			
INCH	СМ	EU	FR
28 - 48	72 - 124	44 - 64	36 - 60



STRETCH RIPSTOP **PROVIDES SUPERIOR COMFORT**











MULTI-WAY STRETCH FABRICS ALLOW FOR IMPROVED FREEDOM OF MOVEMENT



KX3 Flexi Trouser



93% Polyester, 7% Elastane 270g

*Registered European Community
Design







FOUR-WAY STRETCH FABRIC FOR ADDED COMFORT





ENGINEERED FOR ACTIVE WORK













POLO-SHIRT

LOOP AT PLACKET IDEAL FOR ATTACHING GLASSES/PENS



T820 KX3 Polo Shirt



100% Polyester with Silver Ion Treatment 150g |||||||||||X Black S-3XL

*Registered European Community Design



STAY **FRESHER** FOR LONGER

UNIQUE ANTI-BACTERIAL SILVER ION TREATMENT



WEBBING BELT

LOOPS

SHORTS



KX340 KX3 Ripstop Shorts







Kingsmill Poly-cotton Stretch: 65% Polyester, 35% Cotton Ripstop Weft Stretch 230g X Dark Navy, Black

*Registered European Community Design

INCH	СМ	EU	FR
30 - 42	76 - 108	46 - 58	38 - 54

CROTCH GUSSET





BLACK

RULE POCKET DARK NAVY

SIDE ELASTIC WAIST



HIGH RISE BACK WAISTBAND

🛓 KINGSMILL 🖁 POLY-COTTON STRETCH

COMPLEMENTARY PRODUCTS FOR AN EASY LAYERING SYSTEM







PERFORMANCE WORKWEAR



PORTWEST. PW3TM contemporary workwear blends sports and lifestyle trends with function, a modern fit and improved comfort.

Utilising premium fabrics, products are engineered for flexibility across a diverse range of industry and trade end uses and offer exceptional value.





Ezee Zip™ is a highly innovative zip technology available exclusively from Portwest. It brings to the market the first major innovation in zip fastening technology for a century. Ideal for left or right handed users, Ezee Zip is easy to work and securely fasten. Constructed using the highest quality components and engineering, Ezee Zip guarantees no more fraying or broken zips.







Texpel $^{\text{IM}}$ Splash is an extremely water resistant fabric finish which ensures water beads up and rolls off the fabric surface. This premium finish also repels dirt and helps prevent stains to keep your garment looking cleaner for longer.



 $Texpel^{TM} SOS, Splash, Oil and Stain is a premium fabric finish which repels oil and liquids, causing them to bead up and roll off the fabric surface. The finish also helps release stains in the washing process, keeping garments looking cleaner for longer.$



HiVisTexTM Pro retro reflective tape offers excellent freedom of movement due to its segmented construction. Lightweight and flexible this high performance heat applied tape has thousands of glass beads per centimetre squared which work like thousands of tiny mirrors reflecting light back towards its source.



Portwest Extreme™ is a premium high performance rainwear fabric constructed from 100% Polyester, 300D Stretch Oxford 200g and offers superior comfort, function and endurance in all weather conditions. Waterproof, breathable and windproof to the highest standards, this fabric far exceeds the requirements of EN343 Class 3:3.





EXTREME WATERPROOF, BREATHABLE FABRIC



ENGINEERED FOR ENDURANCE

PW3 Extreme Breathable Rain Jacket

EN ISO 20471 CLASS 3

RIS-3279-TOM ISSUE 1 (ORANGE ONLY) EN 343 CLASS 3:3





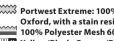














Portwest Extreme: 100% Polyester, 300D Stretch Oxford, with a stain resistant finish, PU Coated 200g 100% Polyester Mesh 60g Yellow/Black, Orange/Black S-3XL

















High cut padded back waistband





Wider belt loops for wider belts Back zip pocket Cargo pockets on side leg Side zip leg opening Ergonomically

shaped hem



Rule pocket



YELLOW/BLACK

WATERPROOF & BREATHABLE

Portwest Extreme™ is a premium high performance rainwear fabric constructed from 100% Polyester, 300D Stretch Oxford 200g and offers superior comfort, function and endurance in all weather conditions. Waterproof, breathable and windproof to the highest standards, this fabric far exceeds the requirements of EN343 Class 3:3.

PW3 Hi-Vis Extreme Trouser

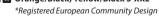
EN ISO 20471 CLASS 2

RIS-3279-TOM ISSUE 1 (ORANGE ONLY) EN 343 CLASS 3:3

WP 11,000MM, MVP 50,000G/M²/24HRS EN 14404:2004+A1:2010 TYPE 2

LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

Portwest Extreme: 100% Polyester, 300D Stretch Oxford, with a stain resistant finish, PU Coated 200g Crange/Black, Yellow/Black S-XXL











PW3 Hi-Vis Softshell Jacket



EN ISO 20471 CLASS 2 SIZE XS EN ISO 20471 CLASS 3 SIZE S UPWARDS RIS-3279-TOM ISSUE 1 (ORANGE ONLY) ANSI/ISEA 107-2015 TYPE R CLASS 3















94% Polyester, 6% Elastane 160g laminated to 100% Polyester Micro Polar Fleece 150g Total weight 310g

YELLOW/BLACK

Yellow/Black XS-6XL, Orange/Black, Yellow/Dark Navy XS-4XL, Orange/Dark Navy S-4XL

*Registered European Community Design

Ezee Zip



Side zip pockets



















Insulated with Insulatex lining

Constructed using hollow fibre technology, Insulatex™ provides a lighter and warmer thermal lining. The unique fabric technology locks in the body's warmth to create a thermal barrier with the high performance material offering superior lightweight comfort to the wearer without adding bulk.

PW3 Hi-Vis Baffle Jacket

EN ISO 20471 CLASS 2 SIZE S EN ISO 20471 CLASS 3 SIZE M UPWARDS RIS-3279-TOM ISSUE 1 (ORANGE ONLY)







Ezee Zip

100% Polyester 120g 94% Polyester, 6% Elastane 160g laminated to 100% Polyester Micro Polar Fleece 150g

Total weight: 310g Insulatex Lining 170g

Yellow/Black, Orange/Black S-5XL *Registered European Community Design

















PW3 Hi-Vis Work Jacket

EN ISO 20471 CLASS 3 RIS-3279-TOM ISSUE 1 (ORANGE ONLY) ANSI/ISEA 107-2015 TYPE R CLASS 3









Kingsmill: 65% Polyester, 35% Cotton 300g Orange/Black, Yellow/Black, Orange/Dark Navy, Yellow/Dark Navy S-3XL

*Registered European Community Design

















ORANGE/ BLACK

YELLOW/ DARK NAVY

ORANGE/ DARK NAVY



CUTTING EDGE WORKWEAR

HOLSTER TROUSER









YELLOW/DARK NAVY



ORANGE/BLACK



FREE PAIR OF KNEEPADS INCLUDED WITH THIS TROUSER

PW3 Hi-Vis Holster Work Trouser



RIS-3279-TOM ISSUE 1 (ORANGE ONLY) ANSI/ISEA 107-2015 SUPPLEMENTAL CLASS E EN 14404:2004+A1:2010 TYPE 2



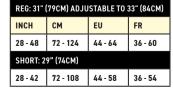


Kingsmill: 65% Polyester, 35% Cott Kingsmill: 65% Polyester, 35% Cotton 300g Orange/Dark Navy, Yellow/Black, Orange/Black, Yellow/Dark Navy

YELLOW/BLACK

















ADVANCED FUNCTIONALITY

WORKWEAR TROUSER



Gripper elastic on inner waist

> Smart phone pocket

> > Cargo pocket on side leg

> > > Triple-stitched seams







Hammer loop

Double rule pocket



YELLOW/DARK NAVY



ORANGE/BLACK



Adjustable leg length

FREE PAIR OF KNEEPADS INCLUDED WITH THIS TROUSER

PW3 Hi-Vis Work Trousers





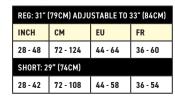
RIS-3279-TOM ISSUE 1 (ORANGE ONLY) EN 14404:2004+A1:2010 TYPE 2 LEVEL 0 (WHEN USED IN COMBINATION WITH S156)



Kingsmill: 65% Polyester, 35% Cotton 300g
100% Polyester Oxford 600D 210g Yellow/Dark Navy, Orange/Black,

YELLOW/BLACK

















WORKWEAR BIB & BRACE

PW344

PW3 Hi-Vis Bib & Brace

EN ISO 20471 CLASS 2



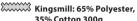








EN 14404:2004+A1:2010 TYPE 2 LEVEL 0 (WHEN USED IN **COMBINATION WITH S156)**



ONLY)





35% Cotton 300g 100% Polyester 600D Fabric

210g **◯◯◯◯** Orange/Black, Yellow/Black

S-3XL Regular leg 31/79cm adjustable to Tall 33/84cm

*Registered European Community Design





ORANGE/BLACK









FREE PAIR OF KNEEPADS INCLUDED WITH THIS BIB & BRACE



Reflective piping

Top-loading knee pad pockets

> Reinforced panels





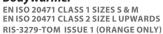


BODYWARMER

PW3 Hi-Vis Reversible





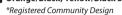








Kingsmill: 65% Polyester, 35% Cotton 245g **▼** Orange/Black, Yellow/Black S-3XL





2 WAYS TO WEAR









Ouilt lined

New •

INSULATEX

KINGSMILL" 🖁 POLY-COTTON

ORANGE/BLACK

BODYWARMER REVERSE

YELLOW/BLACK

PADDED

Phone pocket

Reversible front closing

SHORTS





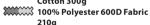






















Kingsmill: 65% Polyester, 35%

INCH	СМ	EU	FR
30 - 42	76 - 108	46 - 58	38 - 54



POLY-COTTON



YELLOW/BLACK

SHORTS - NO HOLSTER POCKETS PW348 PW3 Hi-Vis Shorts Yellow/Black, Orange/Black





POLO-SHIRT





T184 PW3 Hi-Vis Polo Shirt L/S



EN ISO 20471 CLASS 3

RIS-3279-TOM ISSUE 1 (ORANGE ONLY)

55% Cotton, 45% Polyester, Knit 175g



□□□□□X Orange/Black, Yellow/Navy, Orange/Navy, Yellow/Black, S-5XL

*Registered European Community Design

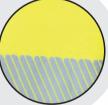




ORANGE/BLACK



Lightweight flexible HiVisTex Pro segmented reflective tape for increased visibility







Loop at placket ideal for attaching glasses/pens



PW3 Hi-Vis Polo Shirt S/S





EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY) ANSI/ISEA 107-2015 TYPE R CLASS 2





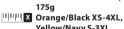












Yellow/Navy S-3XL, Orange/Navy S-3XL, Yellow/BlackXS-4XL



*Registered European Community









ORANGE/BLACK





ORANGE/BLACK



SUPERIOR FREEDOM OF MOVEMENT



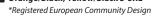
ENGINEERED FOR ACTIVE FIT

PW3 Hi-Vis Sweatshirt

EN ISO 20471 CLASS 2 SIZES S & M EN ISO 20471 CLASS 3 SIZE L UPWARDS RIS-3279-TOM ISSUE 1 (ORANGE ONLY)



100% Polyester 280g Orange/Black, Yellow/Black S-5XL















PW)3 **PW3 Flex Shell**

Portwest PW3 Flex Shell fabric is the latest evolution of soft-shell fabrics to deliver maximum performance and protection from the weather. This highly durable 3-layer laminate fabric is water repellent and windproof with a stretch finish. Incredible suppleness offers outstanding user comfort. With low weight to high warmth ratios, the soft mesh inner face feels dry and comfortable next to the skin during extended periods of wear.

BREATHABLE, **WINDPROOF AND WATER RESISTANT**

Side zip pockets



T620 PW3 Flex Shell Jacket







100% Polyester laminated to 100% Polyester Mesh 185g

Black/Zoom Grey S-3XL

*Registered European Community Design

EZE3 ZIP



Drawcord adjustable hem



BLACK

Quick dry elastic bound cuff





Insulatex Heat Reflective Lining



Insulatex heat reflective lining reflects heat back into the body ensuring maximum warmth and comfort

PW362 PW3 Winter Jacket

EN 343 CLASS 3:1

























*Registered European Community Design



HIGH PERFORMANCE WORKWEAR



Ezee Zip

T603 PW3 Work Jacket











Black/Zoom Grey, Dark Navy/Black S-3XL

*Registered European Community Design









DURABLE POLYCOTTON FABRIC FOR HIGH PERFORMANCE AND **MAXIMUM WEARER COMFORT**



Ezee zip allows for quick and easy fastening even when wearing work gloves



WORKWEAR BIB & BRACE



PW3 Work Bib & Brace

EN 14404:2004+A1:2010 TYPE 2 LEVEL 0 (WHEN USED IN COMBINATION WITH \$156)







Kingsmill: 65% Polyester, 35% Cotton 300g 100% Polyester Oxford 600D 210g

Black, Zoom Grey/Black S-3XL Regular 31 adjustable to

tall leg 33 (79cm/84cm) *Registered European Community Design

D-ring



ZOOM GREY/BLACK



Cargo pocket on side leg

Reflective piping



Reinforced panels



FREE PAIR OF KNEEPADS INCLUDED WITH THIS BIB & BRACE





SUPERB WORKMANSHIP, UNRIVALLED FUNCTION

HOLSTER TROUSER



Side elastic waist Double rule pocket Triplestitched seams ZOOM GREY/BLACK

Adjustable leg length



FREE PAIR OF KNEEPADS INCLUDED WITH THIS TROUSER

PW3 Holster Work Trousers

EN 14404:2004+A1:2010 TYPE 2

LEVEL 0 (WHEN USED IN COMBINATION WITH \$156)



Kingsmill: 65% Polyester, 35% Cotton 300g 100% Polyester Oxford 600D 210g Zoom Grey/Black,

Black,

Dark Navy/Black *Registered European Community Design

REG: 31"	REG: 31" (79CM) ADJUSTABLE TO 33" (84CM)			
INCH	СМ	EU	FR	
28 - 48	72 - 124	44 - 64	36 - 60	
SHORT: 29" (74CM)				
28 - 42	72 - 108	44 - 58	36 - 54	





Concealed drop down ID

holder on holster pocket

BLACK

DARK NAVY/BLACK

Hammer loop

Contrast colour

stitching



RAZOR SHARP DESIGN AND PERFORMANCE

WORKWEAR TROUSER





FREE PAIR OF KNEEPADS INCLUDED WITH THIS TROUSER

PW3 Work Trousers

EN 14404:2004+A1:2010 TYPE 2

LEVEL 0 (WHEN USED IN COMBINATION WITH \$156)



🌣 Kingsmill: 65% Polyester, 35% Cotton 300g 100% Polyester 600D Fabric 210g Zoom Grey/Black,

Black. Dark Navy/Black

*Registered European Community Design

REG: 31" (79CM) ADJUSTABLE TO 33" (84CM)				
INCH	СМ	EU	FR	
28 - 48	72 - 124	44 - 64	36 - 60	
SHORT: 29" (74CM)				
28 - 42	72 - 108	44 - 58	36 - 54	







MADE FROM 100% COTTON FABRIC FOR ADDED COMFORT AND BREATHABILITY

Two back patch pockets

COTTON TROUSER





FREE PAIR OF **KNEEPADS INCLUDED WITH THIS TROUSER**

PW3 Cotton Work Holster Trouser

EN 14404:2004+A1:2010 TYPE 2











100% Cotton 350g 100% Polyester 300D Oxford Weave, PU Coated 210g |||||||||X|| Black

*Registered European Community Design

REG: 31" (79CM) ADJUSTABLE TO 33" (84CM)				
INCH	СМ	EU	FR	
28 - 48	72 - 124	44 - 64	36 - 60	



TROUSER - NO HOLSTER POCKETS

PW301 **PW3 Cotton Work** Trouser





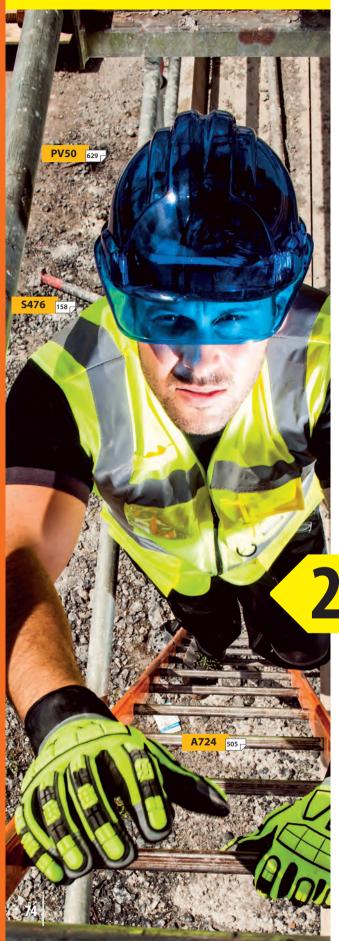
IDEAL FOR ALL CRAFTSMEN





PW B RANGE





HIGH VISIBILITY RANGE

This extensive range of high visibility clothing meets the stringent requirements in both design and construction, to ensure that it meets the latest international high visibility standards EN ISO 20471, ANSI/ISEA 107 and AS/NZS 4602.1. Many of these styles are fully certified to EN ISO 20471 after 50 washes look for this symbol



240+World Class High Visibility Styles

COLLECTIONS

- PWR™
- 300D BREATHABLE RAINWEAR
- 300D INDUSTRY RAINWEAR
- ESSENTIALS RAINWEAR
- SEALTEX™ ULTRA RAINWEAR
- PORTWEST TEXO™ WORKWEAR
- GENERAL WORKWEAR
- FLEECE AND SOFTSHELLS
- CORPORATE CASUALS
- VEST RANGE
- JUNIOR RANGE
- ACCESSORIES

Industry Leading High Visibility Fabrics



Portwest Extreme™ is a premium high performance rainwear fabric constructed from 100% Polyester, 300D Stretch Oxford 200g and offers superior comfort, function and endurance in all weather conditions. Waterproof, breathable and windproof to the highest standards, this fabric far exceeds the requirements of EN343 Class 3:3.



Made with 300 Denier 100% Polyester yarn, this is a tough fabric for tough conditions. 300D 190g fabric has superb abrasion and tear resistance. The polyurethane (PU) coating on the inside makes the fabric durable and waterproof and the outer has a water and stain repellent coating which helps keep the garment clean. 300D Oxford Weave is available with both a breathable (300D Breathable) and non-breathable (300D Industry) Polyurethane coating.



Sealtex™ Ultra is a highly breathable, high technology PU coated fabric, on a flexible 100% polyester tricot knit, 185g. Sealtex Ultra meets high visibility standard EN ISO 20471. Waterproof, windproof and breathable, we guarantee this range will keep you warm and dry in adverse conditions. The welded seams keep rain and wind out and the durable, stretchy fabric can easily be wiped clean, allowing the garments to look good and last for longer.



Cotton Comfort fabric is manufactured from a 55% cotton, 45% polyester 175g fabric with cotton on the inside for comfort and polyester on the outside for maximum durability. The cotton/polyester mix ensures that the fabric is highly breathable and that a comfortable temperature is maintained at all times.



The Vest-Port[™] fabric is made from a durable 100% polyester 125g warp knitted fabric which is fully certified to the latest high visibility standard. The fabric is lightweight, comfortable and highly breathable. It can be worn over layers to ensure total visibility without adding bulk.

















EN ISO 20471



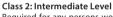
This International Standard specifies requirements for high visibility clothing, which is capable of visually signalling the user's presence. The high visibility clothing is intended to provide conspicuity of the wearer in any light condition when viewed by the operators of vehicles or other mechanised equipment during daylight conditions and under illumination of headlights in the dark.

High Visibility clothing has a fluorescent surface, combined with reflective material that meets certification requirements in 3 different classes:



Class 3: Highest Level

Highest level of protection - required for any persons working on or near motorways or dual-carriage ways or airports. Must incorporate a minimum of 0.80m2 of background material and 0.20m2 of retro-reflective materials. (4 metres of 5cm wide reflective tape)

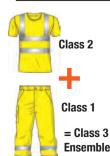


Required for any persons working on or near A and B class roads, also for delivery drivers. Must incorporate a minimum of 0.50m2 of background material and 0.13m2 of retro-reflective material. (2.60 metres of 5cm wide reflective tape)



Class 1: Minimum Level

Minimum level of protection required for any persons working on a private road or to be used in conjunction with a higher classed garment. Must incorporate a minimum of 0.14m2 of background material and 0.10m2 of retro-reflective material. (2 metres of 5cm wide reflective tape)



EN ISO 20471 Class 3 Ensembles

There are two ways to attain EN ISO 20471 Class 3 at Portwest, Either choose an EN ISO 20471 product that is rated Class 3 on its own or choose two products that together are Class 3 certified.

The following are examples of Portwest Class 3 **Certified Ensembles:**

TX70 + TX72 = EN ISO 20471 Class 3 Ensemble S478 + TX71 = EN ISO 20471 Class 3 Ensemble T501 + T181 = EN ISO 20471 Class 3 Ensemble T501 + T180 = EN ISO 20471 Class 3 Ensemble



ANSI/ISEA 107-2015



ANSI/ISEA 107 -2015 is the American National Standard for High Visibility Safety Apparel and Headwear. The industry standard developed by the American National Standards Institute provides a uniform, authoritative guide for the design, performance specifications and use of high visibility and reflective apparel including vests, jackets, bib/jumpsuit coveralls, pants and harnesses. Garments that meet this standard can be worn 24 hours a day to provide users with a high level of conspicuity through the use of combined fluorescent and retro-reflective materials.

ANSI/ISEA 107-2015 has 3 garment types indicated below:

ANSI/ISEA 107-2015 TYPE O CLASS 1 for Off-Road Use

ANSI/ISEA 107-2015 TYPE R CLASS 2 for Roadway Use ANSI/ISEA 107-2015 TYPE R CLASS 3, for Roadway Use

ANSI/ISEA 107-2015 TYPE P CLASS 2 for Public Safety ANSI/ISEA 107-2015 TYPE P CLASS 3 for Public Safety

AS/NZS 4602.1:2011



The AS/NZS 4602.1 Standard specifies the visual requirements for high visibility safety garments for occupational wear by people who may be exposed to the hazard of moving traffic, moving plant or equipment in high risk situations. The standard covers garments suitable for daytime wear, night-time wear where they will be seen by retroreflected light or for wear under both conditions but excludes garments for use by fire services.

The garments specified in this standard are classified as follows:



Class D A garment

designed for daytime use.



Class N A garment

designed for night use using retro reflected light.



Class D/N

A garment designed for day and night use.

AS/NZS 1906.4:2010

 $This \, Standard \, specifies \, the \, requirements \, for \, high \, visibility \, materials \, and \, reflective$ tape to be used on industrial safety garments for outdoor daytime use and for use at night or in other dark conditions where the wearer needs to be highly visible.

Quality Testing

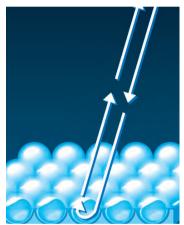
The cornerstone of success is stringent quality control. Can you be sure the product you are wearing conforms to EN ISO 20471? A certificate from a test house guarantees that the garment or fabric sent to the test house has attained the EN ISO 20471 standard. It is not a guarantee that the bulk production meets the standard. Therefore, it is necessary that every roll of fabric and retro reflective tape is tested with highly specialised equipment which guarantees that all production meets the EN ISO 20471 standard.





Reflective Tape Testing

The HiVisTex retro reflective tape used is of the highest quality. Every roll of HiVisTex tape is tested to ensure full compliance to the most up to date versions of EN ISO 20471, ANSI/ISEA 107 and AS/NZS 4602.1 high visibility safety apparel standards. This innovative high visibility tape solution offers the wearer total peace of mind at all times.



HIVISTEX REFLECTIVE TAPE

HiVisTex is the latest innovation in reflective tape material. HiVisTex tape is constructed from thousands of premium, wide angle, glass beads, placed per centimetre squared. These beads work like thousands of tiny mirrors, reflecting light back towards its source as a brilliant white glow. Perfect for use in the protective clothing industries HiVisTex tape ensures the wearer ultimate visibility in low light conditions.



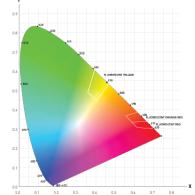
RETROREFLECTOMETER

This is for checking the performance of retroreflective tape. Every roll of tape is tested to ensure it meets and exceeds the standard requirements. The retroflectometer measures the coefficient of two rotating angles. EN ISO 20471 states the reading should not be below 330 (cd/lx.m2) however at Portwest we insist on a reading of 400 (cd/lx.m2) plus.

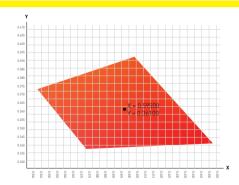


Fabric Testing

In the quality control laboratory the Minolta Spectrophotometer is used to check every roll of fabric. This guarantees that the fabric used is fully compliant to the EN ISO 20471 standard.



This graph displays the CIE 1931 X, Y chromaticity diagram which defines a colour space for graphing colour.



CLOSE-UP VIEW OF FLUORESCENT ORANGE

This graph shows an enlarged view of the orange EN ISO 20471 colour range. The colour co-ordinates marked on the graph are a reading from our fluorescent orange fabric. This reading is taken using the Minolta Spectrophotometer.







EN 343 - Protective Clothing, Protection Against Rain

EN 343 is the harmonised European standard that applies to garments worn in adverse weather conditions. It specifies the characteristics of protective clothing against the influence of foul weather, wind and cool above -5°c. The standard provides for two performance parameters:

X = Waterproofness (3 levels)

Y = Breathable properties (3 levels)



RIS-3279-TOM

RIS-3279-TOM Issue 1 has replaced GO/RT 3279. Railway Industry Standard (RIS) sets out the minimum specification for high visibility warning clothing in the Rail Industry.



EN 510 - Protective Clothing for use where there is a Risk Of Entanglement from Moving Parts

This standard specifies the properties of protective clothing that minimise the risk of its entanglement or drawing-in by moving parts when the wearer is working on or near hazardous moving machines or devices.



EN 1150 - Visibility Protective Clothing for non-professional use

This European standard specifies the optical performance requirements for high visibility clothing to be worn by adults and by juveniles, and designed for non-professional use.



Oeko-Tex

High Visibility fabrics tested to the Oeko Tex standard guaranteeing fabric does not contain any harmful substances detrimental to human health.

EN 13356 - Visibility Accessories for Non Professional Use

This standard specifies the optical performance requirements for accessories which are to be worn, attached to or carried by people and designed for non-professional use. Visibility accessories complying with this standard are intended to signal the users presence visually when illuminated by vehicle headlight on dark roads.

ISO 13688 - Protective Clothing - General Requirements

This international standard specifies general requirements and recommendations for ergonomics, ageing, sizing and marking of protective clothing, and for information supplied by the manufacturer.

Every certified garment in this brochure is also certified to ISO 13688. This standard replaces the old EN340 standard.

EN 14058 - Protective Clothing- Garments For Protection Against Cool Environments

This standard specifies requirements and test methods for the performance of single garments for protection against cooling of the body in cool environments. Cool environments are as a result of a combination of humidity and wind at temperatures of -5°C and above

At moderate low temperatures garments against local body cooling are not only used for outdoor activities but can be used for indoor activities. In these cases garments often do not need to be made of watertight or air impermeable materials. Therefore, these requirements are optional for this standard.



EN342



EN 342 Protective Clothing - Ensembles and Garments for Protection Against

EN 342 - Protection Against Cold Environment Protective clothing certified to the European Standard EN342 gives the wearer protection against the cold environment. It specifies requirements and test methods for the performance of clothing ensembles (i.e. two piece suits or coveralls) for protection against the effects of cold environments equal to or below -5°C.

Garments are tested under the following performance parameters:

Thermal Insulation

Garments are tested on a moving manikin along with either standardised underwear or underwear specified by the manufacturer. The unit of measurement is Icler and is stated in M². It measures the amount of energy per square meter required to maintain warmth – the higher the number the better the rating.

Air Permeability

Air Permeability measures the ease with which the air can pass through a material. It is a measure of how windproof the garment is and there are 3 classes – 1 to 3. The higher the class the better the result.

Resistance to Water Penetration

An optional test is resistance to water penetration (a hydrostatic head test), which has two performance level classifications. Clothing that claims this must also be breathable and pass a test for the water vapour resistance of the complete material ensemble i.e. outer, insulation, lining.

Clothing claiming to meet the requirements of EN 342:2017 must be marked with the pictogram detailed below. Alongside the pictogram it is necessary to display the performance recorded in the various EN 342 tests:

A = Thermal Insulation, measured value

B = Air Permeability Class (1 - 3 where 3 is best)

C = Resistance to Water Penetration Class (optional) (1-2 where 2 is best)

Please note this standard does not contain any specific requirements for head, hand or foot protection, however, sufficient protection must be worn along with a thermal base layer for this certification to apply.

Ensemble Example



Styles Certified to EN 342 Protection Against Cold to -40°C

All Styles Updated to New EN 342:2017 Standard







Bomber Jackets





























Traffic Jackets



























-40°C

Bib and Brace/ **Trousers**

















Styles Conforming to EN 14058 Protection against Cool Environments to -5°C



Fleeces Class 1







Fleeces Class 2













The Rail Industry Standard Range has over 100 styles

Meeting the stringent requirements in both design and construction, these styles comply with the latest RIS 3279-TOM Standard. See our full range of RIS and High Visibility styles from page 84

Rainwear Jackets (EN343)











(EN343)



Rainwear Trousers/Bibs





S468 100 F



RT30 102



RT63 93



S460 102

















Fleeces and Softshell

Workwear











Sweatshirts













RT40 144









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RAINWEAR JACKETS EN343

A comprehensive selection of High Visibility Waterproof Jackets, Trousers, Bib & Brace and Coveralls that are highly adaptable to all weather conditions. Certified to EN ISO 20471 and EN343, the garments have taped or welded seams to ensure full protection against wind and rain. All fabrics are tested to ISO 20811 for Water Penetration and breathable fabrics are tested to JIS L1099 method 1B for Water Vapour Permeability.

PARKA JACKETS - BREATHABLE - EN343 CLASS 3:3 & 3:2



PARKA JACKETS - INDUSTRY - EN343 CLASS 3:1





MVP BREATHABILITY LEVEL

15,000 MM







BOMBER JACKETS - INDUSTRY - EN343 CLASS 3:1

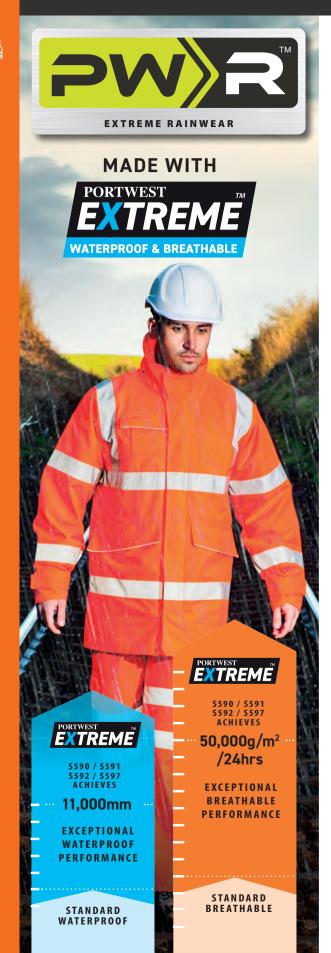


TROUSERS, BIBS & COVERALLS - BREATHABLE - EN343 CLASS 3:3 & 3:2



TROUSERS, BIBS & COVERALLS - INDUSTRY - EN343 CLASS 3:1





EXTREME WATERPROOF, BREATHABLE AND WINDPROOF PERFORMANCE



PORTWEST PWR High Visibility series is constructed from state of-

the-art high performance waterproof and breathable Portwest Extreme fabric. Using innovative technology, the base fabric has been engineered to provide a technical barrier against the elements providing the maximum waterproof, breathable and windproof protection which far exceeds the current highest Class 3:3 requirements for EN 343. In addition the microporous fabric delivers exceptional stretch characteristics ensuring outstanding flexibility for the wearer. The exterior fabric surface is treated with a Texpel finish to protect against water and oil stains.



EXTREME WATERPROOFNESS

Portwest Extreme achieves over 11,000mm hydrostatic head, equivalent to over 11 metres of water column.

(ISO 811:2018 Determination of resistance to water penetration. Hydrostatic pressure test).



HIGH PERFORMANCE

EN 14360 Protective Clothing – Test method for ready-made garments – Impact from above with high energy droplets.

Garments are placed over data sensitive recording manikins and exposed to rainfall simulation of 450 litres/ m^2/h for a minimum of one hour. All garments within the PWR series far surpass the widely recognised level.



BREATHABILITY over 50,000g/m²/24hrs

WORK HARD IN COMFORT

The higher the $g/m^2/24$ hours the more breathable the fabric is. (JIS L1099:2012 Method B1 Water vapour permeability). Portwest Extreme achieves the highest rated breathability levels.



HIGH TENSILE STRENGTH

Portwest Extreme exceeds the recognised standard requirement of 100N warp and weft EN ISO 20471:2013.









UNIVERSAL FULL FACE HOOD

Extreme Hood

EN 343 CLASS 3:3



A universally fitting full face storm hood which provides maximum protection in adverse weather conditions. The wrap round face guard and drawcord adjustment will keep the elements out. This hood attaches to all jackets within the Portwest PWR range.

Portwest Extreme: 100% Polyester, 300D Stretch Oxford, with a stain resistant finish, PU Coated 200g

100% Polyester Taffetta 190T 50g

Yellow, Orange One Size

FULL PROTECTION FROM THE ELEMENTS

MADE WITH

Side access pockets

Reflective piping Cargo pockets on side leg



S591 86 P

Extreme Trouser EN ISO 20471 CLASS 2



RIS-3279-TOM ISSUE 1 (ORANGE ONLY)



EN 343 CLASS 3:3

Waterproof,



WP 11,000MM, MVP 50,000G/ M²/24HRS



breathable, this trouser features an elasticated waistband and inner drawcord adjustment for a comfortable fit. Undergarments can be easily accessed through side access pockets. Zip fastening at the side leg allows for easy fitting over work boots.

windproof





Portwest Extreme: 100% Polyester, 300D Stretch Oxford, with a stain resistant finish, PU Coated 200g



S597

Yellow, Orange S-3XL







Fabric Information

Made with 300 Denier 100% polyester yarn, this is a tough fabric for tough conditions. 300D fabric has superb abrasion and tear resistance. The polyurethane (PU) coating on the inside makes the fabric durable and waterproof, and the outer has a water and stain repellent coating which helps keep the garment clean.



Garment Benefits

Standard features of the garments in this range include fully waterproof taped seams throughout, anti-wicking fabric at hems and cuffs. mobile phone pockets designed to fit a smart phone, high quality zips and strong metal press fasteners, concealed hood under collar, knitted cuffs in sleeves.





7 Bodywarmer

6 Bodywarmer reverse











6 Bodywarmer

6 Bodywarmer reverse



BREATHABLE JACKET

RISQS

Railway Group Standard sets out the minimum specification for high visibility warning clothing in the Rail Industry.







S461





















Hi-Vis Breathable Jacket RIS

EN ISO 20471 CLASS 3 RIS-3279-TOM ISSUE 1 (ORANGE ONLY) EN 343 CLASS 3:2

WP 10,000MM, MVP 10,000G/M²/24HRS EN 342 0.345 (M2.K/W), 2, X



PADDED

Concealed phone pocket

S461

Pack away hood

Hi-Vis Breathable Jacket

EN ISO 20471 CLASS 3 EN 343 CLASS 3:2 WP 10,000MM, MVP 10,000G/M²/24HRS EN 342 0.345 (M2,K/W), 2, X

100% Polyester, 300D Oxford Weave, PU Coated, Breathable, Stain-Resistant Finish 190g

100% Polyester 60g 100% Polyester 170g RT34: Orange S-XXL









100% Polyester Mesh 60g Yellow, Orange S-3XL



RT34

Concealed

detachable hood

Internal chest pocket

Concealed phone





Highest Performing Breathable Styles

These breathable trousers have been designed using a waterproof and highly breathable fabric. The lower leg zips complete with plackets allow for quick and easy fitting.



Breathable Class 3:3



Certified after 50x washes



Hi-Vis Breathable Trousers

EN ISO 20471 CLASS 1 RIS-3279-TOM ISSUE 1 (ORANGE ONLY) **EN 343 CLASS 3:3**



WP 10,000MM, MVP 10,000G/M²/24HRS **ANSI/ISEA 107-2015 SUPPLEMENTAL CLASS E**

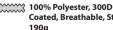


100% Polyester, 300D Oxford Weave, PU Coated,

Breathable, Stain-Resistant Finish 190g Yellow XS-3XL Orange S-XXL







Hi-Vis Breathable Trousers

WP 10,000MM, MVP 10,000G/M²/24HRS

RIS-3279-TOM ISSUE 1 (ORANGE ONLY)









EN ISO 20471 CLASS 2

EN 343 CLASS 3:3











Hi-Vis Bib & Brace - Unlined

EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY) EN 343 CLASS 3:3



WP 10,000MM, MVP 10,000G/M²/24HRS



100% Polyester, 300D Oxford Weave, PU Coated, Breathable, Stain-Resistant Finish 190g















Contrast Bib & Brace - Unlined





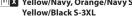


WP 10,000MM, MVP 10,000G/M²/24HRS **ANSI/ISEA 107-2015 SUPPLEMENTAL CLASS E**



100% Polyester, 300D Oxford Weave, PU Coated, Breathable, Stain-Resistant Finish 190g Yellow/Navy, Orange/Navy S - 4XL,

















Available in 5 Colours









Hi-Vis Executive 5-in-1 Jacket EN ISO 20471 CLASS 3









EN 343 CLASS 3:1



100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 190g

Outer Jacket: 100% Polyester Mesh 60g Inner Jacket: 100% Polyester Fleece 280g Yellow/Black, Yellow/Grey, Orange/Navy, Yellow/Navy





2 Outer jacket with sleeveless inner jacket

3



An innovative style adaptable for multiple

uses. Outer jacket contains two useful

large patch pockets with hook and loop

closures and a concealed hood, whilst the

inner jacket has detachable fleece sleeves,

2 roomy side pockets and has full EN ISO

20471 Class 3 certification.



Yellow/Black

TEXPEL

S - 4XL

S - 3XL

S - 3XI

XS - 5XL

XS - 5XL

Bodywarmer



Outer jacket with inner jacket

PORTWEST®

OFFERS A FULL RANGE OF

HIGH VISIBILITY LADIESWEAR GARMENTS

See Page: **334**



Hi-Vis Ladies Traffic Jacket



LW72 335 Ladies Pro Polo Shirt



Ladies Hi-Vis Breathable Jacket



LW71 335 Ladies Hi-Vis Trousers

Specifically Designed for **Women in Industry**





Discover

Stunning Design



Ultra bright silver reflective hood for maximum visibility in low light conditions.



inner jacket



3 Bodywarmer



4 Bodywarmer reverse



Pack away hood

Hi-Vis 4-in-1 Contrast Traffic Jacket

RIS-3279-TOM ISSUE 1 (ORANGE ONLY) EN 343 CLASS 3:1 WP 15,000MM







Contemporary design 4-in-1 versatile jacket that offers four combinations: light weight outer, outer with body warmer combined, wear-alone body warmer and reverse colour body warmer. Comfortable and practical, the jacket is highly adaptable to all weather conditions and provides full wearer visibility in low light conditions. Features include; multiple pockets for ample storage, pack-away hood for easy storing, taped seams for complete wind and waterproof protection and print access for corporate branding.

100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 190g

Yellow/Navy, Orange/Navy S-3XL











Robust Protection Against Wind and Rain



EN 343 CLASS 3:1

WP 15,000MM

EN 342 0.345 (M2.K/W), 2, X ANSI/ISEA 107-2015 TYPE R CLASS 3 AS/NZS 4602.1:2011 CLASS D/N





This two-tone jacket has many tried and tested features and is offered in a variety of different contrasting colourways. With fully taped waterproof seams, this jacket is a true market leader.



100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 190g 100% Polyester 60g 100% Polyester 170g



Orange/Navy XS-5XL Orange/Grey, Orange/Black S-3XL









GLOW TEXTM TRIPLE TECHNOLOGY HI-VIS Portwest GlowtexTM Triple Technology

Portwest Glowtex™ Triple Technology uses the latest innovation in light emitting technology to ensure the wearer achieves the highest level of protection in high visibility apparel.



AFTERGLOW LASTS UP TO 6 HOURS BEFORE IT IS FULLY DISCHARGED

EZE3 ZIP

GLOWTEX is a trademark of Portwest.

The first major zip fastening technology in over 100 years see page 7 for further information

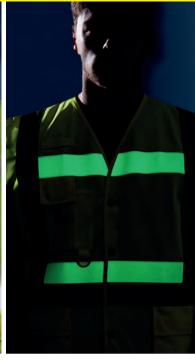
Solar Charged
Technology



Fluorescent material for visibility in daylight.



HiVisTex retroreflective tape for visibility in low light conditions when under the illumination of headlights.



Light emitting Glowtex tape which glows in the dark in very low or no light conditions.



EZE3 ZIP

3 Ways to Wear IMPROVED 1 With fur lining 2 Without fur lining 3 Bodywarmer **EZE3 ZIP** Glowtex 3-in-1 Jacket **EN ISO 20471 CLASS 3** EN 343 CLASS 3:1 WP 15,000MM EN 342 0.344 (M2.K/W), 2, X ANSI/ISEA 107-2015 TYPE R CLASS 3 This 3-in-1 bomber jacket uses our highly innovative triple technology Glowtex function. Offering advanced visibility by combining fluorescent fabric, HiVisTex reflective tape and Glowtex phosphorescence tape which glows in the dark. The detachable fur lining and collar in combination with the zip-out sleeves ensures this is a superbly adaptable garment. 100% Polyester, 300D Oxford Weave with a stain

resistant finish, PU Coated 190g 100% Polyester 60g

100% Polyester Fur Lining 400g YYYYYY Sleeve: 100% Polyester 120g

Yellow/Navy S-4XL
*Registered European Community Design





EZEE ZIP CLOSURF



Glowtex Ezee Zip Executive Vest



EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY) ANSI/ISEA 107-2015 TYPE R CLASS 2 AS/NZS 4602.1:2011 CLASS D/N





100% Polyester Warp Knit 125g Yellow S-5XL, Orange S-3XL

*Registered European Community Design





STUD CLOSURE





Glowtex Executive Vest



EN ISO 20471 CLASS 2 ANSI/ISEA 107-2015 TYPE R CLASS 2 AS/NZS 4602.1:2011 CLASS D/N





100% Polyester, Warp Knit 125g ||||||||X Yellow S-5XL

*Registered European Community Design





5XL

HOOK AND LOOP CLOSURE



Glowtex Executive Jacket



EN ISO 20471 CLASS 3 RIS-3279-TOM ISSUE 1 (ORANGE ONLY)



100% Polyester Warp Knit 125g □□□□□X Orange, Yellow S-3XL

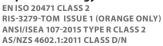


*Registered European Community Design





Triple Technology Vest



















3 Bodywarmer



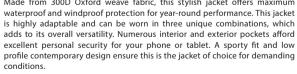


















PU Coated 190g

100% Polyester 60g Sleeve: 100% Polyester Filling 120g 100% Polyester Fur Lining 365g

☐ Orange/Black, Yellow/Black S-3XL



External tablet pocket









Discover Stunning Design







Orange/Dark Navy

Yellow/Black

Orange/Black

Hi-Vis Classic Bomber Jacket **EN ISO 20471 CLASS 3**

Yellow/Dark Navy



EN 343 CLASS 3:1 WP 15,000MM



EN 342 0.344 (M2.K/W), 2, X ANSI/ISEA 107-2015 TYPE R CLASS 3







100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 190g 100% Polyester 60g

100% Polyester Fur Lining 365g
Sleeve: 100% Polyester Filling 120g

Yellow/Black XS-4XL, Orange/Dark Navy S-3XL, Yellow/Dark Navy S-3XL, Orange/Black XS-4XL

Stand out from the crowd with this classic bomber jacket. It features a detachable fur liner, removable sleeves and detachable collar making it adaptable to all weather conditions. Other features include ID pocket, security sleeve pocket and contrast black panels.







3 Ways to Wear











Bodywarmer



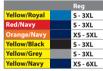




WP 15,000MM EN 342 0.344 (M2.K/W), 2, X

ANSI/ISEA 107-2015 TYPE R CLASS 3 AS/NZS 4602.1:2011 CLASS D/N

Sleeve: 100% Polyester 120g Yellow/Navy, Yellow/Black, Yellow/Grey, Yellow/Royal, Orange/Navy Red/Navy









Back of jacket

















Hi-Vis Two Tone Bomber Jacket **EN ISO 20471 CLASS 3**



WP 15.000MM

















This fully certified, two-tone bomber style jacket is a strong performer in the Hi-Vis range. The quilted lining provides warmth and comfort whilst the waterproof taped seams ensure 100% dryness.

100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 190g

100% Polyester 60g

EN 342 0.336 (M2.K/W), 2, X

Yellow/Navy XS-3XL, Orange/Navy S-3XL





Quality Padded Jackets - Ideal for Cold Weather











EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY)

EN 343 CLASS 3:1 WP 15.000MM

EN 342 0.341 (M².K/W), 2, X

ANSI/ISEA 107-2015 SUPPLEMENTAL CLASS E



100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 190g 100% Polyester 60g 100% Polyester 170g Orange/Navy S-3XL, Yellow/Navy XS-4XL,



















Hi-Vis Contrast Coverall - Lined

EN ISO 20471 CLASS 3

EN 343 CLASS 3:1 WP 15,000MM

EN 342 0.341 (M2.K/W), 2, X ANSI/ISEA 107-2015 TYPE R CLASS 3

100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 190g 100% Polyester 60g 100% Polyester 170g

Yellow/Navy XS-6XL, Orange/Navy, Yellow/Black















2 Ways to Wear

Hi-Vis Reversible **Bodywarmer**

EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE

ANSI/ISEA 107-2015 TYPE R CLASS 2 AS/NZS 4602.1:2011 CLASS D/N







Weave with a stain resistant finish, PU Coated 190g 65% Polyester, 35% Cotton 260g

100% Polyester 200g

Yellow XS-5XL, Orange S-5XL















Hi-Vis Two Tone Bodywarmer EN ISO 20471 CLASS 2

A classic bodywarmer in a comtemporary two-tone colour. Multi-function pockets including smart phone pocket provide plenty of storage whilst additional wadding keeps the wearer warm.



100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 190g 100% Polyester 60g
100% Polyester 160g Yellow/Navy S-3XL

Internal chest pocket







WATERPROOF OVER TROUSER

High Performance Waterproof Protection



Stud adjustable hems



Hi-Vis Traffic Trousers





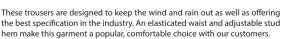
RIS-3279-TOM ISSUE 1 (ORANGE ONLY) EN 343 CLASS 3:1

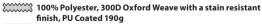










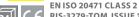


Reg: Orange XS-3XL, Yellow XS-6XL

Tall: Yellow M-XXL Reg: Red S-XXL



Hi-Vis Two Tone Traffic Trousers













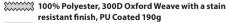








These lightweight, extremely waterproof over-trousers are a practical choice for keeping wind and rain out. Clever features include an elasticated waist, adjustable stud hem, two tone design and side access.



Yellow/Black S-5XL, Orange/Navy, Yellow/Navy S-3XL













Ideal for Rail Industry





Hi-Vis Traffic Trousers, RIS

EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY) EN 343 CLASS 3:1

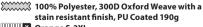








trousers have the added feature of side leg zips with placket so they can be easily worn over trousers or jeans.



Orange S-3XL

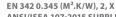


Hi-Vis Contrast Trousers - Lined

EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY)







ANSI/ISEA 107-2015 SUPPLEMENTAL CLASS E









This cleverly designed winter trouser keeps the wearer visible, safe, warm and dry in all weather conditions. The fluorescent fabric and the retroreflective tape offer superb protection in low light conditions, while the padding traps the heat for added warmth and comfort for the wearer.



100% Polyester 60g 100% Polyester 170g

Yellow/Black, Orange/Black S - XXL, Yellow/Navy S - 3XL, Orange/Navy S - XXL















































Best Value 3-in-1

Fabric Information

Made with 150 Denier 100% Polyester yarn, this is a tough fabric for tough conditions. 150D fabric has superb abrasion and tear resistance. The PVC coating on the inside makes the fabric durable and waterproof and the outer has a water repellent coating which helps keep the garment clean.



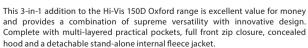
Hi-Vis Lite 3 in 1 Jacket



EN ISO 20471 CLASS 3 EN 343 CLASS 3:1 WP 5,000MM











100% Polyester, 150D Oxford Weave, PVC Coated 200g 100% Polyester Mesh 60g

100% Polyester, Anti-Pill finish Fleece 280g Yellow/Navy, Orange/Navy S - 3XL









3 Detachable fleece





Fabric Information

Made with 190T plain weave 100% polyester yarn this is a durable, hard wearing fabric for tough conditions. This fabric is lightweight and has superb abrasion and tear resistance. It has a PVC coating inside which makes the fabric waterproof and has a water repellent coating on the outside which helps keep the garment clean.



Yellow/Black



Essential Rainwear for Foul Weather Protection

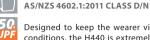
Hi-Vis Rain Jacket











Designed to keep the wearer visible, safe and dry in foul weather conditions, the H440 is extremely practical and waterproof. It offers exceptional value for money and can be perfectly matched with the H441 Hi-Vis Rain Trouser. This garment can be easily rolled up and stored





100% Polyester, 190T, Plain Weave, PVC coated 200g
Yoke Only: 100% Polyester Mesh 60g

Yellow, Orange XS-5XL



H440







Elasticated storm cuff gives extra protection





Stud adjustable hems





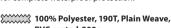
Eyelets and

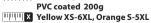
back vent













Pack away hood

Adjustable cord and































EN ISO 20471 CLASS 3 EN 343 CLASS 3:1 WP 5,000MM







100% Polyester, 190T, Plain Weave, PVC coated 200g 100% Polyester Mesh 60g







Garment Benefits

Waterproof, windproof and breathable, we guarantee this range will keep you warm and dry in adverse conditions. The welded seams keep rain and wind out and the durable, stretchy fabric can easily be wiped clean, allowing the garments to look good and last for longer.



Flexible Stretchy Fabric with a Wipe Clean Finish

Pack away hood

Sealtex Ultra Unlined Jacket

EN ISO 20471 CLASS 3

EN 343 CLASS 3:2



WP 5.000MM, MVP 3.000G/M²/24HRS



This jacket offers unrivalled high visibility and rain protection coupled with excellent wearer comfort. Hardwearing, functional and packed full of features including concealed hood, adjustable cuffs and large

Pack away hood

roomy pockets for secure storage.



Sealtex Ultra: 100% Polyester, Tricot Knit, PU Coated 185g





Storm flap front

Tear Resistant, Anti Fungal



Sealtex Ultra Two Tone Jacket

EN ISO 20471 CLASS 3 EN 343 CLASS 3:2

WP 5,000MM, MVP 3,000G/M2/24HRS





Be seen and be comfortable in this excellent quality jacket. The unique lightweight material offers an unrivalled mixture of breathability, waterproof and windproof protection. The attached hood and studded storm flap are great features in bad weather.



💢 Sealtex Ultra: 100% Polyester, Tricot Knit, PU Coated 185g Yellow/Navy S-XXL



Stud adjustable cuffs







Superior Waterproof Technology



Sealtex Ultra Reflective Trousers

EN ISO 20471 CLASS 1 EN 343 CLASS 3:2

WP 5,000MM, MVP 3,000G/M²/24HRS ANSI/ISEA 107-2015 SUPPLEMENTAL CLASS E

For all day comfort, the S493 waistband is fully elasticated and the hems are adjustable by means of stud fasteners. The trousers are finished with top quality reflective tape certified to EN ISO 20471.

Sealtex Ultra: 100% Polyester, Tricot Knit, PU Coated 185g

Fully elasticated waistband

Yellow XS-5XL Orange S-3XL



Stud adjustable

hems

WP 5,000MM

Using our latest Sealtex Ultra fabric this modern style Bomber Jacket is extremely popular amongst those looking for garments offering the best in wearer comfort. Waterproof, windproof and breathable, this garment keeps out all the harsh elements.

Sealtex Ultra: 100% Polyester, Tricot Knit, PU Coated 185g Body: 100% Polyester Filling 170g

Sleeve: 100% Polyester Filling 100g



S493

Tear Resistant, Anti Fungal, Breathable Fabric

Fully elasticated waistband





M²/24HRS















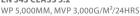
Sealtex Ultra: 100% Polyester, Tricot Knit, PU Coated 185g Orange S-3XL

WP 5,000MM, MVP 3,000G/













The Sealtex Ultra bib and brace offers unrivalled high visibility and rain protection. The welded seams ensure wind and rain are locked out, providing full protection against the harsh elements. It has been designed to fit comfortably over work clothes.





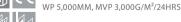


Stud adjustable

hems







Storm Collar

Full Storm flap front with zip closure

Elasticated storm cuff gives extra protection

Adjustable straps with durable buckle

Back elastic

for ease of

movement





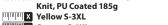




Premium quality hi-vis and waterproof coverall. The

Sealtex Ultra fabric has an exceptionally soft handle and















XRange

DIRECTIONAL HI-VIS

Garment Benefits

The X-Range is an innovative and exciting concept in Safety High Visibility Workwear. The signatory X reflective tape configuration on the back of each garment provides the maximum visibility for the wearer during both daylight conditions and under illumination of headlights in the dark. Safety features such as the detachable hood and the absence of flaps or loose drawcords ensure that the garment will not get caught in machinery. This guarantees a safer work environment. These garments are the ideal safety solution for those working on farms, in gardens, parks and other demanding outdoor agricultural environments.







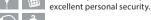
X Hi-Vis Bomber Jacket EN ISO 20471 CLASS 2,

EN 343 CLASS 3:1

WP 15,000MM EN 342 0.344 (M2.K/W), 2, X



 $Versatile \ and \ comfortable \ protection \ against \ all \ weather \ conditions. \ The \ detachable \ fur \ lining \ and \ collar \ in \ combination$ with the zip-out sleeves, prove this is a superbly adaptable garment. Numerous zipped outer and interior pockets afford



100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 190g 100% Polyester 60g



100% Polyester Fur Lining 365g Sleeve: 100% Polyester Filling 120g Yellow/Green S-3XL



*Registered European Community Design





3 Ways to Wear



With fur lining



Without fur lining



Bodywarmer



PORTWEST TEXO HIGH VISIBILITY

WORKWEAR

Garment Benefits

This great value workwear range is functional, comfortable to wear, fits extremely well and is suitable for multiple working environments. The colours and styles offered are perfect for corporate branding. Each garment has been carefully designed to include key features such as ergonomic kneepad pockets, secure storage pockets, rule pockets and twin stitched reinforced seams for extra durability.

Fabric Information

These garments are made from durable, stain resistant 65% Polyester, 35% Cotton 245g Kingsmill fabric. This tough premium certified fabric guarantees high performance and maximum wearer comfort.



Texpel™ SOS, Splash, Oil and Stain is a premium fabric finish which repels oil and liquids, causing them to bead up and roll off the fabric surface. The finish also helps release stains in the washing process, keeping garments looking cleaner for longer.

Girona Hi-Vis Bib & Brace

















The Girona Bib & Brace features a large bib pocket with zip, kneepad pockets and a double rule pocket. This stylish design is made from durable Hi-Vis Kingsmill fabric and offers fantastic freedom of movement and complete versatility.

Kingsmill: 65% Polyester, 35% Cotton 245g Yellow/Navy, Orange/Navy S-3XL





Twin Stitched Seams for Extra Durability







Combining safety and style, the Portwest Texo High Visibility range is suitable for diverse work environments. The polyester/cotton fabric offers superior comfort and durability. The design includes modern features such as multi layered pockets, comfort waistbands, ergonomic kneepad pockets and twin stitched seams.





Dijon Hi-Vis Bib and Brace

EN ISO 20471 CLASS 2

RIS-3279-TOM ISSUE 1 (ORANGE ONLY)



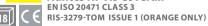




Kingsmill: 65% Polyester, 35% Cotton 245g Orange/Navy, Yellow/Navy S-XXL





























Without fur lining



Bodywarmer







Providing versatile and comfortable protection, this jacket is suitable for a variety of working environments. Quality fabric, superb workmanship and unrivalled function are standard. The detachable fur lining and collar in combination with the zip-out sleeves ensures this is an extremely adaptable garment. Numerous zipped outer and interior pockets afford excellent personal security.



pockets

💢 55% Cotton, 45% Polyester 240g 100% Polyester Fur Lining 460g

100% Polyester 60g

Sleeve: 100% Polyester Filling 120g

Yellow/Black S-3XL, Orange/Navy S-4XL, Yellow/Navy S-5XL







Garment Benefits

This modern workwear range is characterised by its clever, practical features including multiple storage pockets for phones and tools and excellent contemporary fit for superior wearer comfort. The range offers a great choice of styles for multiple end uses.













The contrast Bib & Brace is made from durable, comfortable cotton rich fabric. The external polyester finish provides increased wear and tear properties while the internal cotton lining provides maximum comfort. A spacious and secure bib pocket, together with durable knee pad pockets, add to the convenience of this winning garment. A back elastic panel provides added comfort for the wearer.

💢 55% Cotton, 45% Polyester 240g Yellow S-3XL



Hi-Vis Two Tone Combat Trousers















Kingsmill: 65% Polyester, 35% Cotton 245g Reg: Navy/Yellow, Navy/Orange S-XXL Tall: Navy/Yellow M-XXL

This fully certified combat trouser in a contrast navy colourway has

a multitude of clever features. The predominantly Navy colourway

ensures that your trousers look great and keep clean for longer.







Complete High Visibility Workwear Protection



Hi-Vis Poly-cotton Coverall **EN ISO 20471 CLASS 3**



Complete protection for anyone working near roads, motorways or traffic. The heavyweight fabric and rugged design ensures the coverall lasts longer.



80% Polyester, 20% Cotton

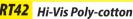


280g Yellow S-3XL











Coverall RIS



EN ISO 20471 CLASS 3 RIS-3279-TOM ISSUE 1 (ORANGE ONLY)



The industrial wash Hi-VisTex tape to the arms, legs, chest and shoulders provide outstanding wearer visibility while the heavyweight fabric and rugged design ensures the coverall lasts longer. Elastic at the waist provides a roomy fit.



280g 80% Polyester, 20% Cotton 280g Reg: Orange XS-5XL Tall: Orange M-3XL















Superior materials and quality construction make the RT43 a firm favourite amongst all rail industry and road side workers. The hardwearing fabric with standsdirt and grime with the Texpel finish helping to repel stains. A large zipped bib pocket is ideal for holding tools and the shoulder straps can be adjusted to ensure a comfortable fit.











All Styles Certified after 50x Washes

ACTION

COMBAT

SHORTS





The E061 incorporates outstanding details such as multiple pockets, superior stitch quality and generous sizing along with an EN ISO 20471 Class 2 certificate.

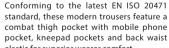


Kingsmill: 65% Polyester,



35% Cotton 245g Reg: Yellow XS-3XL Tall: Yellow M-XL

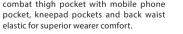
EN ISO 20471 CLASS 1





Kingsmill: 65% Polyester, 35% Cotton 245a

Reg: Yellow XS-3XL Tall: Yellow M-3XL







Hi-Vis Poly-cotton Shorts



style and contrasting trims have made these shorts a favourite for hot days. Featuring a convenient thigh pocket and mobile phone pocket, with half

Kingsmill: 65% Polyester, 35% Cotton

Yellow/Navy, Orange/Navy, Yellow/Grey







Polyester/Cotton Vest also available

Hi-Vis Polycotton Vest

C497 161









Premium Texpel Stain Resistant Fabric

COMBAT 2 BANDS

ACTION 2 BANDS

COMBAT 3 BANDS



Rail Combat Trousers

EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE











RIS-3279-TOM ISSUE 1 (ORANGE ONLY)

Offers great wearer benefits and features including multiple storage options. Reflective tape is positioned higher up on the legs for even greater visibility.

Kingsmill: 65% Polyester, 35%



Conforming to the latest rail standards, this multi-pocket action trouser incorporates excellent features such as a comfortable elastic waist, multiple pockets and generous

Kingsmill: 65% Polyester, 35%

Cotton 245g



Conforming to the latest rail industry standards, this multi-pocket trouser features excellent secure storage, ergonomic knee pad pockets, a comfortable elasticated waist as well as extra reflective tape for maximum visibility.



Certified after 50x washes

Tall: Orange S-3XL

Cotton 245g Reg: Orange XS-4XL





Orange S-XXL











Combat and Action Trousers

STRETCH TRACK

PANTS HIGH TAPE

PANTS LOW TAPE







Hi-Vis Jogging



RIS-3279-TOM ISSUE 1 (ORANGE ONLY)



Stylish and functional, these high visibility track pants feature a fully elasticated waist with drawstring adjustment for maximum comfort and visibility. Roomy thigh pocket and reinforced waterproof knee patches give extra functionality to the wearer.





65% Polyester, 35% Cotton 300g X Orange, Yellow S-XXL



Hi-Vis Poly-cotton



RIS-3279-TOM ISSUE 1 (ORANGE ONLY)



A traditionally styled poly-cotton work trouser. Two-band HiVisTex tape above the knee ensures EN ISO 20471 class 2 certification, as well as the rail specification RIS-3279-TOM.



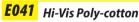


💢 80% Polyester, 20% Cotton 280g Reg: Orange XS-5XL Tall: Orange S-XXL









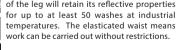
Trousers

EN ISO 20471 CLASS 1 RIS-3279-TOM ISSUE 1 (ORANGE ONLY)



A tough, durable trouser that will keep you safe and visible. The HiVisTex tape to lower part of the leg will retain its reflective properties









💥 80% Polyester, 20% Cotton 280g ||||||||X Orange S-XXL Yellow S-3XL







Leading Texpel Finish to Repel Dirt and Stains

Hi-Vis Shirt

EN ISO 20471 CLASS 3





A modern and stylish hi-vis shirt with an ergonomic fit. This comfortable shirt hosts a range of features including twinstitched critical seams, 2 chest pockets with secure button closure and durable breathable fabric, all contributing to the professional appearance of this garment.

Kingsmill: 65% Polyester, 35% Cotton 190g Yellow S-3XL





The Perfect Fit Guaranteed





Hi-Vis Reversible Bodywarmer RIS

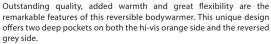
EN ISO 20471 CLASS 2

RIS-3279-TOM ISSUE 1 (ORANGE ONLY)











💢 80% Polyester, 20% Cotton 280g 65% Polyester, 35% Cotton 260g 100% Polyester, 200g

Orange S-3XL







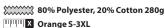






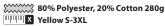














Fabric Information

High visibility fleece fabric is made from 100% polyester with a durable antipill finish, which ensures no unsightly bobbling on the surface of the fabric. The fleece fabric is soft to handle yet extremely robust. Suitable for all work environments.



Hi-Vis Mesh Lined Fleece

EN ISO 20471 CLASS 3 RIS-3279-TOM ISSUE 1 (ORANGE ONLY) **EN 14058 CLASS 2**

ANSI/ISEA 107-2015 TYPE R CLASS 3 AS/NZS 4602.1:2011 CLASS D/N





💢 100% Polyester, Anti-Pill finish Fleece 300g Body: 100% Polyester Mesh 60g Sleeve: 100% Polyester Taffeta 60g

Yellow XS-5XL, Orange XS-4XL







300g



Hi-Vis Two Tone Fleece

EN ISO 20471 CLASS 3 RIS-3279-TOM ISSUE 1 (ORANGE ONLY) EN 14058 CLASS 2

ANSI/ISEA 107-2015 TYPE R CLASS 3 AS/NZS 4602.1:2011 CLASS D/N



100% Polyester, Anti-Pill finish Fleece 300g Body: 100% Polyester Mesh 60g Sleeve: 100% Polyester Taffeta 60g

||||||||||X Orange, Yellow XS-4XL











Hi-Vis Essential Fleece EN ISO 20471 CLASS 3

RIS-3279-TOM ISSUE 1 (ORANGE ONLY)

The Hi-Vis Essential Fleece offers great wearer warmth and comfort. Features include two secure side pockets with zips and an elasticated draw cord waist for a more comfortable fit. The high quality anti-pill finish maintains the look of the garment for longer.



💢 100% Polyester, Anti-Pill finish Fleece 250g Orange, Yellow S-3XL





Triple Layer System

Fabric Information

High visibility 3 layer softshell fabric is made from a 94% polyester /6% elastane outer layer, laminated to a TPU membrane, and bonded with a 100% polyester micro polar fleece inner layer. The outer layer is windproof, the mid layer provides water resistance while the inner layer adds warmth in cold temperatures yet offers excellent breathability.



Advanced Triple Layer Technology

Two Tone Softshell Jacket (3L)



EN ISO 20471 CLASS 3 ANSI/ISEA 107-2015 TYPE R CLASS 3





This style is designed for ultimate visibility with a contemporary contrast look. Offering waterproof zip pockets and storm flap closure for enhanced protection. Lightweight, comfortable and durable this jacket is ideal for all types of environments.

94% Polyester, 6% Elastane 160g laminated to 100% Polyester Micro Polar Fleece 150g Total weight: 310g

Yellow S-3XL

Superior Breathability



Micro polar fleece lined and bonded with shell



Hi-Vis Contrast Softshell (3L)











This innovative jacket offers a windproof, water-resistant breathable membrane with the added luxury of a bonded micro polar fleece. The dark contrast bottom panels make this style perfect for dirty environments where hi-vis protection is required.

94% Polyester, 6% Elastane 160g laminated to 100% Polyester Micro Polar Fleece 150g Total weight: 310g

Yellow/Navy S-3XL



S425

Phone pocket













2 Ways to Wear



















Hi-Vis Softshell Jacket (3L) EN ISO 20471 CLASS 2 (BODYWARMER) EN ISO 20471 CLASS 3 (FULL JACKET)

Offering versatility and great functionality, this garment has you covered. It provides full coverage as a complete jacket in wet conditions. Or when worn with sleeves detached the bodywarmer is the layer of defence that works.

94% Polyester, 6% Elastane 160g laminated to 100% Polyester Micro Polar Fleece 150g. Total weight: 310g

□□□□□X Orange, Yellow XS-4XL



Radio loop

Zip out sleeves









Radio loop





Complete Comfort and **Breathability**





AS/NZS 4602.1:2011 CLASS D/N







Classically styled, this garment gives you enhanced protection whatever the elements. With a mobile phone pocket and a radio loop as standard, this jacket is warm, comfortable and water repellent. The S424 is the perfect outdoor solution.

94% Polyester, 6% Elastane 160g laminated to 100% Polyester Micro Polar Fleece 150g

Total weight: 310g
Orange, Yellow S-3XL

Hook and loop adjustable cuffs







B308 Xenon Rugby Shirt EN ISO 20471 CLASS 3



RIS-3279-TOM ISSUE 1 (ORANGE ONLY) ANSI/ISEA 107-2015 TYPE R CLASS 3



65% Polyester, 35% Cotton 300g 100% Polyester Oxford 600D 210g

Yellow/Black XS-6XL, Orange/Black XS-4XL





B315 Hi-Vis Two-Tone Zipped Hoodie EN ISO 20471 CLASS 3 SIZE L UPWARDS



EN ISO 20471 CLASS 2 SIZES S & M ANSI/ISEA 107-2015 TYPE R CLASS 3 SIZE L UPWARDS* ANSI/ISEA 107-2015 TYPE R CLASS 2 SIZES S & M













Hi-Vis Sweatshirt



EN ISO 20471 CLASS 3 RIS-3279-TOM ISSUE 1 (ORANGE ONLY) ANSI/ISEA 107-2015 TYPE R CLASS 3 AS/NZS 4602.1:2011 CLASS D/N



65% Polyester, 35% Cotton 300g Yellow, Orange XS - 5XL





B306 Two Tone Hi-Vis Sweatshirt



EN ISO 20471 CLASS 3 RIS-3279-TOM ISSUE 1 (ORANGE ONLY) AS/NZS 4602.1:2011 CLASS D/N



65% Polyester, 35% Cotton 300g ☐☐☐☐ Orange/Navy, Yellow/Navy S-4XL





Adjustable cord

and toggle

Quality knitted rib finish

. New



B304 Hi-Vis Hooded Sweatshirt



EN ISO 20471 CLASS 3

RIS-3279-TOM ISSUE 1 (ORANGE ONLY) ANSI/ISEA 107-2015 TYPE R CLASS 3



AS/NZS 4602.1:2011 CLASS D/N
65% Polyester, 35% Cotton 300g

Yellow, Orange S-4XL













65% Cotton, 35% polyester 300g

Orange, Yellow S-3XL

RIS-3279-TOM ISSUE 1 (ORANGE ONLY)

B305 Hi-Vis Zip Front Hoodie











B316 Two-Tone Hooded Sweatshirt











minimising dirt and stains.

65% Polyester, 35% Cotton 300g Yellow/Navy, Orange/Navy S - 3XL

environments. The durable fabric features a brushed back

for extra warmth and comfort. Features include generous

pockets, an adjustable hood and a stylish two tone design for



Two-Tone Zip Front Hoodie **EN ISO 20471 CLASS 3**



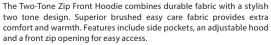
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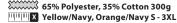














Fabric Information - 100% Polvester, Bird Eve Knit

100% polyester bird-eye knit has excellent abrasion resistance, high tensile strength and low linting properties whilst also being highly breathable. Texpel wicking for superior comfort.



Fabric Information - Cotton Comfort 55% Cotton, 45% Polyester

Cotton Comfort fabric is manufactured from a 55% cotton, 45% polyester fabric with cotton on the inside for comfort and polyester on the outside for maximum durability.





Available in 5 **Colours**



Two-Tone Polo

EN ISO 20471 CLASS 1 ANSI/ISEA 107-2015 TYPE O CLASS 1





100% Polyester, Bird Eye Knit 175g Yellow/Black S-4XL

Orange/Navy XS-4XL Yellow/Navy XS-5XL Orange/Grey M-XXL Yellow/Grey S-3XL













Contrast Tipping for



Cotton Comfort Polo

EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY)

55% Cotton, 45% Polyester, Knit 175g



Two Tone Cotton Comfort Polo

EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY)

55% Cotton, 45% Polyester, Knit 175g Crange/Navy, Yellow/Navy S-4XL





Day-Vis Pocket Short Sleeve T-Shirt COMPLETE DAY VISIBILITY

100% Polyester, Bird Eye Knit 150g Yellow, Orange S-5XL







Day-Vis Pocket Long Sleeve T-Shirt COMPLETE DAY VISIBILITY



100% Polyester, Bird Eye Knit 150g Yellow, Orange S-5XL





LONG SLEEVE POLO SHIRT



Complete Comfort and Breathability



Long Sleeved Cotton Comfort



EN ISO 20471 CLASS 3

RIS-3279-TOM ISSUE 1 (ORANGE ONLY)



Our long sleeved polo shirt uses cotton comfort fabric for ultimate durability, comfort and breathability. HiVisTex tape provides excellent visibility.



55% Cotton, 45% Polyester, Knit 175g Orange, Yellow S-3XL

Moisture wicking and breathable fabric



Hi-Vis Long Sleeved Polo

EN ISO 20471 CLASS 3 RIS-3279-TOM ISSUE 1 (ORANGE ONLY) ANSI/ISEA 107-2015 TYPE R CLASS 3 AS/NZS 4602.1:2011 CLASS D/N

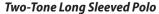
100% Polyester, Bird Eye Knit 175g Yellow XS-6XL, Orange XS-4XL







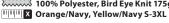




EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY)



100% Polyester, Bird Eye Knit 175g









Hi-Vis Long Sleeved T-Shirt EN ISO 20471 CLASS 3

RIS RIS-3279-TOM ISSUE 1 (ORANGE ONLY)

100% Polyester, Bird Eye Knit 150g Orange, Yellow S-3XL



5280 Two-Tone Long Sleeved Cotton Comfort

EN ISO 20471 CLASS 2

RIS-3279-TOM ISSUE 1 (ORANGE ONLY)

55% Cotton, 45% Polyester, Knit 175g

Orange/Navy, Yellow/Navy S-3XL



Hi-Vis Long Sleeve Pocket T-Shirt

EN ISO 20471 CLASS 3 ANSI/ISEA 107-2015 TYPE R CLASS 3 RIS-3279-TOM ISSUE 1 (ORANGE ONLY)

100% Polyester, Bird Eye Knit 150g Yellow S-6XL, Orange S-5XL



Comfortable, Breathable Fabric



Hi-Vis Long Sleeved T-Shirt EN ISO 20471 CLASS 3

RIS-3279-TOM ISSUE 1 (ORANGE ONLY) ANSI/ISEA 107-2015 TYPE R CLASS 3

55% Cotton, 45% Polyester, Knit 175g Yellow, Orange S-3XL







Hi-Vis T-Shirt

EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY): RT23 ANSI/ISEA 107-2015 TYPE R CLASS 2

AS/NZS 4602.1:2011 CLASS D/N

100% Polyester, Bird Eye Knit 150g

RT23: Orange XS-5XL S478: Yellow XS-6XL

S478: Red S-3XL









S190 Hi-Vis Pocket T-Shirt

EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY)







100% Polyester, Bird Eye Knit 150g





COTTON COMFORT

Cotton Comfort Short Sleeve T-Shirt

EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY) ANSI/ISEA 107-2015 TYPE R CLASS 2

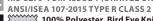


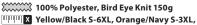
55% Cotton, 45% Polyester, Knit 175g
Orange, Yellow S-5XL





Two Tone T-Shirt **EN ISO 20471 CLASS 2** RIS-3279-TOM ISSUE 1 (ORANGE ONLY)







Yellow/Navy S-6XL, Orange/Grey M-XXL, Yellow/Grey S-3XL









\$172 Cotton Comfort T-Shirt

EN ISO 20471 CLASS 2

RIS-3279-TOM ISSUE 1 (ORANGE ONLY)



Yellow, Orange XS-4XL





*C*394 Mesh T-Shirt

EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY)

55% Cotton, 45% Polyester, Knit 175g Yellow, Orange S-3XL



Two Tone Cotton Comfort T-Shirt

EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY)

55% Cotton, 45% Polyester, Knit 175g Yellow/Navy, Orange/Navy S-3XL



Exclusive Air-Flow Mesh Panels



The Portwest LED High Visibility collection uses innovative integrated and compatible LEDs to offer enhanced visibility. The bright fluorescent fabric combined with HiVisTex retro reflective tape and LED lights offer the highest level of visible protection in low light conditions.



Advanced Technological Innovation

Vega LED Vest



EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY) ANSI/ISEA 107-2015 TYPE R CLASS 2



Combining innovative integrated LED lights with high visibility material and HiVisTex reflective tape, this vest offers excellent visibility in all lighting conditions.

- Brightness: 25 lumens
- Run time: 80 hours
- Batteries: AA x 2 (not included)
- Functions: High / Fast flash / Slow flash
- Visible up to: 500 metres
- Hook and loop closure

100% Polyester Warp Knit 125g Yellow, Orange S/M-XXL/3XL



Built in LEDS













Orion LED Executive Vest

EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY) ANSI/ISEA 107-2015 TYPE R CLASS 2





This executive vest features innovative integrated LED lights to maximise visibility. Multiple pockets offer excellent personal security. A clear ID pocket for security passes and cards compliment this unique garment.



- Brightness: 25 lumens
- Run time: 80 hours
- Batteries: AA x 2 (not included)
 - Functions: High / Fast flash / Slow flash
- Visible up to: 500 metres
 - Front zip opening

100% Polyester Warp Knit 125g Yellow, Orange S-3XL

Built in LEDS

Reflective















Brightness is measured in lumens (LM).

The 'Restriction of Hazardous Substances' directive is put in place to ensure all components of our electrical products will not endanger the user. All our lights are tested to this standard with



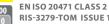
RUN TIME



The length of time from fully powered to empty.

L474

Hi-Vis Versatile Vest



RIS-3279-TOM ISSUE 1 (ORANGE ONLY)





This vest adopts a classic 2 band tape formation using our HiVisTex tape and high visibility fabric. Featuring the added benefit of 3 multi-function loops which are compatible with the HV07 and HV12 lights for extra visibility in low light conditions.



Multi-function loops suitable for LED, radio, pen or glasses



100% Polyester Warp Knit 125g **™** Orange, Yellow S/M-XXL/3XL



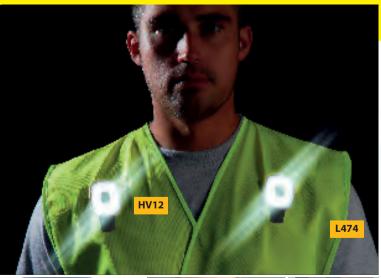
Compatible Attachable LED Lights Available (Sold Separately):

Multi-function loop at















LED ACCESSORY



HV12 USB Rechargeable Light Clip

USB Rechargeable Light Clip can be easily attached to any hat, jacket, radio loop or belt, to ensure visibility for workers. Perfect for any night time activity.



₩ ABS

L6cm x W3.3cm x H2.5cm 26g

- **☑** Brightness: 150 Lumens (Per Unit)
- ☑ Run time: 4 hours
- ☑ Power: USB Charge
- Function:
- High-Medium-Flash
- **☑** Beam Distance: 10m (High), 5m (Medium)

VEST-PORT SUPERIOR SAFETY VESTS

Fabric Information

The Vest-Port™ fabric is made from a durable 100% polyester 125g warp knitted fabric which is fully certified to the latest high visibility standard. The fabric is lightweight, comfortable and highly breathable. It can be worn over layers to ensure total visibility without adding bulk.



VEST-PORT

Dual ID holder

4 Superb Colour Choices

Warsaw Executive Vest

EN ISO 20471 CLASS 1 AS/NZS 4602.1:2011 CLASS D/N ANSI/ISEA 107-2015 TYPE O CLASS 1



This two-tone option in our executive vest range features several practical pockets, a dual ID holder, d-ring and a radio loop. It is available in a range of contrasting colour combinations to suit the increasing demand in the workplace.



100% Polyester, Warp Knit 125g Yellow/Black, Orange/Navy, Yellow/Royal S-3XL Yellow/Navy XS-5XL

7 pockets





Prague Executive Vest

EN ISO 20471 CLASS 2

Revolutionary in its design, the executive vest is lightweight and practical with multiple pockets. A clear ID pocket for security passes and cards compliment this unique garment. With many companies and their operatives now using combinations of hi-visibility orange and yellow fabrics together, this contrasting style is the perfect choice.



100% Polyester, Warp Knit 125g Yellow/Orange S-3XL



Paris Executive Vest

EN ISO 20471 CLASS 1





range of extremely useful features in a choice of vivid colours. Perfect for corporate branding.



100% Polyester, Warp Knit 125g Yellow/Navy, Yellow/Red S-3XL



Stand out in a vibrant two-tone high visibility vest. This style offers a



Fabric Information

The Portwest high visibility MeshAir fabric is lightweight and fully breathable making it ideal for working in warmer conditions. The open mesh fabric uses an advanced open knit construction which provides full airflow around the body and excellent ventilation. The MeshAir high visibility fabric is fully tested and certified to EN20471.



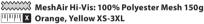
Athens MeshAir Executive Vest

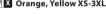


EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY)















Hi-Vis Two Tone MeshAir Executive Vest **EN ISO 20471 CLASS 1**

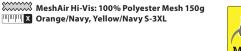














MeshAir aerated mesh

*C*370

MeshAir Band & Brace

EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY)

MeshAir Hi-Vis: 100% Polyester Mesh 150g

Orange, Yellow S/M-4XL/5XL











C374

MeshAir Hi-Vis Two Band

EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY)

MeshAir Hi-Vis: 100% Polyester Mesh 150g Orange, Yellow S/M-4XL/5XL









New





F374

MeshAir Iona Vest

The MeshAir Iona Vest uses advanced MeshAir fabric to keep the wearer cool and comfortable. Reflective tape ensures maximum visibility in low light conditions. Perfect for warmer weather.

MeshAir: 100% Polyester Mesh 150g Bottle Green, Red, Royal S/M-XXL/3XL



Lightweight Comfort - Uncompromising Protection





Madrid Executive Mesh Vest

EN ISO 20471 CLASS 1 ANSI/ISEA 107-2015 TYPE R CLASS 2

💢 100% Polyester, Warp Knit 125g 💢 100% Polyester Mesh 110g

X Orange S-3XL Yellow XS-4XL

Cooling mesh upper torso



Hi-Vis Half Mesh Vest

EN ISO 20471 CLASS 1 ANSI/ISEA 107-2015 TYPE R CLASS 2

100% Polyester, Warp Knit 125g
100% Polyester Mesh 110g Orange, Yellow S/M-4XL/5XL

Cooling mesh upper torso







Hi-Vis Polycotton Vest

EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY)

Kingsmill: 65% Polyester, 35% Cotton 245g Orange, Yellow M-3XL

> KINGSMILL" POLY-COTTON



KS63

Xenon Toolvest EN ISO 20471 CLASS 2

The multi-pocket toolvest combines modern design with highly durable EN ISO 20471 certified fluorescent fabric. The toolvest is crammed with features including twin stitched seams, Dual ID holder, holster pockets and waist belt for comfortable fit and support when bending and stretching. Multiple pockets offer secure storage.

Kingsmill: 65% Polyester, 35% Cotton 245g

||||||||X Yellow M-XXL







Hi-Vis Two Band & Brace Vest



EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY) ANSI/ISEA 107-2015 TYPE R CLASS 2 AS/NZS 4602.1:2011 CLASS D/N



100% Polyester, Warp Knit 125g Orange, Yellow S/M-6XL/7XL



Red S/M-XXL/3XL









C472

Hi-Vis One Band & Brace Vest



EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY) ANSI/ISEA 107-2015 TYPE R CLASS 2



100% Polyester, Warp Knit 125g Orange S/M-XXL/3XL Yellow S/M-4XL/5XL







Hook and loop closure

C481

Two Tone Hi-Vis Vest EN ISO 20471 CLASS 2



100% Polyester, Warp Knit 125g Yellow/Orange S/M-XXL/3XL



Hi-Vis Zipped Band & Brace Vest EN ISO 20471 CLASS 2

RIS-3279-TOM ISSUE 1 (ORANGE ONLY)



100% Polyester, Warp Knit 125g Yellow, Orange S-3XL



VEST WITHOUT SHOULDER TAPE



Hi-Vis Two Band Vest

EN ISO 20471 CLASS 2

RIS-3279-TOM ISSUE 1 (ORANGE ONLY)

100% Polyester, warp

The property of t 💢 100% Polyester, Warp Knit 125g --





Hi-Vis Vest - Dual ID Holder

EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY)

100% Polyester, Warp Knit 125g Yellow, Orange S/M-XXL/3XL







Hi-Vis Two Tone Vest **EN ISO 20471 CLASS 1**



100% Polyester, Warp Knit 125g
Yellow/Navy, Yellow/Royal S/M-XXL/3XL

Logos are fully washable **VISITOR Front** Hook and loop closure Back

VISITOR Hi-Vis Vest

EN ISO 20471 CLASS 2





100% Polyester, Warp Knit 125g
Yellow S/M-XXL/3XL

VEST-PORT

Vest With Sleeves Superior Safety Vests

Hi-Vis Short Sleeved Vest

EN ISO 20471 CLASS 3 SIZE L UPWARDS EN ISO 20471 CLASS 2 SIZES S & M

A short sleeved vest for additional high visibility coverage, while keeping the wearer cool. It uses lightweight fabric and HiVisTex reflective tape.



100% Polyester, Warp Knit 125g Yellow S/M-XXL/3XL





Hi-Vis Two Band & Brace Jacket

EN ISO 20471 CLASS 3

RIS-3279-TOM ISSUE 1 (ORANGE ONLY)



This lightweight long sleeved vest will keep wearers safe and seen. This versatile garment provides ultimate coverage with minimal weight.

100% Polyester, Warp Knit 125g Yellow, Orange S/M-XXL/3XL



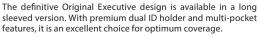




RIS-3279-TOM ISSUE 1 (ORANGE ONLY)











100% Polyester, Warp Knit 125g Yellow, Orange S-3XL





Front zip opening

Huge Choice of Superb **Colourways**

F474 Iona Vest

This safety vest offers visibility with function. A practical addition to any workplace, it offers enhanced visibility at all times. Available in a wide range of colours.

> 100% Polyester, Warp Knit 125g

|||||||||||X Black, Bottle Green, Red, Navy, White, Pink, Royal S/M-XXL/3XL

Colour Code Your Workplace





RIS **Approved** Hi-Vis

4 Point break away function at the shoulders and side seams

Front zip opening



Hi-Vis Long Vest RIS EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY)





This specialist anti-tangle vest has been designed as a comfortable and safe garment for track side use. Features of this garment include an elasticated back, zip fastener and a 4 point break away function at the shoulders and side seams.

100% Polyester, Warp Knit 160g Orange S-4XL



Executive Rail Vest RIS

EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY)







This executive vest boasts exceptional features such as the ID pocket, two side pockets and a D ring with the added benefit of conforming to RIS requirements. The garment includes a 4 point break away function at the shoulders and side seams.

100% Polyester, Warp Knit 130g Orange S-XXL





Junior Colour Bright Vest

This Junior Vest features a youthful design by using angled reflective tape and contrast coloured binding. Available in a wide range of colours.

100% Polyester Warp Knit 125g Yellow, Orange: S (Age 4-6), M (Age 7-9) and L (Age 10-12)

Lime: M (Age 7-9)-L (Age 10-12) Pink: S (Age 4-6), M (Age 7-9) and L (Age 10-12)

Hi-Vis Junior Vest



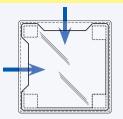
100% Polyester, Warp Knit 125g



S (Age 4-6) M (Age 7-9) L (Age 10-12)



Dual ID Holder



Patent Pending

and landscape ID card display. \mathbf{Z}

Anti-entanglement benefit

No need for hanging plastic holders, lanvards, clips or tags

This new revolutionary design from

Portwest allows the use of both portrait

ID20

Dual ID Holder -Sew-On



Clear PVC plastic





HV56 Hi-Vis Trouser Braces



EN 13356

Adjustable elasticated braces with four clip attachment points for secure fitting to any trousers. Using high visibility colour and reflective print for excellent visibility.



100% Polyester Yellow One Size



HV55 Hi-Vis Strap



Adjustable Hook & Loop fastening for flexible sizing. Belt & shoulder band width is 7.5cm, providing a robust fit. Easy to wear and easy to remove. 3cm wide reflective tape for increased visibility.

100% Polyester, PVC Coated 190g

Yellow, Orange One Size



Hi-Vis Baseball Cap



65% Polyester, 35% Cotton 245g Crange/Navy, Yellow/Navy One Size



100% Polyester

X Silver One Size





HV50 Hi-VisTex Reflective Tape 100m



EN ISO 20471 CLASS 2



Woven Polyester-Cotton Silver Grey - Length: 100m, Width: 50mm



Hi-VisTex Flame Resistant



Reflective Tape 100m EN ISO 20471 CLASS 2



EN ISO 14116

☆ Woven Polyester-Cotton Silver Grey , Length 100m, Width 50mm



FLAME RESISTANT RANGE

This industry leading flame resistant range provides multi standard protection for hazardous environments. These state of the art products are the result of years of experience combined with advanced technology and market research. Commitment to the health, safety and comfort of the wearer can be seen in the wide range of products suitable for all climates and end uses.

120+ Industry Leading Flame Resistant Styles

COLLECTIONS

ARAFLAME™

FR55 214

- MODAFLAME™
- BIZFLAME™
- BIZWELD™
- SEALTEX™ FLAME
- BIZFLAME™ WILDLAND FIRE
- SAFEWELDER™

*

Industry Leading Flame Resistant Solutions



Araflame is an inherently permanent flame resistant aramid. It is extremely flame resistant, lightweight, offers high tensile strength and full anti static protection.







Modacrylic fibres provide inherent flame resistance, excellent dimensional stability and high elastic properties which allow garments to retain their shape. High cotton content gives the fabric comfort, warmth and a soft handle. Carbon fibre woven into the fabric gives inherent anti static properties.















Bizflame is a proprietary flame resistant finish which, when applied to fabric, gives excellent flame resistance. All of the Bizflame fabrics use the highest quality raw materials, ensuring the perfect balance of comfort and strength.



















Bizweld 100% cotton 330g fabric is completely flame resistant. All Bizweld garments offer excellent flame and molten splash protection for welding, foundries and allied industries.



Sealtex Flame fabric is constructed from a flame resistant, PU coated, polyester fabric 260g. Lightweight and durable Sealtex Flame is designed to offer full protection against adverse weather conditions and flame hazards.











ARALL



















Araflame Plus 150g, 200g, 260g

Constructed from 93% Meta-aramid which provides outstanding heat and flame resistance combined with 5% Para-aramid for strength. Araflame Plus is inherently anti static by incorporating 2% carbon fibre.

Araflame Plus is an inherently flame resistant fabric developed for excellence, using innovative technology. The FR properties are permanent and will not diminish with washing.

- Flame Resistant certification and standards exceed international safety standards for flame, electric arc and welding protection (EN ISO 11612, ASTM F1959 & EN ISO 11611).
- Inherently Flame Resistant Araflame guaranteed to hold its flame resistant properties indefinitely after multiple washes.
- Extremely robust Araflame will not ignite, melt or shrink when exposed to
- Anti Static- Provides anti static properties exceeding EN1149-5.
- Exceptional tensile strength ensures the fabric can withstand the most challenging work environments.
- Preshrunk and colour fastness, this fabric has high shrink resistance and won't lose its colour after multiple washes.
- Outstanding results for burn injury prediction when tested to the optional test ISO 13506 under EN ISO 11612.





New Araflame Winter Range Offering **Outstanding 33 Cal/cm2** Protection, See Page 188







MODAFLA



PREMIUM INHERENT FLAME PROTECTION















Inherently Flame Resistant Modaflame 280q

Modaflame is an inherently flame resistant fabric. This high specification fabric is constructed from an inherently flame resistant yarn, composed of a special blend of 60% modacrylic fibre, 39% cotton and 1% carbon fibre.

Available in Fabrics Certified to EN ISO 20471 Standard

MV35 190















Constructed from an inherently fire resistant yarn of 60% modacrylic, 39% cotton and 1% carbon fibre. Tested to exceed the required EN Standards, the Modaflame Knit range is strong, durable and highly innovative.



















Available in both woven and knit fabrics to EN ISO 20471 standard. Constructed from an inherently fire resistant yarn of 60% modacrylic, 39% cotton and 1% carbon fibre.















Hi-Vis Orange Modaflame HVO Woven 300g

Constructed from 61% modacrylic, 18% viscose, 15% polyester, 5% aramid, 1% carbon fibre, Modaflame HVO woven uses advanced technology to provide protection in a multi-risk environment.















Modaflame HVO Knit 220g

Constructed from 66% Modacrylic, 32% Polyester and 2% Carbon Fibre, 220g. Modaflame HVO Knit provides inherent flame resistance and anti static protection. The high performance fibres are blended without any chemical treatment giving Modaflame HVO Knit it's unparalleled soft, natural touch and appearance.

















Modaflame Rain 350g

Constructed from 98% Polyester, 2% Carbon Fibre with a PU breathable flame resistant coating, bonded with a 60% Modacrylic, 40% Cotton flame resistant knitted backing, total weight 350g. The fabric offers great flame, chemical, electric arc and waterproof protection whilst ensuring high visibility day and night.















Modaflame Softshell 350a

Constructed from 100% Polyester that is laminated to a TPU flame resistant membrane and bonded with a 60% Modacrylic, 39% Cotton and 1% Carbon Fibre inherent flame resistant fleece, total weight 350g. This multi norm 3 layer softshell fabric is the latest evolution offering excellent flame, chemical, electric arc and waterproof protection whilst ensuring high visibility day and night.



BIZFLAME

PREMIUM FLAME RESISTANCE







Flame Resistant Bizflame Plus

350g, 280g, 210g, 160g

Bizflame is a proprietary flame resistant finish which, when applied to fabric, gives excellent flame resistance. All of the Bizflame fabrics use the highest quality raw materials, ensuring the perfect balance of comfort and strength.

- High ATPV on Bizflame Plus fabric provides
 ARC 2 (13.6 CAL/CM²) electric arc protection.
- Outstanding results for burn injury prediction when tested to the optional test ISO 13506
 under FN ISO 11612.
- Anti-Static carbon fibres provide built in anti-static properties exceeding EN1149-5 standard.
- Exceptional tensile strength ensures the fabric can withstand superior job-rated abrasion and tear resistance.
- High level of breathability and moisture wicking properties provides lasting comfort for the wearer.

Burn Injury Prediction Testing:

Testing Bizflame fabric (style FR50) to ISO 13506 at BTTG Fire Technology Services (four seconds).

Testing is carried out after exposure to flame engulfment for a period of four seconds on a fully clothed manikin with data collected for 60 seconds after the burn.







Other Bizflame Fabrics:



99% Cotton, 1% Carbon Fibre



80% Cotton, 19% Polyester, 1% Carbon Fibre



88% Cotton, 12% Nylon



100% Cotton



100% Polyester, Warp Knitted



98% Polyester 2% Carbon Fibre, Warp Knitted



80% Cotton, 19% Polyester, 1% Antistatic Carbon Fibre, two-layer PTFE lamination, PU Coated, Fluorocarbon Finish



98% Polyester, 2% Antistatic Carbon Fibre, Breathable, PU Coated



99% Cotton, 1% Carbon Fibre

TM BIZWE



MAXIMUM FLAME AND WELDING PROTECTION











Flame Resistant Bizweld

100% Cotton 330g

Bizweld is a proprietary, flame resistant, 100% high grade cotton fabric. This is a high technology fabric developed for maximum performance, comfort and durability

Bizweld is made from 100% ringspun cotton yarns offering excellent pilling resistance while guaranteeing comfort, warmth and protection for the wearer. The finish applied to the fabric ensures it will hold its flame resistant protective properties for at least 50 washes (EN standards) and **100 washes** (US standards)

Bizweld fabric is independently tested & certified to exceed the international safety standards for flame and welding protection. This fabric is globally available and is worn with confidence by thousands of workers across the oil and gas, welding and allied industries.

- Outstanding flame-resistant performance exceeds international safety standards for flame & welding protection (EN ISO 11612 & EN ISO 11611).
- Provides exceptional protection against radiant, convective and contact heat as well as molten metal splashes.
- Provides ARC 2 (11.2 CAL/CM²) electric arc protection.
- Provides a high level of protection against molten metal splashes. Ideal for welding and allied processes.
- Outstanding results for burn injury prediction when tested to the optional test ISO 13506 under EN ISO 11612.



Flame Resistant Electric Arc Range

Arc flash incidents can occur in any industry where electrical equipment is being worked on or operated. Up to 80% of all electrical injuries are burns relating to arc flash.

Consequences can be catastrophic for workers and businesses alike and it is therefore vital that adequate risk control is in place. This includes ensuring that all personnel working in or near risk areas are wearing the correct PPE. At Portwest we understand the importance of hazard protection and have 73 products in our range which offer protection against the thermal energy created by an electric arc.





Min cal rating 8 cal/cm²







FR61 204

















































ARC 3



Min cal rating 25 cal/cm²



Combined Ebt/ATPV Ratings

Garments can be layered to achieve an overall Arc Thermal Performance Value (ATPV) or Energy Break open threshold (Ebt) Rating. For example, thermals may achieve an Ebt of 4.3 cal/cm2, and an outer coverall may achieve an ATPV of 13.6cal/cm². However the combination ATPV will be greater than the sum of the two single layers, as the air gap between the two layers affords the wearer additional protection.



























FR61 + FR62	FR10 + FR11	FR14
FR61 + FR63	FR10 + FR11	FR14
FR80	FR10 + FR11	FR14
FR50	FR10 + FR11	FR14
FF50	FR10 + FR11	FR14
FR55 + FR56	FR10 + FR11	FR14
FR55 + FR57	FR10 + FR11	FR14
FR25 + FR26	FR10 + FR11	FR14
FR25 + FR27	FR10 + FR11	FR14



100% Cotton

Split Cowhide Leather

100% Polyester, FR & Antistatic, PU Coated

100% Polyester, FR & Antistatic, PU Coated

330gm

240gm

240gm

50 Washes

N/A

5 Washes

5 Washes

Safewelder

Safewelder

Sealtex Flame

Sealtex Flame

C030

FR41, FR43

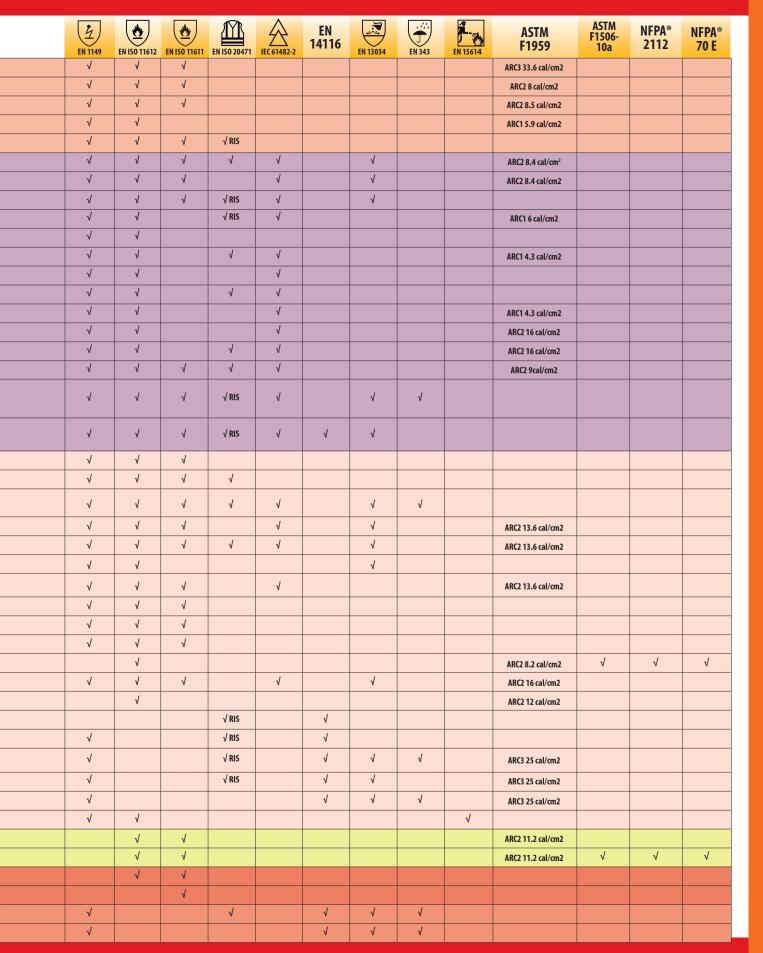
FR46, FR47

SW10, SW20, SW32, SW33, SW34



FLAME RESISTANT

NHERENTLY





Flame Resistant - EN Standards



EN ISO 11612: 2015

Protective Clothing Against Heat and Flame

The performance requirements set out in this international standard are applicable to garments, which could be worn for a wide range of end uses, where there is a need for clothing with

limited flame spread properties and where the user can be exposed to radiant, convective or contact heat or molten metal splashes.

This test uses standard methods and conditions to predict the performance of fabric/garments in the event of contact with heat or flames. Garment features such as seams, closures and logos must be tested as well as the fabric. Tests must be carried out on pre-treated components according to the manufacturers care label.

Specific testing is listed below: Dimensional change Limited flame spread (A1+A2)* Convective heat (B) - 3 levels Radiant heat (C) - 4 levels Molten aluminium splash (D) - 3 levels Molten iron splash (E) - 3 levels Contact heat (F) - 3 levels (temperature 250 degrees Celsius)

Heat resistance at a temperature of 180 degrees Celsius.

Tensile strength (must meet a minimum of 300N)

Tear strength (must meet a minimum of

Bursting strength Seam strength

Garment design requires that coverage must be provided from the neck to the wrists and to the ankles

Optional testing includes water vapour resistance and manikin testing for overall burn prediction

*This test must be carried out on fabric and seams

ISO 13506

ISO 13506: 2008 **Manikin Test**





Manikin test results for: FR61& FR62

Pain (16%)

1st° Burn (0%).

2nd° Burn (0%),

3rd° Burn (0%),

Burn Injury Prediction 0%,

This test method provides the general principles for evaluating the performance of complete garments or protective clothing ensembles in a flash fire or other short duration exposures.

Within the EN ISO 11612 standard, an optional test is available to provide predictions of burn injury using an instrumented, heat sensing, life size manikin, complying with the ISO13506 test method. Manikin testing creates a realistic simulation of a flash fire condition and analyses the response of manikin heat sensors to predict the potential tissue burn damage to the wearer of industrial clothina.

The effects of exposure to flame are dependent not only on the basic protective qualities of the fabric but on factors such as the quality of the garment fit and the presence of air gaps between the different layers of clothing. The presence of undergarments also has a significant effect on protection.

Testing is carried out by exposing a fully clothed manikin, to flame engulfment for a minimum period of four seconds.

The manikin is fitted with a minimum of 100 sensors positioned all over the body, arms, legs and head. The purpose of the sensors is to measure the variation in temperature on the manikin surface during a test with the manikin clothed - designed to replicate the rate at which human skin absorbs energy.

Heat energy absorbed by the sensors is recorded by the manikin's computer software, with data normally collected for up to 120 seconds after the burn. From the information gathered, a report is produced showing a "body map" indicating predicted body burn of either no burns, first, second or third degree burns and where they would have occurred.

There are no "Pass" or "Fail" criteria in the ISO13506 standard

One of the most useful functions of these Manikin tests is to allow garments to be compared directly to each other under identical conditions. Comparisons can be made between different types of clothing fabrics, design, construction, finish, etc. to improve levels of protection and to see how different types and mixes of materials and layers / undergarments perform in the same environment.



EN ISO 11611: 2015 ENISO 11611 Protective Clothing For Use In Welding And Allied Processes

This international standard specifies minimum basic safety requirements and test methods for protective clothing for use in welding and allied processes (excluding hand protection).

The international standard specifies two classes with specific performance requirements.

Class 1 is protection against less hazardous welding techniques and situations causing lower levels of spatter and radiant heat.

Class 2 is protection against more hazardous welding techniques and situations causing higher levels of spatter and radiant heat.

EN ISO 11611 requires that protective suits completely cover the upper and lower torso, neck, arms and legs. There are a number of other design requirements which must be followed, to prevent molten droplets lodging anywhere on the garment.

Testing must be carried out on pretreated components according to the manufacturers care label.

The following is a summary of the testing required:

- Tensile strength (must meet a minimum of 400 N)
- Tear strength (must meet a minimum of 15N for class 1 and 20N for class 2)
- Bursting strength
- Seam strength
- Dimensional change Requirements of leather
- Limited flame spread (A1+A2)*
- Molten droplets
- Heat transfer (radiation)
- Electrical resistance

*This test must be carried out on fabric and seams.

EN ISO

EN ISO 14116: 2015 Protective Clothing Against Limited Flame Spread Materials and Material Assemblies

This standard specifies the performance requirements for the limited flame spread properties of materials, material assemblies and protective clothing in order to reduce the possibility of the clothing burning and thereby itself constituting a hazard. Additional requirements for clothing are also specified.

Protective clothing complying with this standard is intended to protect workers against occasional and brief contact with small igniting flames in circumstances where there is no significant flame hazard and without the

presence of another type of heat.

EN ISO 14116 has three different categories for flame spread, Index 1, 2 and 3 as detailed in the table below:

Index 1 garments should not be worn next to the skin. They must be worn over Index 2 or 3 garments.

Index 2 or 3 garments can be worn next

Testing must be carried out on pretreated components according to the manufacturers care label.

Testing required is as follows:

- Limited flame spread
- Tensile strength Tear strength
- Seam strength

INDEX	REQUIREMENTS
1	No flame spread
	No flaming debris
	No afterglow shall spread
2	No flame spread
	No flaming debris
	No afterglow shall spread
	No hole shall form
3	No flame spread
	No flaming debris
	No afterglow shall spread
	No hole shall form
	The afterflame must last no longer than 2 seconds

Protective Clothing Against The Thermal Hazards of An Electric Arc

This standard specifies requirements and test methods applicable to materials and garments for protective clothing against the thermal effects of an electric arc event. An electric arc is a continuous electric discharge of high current between conductors generating very bright light and intensive heat.

Two international test methods have been developed to provide information on the resistance of clothing to the thermal effects of electric arcs. Each method gives different information. To comply with the standard either or both tests must be carried out.

Box Test Method IEC 61482-1-2

The fabric/garment is exposed to an electric arc confined in a specific box with a specific electrode arrangement for 0.5 seconds. Class 1 is to a current of 4kA arc, Class 2 is to a current of 7 kA arc. Test

conditions for Class 1 & 2 try to stimulate typical exposure conditions for a short circuit current of 4kA and 7kA respectively.

Open Arc Method IEC 61482-1-1.

This test method aims to establish the ATPV (Arc Thermal Performance Value) or Ebt (Energy Breakopen Threshold) of a fabric.

The ATPV is the amount of energy required to cause a 2nd degree burn through the material prior to break-open (50% probability). The Ebt is the amount of energy where the material breaks-open (50% probability). This is normally the upper thermal limit of the fabric where the fibres are damaged and the material loses mechanical strength. Both ATPV and Ebt are expressed in calories per cm2.

EN 61482-1-1 tests the fabric with an 8kA arc for various incident durations. Workers are assumed to be safe if the arc rating of their

clothes exceeds the electric arc incident energy calculated in the worst case scenario of a risk assessment. Garments can be layered to achieve an overall ATPV or Ebt Rating. For example a thermal layer may achieve an Ebt of 4.3 Cal/m2, and an outer coverall may achieve an ATPV of 13.6Cal/cm2. However the combination ATPV/Ebt ratings will be greater than the sum of the two single layers, as the air gap between the two layers affords the wearer additional protection.

Another parameter measured during the open arc test is the HAF value (Heat Attenuation Factor) - this describes the amount of heat blocked by the fabric.

ASTM F1959/F1959M-14

FABRIC ONLY TEST. This test method is the same as outlined above under EN 61482-1-1. Pre treatment may vary.

ARC Rated PPE	Required minimum Arc rating of PPE/ cal/cm2
1 ARC	4 CAL/CM ²
2 ARC	8 CAL/CM ²
3 ARC	25 CAL/CM ²



IEC 61482-2: 2018 Protective Clothing Against The Thermal Hazards of an Electric Arc

The new updated version of IEC 61482-2:2018 has a new symbol, this will replace the 2009 symbol.

ELIM, Incident Energy Limit is a new value that has been added to the updated version of IEC 61482-1-1, Open Arc test method. This value is the highest incident thermal energy to which the garment

can be exposed to without the wearer getting a second-degree burn injury, or the formation of holes in the fabric. The higher the calorific value of the garment or fabric, then the greater the protection for the wearer.

ELIM Testing is currently in progress on all Portwest Arc Protective garments.

APC 1 & APC 2 (APC = Arc Protection Class) will replace Class 1 & Class 2 in the updated IEC 61482-1-2, Box Test method. The values remain the same: APC 1 is to a current of 4kA arc, APC 2 is to a current of 7 kA arc.



EN 1149: 2018 Protective Clothing - Electrostatic Properties - Part 5. Material Performance and Design Requirements.

This European standard is part of a series of standards for test methods and requirements for electrostatic properties of protective clothing. The standard specifies material and design requirements for garments used as part of a total earthed system, to avoid incendiary discharges. The requirements may not be sufficient in oxygen enriched flammable atmospheres. This standard is not applicable for protection against mains voltages.

EN 1149 consists of the following parts

EN 1149-1: Test method for measurement of surface resistivity.

EN 1149-2: Test method for measurement of the electrical resistance through a material (vertical resistance)

EN 1149-3: Test methods for measurement of charge decay

EN 1149-4: Garment Test (under development)

EN 1149-5: Material performance and design requirements.

Electrostatic dissipative protective clothing shall be able to permanently cover all non-complying materials during normal use. Conductive parts (zippers, buttons etc) are permitted provided they are covered by the outermost material when in use.



EN 13034: 2005 + A1:2009 Protective Clothing Against Liquid Chemicals

Performance requirements for chemical protective clothing offering limited protective performance against liquid chemicals (Type 6 and Type PB [6] equipment). This standard specifies the minimum requirements for limited use and re-usable limited performance chemical protective clothing. Limited performance chemical protective clothing is intended for use in cases of a potential exposure to a light spray, liquid aerosols or low pressure,

low volume splashes, against which a complete liquid permeation barrier (at a molecular level) is not required.

The standard covers both chemical protective suits (Type 6) and partial body protection (Type PB[6]).

Type 6 suits are tested using a mist or fine spray of water with a dye added to aid the assessment of leakage. The test subject wears an absorbent suit underneath the

one to be tested, which absorbs any leaks and is stained by the dye. Success or failure is determined by measuring the total area of any stains on three suits and comparing this with the requirement. A range of other tests is specified, including resistance to abrasion, tear strength, tensile strength, resistance to puncture, resistance to ignition, resistance to penetration by liquid chemicals and seam strength. In the test for liquid chemical repellency

and resistance to penetration by liquid chemicals, a bank of four test chemicals is given in the standard although the requirement is that the suit material demonstrates adequate repellency and resistance to penetration against just one chemical from this list



ATEX Directive

The ATEX Directive defines what equipment is permitted in an environment where an explosive atmosphere may exist. Portwest recommends using garments certified to EN 1149 for added protection in an ATEX environment. Portwest garments have not been assessed under the ATEX directive which currently excludes PPE.





Flame Resistant - USA Standards



NFPA® 70E: 2015

This standard addresses electrical safety-related work practices for employee workplaces and requires employees working on or near energized parts and equipment to wear flame resistant clothing that meets the requirements of ASTM F1506.

The NFPA 70E standard provides table 130.7(C)(16) as a guideline for the selection of protective apparel. This table lists the requirements for PPE based on arc flash PPE categories 1 through 4. This clothing and equipment shall be used when working within the arc flash boundary.

The table ranges from ARC 1 (which is low risk) up to ARC 4 (which is high risk and requires FR clothing with a minimum arc rating of 40). The higher the ARC rating value, the greater the protection.

ARC Rated PPE	Clothing description	Required minimum Arc rating of PPE/cal/cm2
1 ARC	1 ARC: Arc rated FR Shirt and FR pants or FR Coverall 4	4
2 ARC	2 ARC: Arc rated FR Shirt and FR pants or FR Coverall 8	8
3 ARC	3 ARC: Arc rated FR Shirt and FR pants or FR Coverall, and arc flash suit selected so that the system arc rating meets the required minimum 25	25
4 ARC	4 ARC: Arc rated FR Shirt and FR pants or FR Coverall and arc flash suit selected so that the system arc rating meets the required minimum 40	40

NFPA 2112

NFPA® 2112: 2018

This standard specifies the minimum performance requirements and test methods for flame resistant fabric and components and the design and certification requirements for garments for use in areas at risk from flash fires.

Flame resistant fabrics must pass a comprehensive list of thermal tests, including the following:

•ASTM F2700 - Heat Transfer

Performance (HTP) Test

This test is a measure of the unsteady state heat transfer properties of garment materials.

•ASTM D6413 - Vertical Flammability (Flame Resistance) Test

This test is used to determine how easily fabrics ignite and continue to burn once ignited.

•Thermal Shrinkage Resistance Test

This test measures a fabrics resistance to shrinkage when exposed to heat.

•Heat Resistance Test

This test measures how fabrics and components react to the high heat that could occur during a flash fire.

•ASTM F1930-11 - Thermal Manikin Test This test provides an overall evaluation of how the fabric performs in a standardized coverall design after

three-second thermal exposure.

•FTMS 191A - Thread melting resistance Thread used in flame resistant garments must withstand temperatures of up to 500°F.

ASTM F1506-10a ASTM® F1506-10A

This performance specification covers the flame resistance of textile materials to be used for wearing apparel for use by electrical workers exposed to momentary electric arc and related hazards

These textile materials must meet the following performance requirements:

- A general requirement that thread and components used in garment construction shall not contribute to the severity of injuries to the wearer in the event of a momentary electric arc and related thermal exposure.

- A set of minimum performance specifications for knit and woven fabrics including strength, colorfastness, flame resistance before and after washing and arc test results.
- Testing for flame resistance in accordance with ASTM Test Method

D6413 vertical flame test.

- When tested as received in accordance with ASTM Test Method F1959 arc performance, the fabric may not have more than 5.0 seconds after flame time when tested

Garments must be labelled with the following:

- Tracking code
- Statement that the garments meet the

requirements of F1506

- Manufacturer's name, size information
- Care instructions and fiber content
- ARC rating (ATPV) or (EBT)

F1959/F1959M-12

ASTM® F1959/F1959M-12: 2013

STANDARD TEST METHOD FOR DETERMINING THE ARC RATING OF MATERIALS FOR CLOTHING

FABRIC ONLY TEST. This test method determines the Arc Thermal Performance Value (ATPV) or Energy Breakdown Threshold (Ebt) of a fabric. The result (expressed in cal/ cm2) represents the maximum incident thermal energy in units of energy per square area that a fabric can support before the wearer will suffer second degree burns.





Laundering of FR Fabrics

Flame Resistant fabrics need to be regularly washed and dried in order to remove any dirt and contamination. The quality of the laundry service is of high importance. Garments must be laundered according to the manufacturers instructions provided in the care label sewn into the garment, as incorrect laundering of flame resistant garments can seriously affect their performance and fit. The garment's flame resistant properties will last much longer if correctly laundered and washed.





Washing / Drying Procedure:

Pre-treatment:

If stains are difficult to remove, they can be treated before putting into the washing machine with a liquid soap applied directly to stains and lightly rubbed. Heavier and stubborn stains should be pretreated with a commercial stain removal product at the earliest opportunity and sufficient time allowed for the pre-treatment to penetrate and loosen the stain.

Never use chlorine bleach or washing detergents containing bleach as these may discolour and will reduce the flame resistance properties of the fabric.

Fabric softeners, starches and other laundry additives are not recommended as they can mask the flame resistance performance and may also act as a fuel in case of combustion.



Washing:

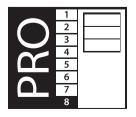
Always wash contaminated workwear separately, do not mix with non workwear. Flame Resistant fabric can usually be washed at high temperatures however it is the components (ie. the reflective tape, badging, etc.) on a finished garment that dictates the maximum washing temperature that the garment can be washed at. Always follow the washing temperature on the garment label. Always wash and dry garments inside out to minimise surface abrasion and help maintain the surface appearance of the fabric. Zips should be closed during washing.

Load Size:To ensure a more efficient, cleaner wash, avoid overloading the machine so the garments can move freely through the wash and rinse cycles.



Drving:

Tumble drying is not usually recommended as the temperature used is often too high and can cause garment shrinkage. It is vital that cotton or cotton mix garments are not over dried. Over drying is the main cause of excessive garment shrinkage. Do not hang in direct sunlight. This can cause fading.



Industrial Laundering:

Portwest have introduced a new Industrial Launderable Workwear Range – Bizflame Ultra. These products are labelled with a 'PRO' symbol and are suitable for industrial laundering according to ISO 15797.

ISO 15797 is the international standard specifying the industrial washing and finishing procedures that a product can withstand.

All Portwest industrial launderable products marked with the EN ISO 15797 label, are tested according to washing procedure 8, for coloured workwear, that can tolerate tunnel finishing.

The flame resistant finish is retained for the normal life cycle of the garment provided that the care instructions are adhered to.

Outstanding Results - Best in Industry



13506 ISO 13506: 2008 Manikin Test

The Manikin test or Burn Injury Prediction test is a very accurate representation of what happens in real life flash fire situations. Portwest has done extensive optional manikin testing on the Araflame, Bizweld and Bizflame range of garments. The benefit of the Manikin test is that it allows users to accurately predict the real life performance of a garment and to be totally reassured that it is the best choice for their working environment.

Investment in product testing is a critical part of our product development process. Portwest goes beyond the requirements of the EN standards and the results we have obtained on the optional Manikin tests validate our ongoing commitment to both product quality and end user safety. We are very proud to declare that these garments consistently outperform all other treated FR garments in the market. All results are independently verified by notified bodies BTTG and SATRA



Step 1: The manikin is fitted with appropriate undergarments in order to replicate a real life situation.



Step 2: The garment to be tested is fitted on the manikin.

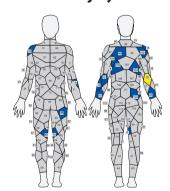


Step 3:The manikin is exposed to flame engulfment for four seconds.



Step 4: Heat energy is recorded with data normally collected for up to 120 seconds after the burn.

Best Burn Injury Prediction Results



Manikin test results for: FR50 - Flame Resistant Anti-Static Coverall 350g

Pain (12.3%)

1st° Burn (0.9%)

2nd° Burn (0.0%)

3rd° Burn (0.0%)

Burn Injury Prediction 0.0%

Understanding the results:

A body map is produced which uses colour coding to indicate predicted body burn or injury. The body map will show no burns, pain, first, second or third degree burns and where these would have occurred. The calculation does not include the head or hands.

There is no "Pass" or "Fail" criteria in the ISO 13506 standard. One of the most useful functions of these Manikin tests is to allow garments to be compared directly to each other under identical conditions.

Natural Fibres

Many of our fire resistant (FR) garments are made from 100% cotton. This is a natural fibre and does not melt on contact with heat or flame. 100% cotton is comfortable to wear, absorbent and breathable. Cotton is the ideal solution for many industries who require flame resistant garments.

All photos show garment condition after flame engulfment



FR21 - Flame Resistant Super Light Weight Anti-Static Coverall 210g FR22 - Insect Repellent Flame Resistant Coverall



FR28 - Flame Resistant Light Weight Anti-Static Coverall 280g



FR61 - Hi-Vis Multi-Norm Jacket FR62 - Hi-Vis Multi-Norm Trousers



FR61 - Hi-Vis Multi-Norm Jacket FR63 - Hi-Vis Multi-Norm Bib and Brace



FR55/FR25- Bizflame Plus Jacket **FR56/FR26** - Bizflame Plus Trouser



FR55/FR25 - Bizflame Plus Jacket **FR57/FR27** - Bizflame Plus Bib and Brace



FR50 - Flame Resistant Anti-Static Coverall 350g **FF50** - Aberdeen FR Coverall



FR60 - Hi-Vis Multi-Norm Coverall

Table of results

	1st° Burn	2nd° Burn	3rd° Burn	Burn Injury Prediction
FR50	0.9%	0.0%	0.0%	0.0%
FF50	0.9%	0.0%	0.0%	0.0%
FR60	2.6%	0.9%	0.0%	0.9%
FR28	0.0%	1.8%	0.0%	1.8%
FR21	6.0%	19.0%	0.0%	19.0%
AF53*	1.8%	16.7%	25.4%	42.1%
AF22	0.0%	5.3%	0.9%	6.2%
AF73*	2.6%	15.8%	24.6%	40.4%

	1st° Burn	2nd° Burn	3rd° Burn	Burn Injury Prediction
FR55/FR56	2.0%	3.0%	0.0%	3.0%
FR55/FR57	1.0%	0.0%	0.0%	0.0%
FR25/FR26	2.0%	3.0%	0.0%	3.0%
FR25/FR27	1.0%	0.0%	0.0%	0.0%
FR61/FR62	0.0%	0.0%	0.0%	0.0%
FR61/FR63	1.0%	0.0%	0.0%	0.0%
BIZ1	0.9%	1.8%	0.0%	1.8%
BIZ2 / BZ30	0.0%	4.4%	0.9%	5.3%

ANTI-STATIC

Premium Inherent Fabric Blend of 93% Meta-

aramid, 5% Para-aramid and 2% Carbon Fibre

Fabric Information

☑ Araflame Plus is an inherently flame resistant fabric developed for excellence, using innovative technology. The FR properties are permanent and will not diminish with

☑ Constructed from 93% Meta-aramid which provides outstanding heat and flame resistance combined with 5% Para-aramid for strength. Araflame Plus is inherently anti static by incorporating 2% carbon fibre.

Araflame Plus has been tested to the highest international standards and outperforms market leading brands in like for like comparison tests.



Araflame Gold Coverall

EN ISO 11612 A1+A2,B1,C1,F1 EN 1149-5 ASTM F1959/F1959M-12 ATPV 5.9 CAL/CM² (HAF 63.1%)

ELIM TESTING IN PROGRESS

Araflame Plus: 93% Meta-aramid, 5% Para-aramid, 2% Carbon Fibre 150g

□□□□□■X Navy, Orange 36″-54″



Best Burn Injury Prediction Results

Manikin test results for:



AF53

Pain (22.8%), 1st° Burn (1.8%)

2nd° Burn (16.7%) 3rd° Burn (25.4%)

Burn Injury Prediction 42.1 %

NOTE: Testing conducted using short sleeve vest

















Araflame garments have been tested for burn injury prediction in controlled conditions. Results are outstanding and give the wearer confidence in the garment's performance in "real life" flash fire emergency situations. Powerful, Proprietary, Inherently Flame Resistant Fabric





Araflame Silver Coverall

ELIM TESTING IN PROGRESS

















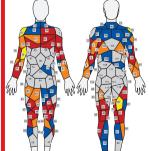
This super lightweight coverall outstanding flame resistant protection. The Araflame fabric is soft and breathable but provides excellent tear and tensile strength. Ideal for a variety of industries including oil and gas, petrochemical and many more. The coverall's features include triple stitching throughout, secure pockets and waist elastication for ease of movement.

Araflame Plus: 93% Meta-aramid, 5% Para-aramid, 2% Carbon Fibre 150g

Navy, Red, Orange, Khaki, Royal 36"-54"

Best Burn Injury Prediction Results

Manikin test results for:



AF73

- Pain (21.9%), 1st° Burn (2.6%)
- 2nd° Burn (15.8%)
- 3rd° Burn (24.6%)

Burn Injury Prediction 40.4%

NOTE: Testing conducted using short sleeve vest and briefs















Massive Stock Levels No Licensing Restrictions

- ☑ Araflame is available from stock all year round.
- **☑** Wide variety of colours and weights in stock.
- ☑ No licensing restrictions.
- Significantly lower in price compared with leading brands.







Araflame Coverall



EN ISO 11612 A1+A2,B1,C1,F1 **EN ISO 11611 CLASS 1 A1+A2** EN 1149-5



ASTM F1959/F1959M-12 ATPV 8.5 CAL/CM2 (HAF 70.5%) **ELIM TESTING IN PROGRESS**









tape for extra visibility. Triple stitching throughout adds to the strength and durability of AF22. Certified to several EN standards optimal protection is provided for the wearer.





Araflame Plus: 93% Meta-aramid, 5% Paraaramid, 2% Carbon Fibre 200g

||||||||X Orange M-3XL

<u>(🕹</u>)

Best Burn Injury Prediction Results

Manikin test results for: **AF22** Pain (35.1%), 1st° Burn (0.0%) 2nd° Burn (5.3%) 3rd° Burn (0.9%) **Burn Injury Prediction**





Fabric Information

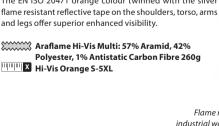
Araflame Hi-Vis Multi is a ground breaking innovation in flame resistant fabric. Constructed using 57% aramid, 42% polyester and 1% carbon fibre, Araflame Hi-Vis Multi offers the ultimate in inherent flame resistant protection combined with high visibility. This state of the art fabric offers full protection against a multiple of hazards.

Garment Benefits

- ☑ Inherently Flame Resistant
- ☑ Protects workers exposed to everyday hazards.
- specifically for those working in industries such as utilities, rail and aerospace.
- Retains excellent light and colour fastness.
- ☑ The fabric is breathable and comfortable.

EN ISO 20471 CLASS 3

























Fabric Information

Constructed from 93% meta-aramid, 5% paraaramid and 2% carbon fibre. The fabric is lined with 100% cotton flame resistant lining and padded with 100% polyester flame resistant filling for supreme warmth and comfort.

Garment Benefits

- ☑ Inherently flame resistant
- ✓ Outstanding ARC 3, 33 Cal/cm² electric arc protection
- conditions



Araflame Insulated Winter Jacket



EN ISO 11612 A1+A2, B1, C1, F1 EN ISO 11611 CLASS 1 A1+A2

EN 1149-5 ASTM F1959/F1959M-12 ATPV 33.6 CAL/CM² (HAF 91.9%) **ELIM TESTING IN PROGRESS**



This winter jacket is ideal for harsh winter conditions. Perfect for the demands of offshore industry, this inherent FR jacket allows maximum ease of movement and protects against a range of hazards. The ARC 3 rating offers outstanding electric arc protection.



Araflame Plus: 93% Meta-aramid, 5% Para-aramid, 2% Carbon Fibre 200g

100% Cotton Flame Resistant Lining, 170g 100% Polyester Flame Resistant Filling 150g

Orange, Navy S-3XL



Araflame Insulated Winter Salopettes







This insulated salopette is ideal for use with the Araflame Insulated Winter Jacket. The elasticated straps allow for maximum ease of movement. Clever features include a raised back for extra comfort and protection and a concealed zip opening at the hem for easy fitting over work boots.



Araflame Plus: 93% Meta-aramid, 5% Para-aramid, 2% Carbon Fibre 200g 100% Cotton Flame Resistant Lining 170g



100% Polyester Flame Resistant Filling 150g Orange, Navy S-3XL

























resistance and anti-static protection. Ideal for cooler conditions, the fabric provides outstanding strength and durability in the toughest environments. Winning features include multiple pockets for secure storage, FR reflective tape and triple stitching throughout for maximum durability.

Araflame Plus: 93% Meta-aramid, 5% Para-aramid, 2% Carbon Fibre 260g

Red, Royal, Orange, Navy 36"-54"





Orange, Navy S-3XL















ANTI-STATIC

Fabric Information

Constructed from 61% modacrylic, 18% viscose, 15% polyester, 5% aramid, 1% carbon fibre, Modaflame HVO woven uses advanced technology to provide protection in a multi-risk environment. Inherently flame resistant and anti-static, this unique blend of fibres has highly effective moisture management properties and a comfortable handle. Certified to a range of standards including EN ISO 20471 Orange and RIS 3279, Modaflame HVO woven provides outstanding versatility and protection.

Full Chemical Resistance



Two back patch pockets

Elasticated back waist



Modaflame RIS Orange/Navy Jacket



EN ISO 11612 A1+A2, B1, C1, F1 **EN ISO 11611 CLASS 1 A1+A2**

EN 1149-5 IEC 61482-2 IEC 61482-1-2 CLASS 1 **EN 13034 TYPE 6**



EN ISO 20471 CLASS 3 RIS-3279-TOM ISSUE 1 (ORANGE ONLY)



Modaflame HVO Woven: 61% Modacrylic, 18% Viscose, 15% Polyester, 5% Aramid, 1% Carbon Fibre 300g

Orange/Navy S-3XL

Modaflame RIS Orange/Navy Trouser



EN ISO 11612 A1+A2, B1, C1, F1 EN ISO 11611 CLASS 1 A1+A2 EN 1149-5



IEC 61482-2 IEC 61482-1-2 CLASS 1 **EN 13034 TYPE 6 EN ISO 20471 CLASS 2**



RIS-3279-TOM ISSUE 1 (ORANGE ONLY)

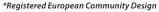


Modaflame HVO Woven: 61% Modacrylic, 18% Viscose, 15% Polyester, 5% Aramid, 1% Carbon Fibre 300g



Orange/Navy S-XXL

*Registered European Community Design



































*Registered European Community Design

Hi-Vis Orange S-3XL

*Registered European Community Design



ANTI-STATIC

Fabric Information

Modacrylic fibres provide inherent flame resistance, excellent dimensional stability and high elastic properties which allow garments to retain their shape. High cotton content gives the fabric comfort, warmth and a soft handle. Carbon fibre woven into the fabric gives inherent anti static properties.

Garment Benefits

Radio loops

Concealed

phone pocket

- ☑ Inherently flame resistant
- ☑ Certified to multiple international standards, the Modaflame range offers guaranteed safety in the workplace.
- ☑ Quality workmanship combined with premium fabric ensure the garments maintain their new look wear after
- ☑ The garments in the Modaflame range are stylish and practical.

Two back

patch

pockets

Triple-stitched seams





Brass zip

Rule pocket



Spacious

pockets

Two tier knee pad pockets

Hi-Vis Modaflame Jacket



EN ISO 11612 A1+A2,B2,C1,F1 EN ISO 11611 CLASS 1 A1+A2 EN 1149-5



IEC 61482-2 IEC 61482-1-2 CLASS 1 **EN ISO 20471 CLASS 2** EN 13034 TYPE PR [6]

*Stock with EN 13034 due in early 2020



ASTM F1959/F1959M-12 ATPV=8.4 CAL/CM2 (HAF=75.8%) **ELIM TESTING IN PROGRESS**



💢 Modaflame: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre 280g Yellow/Navy S-3XL

Hook and loop adjustable cuffs

Hi-Vis Modaflame Trouser



EN ISO 11612 A1+A2,B2,C1,F1 **EN ISO 11611 CLASS 1 A1+A2** EN 1149-5



IEC 61482-2 IEC 61482-1-2 CLASS 1 **EN ISO 20471 CLASS 1**





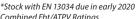


Modaflame: 60% Modacrylic, 39% Cotton, 1% Carbon



Fibre 280g Reg: Yellow/Navy S-3XL Tall: Yellow/Navy M-XXL













Combined Ebt/ATPV Ratings

FR10 or FR11 FR14







18 CAL/CM²



















ARC

ANTI-STATIC RESISTANT

Optimum Protection in Multi-Hazard **Environments**





Triple-stitched seams

> Flame resistant industrial

wash tape



Hi-Vis Modaflame Trouser



EN ISO 11612 A1+A2, B2,C1,F1 EN ISO 11611 CLASS 1 A1+A2 EN 1149 -5



IEC 61482-2 IEC 61482-1-2 CLASS 1 **EN ISO 20471 CLASS 2** EN 13034 TYPE PB [6] ASTM F1959/F1959M-12 ATPV=8.4CAL/CM2(HAF=75.8%)



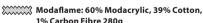




1% Carbon Fibre 280g Short: Yellow/Navy S-XXL



Short: 29" or 74cm adjustable to Reg 31" or 79cm Reg: 31" or 79cm adjustable to Tall 33" or 84cm



Two tier knee

pad pockets

















Two tier knee

pad pockets

Hi Vis Modaflame Bib and Brace EN ISO 11612 A1+A2, B2, C1, F1







EN ISO 20471 CLASS 2 IEC 61482-2 IEC 61482-1-2 CLASS 1



EN 13034 TYPE PB [6] ASTM F1959/F1959M-12 ATPV 8.4 CAL/CM2 (HAF 75.8%)

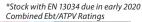


ELIM TESTING IN PROGRESS



Modaflame: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre 280g

Yellow/Navy S-XXL



































Flame resistant

industrial wash tape







Combined Ebt/ATPV Ratings

FR10 or FR11 FR14 MV28 = ARC2 18 CAL/CM²









FR10 or FR11 FR14 MX28 = ARC2 18 CAL/CM²







































Fabric Information

The Modaflame HVO Knit range is strong, durable and highly innovative. This fabric has the ability to withstand heat and flame and protect against the danger caused by static electricity and flame. These inherent flame resistant properties will not diminish with repeated washing.

Garment Benefits

- ☑ Inherently flame resistant
- ☑ Certified to multiple international standards, the Modaflame range offers guaranteed safety in the workplace.
- ☑ Quality workmanship combined with premium fabric ensure the garments maintain their new look wear after wear.
- The garments in the Modaflame range are stylish and practical.



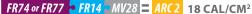
*Registered European Community Design

































ANTI-STATIC MODAFLA

Fabric Information

Constructed from an inherently fire resistant yarn of 60% modacrylic, 39% cotton and 1% carbon fibre. Tested to exceed the required EN Standards, the Modaflame Knit range is strong, durable and highly innovative. This fabric has the ability to withstand heat and flame and protect against the danger caused by static electricity and flame. These inherent flame resistant properties will not diminish with repeated washing.



300a



Flame Resistant Anti-Static Hi-Vis Sweatshirt

EN ISO 11612 A1,B1,C1,F1

EN 1149-5 IEC 61482-2 IEC 61482-1-2 CLASS 1

EN ISO 20471 CLASS 3

ASTM F1959/F1959M-12 ATPV=16 CAL/CM2 (HAF=86%) ELIM TESTING IN PROGRESS

This inherently flame resistant sweatshirt is designed to give high visibility protection from every direction. Features include snug rib knit cuffs & hem to give a stylish, comfortable fit.

Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre 300g

Yellow S-3XL









Permanently Flame Resistant Modacrylic



FR72

Flame Resistant Anti-Static Hi-Vis



Fleece

EN ISO 11612 A1 B1 C2 EN 1149-5 IEC 61482-2 IEC 61482-1-2 CLASS 1

EN ISO 20471 CLASS 3 ELIM TESTING IN PROGRESS



This inherently flame resistant two-tone fleece offers exceptional warmth and comfort. The high quality anti-pill finish maintains the look of the garment for longer. Clever features include contrast panels for protection against dirt, two side zipped pockets, elasticated cuffs and an adjustable drawcord hem.



Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre 280g

Yellow/Navy S-3XL

Zipped pockets

280g

FR31



196 Inherently Flame Resistant











FR Hi-Vis Long Sleeve T-Shirt



EN ISO 11612 A1+A2, B1, C1 **EN ISO 11611 CLASS 1 A1** EN 1149-5



IEC 61482-2 IEC 61482-1-2 CLASS 1 **EN ISO 20471 CLASS 3**





This comfortable t-shirt is made from an interlock knit fabric which is lightweight but offers high insulation. Ideal for use in a range of industries, this item offers permanent flame resistant.

Modaflame Knit: 60% Modacrylic, 40% Cotton 280g













Flame

resistant

reflective tape

Flame resistant ribbed cuff

safety

for added

F1959M-12





Flame Resistant Anti-Static Hi-Vis Long Sleeve Polo Shirt EN ISO 11612 A1,B1,C1,F1



EN 1149-5 IEC 61482-2 IEC 61482-1-2 CLASS 1



EN ISO 20471 CLASS 3



ASTM F1959/F1959M-12 EBT = 4.3 CAL/CM² (HAF = 66%) **ELIM TESTING IN PROGRESS**



The lightweight, modacrylic fabric together with the reflective strips provide the wearer with advanced visibility and protection in hazardous situations. Features include concealed front button opening and contrast colour on the collar and cuffs.

Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre 210g Yellow S-4XL

Best Available Flame **Resistant Solution**

Combined Ebt/ATPV Ratings

FR74 or FR77 FR14 MV28 = ARC2 18 CAL/CM²



























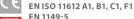




Flame Resistant Anti-Static Long Sleeve







EN 1149-5

IEC 61482-2 IEC 61482-1-2 CLASS 1

ASTM F1959/F1959M-12 EBT=4.3 CAL/CM2 (HAF=66%) **ELIM TESTING IN PROGRESS**



High quality construction and premium materials set this Flame-Resistant Anti-Static Long Sleeve T-Shirt aside from its competitors.

Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre 200g

Black, Grey S-3XL Navy XS-5XL

Example of combined Ebt/ATPV ratings

FR10 or FR11 FR14 FR60 = ARC3 33 CAL/CM²











Extremely Comfortable and **Hard Wearing**







Flame Resistant Anti-Static Leggings

EN ISO 11612 A1, B1, C1, F1

EN 1149-5

IEC 61482-2 IEC 61482-1-2 CLASS 1

ASTM F1959/F1959M-12 EBT=4.3 CAL/CM2 (HAF=66%)

ELIM TESTING IN PROGRESS

Designed for cooler conditions to keep the wearer warm, comfortable and safe. Elasticated waistband allows freedom of movement and the ribbed hem cuffs help trap in heat.



Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre 200g

|||||||||X Navy S-4XL

















Full Anti-Static Protection





Fully elasticated waistband





Flame Resistant Anti-Static Long Sleeve



EN ISO 11612 A1, B1, C1, F1 EN 1149-5



IEC 61482-2 IEC 61482-1-2 CLASS 1

ASTM F1959/F1959M-12 ATPV=16 CAL/CM2 (HAF=86%) **ELIM TESTING IN PROGRESS**



Ideal for workers exposed to heat in their working environment. Features on this garment include raglan sleeve, round neck, ribbed collar and cuffs, making it comfortable and easy to wear.

Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre 300g









Flame Resistant Anti-Static Long Sleeve **Polo Shirt**



EN ISO 11612 A1, B1, C1, F1 EN 1149-5

IEC 61482-2 IEC 61482-1-2 CLASS 1

ASTM F1959/F1959M-12 EBT=4.3 CAL/CM2 (HAF=66%) **ELIM TESTING IN PROGRESS**

Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre 200a

Grey, Black S-3XL, Navy XS-5XL

Example of combined Ebt/ATPV ratings

FR10 or FR11 FR14 FR60







Flame Resistant Anti-Static Long Sleeve Polo Shirt with Reflective Tape EN ISO 11612 A1, B1, C1, F1

200g

IEC 61482-2 IEC 61482-1-2 CLASS 1

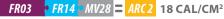
ASTM F1959/F1959M-12 EBT = 4.3 CAL/CM2 (HAF = 66%) **ELIM TESTING IN PROGRESS**

Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre 200a

|||||||||X Navy S-3XL

EN 1149-5

Example of combined Ebt/ATPV ratings

























Balaclava EN ISO 11612 A1, B1, C1, F1 FN 1149-5



IEC 61482-2 IEC 61482-1-2 CLASS 1 ASTM F1959/F1959M-12 EBT=4.3 CAL/CM² (HAF=66%)



ELIM TESTING IN PROGRESS



Ideal for cooler conditions to keep the head and neck warm. The ribbed fabric allows for a snug comfortable fit.



Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre 200g

Black, Navy -One Size



Flame Resistant Anti-Static Neck



EN ISO 11612 A1,B1,C1,F1 EN 1149-5

ELIM TESTING IN PROGRESS



IEC 61482-2 IEC 61482-1-2 CLASS 1 ASTM F1959/F1959M-12 EBT=4.3 CAL/CM2 (HAF=66%)



This inherently flame resistant neck tube is essential to any winter kit. The high cotton



content provides maximum comfort. Ideal for use in cold conditions

Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre 200g

x 2 layer Black, Navy -One Size





FR Anti-Static Balaclava



EN ISO 11612 A1, B1, C1, F1 EN 1149-5



IEC 61482-2 IEC 61482-1-2 CLASS 1 ASTM F1959/F1959M-12 ATPV 16 CAL/ CM² (HAF 86%)



This inherently flame resistant balaclava will retain its shape wear after wear. The high cotton content gives maximum comfort against the skin. The fabric is inherently

anti-static and provides ARC2 protection against the thermal hazard of an electric

Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre 300g

Navy One Size











H 25cm







ASTM F1959







FR Anti-Static Balaclava Hood

EN ISO 11612 A1, B1, C1, F1

EN 1149-5 IEC 61482-2 IEC 61482-1-2 CLASS 1 ASTM F1959/F1959M-12 ATPV=16 CAL/

CM2 (HAF=86%) **ELIM TESTING IN PROGRESS**



FR20 is inherently flame resistant and antistatic. The fabric provides ARC2 protection against the thermal hazard of an electric arc and the high cotton content gives maximum comfort against the skin. Ideal when extra warmth and protection are required.

Modaflame Knit: 60% Modacrylic, 39% Cotton, 1% Carbon Fibre

||||||||X Navy One Size



Manufactured in The **European Union**

Modaflame Sock









The Modaflame material used in this



sock is inherently flame resistant offering the ultimate in permanent fire resistant protection. Key features of this style are a flat toe seam and elasticated leg section for extra comfort and wearability.

48% Modacrylic, 32% Cotton, 20% Polyester UK 6-9, US 7-10 Black Euro 44-48.

UK 10-13, US 11-14









Fabric Information

This smooth, high performance interlock knit is made from 100% FR cotton. The fabric offers superior strength and a lightweight feel. Guaranteed flame resistance for the life of the garment ensures protection and peace of mind. Bizflame knit offers outstanding protection against electric arc with an ATPV rating of 12 Cal/cm2, this exceeds the requirements for ARC2 clothing.







Bizflame FR Henley



EN ISO 11612 A1+A2, B1, C1, F1 ASTM F1959/F1959M-12 ATPV 12 CAL/CM² (HAF = 80.8%)





The fabric used in this crew neck is moisture wicking and breathable. The FR protection will last for the life of the garment and due to the insulative properties of the fabric the protection against electric arc is very high. Offering protection against convective, radiant and contact heat, FR02



is extremely versatile. Bizflame Knit: 100% Cotton 237g











Bizflame FR Crew Neck



EN ISO 11612 A1+A2, B1, C1, F1 ASTM F1959/F1959M-12 ATPV 12 CAL/CM² (HAF = 80.8%)

This stylish crew neck offers the ultimate in







flame resistant comfort. The interlock knit fabric is lightweight but highly insulative providing high protection against electric arc. FR01 offers protection against convective, radiant and contact heat and is suitable for a range of uses.



Bizflame Knit: 100% Cotton 237g Grey, Navy S-5XL













Hi-Vis Anti Static Jacket - Flame



Resistant EN ISO 14116 INDEX 1 EN 1149-5

EN ISO 20471 CLASS 3

RIS-3279-TOM ISSUE 1 (ORANGE ONLY)

This long sleeve, light weight jacket offers full upper body protection. This item can be used in a range of situations where hazard protection is required. Must be worn over index 2 or 3 garments to offer full flame resistant protection.

Bizflame Work Antistatic: 98% Polyester 2% Carbon Fibre, Warp Knitted 120g
Orange, Yellow S/M-XXL/3XL













Flame resistant reflective tape

Hi-Vis FR Vest **EN ISO 14116 INDEX 1**



EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY)

Bizflame Work: 100% Polyester,



Warp Knitted 120g Orange S/M-XXL/3XL Yellow S/M-4XL/5XL







Flame resistant reflective tape

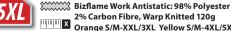
> Resistant **EN ISO 14116 INDEX 1**

EN 1149-5 **EN ISO 20471 CLASS 2**

RIS-3279-TOM ISSUE 1 (ORANGE ONLY)

Hi-Vis Anti Static Vest - Flame

Hook and loop closure



2% Carpon Fibre, warp Mintel 129
Orange S/M-XXL/3XL Yellow S/M-4XL/5XL









2% Carbon Fibre, Warp Knitted 120g







Antistatic Carbon Fibre

120g

ANTI-STATIC

- ☑ Manufactured from 99% Cotton, 1% Carbon fibre 345g Bizflame Multi has been expertly developed to provide hi-vis, flame, welding, electric arc and anti-static protection while offering quaranteed wearer comfort.
- This advanced technology fabric is worn with confidence by thousands of workers across a range of industries offering maximum comfort and outstanding protection.

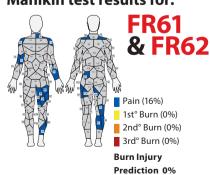
Garment Benefits

- ☑ The multi-risk protective clothing combines a wide usability with optimal safety and protection for the wearer.
- ▼ The fluorescent colour and flameresistant reflective striping protect the wearer in situations of poor visibility.
- Triple stitched seams for ultimate construction quality.
- and industrial wash flame resistant reflective tape.
- and convenience on the job.

Highest Protection Against Molten Metal Splash



Manikin test results for:



Hi-Vis Multi-Norm Jacket

EN ISO 11612 A1+A2, B1, C1, E3, F1 EN ISO 11611 CLASS 1 A1+A2

EN 1149-5

IEC 61482-2 IEC 61482-1-2 CLASS 1 **EN 13034 TYPE PB [6]**

EN ISO 20471 CLASS 3

ASTM F1959/F1959M-12 ATPV = 13.6 CAL/CM2 (HAF = 82%) ELIM TESTING IN PROGRESS

💢 Bizflame Multi: 99% Cotton, 1% Carbon Fibre 345g Yellow/Navy S-3XL

FR61 is constructed with highly innovative Bizflame Multi fabric. This comfortable garment offers protection against multiple risks including exposure to heat, fire, chemicals, electrical arcs and welding. Features include twinstitched Hi-Vis strips on chest, arms and shoulders, concealed 2-way front brass zip and two concealed front chest pockets with piping detail.

Example of combined Ebt/ATPV ratings

ARC3 33 CAL/CM² FR10 or FR11 FR14 FR62 + FR61

Best Burn Injury Prediction Results





















FR62 is constructed with highly innovative Bizflame Multi fabric. This comfortable garment offers protection against multiple risks including exposure to heat, fire, chemicals, electrical arcs and welding. Features include twinstitched Hi-Vis strips on legs, a front brass zip and two flapped front pockets, one flapped back pocket and a lower tool pocket with flap.



Hi-Vis Multi-Norm Trousers

EN ISO 11612 A1+A2, B1, C1, E3, F1

IEC 61482-2 IEC 61482-1-2 CLASS 1

EN ISO 11611 CLASS 1 A1+A2

EN 13034 TYPE PB [6]

EN ISO 20471 CLASS 2

ELIM TESTING IN PROGRESS

Yellow/Navy S - 3XL

EN 1149-5

FR10 or FR11 33 CAL/CM²











ASTM F1959/F1959M-12 ATPV = 13.6 CAL/CM2 (HAF = 82%)

Bizflame Multi: 99% Cotton, 1% Carbon Fibre 345g











Comfortable, Breathable Fabric



Triple-stitched seams





Brass zip



Hi-Vis Multi-Norm Coverall

EN ISO 11612 A1+A2, B1, C1, E3, F1 EN ISO 11611 CLASS 1 A1+A2 FN 1149-5

IEC 61482-2 IEC 61482-1-2 CLASS 1 **EN 13034 TYPE 6**

EN ISO 20471 CLASS 3

ASTM F1959/F1959M-12 ATPV=13.6 CAL/CM2 (HAF=82%)







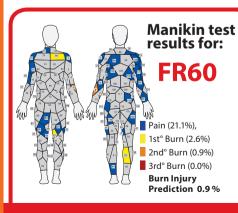




FR60 is constructed with highly innovative Bizflame Multi fabric. This comfortable garment offers protection against multiple risks including exposure to heat, fire, chemicals, electrical arcs and welding. Features include twin-stitched Hi-Vis strips on chest, arms, shoulders and legs, concealed 2-way front brass zip, two concealed front chest pockets with piping detail, concealed side access pockets, hip pockets and rule pocket. The garment also has patented knee pad pockets designed with an innovative two tier adjustable system.

Bizflame Multi: 99% Cotton, 1% Carbon Fibre 345g Yellow/Navy S-4XL

Best Burn Injury Prediction Results







PORTWEST

Outstanding **Achievement:**

This innovative product has been awarded the prestigious BSIF award for Best Product. The multinorm fabric combined with the functional garment design is the result of extensive research and development aimed at creating an industry leading garment.























350a



- ☑ BizFlame Plus has been developed and designed using a highly innovative flame resistant fabric with added anti-static properties.
- ✓ Constructed from 99% cotton and interwoven with 1% carbon fibres.
- Excellent tear and tensile strength offer durability while the premium quality cotton fibres give the fabric unrivalled comfort.
- ☑ Inherent anti-static carbon fibre

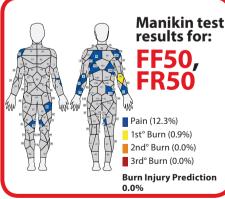
Garment Benefits

- ☑ Bizflame Plus garments provide protection to several EN standards.
- All of the Bizflame Plus garments have been put through the manikin test under EN ISO 11612 and have achieved excellent results demonstrating the level of protection offered to the wearer.
- ☑ Triple stitched throughout for strength in the toughest environments.
- ✓ Industrial wash flame resistant tape provides enhanced visibility.
- Prevents build up of wearer static energy.

Radio loops Stud adiustable cuffs Two back pockets for cap and glove storage Flame resistant industrial wash tape Aberdeen FR Coverall Two tier EN ISO 11612 A1+A2, B1, C1, E2, F1 knee pad **EN ISO 11611 CLASS 2 A1 + A2** pockets EN 1149-5 IEC 61482-2 IEC 61482-1-2 CLASS 1 FR.IW ASTM F1959/F1959M-12 ATPV=13.6 CAL/CM2 (HAF=82%) **ELIM TESTING IN PROGRESS**

UK/USA Sizing

Best Burn Injury Prediction Results



Combined Ebt/ATPV Ratings

FR10 or FR11 FR14 FF50 = ARC3 33 CAL/CM²

Ideally suited to off shore industries this top of the range coverall comes in inch sizes for the perfect fit. Certified to a multitude of international standards the Aberdeen coverall offers top protection in a range of hazardous environments.

Bizflame Plus: 99% Cotton, 1% Carbon Fibre 350g Navy, Orange, Royal, Red 36"-54"

















4\$

































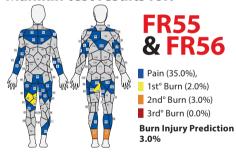
Fabric Information

Constructed from 99% cotton and interwoven with 1% carbon fibres, this fabric has flame resistant and anti-static properties. Comfort and durability are key features of this range.

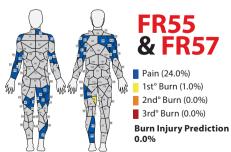
Garment Benefits

- ☑ BizFlame Plus Jacket, Trousers and Bib and Brace have been developed and designed using the highly innovative Bizflame Plus flame resistant fabric with added anti-static properties.
- ☑ Certified to a range of international standards, these styles are perfect for the demands of the offshore and welding industry.
- ☑ Triple stitching and brass zips throughout for extra strength and durability.

Manikin test results for:



Manikin test results for:



350g

Great Flame Resistant Designs



Hook and loop adjustable cuffs

Two lower pockets with stud closure

industrial wash tape

Bizflame Plus Jacket

EN ISO 11612 A1+A2, B1, C1, E2, F1 EN ISO 11611 CLASS 2 A1+A2

EN 1149-5

IEC 61482-2 IEC 61482-1-2 CLASS 1 ASTM F1959/F1959M-12 ATPV=13.6 CAL/ CM² (HAF=82%)

ELIM TESTING IN PROGRESS

Bizflame Plus: 99% Cotton, 1% Carbon Fibre 350g Navy/Red S-4XL

Navy/Royal S-3XL

This jacket is constructed with high visibility reflective tape double stitched for enhanced visibility. Features include triple stitched seams, high visibility strips on shoulders and arms, concealed front brass zip, two front chest pockets with flap and stud closure. Adjustable sleeve opening.























FR56

Bizflame Plus Trouser



EN ISO 11612 A1+A2, B1,C1, E2, F1 EN ISO 11611 CLASS 2 A1+A2 EN 1149-5



IEC 61482-2 IEC 61482-1-2 CLASS 1
ASTM F1959/F1959M-12 ATPV=13.6 CAL/CM² (HAF=82%)
ELIM TESTING IN PROGRESS



Bizflame Plus: 99% Cotton, 1% Carbon Fibre 350g



Tall: Navy/Red M-XXL



13.6 Cal/Cm

ARC



Bizflame Plus Bib and Brace EN ISO 11612 A1+A2, B1, C1, E2, F1



EN ISO 11611 CLASS 2 A1+A2 EN 1149-5



IEC 61482-2 IEC 61482-1-2 CLASS 1
ASTM F1959/F1959M-12 ATPV=13.6 CAL/CM² (HAF=82%)
ELIM TESTING IN PROGRESS



Bizflame Plus: 99% Cotton, 1% Carbon Fibre 350g
Navy/Red S-4XL
Navy/Royal S-3XL









ARC

























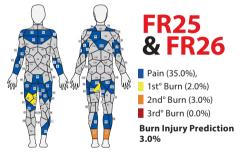
Fabric Information

Constructed from 99% cotton and interwoven with 1% carbon fibres, this fabric has flame resistant and anti-static properties. Comfort and durability are key features of this range.

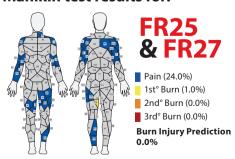
Garment Benefits

- BizFlame Plus Jacket, Trousers and Bib and Brace have been developed and designed using the highly innovative Bizflame Plus flame resistant fabric with added anti-static properties.
- Certified to a range of international standards, these styles are perfect for the demands of the offshore and welding industry.
- ☑ Triple stitching and brass zips throughout for extra strength and durability.

Manikin test results for:



Manikin test results for:



Best Burn Injury Prediction Results



Two lower pockets with stud closure

Hook & Loop Strap for Secure Fit

Bizflame Plus Jacket

EN ISO 11612 A1+A2, B1, C1, E2, F1 EN ISO 11611 CLASS 2 A1+A2



IEC 61482-2 IEC 61482-1-2 CLASS 1 ASTM F1959/F1959M-12 ATPV=13.6 CAL/CM² (HAF=82%)



ELIM TESTING IN PROGRESS



Bizflame Plus: 99% Cotton, 1% Carbon Fibre 350g Navy, Orange S-4XL



reflective tape double stitched for enhanced durability. Features include triple stitched seams, high visibility strips on shoulders, and arms, concealed front brass zip, two front chest pockets with flap and stud closure. Adjustable sleeve opening.















Brass zip

Back pocket

Triple-stitched seams







Flame resistant industrial

wash tape

Rule pocket





EN ISO 11612 A1+A2, B1, C1, E2, F1 EN ISO 11611 CLASS 2 A1+A2 EN 1149-5

IEC 61482-2 IEC 61482-1-2 CLASS 1 ASTM F1959/F1959M-12 ATPV=13.6 CAL/CM² (HAF=82%) **ELIM TESTING IN PROGRESS**













Bizflame Plus: 99% Cotton, 1% Carbon Fibre 350g Reg: Navy XS-4XL, Orange S-4XL Tall: Navy, Orange M-XXL



ARC



Bizflame Plus Bib and Brace EN ISO 11612 A1+A2, B1, C1, E2, F1

EN ISO 11611 CLASS 2 A1+A2 EN 1149-5









Bizflame Plus: 99% Cotton, 1% Carbon Fibre 350g Orange S-4XL





ARC































Industrially Launderable



Meets industrial laundry requirements.

Wash at 75°C - Tumble dry at 155°C

Fabric Information

Bizflame Ultra is blended from 80% cotton, 19% FR polyester and 1% carbon fibre, 340g. The FR polyester content in Bizflame Ultra provides excellent abrasion, shrinkage and colour fastness. This fabric is tough enough to withstand the rigours of industrial laundry making it ideal for the off shore industry.

Side elastic waist





Hook and loop adjustable cuffs Curved back hem



Bizflame Ultra Jacket



EN ISO 11612 A1+A2, B1, C1, E2, F1 **EN ISO 11611 CLASS 1 A1 + A2** EN 1149-5



IEC 61482-2 IEC 61482-1-2 CLASS 1 EN 13034 TYPE PB [6]



ASTM F1959/F1959M-12 ATPV 16 CAL/CM2 (HAF 83.7%) **ELIM TESTING IN PROGRESS**



Bizflame Ultra: 80% Cotton, 19% Polyester, 1% Carbon Fibre 340g



Crange, Navy S-3XL





Bizflame Ultra Trouser



EN ISO 11612 A1+A2, B1, C1, E2, F1 **EN ISO 11611 CLASS 1 A1+A2** EN 1149-5



IEC 61482-2 IEC 61482-1-2 CLASS 1 EN 13034 TYPE PB [6]

ELIM TESTING IN PROGRESS





Bizflame Ultra: 80% Cotton, 19% Polyester,







1% Carbon Fibre 340g Short: Orange, Navy 30-42, Reg: Orange, Navy 30-46

ASTM F1959/F1959M-12 ATPV 16 CAL/CM2 (HAF 83.7%)

Two tier knee pad

Adjustable leg

pockets



Short: 29" or 74cm adjustable to Reg 31" or 79cm Reg: 31" or 79cm adjustable to Tall 33" or 84cm

























































ANTI-STATIC BIZFLAME FLAME-RESISTANT

Garment Benefits

- ☑ Bizflame Ultra has been developed to perform in the toughest conditions.
- ☑ Ideal for industries such as oil and gas where durability is a must, Bizflame Ultra is certified to a range of EN standards offering optimum protection in a range of hazardous situations.
- Styles in this range are metal free, minimising the risk of static electricity hazards and of damage to surfaces.





















Industrially Launderable



Side elastic waist

Two tier knee pad pockets

Flame resistant industrial wash tape



Bizflame Ultra Two Tone Trouser



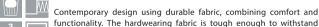


EN ISO 11612 A1+A2, B1, C1, E2, F1 EN ISO 11611 CLASS 1 A1+A2 EN 1149-5

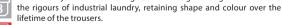


IEC 61482-2 IEC 61482-1-2 CLASS 1 EN 13034 TYPE PB [6] ASTM F1959/F1959M-12 ATPV 16 CAL/CM² (HAF 83.7%)











X Short: Royal/Grey, Grey/Royal 30-42 Reg: Royal/Grey, Grey/Royal 30-46

Short: 29" or 74cm adjustable to Reg 31" or 79cm Reg: 31" or 79cm adjustable to Tall 33" or 84cm





Bizflame Ultra Two Tone Bib & Brace







EN 13034 TYPE PB [6] ASTM F1959/F1959M-12 ATPV 16 CAL/CM² (HAF 83.7%)















Offering multi protection against a range of hazards, this bib & brace successfully combines hardwearing comfort and functionality. The FR polyester content in the fabric provides excellent abrasion, shrinkage and colour fastness ensuring the longevity of this bib & brace.



💢 Bizflame Ultra: 80% Cotton, 19% Polyester, 1% Carbon Fibre 340g Short: Royal/Grey, Grey/Royal S-3XL Reg: Royal/Grey, Grey/Royal S-3XL

Short: 29" or 74cm adjustable to Reg 31" or 79cm Reg: 31" or 79cm adjustable to Tall 33" or 84cm





























Two tier knee

Flame resistant industrial wash

pad pockets





Fabric Information

This fabric has been designed and developed to provide flame, welding and anti static protection.

Constructed from 99% cotton and 1% carbon fibre, 330g. The carbon fibres are evenly spread along the warp to achieve optimum anti static protection.

Garment Benefits

The Bizflame Pro range of garments has been designed for performance and function while providing effective protection at all times.

These styles have been independently tested and are perfect for the demands of the offshore and welding industry.

Engineered For

330q **Endurance** Back pocket Elasticated back waist Brass zip Radio loop Concealed phone pocket Rule pocket pockets with stud closure

Bizflame Pro Jacket

EN ISO 11612 A1+A2, B1, C1, E3, F1 EN ISO 11611 CLASS 1 A1+A2









The Bizflame Pro Jacket provides comfort and outstanding protection. Functional features include a chest pocket with a concealed mobile phone section and a handy radio loop.

Bizflame Pro: 99% Cotton, 1% Carbon Fibre 330g Navy, Grey S-3XL



Bizflame Pro Trousers

EN ISO 11612 A1+A2, B1, C1, E3, F1 EN ISO 11611 CLASS 1 A1+A2





This rugged trouser offers comfort, strength and protection to several EN standards. Winning features include a comfort waistband, rule pocket and a handy patch pocket at the back.



Bizflame Pro: 99% Cotton, 1% Carbon Fibre 330g

Reg: Navy S-3XL Rea: Grev S-3XL

Tall: Navy M-XXL

























EN ISO 11612 A1+A2, B1, C1, E3, F1 EN ISO 11611 CLASS 1 A1+A2



This classic bib provides complete lower body and chest protection. The large chest pocket is ideal for storing tools or personal belongings. Other handy features include a double rule pocket, a flapped back pocket and elasticated straps for comfort and ease of movement.

Bizflame Pro: 99% Cotton, 1% Carbon Fibre 330g

Navy, Grey S-3XL



Bizflame Pro Coverall

EN ISO 11612 A1+A2, B1, C1, E3, F1 **EN ISO 11611 CLASS 1 A1+A2**







This classic coverall is a great addition to the flame resistant range. Offering lots of functional features such as a radio loop and concealed mobile phone pocket this style guarantees maximum comfort, performance and safety.



Bizflame Pro: 99% Cotton, 1% Carbon Fibre 330g Navy S-3XL

















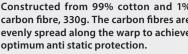




Fabric Information

This fabric has been designed and developed to provide flame, welding and anti static protection.

Constructed from 99% cotton and 1% carbon fibre, 330g. The carbon fibres are evenly spread along the warp to achieve optimum anti static protection.



Concealed brass



Maximum Protection Against Numerous Hazards

Rule pocket



Hi-Vis Bizflame Pro Trousers

EN ISO 11612 A1+A2,B1,C1,E3,F1 **EN ISO 11611 CLASS 1 A1+A2** EN 1149-5 **EN ISO 20471 CLASS 2**







This contemporary design offers maximum protection to multiple EN standards and guarantees excellent comfort. This high visibility two-tone trouser features an easy-access leg cargo pocket, functional rule pocket and two spacious hip pockets.





Bizflame Services Coverall

EN ISO 11612 A1+A2, B1, C1, E3, F1 EN ISO 11611 CLASS 1 A1+A2 EN 1149-5 **EN ISO 20471 CLASS 3**







This hi-vis anti-static coverall has a concealed brass zip on each chest pocket and front opening. This coverall offers the optimum solution for those in a service position.





























Radio loops







Fabric Information

Bizweld is a proprietary, flame resistant, 100% high grade cotton fabric. This is a high technology fabric developed for maximum performance, comfort and durability.





Manikin test results for:



Prediction 1.8%

Bizweld FR Coverall

EN ISO 11611 CLASS 1 A1+A2

ASTM F1959/F1959M-12 ATPV=11.2 CAL/CM² (HAF=80.4%)

ELIM TESTING IN PROGRESS

Voted the number one favourite coverall in the welding industry, our best selling Bizweld coverall is ideal for offering complete protection to workers exposed to heat. The generous fit provides comfort and allows the wearer to work unhindered whilst ample storage space, rule pocket and concealed

mobile phone pocket hold equipment securely and safely.

Bizweld: 100% Cotton, FR Finish 330g |||||||||||X Black, Green, Grey, Navy, Orange, Red,















Garment Benefits

The garments in the Bizweld Flame Resistant range have been specially designed to guarantee comfort, performance and safety whilst providing effective function at all times. This range has been rigorously tested to ensure total compliance with the latest international standards.







MPROVED

Molten Iron Splash Rating



Bizweld Iona FR Coverall

EN ISO 11612 A1+A2, B1, C1, E2, F1 EN ISO 11611 CLASS 1 A1+A2

ASTM F1959/F1959M-12 ATPV=11.2 CAL/CM2 (HAF=80.4%)

ELIM TESTING IN PROGRESS

The Bizweld Iona FR Coverall offers visible protection to the wearer. Clever design features include flame resistant reflective tape on the shoulders, sleeves and legs, the option to insert knee pads when needed, ample storage space and a rule pocket. A very popular style.

Bizweld: 100% Cotton, FR Finish 330g Black, Grey, Navy, Orange, Red, Royal



















Bizweld Jacket

EN ISO 11612 A1+A2, B1, C1, E2, F1 EN ISO 11611 CLASS 1 A1+A2 ASTM F1959/F1959M-12 ATPV=11.2 CAL/CM2 (HAF=80.4%)



The Bizweld Jacket provides the wearer with all day protection and comfort. Features include secure stud fasteners down the front and two chest pockets with flaps. This flame resistant jacket also includes a concealed mobile phone

Bizweld: 100% Cotton, FR Finish

Royal, Orange, Navy, Black

IMPROVED Molten Iron Splash Rating





Rule

pocket



F1959M-12



Half elasticated waist

Manikin test results for:

BIZ2

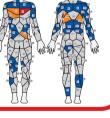
BZ30

Pain (28.9%)

1st° Burn (0.0%) 2nd° Burn (4.4%)

3rd° Burn (0.9%)

Burn Injury Prediction 5.3%



BZ30 Bizweld Trousers



EN ISO 11612 A1+A2, B1, C1, E2, F1 EN ISO 11611 CLASS 1 A1+A2 ASTM F1959/F1959M-12 ATPV=11.2 CAL/

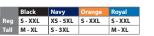




Bizweld: 100% Cotton, FR Finish 330g Royal, Orange, Navy, Black



















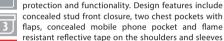








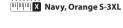






resistant reflective tape on the shoulders and sleeves for ultimate visibility. Bizweld: 100% Cotton, FR Finish 330g

This Bizweld Iona Jacket offers superb comfort,











Concealed stud front







Stud adjustable cuffs

Bizweld Iona Trouser

EN ISO 11612 A1+A2, B1, C1, E2, F1 **EN ISO 11611 CLASS 1 A1 + A2** ASTM F1959/F1959M-12 ATPV 11.2 CAL/ CM2 (HAF = 80.4%) **ELIM TESTING IN PROGRESS**

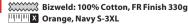








The Bizweld Iona Trouser offers enhanced comfort and performance. Providing excellent welding properties, this trouser gives outstanding multi purpose protection against radiant heat and molten iron splashes. Key features include side pockets, rule pocket and reflective tape at leg ends.



Flame resistant reflective tape











160g



Lightweight Flame **Resistant & Chemical Protection**



Bizflame Plus Shirt

EN ISO 11612 A1, B1, C2 EN 1149-5



EN 13034 TYPE PB [6]



Offering a more formal look, this lightweight long sleeve shirt protects against heat, flame, anti-static and light chemical hazards. The concealed stud front fastening enhances the professional appearance whilst also offering maximum FR protection and all-day comfort.

Bizflame Plus: 99% Cotton, 1% Carbon Fibre 160g Blue S-3XL





Bizflame 88/12 FR Shirt



EN ISO 11612 A1 +A2, B1, C1 NFPA® 70E

NFPA® 2112



ASTM F1506-10A

ASTM F1959/F1959M-12 ATPV 8.2 CAL/CM2 (HAF 69.1%) **ELIM TESTING IN PROGRESS**



This stylish shirt is lightweight and comfortable. Maximum protection is guaranteed with permanent flame resistance and ARC2 protection against electric arc. The shirt tail will stay tucked in during movement and all day wear. Handy features include adjustable button cuffs and flapped chest pockets.

Bizflame 88/12: 88% Cotton, 12% Nylon 237g Grey, Navy, Khaki S-5XL

















HAZARD **PROTECTION**

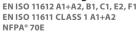
















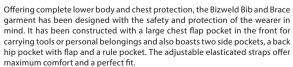




Bizweld: 100% Cotton, FR Finish 330g ||||||||||X Grey, Navy S-5XL







ASTM F1959/F1959M-12 ATPV=11.2 CAL/CM2 (HAF=80.4%)

Bizweld: 100% Cotton, FR Finish 330g Navy S-3XL

















Bizweld Bib and Brace

EN ISO 11611 CLASS 1 A1+A2

ELIM TESTING IN PROGRESS

EN ISO 11612 A1+A2, B1, C1, E2, F1

Adjustable straps

Back pocket

IMPROVED Molten Iron Splash Rating





ARC

















100% Cotton Fabric with a Unique Flame











belongings safe. 💢 Safe Welder: 100% Cotton 330g Navy, Red, Royal, Orange,

Offering complete protection all day long and fantastic value for money, the Safe-Welder™ Coverall is a great choice for welders and industrial workers who are exposed to heat. The side elastic gives the wearer









SAFE WELDER

Extra Protection for Heavy Welding Jobs





Leather Welding Jacket EN ISO 11611 CLASS 2 A1

This premium quality welding jacket is made from split cowhide leather and stitched with para-aramid thread. It offers enhanced protection to the torso when welding and is designed to last in the toughest environments.

Split Cowhide Leather

Golden Brown M-3XL





Leather Welding Apron EN ISO 11611 CLASS 2 A1



Split Cowhide Leather Golden Brown 91cm X 58cm









Leather Hood



Providing vital protection for the head and neck area this premium quality hood is made of split cowhide leather. The strong material is suitable for the toughest welding jobs.

Split Cowhide Leather Golden Brown One Size



SW20 Leather Welding Sleeves **EN ISO 11611 CLASS 2 A1**



Split Cowhide Leather Golden Brown 40cm length, One Pair



SW32 **Leather Welding Boot Cover** EN ISO 11611 CLASS 2 A1



Split Cowhide Leather Golden Brown 36cm/14"











WILDLAND FIRE

Fabric Information

This lightweight fabric provides a level of comfort, softness and moisture management reducing the risk of heat stress in hot environments and designed to protect against the hazards of wildland fires.

Garment Benefits

- Tape on shoulders for overhead visibility
- High collar, offering full neck protection, designed to suit all helmets
- \mathbf{Z} Radio pocket designed to suit all sizes
- Knitted cuffs / Tab and hook & loop adjustment to prevent debris entering sleeves when working overhead.

EN 15614: 2007 **Test Methods and Performance Requirements for Wildland Clothing**

This European standard specifies methods of test and minimum performance requirements for protective clothing, designed to protect the wearers body, except the head, hands and feet, to be worn in wildland firefighting and associated activities. This clothing is not intended to provide protection during fire entrapment. This European standard covers the general design of the clothing, the minimum level of performance for the materials employed and the methods of test to determine these levels.

This European standard is not applicable to clothing for use in situations encountered in structural firefighting (EN 469 and ISO 11613) or where a high level of radiant heat is expected (EN 1486), nor does this European standard cover clothing to protect against chemical, biological, electrical or radiation hazards.

Wildland Fire Protection









Bizflame Plus: 99% Cotton, 1% Carbon Fibre 280g ||||||||X Navy S-XXL







ANTI-STATIC MODAFLAME FLAME RESISTANT



LINED

Ergonomically shaped hood

Flame resistant zip

Radio loop

Detachable hood



Fabric Information

Constructed from 98% Polyester, 2% Carbon Fibre with a PU breathable flame resistant coating, bonded with a 60% Modacrylic, 40% Cotton flame resistant knitted backing, total weight 350g. The fabric offers great flame, chemical, electric arc and waterproof protection whilst ensuring high visibility day and night.

Garment Benefits

The Modaflame Rain range provides the highest level of multi protection flame and arc as well as being totally waterproof. This range is certified to multiple global safety standards. The unique blend of fabric provides superb protection with excellent flame and chemical resistant properties along with highest level arc ratings. Additionally, the fluorescent colour combined with reflective tape gives the wearer complete protection in situations of poor visibility.

ARC Class 2

Interactive With:



MULTI

Flame resistant

reflective tape

770 Modaflame Rain Multi Norm Arc Jacket

EN ISO 11612 A1, A2, B1, C1, E3, F1 EN ISO 11611 CLASS 2 A1+A2 FN 1149-5

Taped seams

FR IEC 61482-2 IEC 61482-1-2 CLASS 2 EN 13034 TYPE 6

EN ISO 20471 CLASS 3
RIS-3279-TOM ISSUE 1 (ORANGE ONLY)
EN 343 CLASS 3:1

ELIM TESTING IN PROGRESS

The Modaflame Rain Multi Norm Arc Jacket is constructed from high quality fabrics and trims. Designed to give the highest rated protection combining hi vis, flame resistant, chemical resistant, anti static, waterproof and ARC rated properties. Using an up-to-date ergonomic design, this jacket has a great fit.

Modaflame Rain: 98% Polyester, 2% Carbon Fibre with a PU breathable flame resistant coating and bonded with a 60% Modacrylic, 40% Cotton flame resistant knitted backing, total weight 350g

100% Cotton Flame Resistant Lining 170g

Yellow/Navy, Orange/Navy S-XXL















Storm flap front

pockets

Pre-hent

sleeves

Hook and loop

adjustable cuffs











ANTI-STATIC



Fabric Information

Constructed from 100% Polyester that is laminated to a TPU flame resistant membrane and bonded with a 60% Modacrylic, 39% Cotton and 1% Carbon Fibre inherent flame resistant fleece, total weight 350g. This multi norm 3 layer softshell fabric is the latest evolution offering excellent flame, chemical, electric arc and waterproof protection whilst ensuring high visibility day and night.















total weight 350g Crange/Navy, Yellow/Navy S-XXL



Modaflame Softshell: 100% Polyester 95g laminated to a TPU flame resistant membrane 35g and bonded with a 60% Modacrylic, 39% Cotton and 1% Carbon Fibre inherent flame resistant fleece 220g,







LINED

Back waist

protection

buggy for added

Taped seams



Fabric Information

Conforming to seven EN standards, this 80% cotton, 19% Polyester, 1% antistatic, two layer PTFE lamination, PU Coated, Fluorocarbon finish, 380 gm fabric combines long term protection with superior comfort and appearance.

Garment Benefits

The multi-standard compliant clothing meets the most stringent requirements. Garments are waterproof, resistant to chemicals, flame resistant, have antielectrostatic properties, are arc resistant and ensure high visibility day and





LINED

Concealed phone pocket







EN ISO 20471 CLASS 3 EN 343 CLASS 3:3 **ELIM TESTING IN PROGRESS**





EN 13034 TYPE 6















EN 13034 TYPE 6 **EN ISO 20471 CLASS 2** EN 343 CLASS 3:3 **ELIM TESTING IN PROGRESS**

IEC 61482-2 IEC 61482-1-2 CLASS 1

Bizflame Multi Rain: 80% Cotton, 19% Polyester, 1% Antistatic Carbon Fibre, two-laver PTFE lamination, PU Coated, Fluorocarbon Finish 380a

100% Cotton Flame Resistant Lining 170g

Yellow/Navy M-XXL













Zipped ankles

































Fabric Information

Combining a 98% polyester and 2% anti-static carbon fibre 250g, this breathable fabric offers maximum protection to a range of International standards.









Flame resistant reflective tape

Bizflame Rain Hi-Vis Multi-Protection Jacket

Print access

EN ISO 14116 INDEX 3

EN 1149-5

IEC 61482-2 IEC 61482-1-1 PANEL TEST (FABRIC ONLY): ATPV=25.2

CAL/CM² (HAF=90.3%) (WITHOUT FLEECE)

EN 13034 TYPE 6

EN ISO 20471 CLASS 3

RIS-3279-TOM ISSUE 1 (ORANGE ONLY)

EN 343 CLASS 3:3

Bizflame Rain: 98% Polyester, 2% Antistatic Carbon Fibre, Breathable, PU Coated 250g

100% Cotton Flame Resistant Lining 170g Removable Flame Resistant Fleece Liner 350g Orange/Navy S-3XL Yellow/Navy XS-4XL









IMPROVED New Interactive Zip Feature

Can Wear with Interactive Fleece FR30 or Interactive Softshell MV72 (Sold Separately)



Breathable



Full Zip Around Removable Fleece Lining





200

















EN 14058 Cool Environments

Fixed Flame Resistant **Quilt Lining**

\$778 Bizflame Rain Hi-Vis Antistatic FR

Jacket

EN ISO 14116 INDEX 3



EN 1149-5 EN 13034 TYPE 6 **EN ISO 20471 CLASS 3**













100% Cotton Flame Resistant Lining 170g 100% Polyester Flame Resistant Filling 100g

Orange XS-5XL, Yellow XS-6XL























Radio loop





Breathable

Bizflame Rain Hi-Vis Multi Lite Jacket

EN ISO 14116 INDEX 3



IEC 61482-2 IEC 61482-1-1 PANEL TEST (FABRIC ONLY): ATPV=25.2 CAL/CM2 (HAF=90.3%)



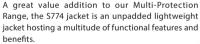
EN 13034 TYPE 6 EN ISO 20471 CLASS 3















Bizflame Rain: 98% Polyester, 2% Antistatic Carbon Fibre, Breathable, PU Coated 250g





100% Cotton Flame Resistant Lining 170g Orange, Yellow S-3XL

























Pack away hood



Back waist buggy for added protection

Quick release buckle

PADDED



Fully elasticated waisthand

LINED



Bizflame Rain Hi-Vis Antistatic FR Bodywarmer **EN ISO 14116 INDEX 3**



EN 1149-5 EN 13034 TYPE PB [6]



EN ISO 20471 CLASS 2



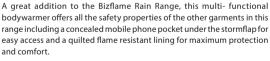
RIS-3279-TOM ISSUE 1 (ORANGE ONLY)











Bizflame Rain: 98% Polyester, 2% Antistatic Carbon Fibre, Breathable, PU Coated 250g

100% Cotton Flame Resistant Lining 170g 100% Polyester Flame Resistant Filling 100g Yellow, Orange S-3XL





Bizflame Rain Hi-Vis Multi-Protection Trouser **EN ISO 14116 INDEX 3**



Taped seams

Zipped ankles





EN 1149-5



EN 13034 TYPE 6 EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY) EN 343 CLASS 3:3

IEC 61482-2 IEC 61482-1-1 PANEL TEST



Bizflame Rain: 98% Polyester, 2% Antistatic Carbon Fibre, Breathable, PU Coated 250g 100% Cotton Flame Resistant Lining 170g ☐☐☐ X Orange/Navy, Yellow/Navy M-XXL





Breathable

CLASS

































Bizflame Rain Unlined - Hi-Vis Antistatic FR Trouser **EN ISO 14116 INDEX 1**

















CE

Bizflame Rain: 98% Polyester, 2% Antistatic Carbon Fibre, Breathable, PU Coated 250g

Yellow S-4XL Orange S-3XL





EN 1149-5

EN 13034 TYPE 6

EN 343 CLASS 3:3

EN ISO 20471 CLASS 1











RIS-3279-TOM ISSUE 1 (ORANGE ONLY)





















































Multiple

storage

pockets

Waterproof

with taped seams

Flame

Zipped ankles for easy fitting over work boots

resistant reflective tape



Hi-Vis, Flame, Chemical, **Anti-Static and** Waterproof **Protection Combined**





EN 1149-5 **EN 13034 TYPE 6 EN ISO 20471 CLASS 3 EN 343 CLASS 3:1** RIS-3279-TOM ISSUE 1 (ORANGE ONLY)

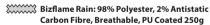








Premium protection coverall combining hi-vis, flame resistant, chemical - resistant, anti-static, waterproof and breathable protection.Designed specifically for the oil and gas industry, this coverall is packed full of features such as: Full front stormflap with touch and grip fastening, fully lined, detachable hood, two large cargo thigh pockets & concealed phone pocket, zipped side opening on legs making it easier to take on and take off and shoulder reflective tape for maximum visibility.





100% Cotton Flame Resistant Lining 170g 100% Polyester Flame Resistant Filling 100g

Yellow/Navy, Orange/Navy S-3XL























Bizflame Rain Anti-Static FR Jacket **EN ISO 14116 INDEX 3**

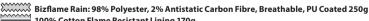
EN 1149-5

EN 13034 TYPE 6 EN 343 CLASS 3:1 **EN 14058 CLASS 3**



Optimum protection is offered from this anti-static jacket. Flame resistance coupled with superb $breathable \ and \ water \ resistant \ properties \ ensures \ this \ garment \ is \ suitable \ for \ multi-risk \ environments.$







100% Cotton Flame Resistant Lining 170g 100% Polyester Flame Resistant Filling 100g



Navy, Royal, Red S-3XL















FR Protection





EN 1149-5

IEC 61482-2 IEC 61482-1-1 PANEL TEST (FABRIC ONLY): ATPV=25.2 CAL/CM² (HAF=90.3%) (WITHOUT FLEECE)

EN 13034 TYPE 6 EN 343 CLASS 3:3



This waterproof, breathable parka offers protection in multi-hazard environments.



The detachable, FR fleece liner offers additional warmth in extreme weather conditions Bizflame Rain: 98% Polyester, 2% Antistatic Carbon Fibre,

Breathable, PU Coated 250g 100% Cotton Flame Resistant Lining 170g Full Zip Around Removable Fleece Lining 350g



Can Wear with Interactive Fleece FR30 or Interactive Softshell MV72 (Sold Separately)





Bizflame Rain FR Multi-

Flame

resistant

reflective

tape

Protection Trouser EN ISO 14116 INDEX 3



EN 1149-5 IEC 61482-2 IEC 61482-1-1 PANEL TEST (FABRIC ONLY): ATPV=25.2 CAL/



Bizflame Rain: 98% Polyester, 2% Antistatic Carbon Fibre, Breathable, PU Coated 250g 100% Cotton Flame Resistant Lining 170g ∭∭X Navy S-4XL































Zipped

ankles

Back waist buggy

Taped seams

for added protection



Waterproof and breathable with taped seams

Breathable CLASS



Concealed

Bizflame Rain FR Multi Protection Bomber Jacket

EN ISO 14116 INDEX 3 EN 1149-5







100% Cotton Flame Resistant Lining 170g

YYYYY 100% Polyester Flame Resistant Filling 100g

Navy S-6XL



Bizflame Rain FR Multi Protection Unlined Trouser

EN 13034 TYPE 6 EN 343 CLASS 3:3









This lightweight, breathable trouser is ideal as an outer layer in hazardous conditions. Flame resistant tape provides enhanced visibility in low light.

Bizflame Rain: 98% Polyester, 2% Antistatic Carbon Fibre, Breathable, PU Coated 250g

Navy S-XXL



























Flame

resistant

reflective

tape

Zipped ankles



Complete Waterproof Protection High Technology Flexible Fabric

Fabric Information

Constructed from a flame resistant, PU coated, polyester fabric 260g, the lightweight and durable Sealtex Flame suit is designed to offer full protection against adverse weather conditions and flame hazards.

Garment Benefits

Certified to EN ISO 14116, EN1149, EN13034 & EN343 with an EN ISO 20471 option. The lightweight and flexible fabric with welded seams ensures reliability under the most extreme conditions. The durable, stretchy fabric can easily be wiped clean, allowing the garments to look good and last for longer.





Sealtex Flame Jacket



EN ISO 14116 INDEX 1 EN 1149-5







💢 Sealtex Flame: 100% Polyester, FR & Antistatic, PU Coated 240g □□□□■X Navy S-3XL



Sealtex Flame Trouser





EN 13034 TYPE 6 EN 343 CLASS 3:1

> Sealtex Flame: 100% Polyester, FR & Antistatic, PU Coated 240a

























Maximum Wind, Rain and Flame Protection







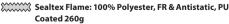


EN ISO 14116 INDEX 1 EN 1149-5



EN 13034 TYPE 6 **EN ISO 20471 CLASS 3** EN 343 CLASS 3:1







Orange S-3XL Yellow XS-5XL





Sealtex Flame Hi-Vis Trouser





EN 13034 TYPE 6 EN ISO 20471 CLASS 1 EN 343 CLASS 3:1



Sealtex Flame: 100% Polyester, FR & Antistatic, PU Coated 260g Yellow S-5XL, Orange S-3XL





























Solar Structural Fire Suits



The Solar Fire Suit can endure high levels of heat for brief periods of time without combusting and burning and therefore minimises body burn percentage when exposed to heat and flames.

The Solar Structural Fire Suit has three components: an outer shell, a moisture barrier, and a thermal barrier, all serving a different function. The outer layer protects against flame injury and burns caused by conductive heat. The moisture barrier protects against water penetration and allows internal moisture vapour to escape.

It is imperative that the layers are kept dry to avoid the transfer of heat in a convective manner from the outer layer through the layers to the skin. The inner thermal barrier and lining offers protection against heat from proximity to flame. In between each of these layers are pockets of air and together with the fabric layers, they help to further insulate the wearer from the extreme environments of fires.

solar 3000

Fabric Information

Nomex® outer shell is constructed from a 60% Nomex® and 40% Lenzing® FR Viscose

The breathable and waterproof moisture barrier is a 50% FR knitted polyester, 50% PU membrane, 85g.

The FR thermal liner is an FR non woven aramid felt guilted to a 50% aramid, 50% viscose, 260g.

Garment Benefits

The Nomex® / Lenzing® FR Viscose outer shell is an inherently flame-resistant fabric that stands up to heat, high abrasion resistance, strong colour fastness and protects the inner components.

The breathable PU membrane protects against external water penetration and allows body heat to

The non woven thermal layer traps pockets of air to provide enhanced thermal protection and the inner woven layer protects against heat from proximity to flame.



EN 469: 2005 **Protective Clothing For Firefighters**

This European Standard specifies minimum levels of performance requirements for protective clothing to be worn during fire fighting operations and associated activities. Suits shall provide protection for the firefighters torso, neck, arms to the wrists, and leg to ankles during firefighting activities. A generous overlap suitable for all body movements shall be maintained between the jacket and trousers

- Flame Spread
- ☑ Heat Transfer (Flame)
- ☑ Heat Transfer (Radiation)
- Residual Strength
- ☑ Heat Resistance
- ☑ Tensile Strength
- ☑ Tear Strength
- Surface Wetting
- ☑ Dimensional Change

Resistance to penetration by Liquid Chemicals

FB30 251┌

- ☑ Resistance to Water Penetration
- ☑ Water Vapour Resistance
- ✓ Visibility Reflex
- ☑ Whole Garment Testing (Optional)

Explaining the standard

EN469 Level 2 Fire Suits is the higher requirement for structural fire fighting and is used by professional trained firefighters. Level 2 Suits must include a waterproof moisture barrier



All Level 2 Fire Suits will be marked internally as follows:

- Xf2 Level 2 Performance in Heat Test: Flame.
- Xr2 Level 2 Performance in Heat Test: Radiation.
- Y2 Level 2 Resistance against Water Penetration

Z2 Level 2 - Resistance against Water Vapour Resistance



THE RESERVE TO SERVE







FB30

3000 Over-Coat

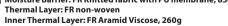


The FB30 Over-coat is constructed using a Nomex® / Lenzing® FR Viscose outer shell fabric. Features include a quick release front zip, lower front pockets with press stud for holding gloves and knitted cuffs with thumb loops to hold sleeves in place.





>>>>>>> Nomex°/ Lenzing° FR Viscose 260g Moisture Barrier: FR Knitted fabric with PU membrane, 85g





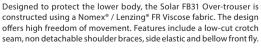






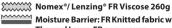
3000 Over-Trouser

























WORK WEAR RANGE

The Workwear Collections offer a range of designs and features suitable for many end uses. Only the best quality fabrics and construction techniques are used guaranteeing comfort and safety. Tested to withstand the rigours of everyday wear each garment has been carefully designed and manufactured to ensure optimum quality at the best price.

110+ Innovative Workwear Styles

COLLECTIONS

- HOLSTER POCKET
 WORKWEAR
- PORTWEST TEXO™
- PAINTERS PRO
- ACTION MULTI POCKET
- KINGSMILL COTTON STRETCH WORKWEAR

- COMBAT
- TRADEGUARD™
- CHEMICAL
- KINGSMILL
 STANDARD
- COAT
- COVERALL
- IONA™
- SPECIALIST

Durable Workwear Key Fabrics



Portwest Cotton is available in five weights 190g, 260g, 280g, 305g and 350g. This fabric is fully pre-shrunk and has excellent dye retention properties. The long staple fibres used in the construction process provide strength, pilling resistance and a quality finish. This fabric has a UPF rating of 50+ so will block 98% of the UV rays which fall on the garment.





Kingsmill™ Cotton Stretch is a premium cotton stretch fabric. This twill weave blend of 98% cotton and 2% elastane provides the ultimate in comfort and flexibility. The high cotton content gives an ultra soft handle, and the added elastane delivers ease of movement. This fabric has a UPF rating of 50+ to block 98% of UV rays.







Kingsmill™ is 65% Polyester 35% Cotton and is available in four weights; 300g, 245g, 210g and 190g. This fabric guarantees high performance and maximum comfort. The yarns are all ring spun with long staple combed cotton providing a smooth handle and excellent pilling resistance. The material is fully pre-shrunk and has superior dye retention. A UPF rating of 50+ will block 98% of UV rays.

Kingsmill fabric is made using recycled polyester where possible.



Portwest's cutting edge Kingsmill™ Polyester Stretch is a four-way stretch fabric made from 93% polyester, 7% elastane 270g. This blend provides ease of movement and effortless comfort in active use. The fabric delivers technical superiority with high breathability, moisture wicking and fast drying properties. A UPF rating of 50+ will block 98% of the UV rays.





The Kingsmill™ Cotton Rich fabric is 60% Cotton 40% Polyester 245g. This blend provides the ultimate in comfort and practicality. The high cotton content gives Kingsmill Cotton Rich its ultra soft handle and ensures it washes well at sixty degrees. Polyester provides durability and moisture wicking properties. This fabric has a UPF rating of 50+ so will block 98% of the UV rays which fall on the garment.



Kingsmill Standard fabric is 65% Polyester 35% Cotton and is available in two weights; 245g and 300g. This blend offers durability, protection and excellent wearer comfort. The UPF rating of 50+ blocks 98% of UV rays. Kingsmill Standard has been constructed to a high specification and is the practical choice for all your workwear needs.



KINGSMILL, PORTWEST TEXO, TRADEGUARD AND IONA ARE TRADEMARKS OF PORTWEST.



HOLSTER POCKET COLLECTION



The Holster Pocket collection, techniques have been used, developed with craftsmen in mind, consists of several styles ultimate wearer durability. The showcasing the best designs, construction and performance within the Portwest workwear collection. A selection of premium fabrics and advanced construction

guaranteeing choice, comfort and garments have been tested to ensure they will withstand the rigours of everyday wear.

- Constructed with a modern cut and style
- Easy access holster pocket storage for work essentials
- Reinforced at the knees for superior knee protection
- · Engineered for freedom of movement
- Highly durable with double stitching for extra reinforcement



PW3 Hi-Vis Holster Work Trouser

EN ISO 20471 CLASS 2

RIS-3279-TOM ISSUE 1 (ORANGE ONLY) ANSI/ISEA 107-2015 SUPPLEMENTAL CLASS E

EN 14404:2004+A1:2010 TYPE 2

LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

Kingsmill: 65% Polyester, 35% Cotton 300g
100% Polyester Oxford 600D, 210g

*Registered European Community Design







REG: 31" (7	REG: 31" (79CM) ADJUSTABLE TO 33" (84CM)		
INCH	СМ	EU	FR
28 - 48	72 - 124	44 - 64	36-60
SHORT: 29" (74CM)			
28 - 48	72 - 124	44 - 64	36-60





DX4 Detachable Holster Pocket Trouser

EN 14404:2004+A1:2010 TYPE 2

LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

Kingsmill: 93% Polyester, 7% Elastane 270g
Contrast Fabric: 65% Polyester, 35% Cotton Ripstop Weft Stretch 235g Knee Reinforcement: 88% Nylon,

12% Elastane 275g Metro Blue, Metal Grey, Black









REG: 31" (79CM) ADJUSTABLE TO 33" (84CM)





PW3 Holster Work Trousers

EN 14404:2004+A1:2010 TYPE 2 LEVEL 0 (WHEN USED IN COMBINATION WITH \$156)

Kingsmill: 65% Polyester, 35% Cotton 300g
100% Polyester Oxford 600D 210g

*Registered European Community Design

	REG: 31" (7	9CM) ADJUS	TABLE TO 3	3" (84CM)
	INCH	СМ	EU	FR
	28 - 48	72 - 124	44 - 64	36 - 60
HOLETER	SHORT: 29	" (74CM)		
HULSTER POCKET COLLECTION	28 - 42	72 - 124	44 - 64	36 - 60



_ ₩	KINGSMILL	280
	CANVAS	

HOI	STER
POCKET	COLLECTION

EN 14404:2004+A1:2010 TYPE 2

Finish 280g Persian Blue, Metal Grey

*Registered European Community Design

LEVEL 0 (WHEN USED IN COMBINATION WITH S156)

Kingsmill Canvas: 65% Polyester, 35% Cotton Canvas Peach

REG: 31" (7	REG: 31" (79CM) ADJUSTABLE TO 33" (84CM)			
INCH	СМ	EU	FR	
28 - 48	72 - 124	44 - 64	36 - 60	
SHORT: 29	SHORT: 29" (74CM)			
28 - 42	72 - 124	44 - 64	36 - 60	



KINGSMILL" POLY-COTTO









Gripper elastic on

Anti-shock fabric for extra mobile phone protection KS15



Half elasticated waist









Slate Holster Trouser



This rugged trouser is a fantastic addition to the Holster Pocket collection. Constructed using our 300g Kingsmill fabric, the Slate Trouser offers extra strength and abrasion resistance. Winning features include tuck away holster pockets, knee pad pockets, hammer loop and low profile branding. The mobile phone pocket is lined with anti shock fabric and can accommodate new smart phone dimensions.



Kingsmill: 65% Polyester, 35% Cotton 300g Reg: Black, Dark Navy S-3XL





Tall: Black, Dark Navy M-XXL







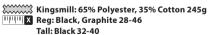




Tradesman Holster Trouser





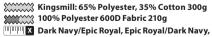




Dresden Holster Trouser







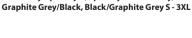






















PW3 Holster Work Shorts



Kingsmill: 65% Polyester, 35% Cotton 300g 100% Polyester Oxford 600D 210g



||||||||||X Black, Zoom Grey/Black 30 to 42 (76cm/108cm)

*Registered European Community Design



POLY-COTTON

SHORTS - NO HOLSTER POCKETS PW349 PW3 Work Shorts

|||||||||||X| Black, Zoom Grey/Black



PW3 Hi-Vis Holster Shorts

Kingsmill: 65% Polyester, 35% Cotton 300g
100% Polyester 600D Fabric 210g
Orange/Black, Yellow/Black

30/76cm to 42/108cm

EN ISO 20471 CLASS 1







SHORTS - NO HOLSTER POCKETS PW348 PW3 Hi-Vis Shorts

||||||||||X Orange/Black, Yellow/Black

280g WX)3

WX3 Shorts

Kingsmill Canvas: 65% Polyester, 35% Cotton Canvas Peach Finish 280g

Metal Grey, Persian Blue -28 to 42 (76cm/108cm)











Zipped pockets

Granite Holster Shorts



Kingsmill: 65% Polyester, 35% Cotton 245g |||||||||X Black/Zoom Grey S-XXL













Cotton Rich Fabric for Superior Comfort

Two back pockets





Portwest Texo Contrast Bib & Brace





The Portwest Texo cotton rich fabric creates a very comfortable yet practical garment. This bib & brace offers complete lower body and leg protection. Features include a concealed bib pocket, kneepad pockets and thigh pockets. Hook and loop at the leg end ensures a secure fit.





60% Cotton, 40% Polyester 245g Black, Epic Khaki, Royal, Navy, Grey



	Black	Epic Khaki	Royal	Navy	Grey
Reg	XS - 4XL	S - 3XL	S - 3XL	XS - 4XL	XS - 4XL
Tall	M - XXL		M - XXL	M - XXL	M - XXL



Hook and loop adjustable hem

PORTWEST TEXO COTTON RICH™





Portwest Texo Contrast Coverall



This stylish coverall provides comfort and all over protection. Winning features include knee pad pockets, hook and loop for cuff and hem adjustment and multiple pockets.



60% Cotton, 40% Polyester 245g

X Black, Navy, Grey S-3XL







Combines
Function &
Style

TX20 265





TX14

Portwest Texo Contrast Shorts



The TX14 shorts combine function and style. Waist elastication provides comfort and ease of movement.



60% Cotton, 40% Polyester 245g
Khaki, Royal, Black, Navy, Grey,
XS-XXI











TX14

Mix Styles for the Perfect Uniform

264

PORTWEST TEXO CLASSIC™ 195g







Available in a choice of popular contrast colours, this stylish t-shirt looks and feels great. The top quality material keeps its fresh look wash after wash.



65% Polyester, 35% Cotton 195g

Black, Navy, Grey S - 3XL



Black, Navy, Grey XS - 4XL







PORTWEST TEXO COTTON RICH™

- Lined with a special insulative layer to provide extra warmth in cold conditions.
- allowing ease of movement on the job.
- **☑** Featuring several spacious storage pockets for security and convenience.
- ✓ Smart and stylish in a choice of practical colours.



Fully lined and padded

Portwest Texo Contrast Jacket - Lined







This jacket has a warm lining, ideal for winter weather or cold climates. Multiple pockets provide secure storage. Other practical features include waist elastication and hook and loop for cuff adjustment.

60% Cotton, 40% Polyester 245g 100% Polyester 60g

100% Polyester 120g

Black, Navy S-XXL, Grey S-3XL





Portwest Texo Contrast Trouser - Lined







The TX16 trouser has a warm non-bulky lining for cooler environments. Features include knee pad pockets, hook & loop for hem adjustment and several handy pockets.

60% Cotton, 40% Polyester 245g 100% Polyester 60g 100% Polyester 120g

Grey, Navy, Black S-XXL

PADDED

Portwest Texo Contrast Bib & Brace - Lined







This bib and brace has a non bulky lining, providing extra warmth and ease of movement in cooler environments. Several handy pockets make TX17 the practical choice.

60% Cotton, 40% Polyester 245g 100% Polyester 60g

100% Polyester 120g X Grey, Navy, Black S-3XL



PORTWEST TEXO CLASSIC™

FLEECE

Soft Luxurious Pile for **Maximum Comfort** and Warmth

TX40

Portwest Texo Heavy 2 Tone Fleece



The Portwest Texo fleece looks and feels great. Ideal for indoor and outdoor wear, this style uses a high quality anti-pill polar fleece fabric.



100% Polyester, Anti-Pill finish Fleece 400g ||||||||X Black, Grey, Navy XS-4XL





SOFTSHELL



Advanced Triple Dry Membrane Technology (3L)

Portwest Texo Softshell (3L)



Fashionable and dynamic, the two-tone softshell is a fantastic addition to the popular Portwest Texo range. This style has a longer scoop back and uses seam free panels to reduce bulk. Multiple zip pockets are a convenient feature.



94% Polyester, 6% Elastane 160g laminated to 100% Polyester Micro Polar Fleece 150g, Total weight: 310g



Black, Grey S-3XL











PORTWEST TEXO SPORT

Designed for versatile use in the work place, the Portwest Texo Sports range is contemporary and original, suitable for users who appreciate quality and sharp design. This co-ordinated range of stylish exteriors is available in a number of contrast combinations in the trusted Kingsmill fabric, 65% polyester 35% cotton 245g.

Key features include:

- · Ergonomic design; front openings that reduce bulk around the chin and neck.
- Comfort cut panels; minimizing friction from seams in sensitive areas.
- · Pre-formed elbow and knee shaping for comfort and reduced fabric stress.
- · Zip protectors; guards both the wearer and surrounding environment.
- Low profile zippers; preventing damage to smooth surfaces.





Tagus Jacket







The TX60 is designed to cope with the stress and strain of day to day usage in the work place. Hardwearing and light weight it is packed with essential features necessary to ensure practicality and a secure comfortable fit.

Kingsmill: 65% Polyester, 35% Cotton 245g Graphite, Black S-3XL



Maximum Styling, Maximum Performance

PORTWEST **TEXO SPORT**™

245g

Tough and Durable for Demanding Tasks







The TX61 trouser is tough and durable with a relaxed fit. Subtle articulation allows for increased freedom of movement and the elasticated waistband ensures comfort and a universal fit.



Kingsmill: 65% Polyester, 35% Cotton 245g
Reg: Graphite, Black S-3XL
Tall: Black S-3XL







This stylish bib and brace is ideal for any industrial setting. Made from durable Kingsmill fabric, it provides unbeatable comfort with functional features.



Kingsmill: 65% Polyester, 35% Cotton 245g





Hamburg Jacket





The Hamburg jacket offers warmth, practicality and stylish design. The top pockets can accommodate modern smart phone dimensions and the spacious lower pockets are zipped for extra security. Clever features include reflective piping and stud adjustable cuffs.

Kingsmill: 65% Polyester, 35% Cotton 300g

Epic Royal/Dark Navy, Graphite Grey/Black, Dark Navy/Epic Royal



Reflective piping for increased visibility



	Epic Royal/	Graphite Grey/	Dark Navy/
	Dark Navy	Black	Epic Royal
Reg	S - 3XL	S-3XL	S - 3XL

Hook and bar closure





Dresden Holster Trouser















Kingsmill: 65% Polyester, 35% Cotton 300g

100% Polyester 600D Fabric, 210g

Black/Graphite Grey, Dark Navy/Epic Royal, Epic Royal/Dark Navy, Graphite Grey/Black

This rugged trouser is stylish and hardwearing. Strong Oxford fabric is positioned in key abrasion areas to offer extra durability. With triple stitching and multiple pockets this trouser is the ideal choice for a variety of uses.





	aphite		Epic Royal/ Dark Navy	
Reg S-	3XL	S-3XL	S - 3XL	S - 3XL

PORTWEST TEXO 300™







Munich Trouser



The TX36 trouser is stylish and practical with a contemporary fit. The durable 300g fabric ensures excellent abrasion resistance and strength. Several handy pockets provide secure storage.



Kingsmill: 65% Polyester, 35% Cotton 300g Black/Graphite Grey, Dark Navy/Epic Royal, Epic Royal/Dark Navy, Graphite Grey/Black

Bremen Bib & Brace







The Bremen bib and brace is the toughest you can get. Triple stitching throughout and 300g fabric provide a very durable combination. Easy side openings with adjustable button position ensures universal fit, fantastic freedom of movement and complete versatility.



Kingsmill: 65% Polyester, 35% Cotton 300g Epic Royal/Dark Navy, Graphite Grey/Black



	Black/ Graphite Grey		Epic Royal/ Dark Navy	Graphite Grey/Black
Reg	XS - 3XL	XS - 3XL	XS - 3XL	XS - 4XL
Tall				S - 3XL

₩	KINGSMILL	300
PO	LY-COTTO	Ν

	Epic Royal/Dark Navy	Graphite Grey/Black
Reg	S-3XL	S - 4XL
Reg	S - 3XL	S - 4XL

PORTWEST TEXO COTTON™

Fabric Benefits

This Premium Cotton fabric is constructed using special long staple fibres which create a strong but soft material with excellent pilling resistance. Moisture is absorbed quickly which allows the wearer to feel cooler, drier and more comfortable. The fabric is fully pre-shrunk and has excellent dye retention properties.

Garment Benefits

Portwest Texo Cotton is a contrast range of workwear available in multiple winning colour ways. Suitable for several markets and end uses, the distinctive design is the ideal uniform choice. The premium cotton fabric provides comfort and the ergonomic design allows for ease of movement when required.







PORTWEST TEXO COTTON™

Elasticated back waist





Poznan Trouser

100% Cotton 260g

The Poznan trouser offers supreme comfort for the wearer. Perfect for work activities, useful features include back elastication and

knee pad pockets. Multiple pockets provide secure storage and twin

stitching throughout adds to the durability of this winning style.

Navy/Royal, Black/Red, Graphite Grey/Black S - 3XL



Two back patch pockets

Double rule pocket

Rule

Twin-stitched seams



Warsaw Bib and Brace



Hook and loop adjustable hem



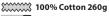


and back elastic for ease of movement. The contemporary fit and stylish design creates a modern garment suitable for a variety of jobs.

Knee pad

pockets















This range is characterised by its modern, fresh look. The Portwest Painters Pro range has lots of clever features including Oxford fabric reinforcement at key abrasion points and a multi storage pocket for phones and tools. The highest quality fabrics are used in this range so the garments will keep their fresh look wash after wash. Used as separates or worn together, these styles are the ideal workwear solution for a range of professionals.



adjustable cuffs

Painters Pro Polo



This contemporary polo is a great addition to the Painters Pro range. Features include a ribbed knit collar and cuff for style and a chest pocket for added functionality in the workplace.

65% Polyester, 35% Cotton 210g White/Grey S-XXL

Painters Pro Jacket











Multiple storage

pockets

Painters Pro Trouser







The Painters Pro trouser looks clean and smart and is packed full of clever features. The slim improved fit adds to the contemporary appeal of this style while the Oxford contrast offers extra abrasion resistance and completes the modern look.

Kingsmill: 65% Polyester, 35% Cotton 245g

White/Grey XS-3XL

Painters Pro Bib & Brace







This style has all the attributes you would expect on a modern bib and brace including a contemporary fit. Additional features include a spacious bib pocket and back elastic panel for extra comfort.

Elastic back

Kingsmill: 65% Polyester, 35% Cotton 245g

White/Grey S-3XL





100% Cotton For Comfort and Durability

5810 **Bolton Painters Bib & Brace**

Made with 100% pre-shrunk cotton to provide good protection against paint spills. Features of this functional garment include a bib pocket with zip, one large front pouch pocket, knee pad, hip and rule pockets, elasticated back section and plastic noncorrosive buckles.

200% Cotton, 3111, Pre-Shrunk 305g White XS-4XL





Painters Shorts









Innovative layered pockets accommodate tools and brushes while back elastication allows for greater freedom of movement and a more comfortable fit. Also includes two useful back patch pockets. This style is an all round winner.

205 100% Cotton, 3111, Pre-Shrunk 305g White S-XXL



FW33 440









ACTION MULTIPOCKET

Garment Benefits

Superior comfort and functionality form the appeal of the Action Range. These styles are made from quality Kingsmill fabric and feature multiple zip pockets for security and convenience. Each Action trouser style can be matched with the Action Jacket.





Action Trousers





Superior comfort and functionality form the appeal of the Action Trouser. The secret to the popularity of this style is outstanding value, strong industrial colours and a wide range of size and length options. Made from quality poly-cotton, features include multiple zip pockets, reinforced fabric at seat and knee areas with the added option of accommodating knee pads. A true market leader.

Kingsmill: 65% Polyester, 35% Cotton 245g ||||||||||X Black, Dark Navy, Grey

Available in 4 Leg Lengths



34"• 86cm • Tall









ACTION MULTIPOCKET







Two back zip pockets

Half elasticated waist



Action Jacket





This smart jacket is the perfect accompaniment to our Action trouser range. Stylish and functional features include versatile storage and side elastication

Kingsmill: 65% Polyester, 35% Cotton 245g

Dark Navy, Black S-3XL





freedom of movement.











Black XS-4XL, Dark Navy S-4XL

These popular shorts offer multiple storage space and are twin-stitched at the seams for added

strength. The waistband is elasticated at the back for





MULTI POCKET

Lightweight - Perfect for Warmer Climates

Side elastic

Two back

pockets



Chrome Trouser







A superior take on the ever popular action trouser, this style boasts all the classic features you would expect and a host more, including; improved fit, triple stitched critical seams, new waist fastening system, lower profile zips and contemporary colouring.



Kingsmill: 65% Polyester, 35% Cotton 245g |||||||||X Black/Zoom Grey XS-3XL,



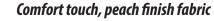






65% Polyester, 35% Cotton, Peach Finish 160g |||||||||X Navy S-3XL







160g









Action Trousers, With Back Elastication











C887 comes with the addition of elastication at the waistband. This allows for even greater comfort and ease of movement.

Kingsmill: 65% Polyester, 35% Cotton 245g

Reg: Black S-3XL Tall: Black S-3XL



Lined Action Trousers







For extra warmth and comfort, a brushed knitted nylon lining has been added to our popular Action Trousers. With knee pad pockets and doubleply reinforcement to the seat and knee areas, comfort and durability are ensured at all times.







Kingsmill: 65% Polyester, 35% Cotton 190g 100% Nylon, Knitted Brushed Thermal Lining 100g Reg: Dark Navy, Black XS-3XL

Tall: Dark Navy S-XXL







Fabric Information

Kingsmill™ Cotton Stretch is a premium cotton stretch fabric. This twill weave blend of 98% cotton and 2% elastane provides the ultimate in comfort and flexibility. The high cotton content gives an ultra soft handle, and the added elastane delivers ease of movement. This fabric has a UPF rating of 50+ to block 98% of UV rays.









DYNAMIC SLIM FIT

Stretch Slim Combat Trouser







This slim fit stretch trouser has all the features of a cargo style with the advantage of dynamic cotton stretch twill fabric. This stretch fabric gives the ultimate in comfort and freedom of movement. Features include multiple utility pockets and a concealed hook and bar waist fastening. With twin stitching throughout and bar-tacking at all stress points, this trouser is highly durable.

Kingsmill Cotton Stretch: 98% Cotton, 2% Elastane 255g

Reg: Black Dark Navy 28-46 Short: Black Dark Navy 28-42



Inner Reflective Trim

For Extra Safety Turn up Hem to Reveal Reflective Trim





This range offers a choice of styles for multi end uses. Each distinguished garment incorporates several handy pockets, providing security and convenience. The Kingsmill fabric is durable, yet cool and comfortable.



Two back patch pockets











This garment portrays all the original styling of the modern-day work trouser. Constructed from our rugged, pre-shrunk Kingsmill fabric, the Combat Trouser is built to take on the toughest of jobs. Multiple utility pockets are featured with Hook and Loop flaps for added security.



Kingsmill: 65% Polyester, 35% Cotton 245g Black, Bottle Green, Dark Navy, Grey



pockets

COMBAT





6 pockets for ample storage

Combat Shorts











Kingsmill: 65% Polyester, 35% Cotton 210g Black S-XXL, Dark Navy XS-3XL





Combat Plus Trousers







Working trousers designed to withstand wear and tear. The strong, rugged construction of the trouser is popular amongst professionals looking for a long lasting, hassle free garment. The poly-cotton fabric is extremely comfortable to wear and washes well. The large combat pockets are a practical addition.



Kingsmill: 65% Polyester, 35% Cotton 245g Dark Navy XS-3XL



COMBAT



Cargo pockets on side leg

> Internal kneepad pockets



Combat Kneepad Trouser



This garment portrays all the original styling of the modern-day work trouser. This updated version has the benefit of internal knee pad pockets. Constructed from our rugged, pre-shrunk Kingsmill fabric, the Combat Trouser is built to take on the toughest of jobs. Multiple utility pockets are featured with hook and loop flaps for added security.



Black, Dark Navy 28-44





Granite Trouser









The Granite trouser is crammed with features including triple stitched critical seams, comfort waistband, for fit and grip in wear when bending and stretching with central maxi belt loop to prevent the belt riding up over the trouser. Ergonomic kneepad pockets have deep, failsafe secure covers. Multiple pockets offer secure storage for phones, coins and tools.

Kingsmill: 65% Polyester, 35% Cotton 245g

Zoom Grey/Black S-3XL





Bradford Trousers



With an abundance of clever features, the Bradford Trouser is among the best in the market. The poly-cotton fabric is hard wearing and very comfortable and the generous sized pockets are ideal for tools and



Kingsmill: 65% Polyester, 35% Cotton 245g



Reg: Navy 72-116 Tall: Navy 72-116





COMBAT **NEW SLIM FIT LEG**



Slim Fit Combat Trouser



This slim fit combat trouser offers a fantastic fit for the ultimate modern-day work trouser. Constructed from our rugged, pre-shrunk Kingsmill fabric, the combat trouser is built to take on the toughest of jobs. Multiple utility pockets are featured with hook and loop flaps for added security. Features a reflective trim on the internal hemline for enhanced visibility.



Kingsmill: 05% Folyeste Kingsmill: 65% Polyester, 35% Cotton 245g



Comfort and durability are key features of this top selling workwear range. Constructed from 65% Polyester 35% Cotton, pre-shrunk Tradeguard fabric, these styles provide excellent colour retention and will keep their shape wash after wash.



Mayo Trouser

Comfort and durability are key features of this top selling work trouser. Constructed from our high quality, pre-shrunk polycotton TradeGuard fabric, the trouser provides two side pockets and one jetted back pocket with button. A sewn-in crease completes the look of this ever popular garment.

Trade Guard: 65% Polyester, 35% Cotton 245g Reg: Navy 72 - 136 Tall: Navy 76 - 112

Jetted back pocket

Features of this smart jacket include an action back for comfort and multiple pockets for convenience.



Trade Guard: 65% Polyester, 35% Cotton 245g



||||||||X Navy S-3XL

Meeting All Your Workwear Needs







Garment Benefits

This range of Chemical Resistant garments has a treatment applied to the fabric, which provides superb liquid chemical resistance protection. Enclosed pockets and covered fastenings ensure corrosion does not occur. These EN certified styles give top performance and outstanding protection to those working in industries exposed to liquid chemical hazards.







This bib offers upper and lower body protection against chemicals. Constructed in a superior polyester cotton mix treated twill fabric for ultimate durability. Features include secure enclosed pockets at the lower front and rear. A secure construction method ensures maximum protection for the wearer.



80% Polyester, 20% Cotton 245g Epic Royal S-3XL



Kingsmill Standard fabric is 65% Polyester 35% Cotton and is available in two weights; 245g and 300g. This blend offers durability, protection and excellent wearer comfort. The UPF rating of 50+ blocks 98% of UV rays. Kingsmill Standard has been constructed to a high specification and is the practical choice for all your workwear needs.

245g

Modern Styling with **Contrast Piping**



Classic Work Jacket



This smart jacket has various pockets for multi storage and a contrast colour trim. Waist elastication provides comfort and ease of movement.



||||||||||X| Navy, Royal S-XXL





Burnley Bib and Brace



This stylish Bib and Brace is available in classic workwear colours. Convenient storage options include a concealed zip chest pocket and a rule pocket. Back elastication offers all day comfort.



Kingsmill Standard: 65% Polyester, 35% Cotton 245g unhalmil



vv	
X	Navy, Royal

Hook and bar closure

Jetted back pocket

Sewn in front centre seam -

Preston Trousers



This classic style is durable and comfortable with a sewn in front crease which adds to the professional look. Features include two side pockets and a back jetted pocket.

Kingsmill Standard: 65% Polyester, 35% Cotton 245g Royal, Black, Bottle

Green, Navy,







Hook and bar closure

BELT RANGE





Trouser Belt

Two ply PVC, Metal Buckle

C107 100 **Elasticated Work Belt** 100% Polyester

300g

Jetted back pocket

Sewn in front centre seam

Wakefield Trousers



Made from tough polyester/ cotton fabric, the Wakefield trouser offers comfort and durability. Features include a sewn in front crease and hook and bar closure.

Kingsmill Standard: 65% Polyester, 35% Cotton 300g

Navy, Black, **Bottle Green**

	Navy	Black	Bottle Green
Reg	28 - 48	30 - 46	32 - 46





Hard Wearing Easy Care Fabric



Standard Coverall





This smart coverall features a chest pocket with flap for secure storage and two side pockets. Comfort, practicality and durability are ensured.

Kingsmill Standard: 65% Polyester, 35% Cotton 245g Navy, White, Royal

	Navy	White	Royal
Reg	XS - XXL	XS - 3XL	S - 3XL
Tall	M - XXL		

Action back

Workwear Youth's Coverall





Liverpool Zip Coverall









garment. Various pockets and a hammer loop complement the all-purpose styling. Kingsmill: 65% Polyester, 35% Cotton 245g

The pre-shrunk, top quality fabric contributes to the professional appearance of this

Navy, Graphite, Royal, Black, Red, Orange

🕍 KINGSMILL" 🗏 POLY-COTTON

S-3XL S-XXL S - 3XL M - XXL

Best Selling Zip Coverall

C890 Youth's Coverall



Kingsmill: 65% Polyester, 35% Cotton 245g



Age 4/5, 6/7, 8/9, 10/11, 12/13, 14/15





Lightweight

Concealed stud front

Back patch pocket







The winning features of this popular coverall include one chest, one rule and two side pockets. Back elastication provides all day comfort.



Kingsmill: 65% Polyester, 35% Cotton 245g Bottle Green, Royal, Graphite, Navy





	Bottle Green	Royal	Graphite	Navy	Black
Reg	S - 3XL	S - 5XL	S - 3XL	S-6XL	S - XXL
Tall				M - 5XL	M - XXL





Elasticated

back waist

Rule pocket

Winning features of this durable coverall include, two chest pockets, one rule pocket and a concealed stud front. Perfect for all your working requirements.



Kingsmill: 65% Polyester, 35% Cotton 210g Navy, Bottle Green, Red, Royal



	Navy	Bottle Green	Red	Royal
Reg	XS - 6XL	S - XXL	S - XXL	S - 3XL
Tall	S - 3XL			







Orkney Lined Coverall EN 342 0.311M2.K/W(B), X, 2, X



Combining top performing Kingsmill fabric, with a polyester wadding liner, this rugged garment protects against the coldest of conditions.



|||||||||X Navy S-3XL

Kingsmill: 65% Polyester, 35% Cotton 245g 100% Polyester Wadding: 200g



C808 Portwest Coverall - Texpel SOS Finish



This impressive garment offers high performance fabric, top quality protection and the ultimate in comfort. A Texpel coating provides a water and dirt repellent finish. Zipped pockets offer extra security.



Kingsmill with Texpel Finish: 65% Polyester, 35% Cotton 300g Reg: Navy S-3XL



Tall: Navy L - XXL KINGSMILL S











several secure pockets. 260g Cotton 260g

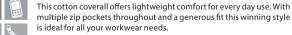
This smart boilersuit offers the ultimate in comfort and protection.

Winning features include twin stitching throughout, brass zips and













100% Cotton 190g Khaki, Navy S-XXL



COTTON WORKWEAR

Garment Benefits

This range of cleverly crafted traditional designs have been constructed using our high specification 100% cotton premium fabric. High quality materials combined with comfort, strength and durability, make these garments a practical choice for all your workwear needs.





C806

Cotton Coverall



Features of this stylish coverall include a concealed stud front and a handy chest pocket. The quality cotton fabric washes well and offers supreme comfort.



200% Cotton, 3111, Pre-Shrunk 305g |||||||||X Navy S-3XL





Bib and Brace



Made from the highest quality cotton, this popular style offers all day comfort. Convenient features include side access, a chest pocket and back elastic for ease of



200% Cotton, 3111, Pre-Shrunk 305g ||||||||X Navy S-4XL









This cotton coverall offers various pockets for convenient storage, including a rule pocket. Side elastication provides extra comfort and ease of movement.



260g 100% Cotton 260g

Reg: Black S-3XL, Navy XS-3XL Tall: Navy S-XXL







and comfortable. Winning features include a chest pocket, rule pocket and elasticated waist.



100% Nylon 130g Navy S-4XL





Garment Benefits

workwear fabric.

Fabric Information

Zipped pockets

Hi-Vis strips give extra visibility

The Iona range combines practical design and colours with reflective taping which gives extra visibility in outdoor conditions. The garments are easy fitting and have a host of practial features including waist elastication and multiple pockets.

Iona Coverall







Safety and comfort are the hallmarks of this coverall. Features include kneepad pockets, action back, stud adjustable cuffs, functional pockets and a hammer loop. Hi-Vis reflective tape to shoulder, arms and legs for ultimate visibility.

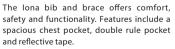
Kingsmill: 65% Polyester, 35% Cotton 245g |||||||||X Navy S-4XL, Black S-3XL

IONA is a Trademark of Portwest.



Iona Bib and Brace







Kingsmill: 65% Polyester, 35% Cotton 245g







[4777 Iona Poloshirt



This stylish polo shirt incorporates hi-vis reflective tape to make the wearer more visible. The comfortable fabric has superior wicking properties so moisture is drawn quickly away from the body - ideal for warm conditions.

100% Polyester, Bird Eye Knit 155g Black, Navy S-6XL





B307

Iona Sweater



A valuable addition to the lona range, this stylish sweater combines comfort and safety in the working environment. The Hi-Vis reflective tape ensures the wearer is more visible, while the fabric combining polyester and cotton provides comfort, warmth and durability.

Elasticated back waist

Two back patch pockets



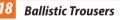
65% Polyester, 35% Cotton 300g Black, Navy S - 6XL













from top quality polycotton. Ballistic nylon panels on the outer legs offer maximum protection against glass, tin cans and other dangerous materials, making this trouser a winner for refuse workers. Two reflective bands around each lower leg provide further safety by guaranteeing visibility.

Kingsmill: 65% Polyester, 35% Cotton 245g

||||||||||X| Black S-3XL, Navy S-3XL



307

Kingsmill: 65% Polyester, 35% Cotton 245g Reg: Black S-XXL,

Trousers

Dark Navy XS-4XL Tall: Dark Navy S-XXL

> Knee pad pockets

> > Reflective

tape



	Reg	Tall
Dark Navy	XS - 4XL	S - XXL
Black	S - XXL	1



CHAINSAW

Fabric Information

The outer fabric is 65% Polyester, 35% Cotton, 245g. This is highly durable and has a water repellent finishing. The certified styles have nine layers of protection to the front of each leg. This material adds superior protection, breathability and comfort.

Garment Benefits

The Oak Chainsaw Range is designed for maximum comfort and safety. The range has been designed for extreme outdoor conditions and incorporates stretch fabrics in key areas for greater ease of movement. With water repellent material and practical pockets, this range will keep you looking good and fully protected at the same time.

EN 381-5:1995



The protective products have been tested in accordance with EN 381-5:1995 for Class 1 performance. EN381-5:1995 certified garments are designed to provide protection to the legs against accidental contact with a hand-held chainsaw machine (protection at linear chainsaw speeds up to 20 m/s).





Oak Bib and Brace EN 381-5: 1995 CLASS 1, TYPE A 20 M/S

CERTIFIED TO KWF STANDARD



65% Polyester, 35% Cotton 245g



43% Polyester, 57% Polypropylene 120g

The Oak Bib and Brace is constructed with 9 layers of protection to the front of each leg. Designed for use in the forestry industry this style offers excellent breathability, moisture wicking and water resistant properties. The lightweight design ensures maximum wearer comfort and mobility.



|||||||X Black/Orange S-3XL



Oak Jacket

65% Polyester, 35% Cotton 245g

Black/Orange S-3XL



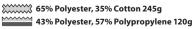
Oak Trousers EN 381-5: 1995 CLASS 1, TYPE A 20 M/S CERTIFIED TO KWF STANDARD











Black/Orange S-XXL



Garment Benefits

A build up of electrostatic discharge (ESD) can damage sensitive electronic components or give fire risks when handling solvents and other flammable materials. These garments are perfect for use in electrostatic protected areas. Conductive fibres in garments work by preventing the static charge build up by allowing it to dissipate through the conductive fibres and go to earth.



EN 1149: 2018

This European standard is part of a series of standards for test methods and requirements for electrostatic properties of protective clothing. The standard specifies material and design requirements for garments used as part of a total earthed system, to avoid incendiary discharges. The requirements may not be sufficient in oxygen enriched flammable atmospheres. This standard is not applicable for protection against mains voltages.



EN 61340-5-1: 2016 **Protection Of Electronic Devices From Electrostatic Phenomena**

Anti-Static ESD Polo Shirt

EN 1149



EN 61340-5-1

This cotton polo shirt offers all the comfort and protection required for ESD environments.

96% Cotton, 4% Carbon Fibre 195g

White S-XXL, Hamilton Blue XS-3XL, Navy S - XXL



Anti-Static ESD T-Shirt



EN 1149 EN 61340-5-1



This protective t-shirt is light and comfortable. Ideal for environments where electrostatic

resistance is required.

96% Cotton, 4% Carbon Fibre 195g White, Hamilton Blue, Navy S-XXL



Anti-Static ESD Trouser









This unisex trouser is designed for safety and comfort. Specifically designed for the electronics industry and component handling.









Anti-Static ESD Coat

EN 1149 EN 61340-5-1













This inherently anti-static coat is ideal for environments where $electrostatic \ resistance \ is \ required. \ Designed \ with \ safety \ and \ comfort$ in mind. Features include concealed stud front, two lower patch pockets, one chest pockets and adjustable cuffs.



65% Polyester, 34% Cotton, 1% Conductive Fibre 210g

Other Products in our ESD Range



The Latest in **Cooling Technology**

This innovative range offers a comprehensive selection of products to help minimise the risk of heat stress and UV rays. Outdoor workers in construction, agriculture, mining, oil and gas and other industries frequently find themselves working in temperatures up to and over 40°C/100°F. This Cooling range is ideal for use in these conditions.



Keep Cool for up to 8 hours

Helps Stop the Core from **Overheating**

CV01

Cooling Vest



An innovative product that keeps workers cool for up to 8 hours. Using technologies and materials designed to prevent heat stress, this vest keeps the body at an ideal temperature allowing the wearer to work in comfort, even in the hottest and most humid of weather. Simply saturate the vest in water and squeeze to remove any excess. The vest can then be worn and will not wet any clothes underneath. When the vest becomes dry, simply repeat for a further 8 hours of cool comfort.

100% Polyester Mesh 60g

Bamboo Yarn with PVA Padding 330g

Grey S/M-XXL/3XL



Pen pocket



Cooling Evaporative Vest



Constructed with super absorbent fibres, this cooling vest is designed to keep workers cool for hours. Lightweight and easy to activate, the Cooling Evaporative Vest will keep the wearer cool without wetting the clothes underneath.

3 100% Polyester 140g 💢 100% Polyester, Bird Eye Knit 140g Super Absorbent Fibres 160g Hi-Vis Yellow S/M-XXL/3XL

Breathable Bird Eye knit panels



High Vis Cooling Vest **EN ISO 20471 CLASS 2**



ANSI/ISEA 107-2015 TYPE R CLASS 2



This vest is designed from material made specifically for body cooling. This construction is to help counter the harmful effects of heat stress. This vest lowers body temperature and can be re-cooled in minutes which offers hours of cooling without compromising mobility. The fit of this vest is designed to



clear your waist, providing ease when sitting or standing.



💢 100% Polyester, Tricot 125g 100% Polyester Mesh 60g Bamboo Yarn with PVA Padding 330g Hi-Vis Orange, Hi-Vis Yellow S/M-XXL/3XL

PORTWEST COOLING 360°





Step 2 SQUEEZE **OUT EXCESS**



Step 3 KEEPS COOL FOR UP TO 8 HOURS

COOLING ACCESSORIES



CV05

Cooling Neck Scarf



Lightweight, easy to use and ideal for use in hot working environments. The Cooling Neck Scarf instantly cools the wearer helping to reduce heat stress when needed most.

100% Polyester, Bird Eye Knit 140g **PVA Padding 210g** Blue One Size - 95cm Length



CV03 Cooling Crown with Neck Shade



This Cooling Crown is lightweight and very comfortable when in use. It can help to lower body temperature for several hours. It attaches to most hard hats and bump caps. This accessory helps protect head and neck from heat stress and sun rays.

100% Polyester 100g

YYYYYY Super Absorbent Fibres 160g Yellow/Blue, Orange/Blue One Size



Cooling Head Band



The cooling headband is designed to help keep the wearer cool in warm climates. It is lightweight and easy to use. Can be worn under helmets and hats or by itself and offers hours of cooling without compromising mobility.

100% Polyester, Bird Eye Knit 140g

Super Absorbent Fibres 160g Blue, Black One Size



Cooling Crown Beanie



Comfortable and lightweight, the Cooling Crown Beanie is designed to help prevent heat stress and includes an elasticated back for improved fit. Can be worn under any helmet or hat without compromising mobility while offering hours of cooling comfort.



100% Polyester, Bird Eye Knit 140g YYYYYY Super Absorbent Fibres 160g

THE GARMENT WILL REMAIN HYDRATED FOR SEVERAL HOURS.

TO REACTIVATE REPEAT STEPS 1, 2 AND 3

PORTWEST COOLING 360°



CV06 Cooling Towel



Designed to cool your core in 3 easy steps. This multipurpose cooling towel provides hours of cooling relief for wearers enduring high levels of physical activity or exposure to heat.

PVA Padding 210g Blue One Size - 66cm Length x 21cm Width **OFFERING COMPLETE HEAT &** SUN PROTECTION FROM WRISTS TO **SHOULDERS**

41CM LENGTH SOLD IN PAIRS

CV08





These unisex cooling sleeves offer protection from heat and sun while engaging in physical activity, delivering an instant cooling effect to the skin.

22% Polyester 8% Elastane 160g 100% Polyester, Bird Eye Knit 140g

Length 41cm





CV07 **Cooling Helmet Sweatband**





100% Cotton 130g Super Absorbent Fibres 160g

Blue One Size

Designed to be attached to most hard hats and bump caps, the Cooling Helmet Sweatband helps to regulate body temperature in extreme heat. Ideal for workers in hot weather conditions for long periods of time.



Cooling Shoulder Insert



Activated by simply submerging in water, the cooling shoulder insert reduces core temperature, while protecting the skin from sun and heat.



100% Polyester 140g YYYYYY Super Absorbent Fibres 160g Hi-Vis Yellow One Size



CHEFSWEAR RANGE

This exclusive range of Chefswear has been designed especially for busy catering professionals. Using high quality, hardwearing fabrics and advanced construction techniques, each style has been tested to withstand the rigours of everyday wear and tear. Practical and stylish with an array of designs from classic to modern, this range has been designed to keep the wearer cool and comfortable in hot working environments.

45+ Versatile Chefswear Styles

COLLECTIONS

- CHEFS JACKET
- CHEFS TROUSERS
- APRONS
- CHEFS CAPS
- CHEFS BANDANA
- FOOD COVERALLS
- FOOD COATS



Top Quality Fabrics



Portwest Cotton is available in five weights 190g, 260g, 280g, 305g and 350g. This fabric is fully pre-shrunk and has excellent dye retention properties. The long staple fibres used in the construction process provide strength, pilling resistance and a quality finish. This fabric has a UPF rating of 50+ so will block 98% of the UV rays which fall on the garment.



Constructed from 60% cotton and 40% polyester, 245g with an anticrease finish. Cotton rich fabric combines the comfort and absorbency of cotton with the strength and performance of polyester. With excellent tear and abrasion resistance, this fabric is the ideal choice for the most demanding of work environments.



Kingsmill™ is 65% Polyester 35% Cotton and is available in four weights; 300g, 245g, 210g and 190g. This fabric guarantees high performance and maximum comfort. The material is fully pre-shrunk, has superior dye retention and all the features you would expect from a modern workwear fabric.



MeshAir™ Pro is a double layer 100% polyester aerated mesh designed to improve airflow and draw moisture away from the skin, leaving the wearer cool, dry and comfortable. The MeshAir Pro 140g fabric features special hollow fibres that enhance air circulation to help regulate body temperature, while the double layer construction offers improved breathability and protection.



Our exclusive range of lightweight 100% cotton chefs jackets feature MeshAir™ aerated underarm mesh panels. Constructed from 100% polyester, MeshAir aerated mesh 110g helps improve airflow and wicks moisture away from the skin. Special hollow polyester fibres improve air circulation, helping to keep you cool, dry and comfortable.



Kingsmill Standard fabric is designed to withstand the rigours of today's modern workplace. Available in two weights; 245g, 190g, this fabric is constructed from 65% polyester, 35% cotton, offering greater durability, superior protective qualities and excellent wearer comfort.





MeshAir Pro - Outstanding Breathability and Functionality



TEXPEL® OIL+STAIN

Coating Information

Texpel™ SOS, Splash, Oil and Stain is a premium fabric finish which repels oil and liquids, causing them to bead up and roll off the fabric surface. The finish also helps release stains in the washing process, keeping garments looking cleaner for longer.

TEXPEL is a trademark of Portwest.



S904 MeshAir Pro Bandana



Modern and lightweight this bandana keeps the wearer cool thanks to the MeshAir Pro side panels. Easily adjustable ties offer a comfortable fit.







(838 MeshAir Pro Jacket L/S



This chefs jacket uses a lightweight fabric and offers a modern, slimmer silhouette with an ergonomic fit. Features of this jacket include double breasted concealed stud front fastening, aprontab at the back of the neck and large MeshAir Pro panels at the back and underarms for outstanding breathability.



Black, Slate Grey S-3XL













Stain Repellent and **Anti Fading Fabric**



C834 Somerset Chefs Jacket



The Somerset Jacket boasts superior comfort and work man ship. The sturdy polycotton fabric will hold its shapeand colour wash after wash. Features of this popular style include: unisex fit, reversible front and cuff vents.

Kingsmill: 65% Polyester, 35% Cotton 190g

White XXS-4XL

Black XS-3XL





C833 Suffolk Chefs Jacket



Designed for busy professionals, the Suffolk jacket is perfectfor the modern kitchen environment. Offering ease of movement and a handy stud closure, this style will keep you looking good and feeling fresh all day.

Kingsmill: 65% Polyester, 35% Cotton 190g
White XS-3XL

Black XS-3XL











French cuffs





Kingsmill: 65% Polyester, 35% Cotton 190g
White XS-3XL
Black XS-4XL

C733 Cumbria Chefs Jacket

Kingsmill: 65% Polyester, 35% Cotton 190g
White XS-4XL
Black XS-4XL

C730 **Cross-Over Chefs Jacket**













Cool and comfortable, the Cambridge Jacket offers many practical and stylish features including French cuffs, reversible front with contrast piping, chest and sleeve pockets, 6 rows of detachable poppers, MeshAir aerated mesh underarms, two piece sleeve and shaped back panels for a contemporary fit. The luxurious fabric and classic design will keep you looking and feeling good.



100% Cotton 190g
MeshAir: 100% Polyester Mesh 110g White XS-XXL





2 C774 Aberdeen Chefs Jacket



Practical, stylish and hardwearing, the Aberdeen Jacket has an array of useful features including: a handy sleeve pocket, 6 rows of white press studs, MeshAir aerated mesh underarms and shaped back panels for a contemporary fit. The durable fabric allows the garment to keep its shape wash after wash.



100% Cotton 190g

MeshAir: 100% Polyester Mesh 110g White XS-XXL





3 C836 Sussex Chefs Jacket



This jacket is the ultimate in wearer comfort. Made from 100% premium cotton, it is absorbent and comfortable next to the skin. The double-breasted front and rubber button features enhance the classic styling of this garment.

100% Cotton Satin Weave 280g X White XS-3XL

Underarm Mesh Gusset

Our exclusive range of lightweight 100% cotton chefs jackets feature MeshAir™ aerated underarm mesh panels. Constructed from 100% polyester, MeshAir aerated mesh 110g helps improve airflow and wicks moisture away from the skin. Special hollow polyester fibres improve air circulation, helping to keep you cool, dry and comfortable.



MESHAIR is a trademark of Portwest.



C676 Aerated Chefs Jacket



When it gets hot in the kitchen, this style provides the ideal solution. Featuring an aerated mesh section at the back, this jacket came out on top for breathability when wear tested in kitchens. Stylish piping, chest and sleeve pockets, along with button tape add to the overall style of this garment. Made from our excellent performing cotton rich fabric with anti-crease finish.

Cotton Rich: 60% Cotton, 40% Polyester,
Anti-crease Finish 245g

MeshAir: 100% Polyester Mesh 110g









776 Executive Chefs Jacket



Featuring contrast piping, underarm ventilation and a handy chest pocket, the Executive Jacket has been designed for practicality and style. The anti-crease finish ensures you look good all day while the cotton rich fabric offers lasting comfort.

Cotton Rich: 60% Cotton, 40% Polyester, Anti-crease Finish 245g

White XS-3XL



Air Flow for All Day Comfort





Superior Comfort and Performance







The Bromley trouser combines easy fit styling with high quality cotton fabric. Guaranteed to keep you comfortable and cool all day, features include: one hip pocket, concealed zip fastening and a fully elasticated waist with drawcord.



100% Cotton 190g Black/White Check, Reg XS-4XL Blue/White Check, Reg XXS-4XL Blue/White Check, Tall S-3XL



Chester Chefs Trousers



Practical, stylish and hardwearing, the Chester Chefs Trouser has an array of useful features including: a versatile thigh pocket, one hip pocket, concealed zip fastening, fully elasticated waist and drawcord.



💢 100% Cotton 190g Blue/White Check, Reg S-3XL

100% Cotton For Comfort and Durability



Barnet Chefs Trousers



In high temperature working conditions, you cannot beat the performance of 100% cotton. Absorbent and comfortable, the lightweight fabric will keep you cool throughout the day.



100% Cotton 1209
Blue/White Check XS-3XL 100% Cotton 190g





S068 Harrow Chefs Trousers



Tried and tested, these trousers are the ultimate in function and comfort. Half elasticated back waist ensures a snug fit whilst side pockets and a handy back pocket keep your personal belongings close



Kingsmill with Texpel Finish: 65% Polyester, 35% Cotton 190g Black Chessboard XS-3XL

Houndstooth Black/White XS-3XL

Drawstring Trousers



This comfortable, lightweight trouser is finished with a Texpel coating allowing liquids to roll off thereby protecting from spillages. Features include two side pockets



and a fully elasticated waist with drawcord. Kingsmill with Texpel Finish: 65% Polyester, 35% Cotton 190g



||||||||X Black, Reg XXS-4XL Black, Tall XXS-3XL





PREMIER RANGE OF CATERING ACCESSORIES







💢 100% Cotton 280g Navy/White Stripe, Red/White Stripe W72cm X H95cm



\$855 Butchers Apron with Pocket



280g 100% Cotton Navy/White Stripe, Red/White Stripe W72cm X H95cm



S849 Waterproof Bib Apron



100% Nylon, Waterproof 260g Navy/White Stripe, Red/White Stripe

W72cm X H95cm



5837 Regular Apron



White W94cm X H68cm 💢 100% Cotton 280g Black W94cm X H68cm



5894 **Waist Apron**



Kingsmill with Texpel Finish: 65% Polyester, 35% Cotton 245g

Black, White W71cm X H76cm



S794 Waist Apron with Pocket



Kingsmill: 65% Polyester, 35% Cotton 190g

Black W71cm X H76cm

HEADWEAR



5899 **Chefs Skull Cap**



Kingsmill with Texpel Finish: 65% Polyester, 35% Cotton 190g



||||||||||X| White One Size Black One Size



5900 MeshAir Skull Cap



Kingsmill: 65% Polyester, 35% Cotton 190g MeshAir 100% Polyester Mesh 60g

White, Black One Size



5895 **Harrow Chefs Skull Cap**



Kingsmill with Texpel Finish: 65% Polyester, 35% Cotton 190g

Black Chessboard One Size





WIDE FITTING

W72cm X H95cm



Waist Apron 120cm



Kingsmill: 65% Polyester, 35% Cotton 190g



Black One Size



\$896 Snood Cap



280g 100% Cotton 280g MeshAir: 100% Polyester 65g White One Size

\$845 Bar Apron



Kingsmill: 65% Polyester, 35% Cotton 190g



Black W72cm X H38cm



Chefs Bandana



Kingsmill: 65% Polyester, 35% Cotton 190g Black, White One Size

Split Apron 80cm



Kingsmill: 65% Polyester, 35% Cotton 190g Black W99cm X H80cm

Royal, White S/M-XXL



C600 Trilby Hat



100% Polyester Mesh White S-XL



Fabric Information

Kingsmill Standard fabric is designed to withstand the rigours of today's modern workplace. Available in two weights; 245g, 190g, this fabric is constructed from 65% polyester, 35% cotton, offering greater durability, superior protective qualities and excellent wearer comfort.

Garment Benefits

The Food Industry range of garments has been developed to meet the rigorous demands of food preparation and catering environments. The garments have a streamlined design and are low maintenance for easy care. Hardwearing and functional, this range is the perfect choice for the demanding professional.





White XXS-4XL

Royal XS-3XL

35% Cotton 245g

White, Reg S-3XL

Royal, Reg S-XXL







2206 Men's Food Coat, Three Pockets

Kingsmill Standard: 65% Polyester,

35% Cotton 245g White XS-3XL



Food Industry Bodywarmer



100% Polyester 50g
White S-XXL

2202 Men's Food Coat, One Pocket



Kingsmill Standard: 65% Polyester, 35% Cotton

245g
White XS-4XL
Navy, Royal S-3XL



Food Industry Apron



70% PVC, 30% F 30% PVC, 30% Polyester 880g W67cm x H97cm



245g

305g

100% Cotton For **Comfort and Durability**

Practical and Robust



C852 **Standard Coat**



For engineering or lab work, this superb garment will suit all your working requirements. The coat features a concealed stud front and combines two lower patch pockets along with a single chest pocket. Excellent dye retention and fully pre-shrunk, this modern workwear coat will maintain its fresh appearance wash after wash.



Kingsmill: 65% Polyester, 35% Cotton 245g
Navy S-4XL White XS-4XL



LW63 343





C851 Standard Coat







Features of this popular style include, a concealed



100% Cotton 305g White XXS-3XL



Ladies Coat Available





lower extra patch pockets provide easy storage and a left chest pocket allows for easy access. The garment is protected with a Texpel water and dirt repellent finish.

Kingsmill with Texpel Finish: 65% Polyester, 35% Cotton 245g White XXS-4XL



chest pocket.



Kingsmill Standard: 65%

Polyester, 35% Cotton 245g Navy, Royal, Black

White



include tipped collar edge with concealed zip front, a chest scissor pocket and two lower patch pockets. The polyester cotton mix fabric will maintain its fresh look wash after wash.



Kingsmill: 65% Polyester, 35% Cotton, 210g

Navy, White S-3XL

















LADIESWEAR RANGE

This exclusive range of ladies workwear and safety footwear has been created to meet the increasing demands of women in industry. Garments have been tailored specifically to give a flattering and comfortable fit. High quality, innovative fabrics and modern construction techniques contribute to the functional appeal of this versatile range. Stylish and hardwearing, this workwear range is suitable for multiple end uses

30+ Sophisticated Ladies Styles

- FLAME RESISTANT
- HIGH VISIBILITY
- RAINWEAR
- CORPORATE CASUALS
- CHEFSWEAR
- WORKWEAR
- FOOTWEAR

Fabric Information

- ☑ BizFlame Plus has been developed and designed using a highly innovative flame resistant fabric with added anti-static properties.
- ✓ Constructed from 99% cotton and interwoven with 1% carbon fibres, 350g.
- durability while the premium quality cotton fibres give the fabric unrivalled comfort.
- ☑ Inherent anti-static carbon fibre.

Garment Benefits

- ☑ Bizflame Plus garments provide protection to several EN standards.
- All of the Bizflame Plus garments have been put through the manikin test under EN ISO 11612 and have achieved excellent results demonstrating the level of protection offered to the wearer.
- Triple stitched throughout for strength in the toughest environments.
- ☑ Industrial wash flame resistant tape provides enhanced visibility.
- Prevents build up of wearer static energy.



Bizflame Plus Ladies Coverall 350g

EN ISO 11612 A1+A2, B1, C1, E2, F1 EN ISO 11611 CLASS 2 A1+A2

EN 1149 - 5

IEC 61482-2 IEC 61482-1-2 CLASS 1

ASTM F1959/F1959M-12 ATPV 13.6 CAL CM/2 (HAF 82%)

FLIM TESTING IN PROGRESS

Ideal for the demands of the off-shore industry this innovative FR coverall is specially tailored for the female form. The perfect fit combined with the soft touch fabric provides outstanding all day comfort.



💢 Bizflame Plus: 99% Cotton, 1% Carbon Fibre 350g Bizflame Plus: 9970 Co.

Leg adjusts from 74cm/29" to 79cm/31"













Adjustable leg length





HiVisTex Pro reflective tape



Ladies Pro Polo Shirt



EN ISO 20471 CLASS 2 RIS-3279-TOM ISSUE 1 (ORANGE ONLY)





This contemporary ladies polo shirt, combines breathable Cotton Comfort fabric with HiVisTex Pro tape. This garment offers outstanding freedom of movement while holding a feminine fit.

Back pocket



55% Cotton, 45% Polyester, Knit 175g **™** Orange, Yellow XS-XXL



Flattering Ladies Fit



Side elastic waist







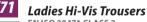








Internal kneepad pockets





A premium hi-vis trouser designed and cut specifically for women to give a flattering fit. Features include side waist elastication for extra freedom of movement and an excellent combination of thigh and back pockets for secure storage. Durable Kingsmill fabric and Texpel stain resistant finish ensures that garment stays looking new for longer.

Kingsmill: 65% Cotton, 35% polyester 245g Yellow, Órange XS - XXL Adjustable: 76cm inside leg extending to 81cm

Mens Style Available

RT49 142





LW71

Adjustable leg length



BREATHABLE RAINWEAR

Breathable Weather Protection

Ladies Corporate Shell Jacket EN 343 CLASS 3:2















and welt covered zipped pockets ensure full protection from harsh conditions. 100% Polyester Microfibre,

TPU Membrane 130g Body: 100% Polyester Mesh Sleeves: 100% Polyester Taffeta 52g

Black, Navy XS-XXL

Mens Style Available





Pack away hood

Storm flap front

Hook and loop adjustable cuffs



3 Ways to Wear

Contrast colour stitching

Elgin 3 in 1 Ladies Jacket **EN 343 CLASS 3:1**





100% Polyester, Peach PVC Coated 230g Inner Garment: 100% Polyester Fleece 260g

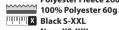
Navy XS-XXL

















Fleece can be worn as a separate garment















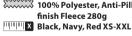


Aran Ladies Fleece



The Aran Ladies Fleece provides a stylish and flattering fit. Made from a soft lightweight polyester, with an anti pill finish, comfort and durability is guaranteed. It is the perfect addition to any workwear wardrobe.

100% Polyester, Anti-Pill finish Fleece 280g









Zipped pockets



Durable Anti Pill

Fabric











This style has been updated with modern design features and a flattering fit. The comfort of this garment is further enhanced with the action back design.



Kingsmill: 65% Polyester, 35% Cotton 210g



Hamilton Blue, White, Navy XS-3XL Lilac, Black XS-XXL





Concealed zip opening Action back Concealed scissors pocket Key loop in pocket

Darts for additional shaping

LW12 **Ladies Premier Tunic**



This smart style is available in 3 modern colours and comprises many versatile features. The clever action back design allows the freedom of movement essential for active jobs. Classic styling ensures suitability for many end uses.

Kingsmill: 65% Polyester, 35% Cotton 210g

Black, White, Navy XS-3XL



Modern Tunic



Stylish and chic, this ladies tunic is ideal for the active work place. Handy features include a concealed scissor pocket and pocket key loop. The poly/cotton fabric will maintain its fresh look wash after

Kingsmill: 65% Polyester, 35% Cotton 210g

Hamilton Blue, Navy, White S-XXL

KINGSMILL



Wrap Tunic





This stylish tunic is an essential style in our ladies range. Suitable for many end uses, features include flattering darts, spacious side pockets, a concealed stud closure and contrast piping.

Kingsmill: 65% Polyester, 35% Cotton 210g White, Black XS-XXL



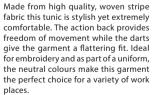


LW16



Ladies Striped Tunic





Kingsmill: 65% Polyester, 35% Cotton 210g Aqua, Grey S-XXL

KINGSMILL 🗮







KINGSMILL E

Black XS-XXL



adjustable cuffs.



Kingsmill: 65% Polyester, 35% Cotton 210g





include one chest pocket, two side pockets and darts to complete the fitted, tailored look.



Kingsmill: 65% Polyester, 35% Cotton 210g White XXS-XXL



KINGSMILL" POLY-COTTON with bust darts to help tailor this to a ladies



Kingsmill Standard: 65% Polyester, 35% Cotton 190g White XS-3XL





Ladies Action Trousers

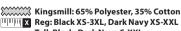








Kingsmill: 65% Polyester, 35% Cotton 210g Tall: Black, Dark Navy S-XXL







Mens Style Available S887 284





Ladies Combat Trousers





Comfortable and stylish, with a back elasticated waist for extra freedom of movement, this garment features two side pockets and a combination thigh and mobile phone pocket.



Kingsmill: 65% Polyester, 35% Cotton 210g Reg: Black, Navy XS-3XL Tall: Black, Navy S-XL









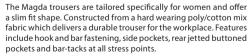




Ladies Magda Trouser







Kingsmill: 65% Polyester, 35% Cotton 245g Black, Dark Navy XS-3XL









Ladies Elasticated Trouser













	Black	Navy
Reg	XS - 4XL	XS - 4XL
Tall	S - XL	S - XL
KINGSMILL 🖁		
POLY-COTTON		















Steelite Ladies Safety Trainer S1P HRO



EN ISO 20345:2011 ASTM F2413-11



Low cut trainer style with full S1P protection. EVA/Rubber outsole for extra comfort and stability.

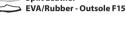


Black/Blue, Black/Pink Euro 36-43, UK 3-9, US 5-11 Split Leather















Steelite Mersey Trainer S1 EN ISO 20345:2011 S1











High performance upper design with 3D mesh lining which provides maximum comfort and breathability. This trend setting safety footwear has beenw constructed with a dual density PU/ PU outsole, providing superior grip and energy absorption. Designed with a cushioned footbed reducing foot fatigue.

X Grey Euro 36-48, UK 3-13, US 4-14





Cow Suede Leather PU/PU Outsole: F50











Steelite Tove Trainer S1P













with classic safety protection. The TPU moulded upper with mesh backing offers excellent breathability and comfort. Dual density EVA/rubber outsole for a lightweight and long lasting trainer that won't let you down. Superb comfort footbed with steel toecap and steel midsole.



|||||||||X Black/Green, Black/Blue, Black/Orange, Black/White Euro 36-48, UK 3-13, US 4-14 KPU/ Mesh ≥ EVA/Rubber Outsole: F53



346



Steelite Louisa Ladies Ankle Boot S3



EN ISO 20345:2011



Produced on a bespoke ladies mould making it fit perfectly against the foot without compromising the safety aspect. Featuring a steel toecap and anti-penetration composite midsole. Excellent fit keeping the feet secure and comfortable. Ideal for any environment.



Euro 36-42, UK 3-8, US 5-10



Nubuck PU/PU

Outsole F26









Steelite Lily Ladies Ankle

Excellent quality ladies boot with a

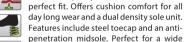






















range of environments.

Euro 36-42, UK 3-8, US 5-10 **Full-Grain Cow Leather**







Steelite Ladies Safety Shoe



S1 EN ISO 20345:2011









UK 3-8, US 5-10 **Split Leather** > PU/PU- Outsole F41







RAINWEAR RANGE

The following Rainwear collections offer an outstanding choice of designs and colours, suitable for many end users. The best quality fabrics and high technology construction techniques are used throughout, guaranteeing the ultimate in all-weather protection. Tested to withstand the rigours of everyday wear, each garment has been designed and manufactured with care to ensure total satisfaction wear after wear.

105+ High Performance Rainwear Styles

COLLECTIONS

- PORTWEST X3™ RAINWEAR™
- PWR RAINWEAR™
- SEALTEX™
- CLASSIC RAINWEAR
- PADDED RAINWEAR
- SECURITY RAINWEAR
- 3-IN-1 RAINWEAR
- BODYWARMERS
- SOFTSHELL
- FLEECE
- COLDSTORE
- RAINWEAR ACCESSORIES

Outdoor Performance Rainwear Categories

SELECT - RAINWEAR





Engineered with exceptional fabric and designs, the new Portwest X3™ rainwear collection allows for optimal outdoor performance. Designed with a modern slim cut, each style offers multiple performance enhancing features. The highly waterproof and breathable fabrics used in this collection offer maximum protection against harsh weather conditions.

CLASSIC - RAINWEAR





Technical and innovative, the $TK2^{TM}$ rainwear collection is engineered for maximum waterproof, windproof and breathable performance. Designed to be worn in adverse weather conditions, $TK2^{TM}$ incorporates clever styling with shaped panels for a comfortable and generous fit. Additionally this sophisticated collection is ideal for overbranding.



The PORTWEST PWR™ collection is constructed from Portwest Extreme, a premium high performance waterproof and breathable fabric. Using state-of-the-art technology, the base fabric has been engineered to provide a technical barrier against the elements. This provides the maximum waterproof, breathable and windproof protection, which far exceed the current highest requirements.

ESSENTIAL - RAINWEAR





The Sealtex range of fabrics are constructed using high technology coated fabrics on a flexible highly tear resistant 100% polyester tricot knit. The welded seams used on all Sealtex garments ensure rain and wind are locked out and the durable, stretchy fabric can easily be wiped clean so Sealtex garments look good and last for longer.











The Ripstop Range is constructed using a highly innovative 100% polyester, PVC coated ripstop fabric. The polyester fabric combined with the Ripstop pattern provides an extremely strong yarn which is highly durable and tear resistant. The tough outer shell quarantees outstanding waterproof protection at all times.



When functionality, added visibility and waterproof protection is required, look no further than the lona™ Lite Collection. These garments are certified to the highest waterproof standard, EN343 (Class 3), and are seam taped to ensure total protection against the rain.











Outdoor Performance Rainwear Styles

SELECT

Constructed using superior fabrics and progressive construction techniques, the Select collection is characterised by trendled technical designs that offer maximum outdoor weather protection.











INSULATED JACKET





HEATED JACKET



S547 355

CLASSIC

Intended for modern corporate use and ideal for overbranding, all styles in the Classic collection have been created using high performance fabrics that offer outstanding weather protection when needed most.



























BOMBER JACKET

**







RAIN TROUSERS





ADIES RANGE









Rainwear to Surpass Industry Expectations

ESSENTIAL

Using tough, durable fabrics the Essential rainwear collection offers a broad selection of quality styles intended for use in a range of industrial settings ensuring exceptional weather protection.

































































COVERALLS















OUTDOOR PERFORMANCE RAINWEAR

Engineered with exceptional fabric and designs, the new Portwest X3 rainwear collection allows for optimal

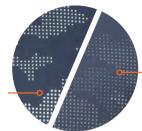
outdoor performance. Designed with a modern slim cut, each style offers multiple performance enhancing features. The highly waterproof and breathable fabrics used in this collection offer maximum protection against harsh weather conditions.







REFLECTIVE PRINT for Increased Visibility and Safety



Reflective print

REFLECTIVE PRINT SHOWN WITHOUT LIGHT SOURCE

> Underarm mesh Panel Zipped vents at underarm

Portwest X3 Reflective Jacket

EN 343 CLASS 3:3



The S601 offers enhanced visibility without compromising the style. Using a reflective pattern printed directly onto the fabric, there is no restriction to the ease and movement of the jacket. With a grown on hood, zipped pockets and underarm vents, this style has plenty of benefits.



100% Polyester TPU 140g

Body and Hood: 100% Polyester Mesh 65g Sleeves: 100% Polyester Taffeta 60g

■ Black/Metal Grey Reflective S-3XL

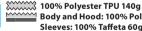




Portwest X3 Two-Tone Jacket

EN 343 CLASS 3:3

This transitional piece follows the popular colours of the WX3 and KX3 ranges. The S602 uses contrast panelling and trims with a slim fit. Zipped pockets, underarm zipped mesh panels and a grown on hood are just a few of the many features on this jacket.



Body and Hood: 100% Polyester Mesh 65g Sleeves: 100% Taffeta 60g

Navy/Metal Grey, Persian Blue/Black

Pre-hent



Zipped Vents at **Underarm**



Zipped pockets

Drawcord adjustable hem



Garment Benefits

This range uses the latest in heatsealing technology. The baffle lines are welded onto the fabric & the wadding fibres are filled evenly into each section.

- The The ultrasonic welding process ensures waterproof seams.
- No risk of the filling migrating as the fibres cannot move between the welded baffle lines.
- Even fibre distribution ensures maximum wearer comfort.
- Wind protection is optimised as outer fabric has no stitch punctures.

Heat Sealed Seams for Increased **Water** and **Wind Resistance**





Insulated with Insulatex lining

Constructed using hollow fibre technology, Insulatex™ provides a lighter and warmer thermal lining. The unique fabric technology locks in the body's warmth to create a thermal barrier with the high performance material offering superior lightweight comfort to the wearer without adding bulk.



\$546 Ultrasonic Tunnel Jacket



The Ultrasonic Tunnel Jacket provides outstanding warmth and insulation. This style uses revolutionary heat seal construction to form the baffle lines. Bonding the fabric without stitching or thread improves the water resistance and the chances of filling, clumping or shifting is completely reduced.



100% Polyester 65g 100% Polyester 65g Insulatex Lining 260g

Black, Dusty Olive, Metal Grey, Navy S-3XL



Interchangeable Zip Pullers for Easy Integration of Corporate Colours Included with this Jacket



Garment Benefits

Constructed using innovative carbon fibre technology, this heated jacket features three panels on critical points of the body. Each jacket includes a 10,000MA USB rechargeable battery that powers the heat technology (3-4 hours charging required). The built in controls allow the wearer to switch between three settings of heat: high, medium, low. The heated panels will give temperatures between 25-45C and can last up to 10 hours, depending on setting.



Battery powered carbon fibre heated panels heat for up to 10 hours





PADDED Heated Jacket



Ultrasonic Heated Tunnel Jacket

adjustable hem



The Ultrasonic Heated Tunnel Jacket offers the best in insulation solutions. Carbon fibre heated panels are embedded into this padded jacket to bring extra warmth and comfort to the wearer. The use of innovative heat sealed baffle fabric increases its water resistance. The S547 also has three heat settings controlled by a button at the chest and includes a rechargeable battery that offers 3-10 hours of heat.

Front zip opening



100% Nylon 65g 100% Nylon 55g Insulatex Lining 260g Black S-3XL



Zipped pockets

RoHS - Restriction Of Hazardous Substances

The 'Restriction of Hazardous Substances' directive is put in place to ensure all components of our electrical production will not endanger the user. The S547 jacket and battery are compliant to this standard.





Fabric Information

Constructed using hollow fibre technology, Insulatex™ provides a lighter and warmer thermal lining. The unique fabric technology locks in the body's warmth to create a thermal barrier with the high performance material offering superior lightweight comfort to the wearer without adding bulk.

S543





Elasticated cuffs

S231 ₂₈₉

Aspen Baffle Jacket



Packed with lightweight Insulatex thermal insulation, the Aspen Baffle Jacket offers an ultrasoft, water resistant solution for outdoor wear. The unique fabric technology locks in the body's warmth to create a thermal barrier for optimum wearer comfort.



100% Nylon 40g 100% Nylon 55g

Insulatex Lining 300g Black, Navy S-3XL





Lightweight design





Lightweight **Thermal** Insulation



S544





100% Nylon 40g 100% Nylon 55g Insulatex Lining 300g

Black, Navy S-3XL



Ladies Style Also Available











BREATHABLE RAINWEAR

Garment Benefits

The Portwest collection of TK2[™] jackets offer maximum waterproof, windproof and breathable performance. Classic styling combined with a contemporary fit and print access make these jackets the perfect choice for corporate wear. Fleece linings and detachable garments ensure the wearer is comfortable and warm in cold weather conditions.













This top quality bomber jacket provides excellent protection against wet and windy conditions. It is completely waterproof, windproof and breathable. Fleece lining and padded sleeves provide optimum warmth and comfort to the wearer. The style has a clever pack away hood, zipped lower pockets and hook and loop

100% Polyester Pongee PU coated 100g Body: 100% Polyester Fleece 260g Sleeves: 100% Polyester Taffetta 190T Sleeve: 100% Polyester Filling 120g

Black, Navy XS-3XL Dusty Olive S-3XL

















3 Ways to Wear **Breathable Class 3:2**







Fleece can be worn as a separate garment

Orkney 3 in 1 Breathable Jacket

EN 343 CLASS 3:2













WP 5,000MM MVP 14,000G/M²/24HR

Stylish, innovative and versatile, this 3-in-1 jacket is a best seller. The waterproof, breathable nylon shell is designed to protect outdoor workers in all industries against driving rain, wind and cold. It can be detached from the zip-out fleece and worn by itself, while the 280g fleece is a great choice on its own when the conditions are cool but dry.

100% Nylon Ottoman, Breathable, PU Coated 170g Shoulder/Sleeve: 100% Nylon Ottoman, Breathable, PU Coated 160g

Inner Garment: 100% Polyester Fleece 280g Upper Body: 100% Polyester Mesh 60g

Lower Body/Sleeve: 100% Polyester 60g

□□□□□X Grey/Black, Navy/Black S-4XL Red/Black S-3XL





















Arbroath Breathable Fleece Lined Jacket

Print access

EN 343 CLASS 3:2

WP 5,000MM MVP 9,000G/M²/24HR

An excellent jacket for leisure or work. A luxury feel microfibre peach finish is twinned with a 280g fleece lining that keeps in heat and feels comfortable to wear. Features include double storm flaps, drawstring hood and waist and lower

zip pockets.

200% Polyester Micro-fibre, Peach Finish, Breathable, PU Coated 140g

Body: 100% Polyester Fleece 280g
Sleeves: 100% Polyester 60g
YYYYY Sleeves: 100% Polyester Filling 100

Sleeves: 100% Polyester Filling 100g









Ayr Breathable Trousers

EN 343 CLASS 3:2

WP 5,000MM MVP 9,000G/M²/24HR



Lightweight and packable for convenience, the Ayr Trouser offers comfort and protection in any weather. The garment has a fully elasticated waist so it can be fitted easily over trousers with side access pockets and stud adjustable hems. Taped waterproof seams keep out water.

100% Polyester Micro-fibre, Peach Finish,
Breathable, PU Coated 140g

||||||||X Navy S-XXL



Side access

Fully elasticated waistband





BOMBER JACKETS

Moray Bomber Jacket









EN 343 CLASS 3:1 A soft fleece lining, weather resistant shell and

simple, straight forward styling combine to make this jacket an all time favourite. Improvements to the jacket include a soft microfibre peach finish for a luxurious feel. Print access allows for the jacket to be embroidered or personalised.

100% Polyester Micro-fibre, Peach Finish, PU Coated 135g Body: 100% Polyester Fleece 280g Sleeves: 100% Polyester 60g Sleeve: 100% Polyester Filling 100g Royal S-3XL Navv XS-4XL Black S-3XL







Zipped pockets

Zipped pockets Hook and loop adjustable cuffs



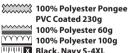
LINED

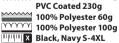
Fleece lined collar

Falkirk Bomber Jacket

EN 343 CLASS 3:1

Highly water-resistant, this versatile bomber jacket provides a solid barrier against rain and wind. Lined from waist to neck with 100g, quilt wadding to trap the heat and keep you warm.











Elasticated cuffs







LINED JACKET

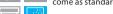
Oban Fleece Lined Jacket







This jacket offers excellent waterproof protection, comfort, warmth and overall quality. The print access makes the garment extremely popular for embroidering or personalisation. The generous fit, secure pockets, adjustable hook & loop cuffs and close attention to detail come as standard.





PADDED

100% Polyester Pongee PVC Coated 230g Upper Body: 100% Polyester Fleece 280g Lower Body & Sleeves: 100% Polyester 60g

Lower Body: 100% Polyester Filling 200g Sleeves: 100% Polyester Filling 100g

Navy XS-3XL, Black S-XXL,





Trusted Worldwide to give the Highest Levels of Protection

Dundee Lined Jacket

EN 343 CLASS 3:1



Handwarmer

pockets







Fully lined, this classic waterproof jacket offers pure luxury at an affordable price. The garment traps in heat and keeps the wearer extra warm in colder conditions. Multiple pockets provide ample space for





100% Polyester Pongee PVC Coated 230g **Body: 100% Cotton Tartan 130g** Sleeves: 100% Polyester 60g

MBody: 100% Polyester Filling 200g Sleeves: 100% Polyester Filling 100g ||||||||X Navy S-3XL







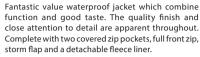
3 IN 1 JACKET



Aviemore 3 in 1 Mens Jacket

EN 343 CLASS 3:1







100% Polyester, Peach PVC Coated 230g Inner Garment: 100% Polyester Fleece

260g 100% Polyester 60g

Black S-3XL Yellow M-XXL Navy S-3XL



 Black
 Yellow
 Navy

 Reg
 S - 3XL
 M - XXL
 S - 3XL

Fleece can be worn as a separate garment



This 3 in 1 style offers full protection from the elements



Pack away hood

EXTREME RAINWEAR

MADE WITH





DURABLE WATER REPELLENT TREATED OUTER FABRIC

WATERPROOF AND BREATHABLE COATING OR MEMBRANE

BREATHABLE INNER FABRIC OR



EXTREME WATERPROOFNESS

Portwest Extreme achieves over 10,000mm Hydrostatic head, equivalent to over 10 metres of water column. (ISO 811:2018 Determination of resistance to water penetration. Hydrostatic pressure test).



WORK HARD IN COMFORT

The higher the g/m2/24 hours the more breathable the fabric is. (JIS L1099:2012 Method B1 Water vapour permeability). Portwest Extreme achieves the highest rated breathability levels.



S556 ACHIEVES

/24hrs

EXCEPTIONAL BREATHABLE PERFORMANCE

STANDARD



15,000g/m²

BREATHABLE



Radial 3 in 1 Jacket

EN 343 CLASS 3:3



WP 10.000MM, MVP 15.000G/M²/24HRS



100% Polyester, Peach Finish 130g 💢 100% Polyester Oxford 600D 190g Upper Body: 100% Polyester Mesh 65g, Lower Body & Sleeve: 100% Polyester 190T Taffeta 60g Removable Fabric: 100% Polyester Fleece 280g





Fleece can be worn as a separate garment









S553 / S555

S556

ACHIEVES

10,000mm

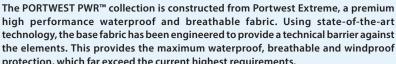
EXCEPTIONAL

WATERPROOF

PERFORMANCE



high performance waterproof and breathable fabric. Using state-of-the-art technology, the base fabric has been engineered to provide a technical barrier against the elements. This provides the maximum waterproof, breathable and windproof protection, which far exceed the current highest requirements.





Vanquish Trouser

EN 343 CLASS 3:3

WP 10,000MM, MVP 15,000G/M²/24HRS



A complimentary trouser style to tie into the PWR Rainwear collection. The Vanquish Trouser uses the highly waterproof and breathable Portwest Extreme fabric with taped seams to ensure full protection. A zipped side leg allows for easy access on and off whilst wearing boots. With a fully elasticated, adjustable waistband and articulated legs, these trousers also have a great fit.

100% Polyester Oxford 600D 190g







Outcoach Jacket

EN 343 CLASS 3:3





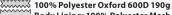
Zipped pockets





This high performance jacket offers maximum waterproof, windproof and breathable protection for year round performance. Using a highly durable outer fabric, with an air permeable mesh lining, this jacket ensures total comfort in foul conditions. High specification features, such as water resistant zippers, ergonomic cut, engineered storm hood and multiple pockets provide superb function. A sporty fit and low profile design ensure this is the jacket of choice for demanding conditions.

Print access



WP 10,000MM, MVP 15,000G/M2/24HRS

Body Lining: 100% Polyester Mesh 65g, Sleeve: 100% Polyester 190T Taffeta 60g

|||||||||X Black S-3XL





Hook and loop

adjustable cuffs



High Technology, Flexible PU Fabric





Sealtex Classic Jacket















The clever styling, exceptional water resistance and affordable price make this garment a great value waterproof jacket. The tough fabric and welded seams are combined with a generous fit for wearer comfort. It offers storage space for your personal and work belongings and the zip fastened studded storm flap keeps out all the elements the weather may throw at you.





	Black	Olive Green	Navy	Yellow
Reg	S - XXL	S - 3XL	S - 5XL	S - 3XL





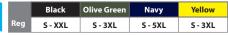
Sealtex Classic is a high technology, PU coated fabric, on a flexible, highly resistant 100% Polyester tricot knit, 200g. Sealtex Classic fabric is tested regularly to ensure it meets and exceeds EN343 waterproof standards. Independent test houses carry out hydrolysis and hydrostatic testing. Sealtex Classic consistently achieves top results in these tests.

Garment Benefits

This exclusive range is guaranteed to keep the wearer dry in the most adverse conditions. The welded seams ensure rain and wind are locked out and the durable, stretchy fabric can easily be wiped clean, allowing Sealtex garments to look good and last for longer.



▼ Yellow TEXPEL SPLASH





Elasticated straps



Adjustable straps with durable buckle closure Stud adjustable

Sealtex Classic Coverall



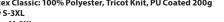
Complete waterproof protection at an affordable price. The zip front fastening means the coverall is easy to put on and to take off, and the studded storm flap prevents water from penetrating. Features include side access pockets and a drawcord hood that can be rolled up into the inner collar.



Sealtex Classic: 100% Polyester, Tricot Knit, PU Coated 200g



||||||||||X Navy S-3XL Yellow M-3XL







Sealtex Classic Bib & Brace





Lightweight and practical, the Sealtex Bib & Brace has been designed to fit comfortably over work clothes. Welded seams ensure wind and rain are locked out, providing full protection against harsh elements.

Sealtex Classic: 100% Polyester, Tricot Knit, PU Coated 200g







Fabric Information

Constructed using 90% PVC and 10% PU, 330g. Sealtex Essential is highly flexible, durable and soft to touch. Tricot knitted backing provides superb comfort and PU coating gives full waterproof protection.

Garment Benefits

Sealtex Essential incorporates quality fabric with expert construction techniques. High frequency welded seams ensure the wearer is kept dry and comfortable in adverse conditions. The stretchy fabric includes an anti-fungal treatment and can easily be wiped clean, allowing the garments to last for longer.





Sealtex Essential Rainsuit (2 Piece Suit)

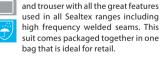












EN 343 CLASS 3:1

Sealtex Essential: 90% PVC, 10% PU 330g

||||||||||X Navy S-3XL





Fabric Information

Constructed from a highly breathable, high technology, PU coated fabric, on a flexible 100% polyester tricot knit, 180g.



Sealtex AIR incorporates exceptional levels of waterproof, windproof and breathable properties. The high frequency welded seams guarantee full protection against adverse weather conditions whilst the durable, supple and lightweight fabric ensures maximum comfort and ease of movement.







Fabric Information

Constructed using 95% PVC, 5% PU, 310g. Sealtex Ocean is very soft and extremely flexible. It does not have the rigid stiffness usually associated with PVC blend fabric. This fabric is tested and proven to be highly water resistant. It has an additional tricot knitted backing for maximum wearer comfort.

Garment Benefits

The superior quality of these garments provides a robust, high calibre range that caters to our customers requirements, whilst also maintaining unbeatable value. Additionally, high frequency welding ensures all seams are waterproof in extreme wet weather conditions.





Classic Rain Jacket

EN 343 CLASS 3:1 WP 5.000MM







Designed to be worn in foul weather conditions, the Classic Rain Jacket is not only practical and durable, it offers exceptional value for money. Easily rolled up and stored for when the wet weather arrives. Available in a wide range of colours, wearer satisfaction is guaranteed.



100% Polyester, PVC Coated 210g

X Olive Green, Black,

Grey, Navy Orange, Yellow











Garment Benefits

Designed to be worn in foul weather conditions, the Classic rainwear range is not only practical and durable, it offers exceptional value for money. Clever styling and taped seams guarantee maximum comfort and protection.

Affordable and Practical Rainwear Solutions



Classic Adult Rain Trousers EN 343 CLASS 3:1

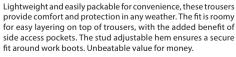


















Orange, Yellow







		Olive Green	Orange	Black	Grey	Navy	Yellow
F	Reg	S - 4XL	S - 3XL	XS - 6XL	S - 3XL	XS - 6XL	S - 6XL













back vent for ventilation.



100% Polyester, PVC Coated 210g

Navy S-4XL, Black, Olive Green S-3XL

Yellow S-3XL









Powerful Protection Against Wind and Rain





Classic Iona Rain Jacket EN 343 CLASS 3:1











Lightweight and practical the Classic Iona Rain Jacket offers waterproof protection and increased visibility. Features include pack-away hood, adjustable drawcord hem, large storage pockets and vented back yoke and eyelets for ventilation.



💢 100% Polyester, PVC Coated 210g IUU% Folyest....

Black, Navy S-3XL







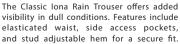
Classic Iona Rain Trousers EN 343 CLASS 3:1







TEXPEL





100% Polyester, PVC Coated 210g







IONA is a Trademark of Portwest.

RIPSTOP

Fabric Information

Constructed using a highly innovative 100% polyester, PVC coated ripstop fabric, 250g. The garments are lined with polyester lining and padded with 170g wadding for extra warmth and comfort.

Garment Benefits

Designed to withstand tough outdoor working conditions strength, style and comfort are the unique characteristics of the Ripstop rainwear collection. The durable fabric construction is guaranteed to offer the wearer excellent tear resistance and outstanding waterproof protection at all times.



Excellent Tear Resistance and Waterproof Protection



RS Multi-Pocket Parka

EN 343 CLASS 3:1









The S563 is an excellent, hardwearing jacket. The polyester fabric combined with the ripstop pattern provides an extremely strong yarn with improved tear resistance. Thick wadding and the fleece-lined collar and chinguard keep warmth close to the body. Multiple pockets provide for all storage needs.



100% Polyester, Ripstop, PVC Coated 250g 100% Polyester 55g 100% Polyester 170g











RS Parka









When compared to competitor jackets, the S562 tested better for fit, function and value for money. The tough outer shell has taped waterproof seams providing outstanding waterproof protection. The 170g wadding keeps warmth trapped in without making the jacket bulky. Features include smart reflective piping to chest and sleeves and multiple pockets for all storage needs.



100% Polyester, Ripstop, PVC Coated 250g 100% Polyester 55g

100% Polyester 170g Black/Grey XS-3XL Navy/Royal S-XXL







Hook and loop adjustable cuffs

Security Jacket

EN 343 CLASS 3:1

This Security jacket is ideal for anyone looking for a warm, waterproof work jacket that is designed to last. Special detailing like the ribbed storm

cuff, back collar and epaulettes give this jacket a distinguished yet classic look.

100% Oxford Nylon, PU Coated 130g 100% Polyester 60g 100% Polyester 120g



PADDED

Radio loop

Epaulettes

Secure Peace of Mind



Pack away hood



S535 Pilot Jacket



This classically styled Pilot Jacket is perfect for casual wear with jeans or work trousers. The heavyweight lining traps in heat and the nylon showerproof shell helps keep you dry. The rugged brass zips and stud closing pockets complete the authentic look.

100% Nylon, PA Coated 115g 100% Nylon 75g 100% Polyester 245g |||||||||X Black S-4XL





Products Suitable for the Security Industry:









3 Ways to Zip out Wear sleeves Luxurious Fur Lining Can be



1. With Fur Lining



2. Without Fur Lining



3. Bodywarmer



3-in-1 Bomber Jacket



EN 343 CLASS 3:1 WP 15,000MM







Versatile and comfortable protection against all weather conditions. The detachable fur lining and collar, in combination with the zip-out sleeves, prove this is a superbly adaptable garment. Numerous zipped outer and interior pockets afford excellent personal security.

100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 190g Inner Garment: 100% Polyester Fur Lining 365g

Body/Sleeve: 100% Polyester 60g Sleeve: 100% Polyester Filling 120g

Black, Navy S-3XL















Corporate Waterproof

Trousers EN 343 CLASS 3:1

WP 15,000MM



100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 190g Navy M-XXL



















S484

Stud adjustable

hems

5482 **Iona Lite Lined Trouser**



EN 342 0.349M2. K/W (B), 2, X



100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 190g



100% Polyester 60g 100% Polyester 170g Navy XS-XXL







Fully elasticated waistband





S482

S481 **Iona Lite Trousers**



EN 343 CLASS 3:1 WP 15,000MM



100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 190g ||||||||X Navy XS-3XL











385

Enhanced Visibility

Fabric Information

Made with 300 Denier 100% polyester yarn, this is a tough fabric for tough conditions. 300D fabric has superb abrasion and tear resistance. The polyurethane (PU) coating on the inside makes the fabric durable and waterproof, and the outer has a water and stain repellent coating which helps keep the garment clean.



Garment Benefits

When functionality, added visibility and waterproof protection is required, look no further than the Iona™ Lite Collection. These garments are certified to the highest waterproof standard, EN343 (Class 3), and are seam taped to ensure total protection against the rain.

3 Ways to Wear



Fleece can be worn as a separate garment



Detachable Soft

Iona 3 in 1 Traffic Jacket

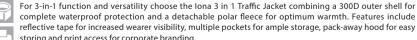
Print access

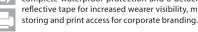


EN 343 CLASS 3:1 WP 15,000MM



complete waterproof protection and a detachable polar fleece for optimum warmth. Features include reflective tape for increased wearer visibility, multiple pockets for ample storage, pack-away hood for easy

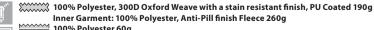










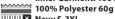


















Iona Lite Jacket

EN 343 CLASS 3:1 WP 15,000MM EN 342 0.349M2, K/W (B), 2, X



The Iona Lite Jacket offers added visibility in dull conditions. Features include two large pockets, an easily accessible external mobile phone/radio pocket to the chest and a drawcord hood and hem for a snug fit.



100% Polyester, 300D Oxford Weave with a stain resistant finish, PU Coated 190g

100% Polyester 60g 100% Polyester 170g

Navy XS-4XL, Black XS-3XL









Extreme Cold Weather Protection to -40°C

Stud-adjustable cuffs

Corporate Traffic Jacket EN 343 CLASS 3:1



WP 15,000MM EN 342 0.349M2. K/W (B), 2, X











Designed to be worn in foul weather conditions, the corporate traffic jacket offers excellent waterproof protection, comfort and warmth at a great price. Key features include a drawstring pack-away hood, a studded storm flap to lock out wind and rain, multiple pockets for ample storage and print access for corporate branding.



a stain resistant finish, PU Coated 190g 100% Polyester 60g 100% Polyester 170g

100% Polyester, 300D Oxford Weave with











3 Ways to Wear



1. With Fur Lining



Without Fur Lining



Bodywarmer



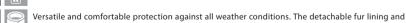
EN 343 CLASS 3:1

Iona 3 in 1 Bomber Jacket



and hem





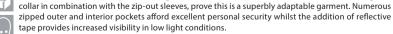










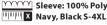






























cuffs ensure that heat is trapped inside the garment. The cleverly designed zip-out ID pocket can also be used as an additional pocket for carrying or storing tools and personal belongings. The stylish design boasts a concealed hood, taped waterproof seams and print access.

100% Polyester 60g 100% Polyester 170g

Navy XS-3XL, Black S-3XL







Micro polar fleece lined and bonded with shell

New •





Oregon Softshell (2L)

94% Polyester, 6% Elastane, with 100% Polyester Micro Polar Fleece Softshell,

Total weight: 320g

Black S-4XL Navy S-3XL





Softshell Jacket (3L)







94% Polyester, 6% Elastane 160g laminated to 100% Polyester Micro Polar Fleece 150g,

Total weight: 310g

Charcoal Grey S-XXL Navy, Black XS - 5XL





TK20 Print & Promo Softshell (2L)





100% Polyester Mechanical Stretch bonded to
100% Polyester Fleece 250g

Black, Navy S-3XL





TK40



Fleece lined collar Reflective Waterproof zips Hook and loop tape adjustable cuffs **Enhanced Wearer Visibility TK54**

TK53



Softshell with Hood (3L)

94% Polyester, 6% Elastane 160g laminated to 100% Polyester Micro Polar Fleece 150g, Total weight: 310g

Black, Navy S-3XL



IONA Softshell Jacket (3L)



94% Polyester, 6% Elastane 160g laminated to 100% Polyester Micro Polar Fleece 150g, Total weight: 310g

Black, Navy S-3XL

Duo Softshell Jacket (3L)



94% Polyester, 6% Elastane 160g laminated to 100% Polyester Micro Polar Fleece 150g, Total weight: 310g





|||||||||X Black S-XXL



Best Seller





F400 Argyll Heavy Fleece EN 14058 CLASS 2



The Argyll fleece is a favourite season after season due to the traditional, uncomplicated design and quality anti-pill finish. The 400g fleece is comfortable to wear and ensures heat is locked in.



100% Polyester, Anti-Pill finish Fleece 400g Bottle Green, Navy,



Many colours now available in XS, suitable for a smaller physique









FLEECE JACKET

Heavyweight and snug, this garment will take you from work to play. Two lower zip pockets and an upper chest pocket provide ample storage space. Features contrast silver zips.



100% Polyester Double Sided Bonded Fleece, Anti-

Black XS-3XL, Grey S-XXL, Navy XS-3XL, Red S-XXL





This middleweight fleece is fantastic value for money and



can be worn as part of a uniform or for leisure activities to provide extra warmth when needed. The anti-pill finish maintains the look of the garment for longer.

100% Polyester, Anti-Pill finish Fleece 280g Black XS-3XL, Red S-3XL, Navy XS-4XL

MICROFLEECE

Fabric Information:

Mircofleece is a lightweight microfibre fabric. It combines high performance and excellent heat retention values with total flexibility and comfort.

160g

Staffa Microfleece Pullover



This stylish, ultra light and soft anti-pill microfleece is perfect when worn on its own or as part of a layering system. Comfortable and flattering, designed to complement an active lifestyle.

100% Polyester Microfleece 160g Black, Navy S-3XL



Lightweight

F180







Enhanced User Visibility

Iona Lite Fleece



EN 14058 CLASS 2



This soft fleece is designed to offer maximum protection and performance as well as providing extra visibility. Heavyweight and extremely warm, the anti-pill finish means it is completely durable. The mesh lining allows for good ventilation and increases wearer comfort.

1/4 length centre

front zip



100% Polyester, Anti-Pill finish Fleece 400g Body: 100% Polyester Mesh 110g Sleeves: 100% Polyester 60g

|||||||||X Navy XS-3XL



Mesh-lined For Comfort



Zipped pockets

Luxury Lined for Added Warmth

Windproof Fleece EN 14058 CLASS 1





Guaranteed to keep you warm on a cold windy day this fleece offers a classic, uncomplicated design and quality anti-pill finish. The microfibre windproof lining gives a snug feel without being bulky. Features include an internal welt pocket and two side pockets with



💢 100% Polyester, Anti-Pill finish Fleece 280g

100% Polyester 84g

|||||||X Navy S-XXL





Heavy Duty 600D Contrast Panels

North Sea Fleece







One of the most hardwearing and durable garments available in the fleece range, the S665 is suitable for the most demanding work environments. The sleeve and shoulder panels give a stylish look and help extend the life of the garment. It also has a mobile phone pocket and an elasticated drawcord hem for a snug fit.



100% Polyester, Anti-Pill finish Fleece 400g 100% Polyester Oxford 600D 210g 100% Polyester 55g

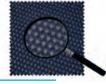




Zipped pockets

Elasticated cuffs









Soft, breathable and completely showerproof, the F330 outshone all of its competitors when tested. The laminate fleece fabric speaks for itself in terms of quality, function and performance. Features include adjustable drawcord hem, and elasticated cuffs.



100% Polyester, Anti-Pill finish Fleece 330g
Breathable, Waterproof Laminate

Navy XS-4XL, Black S-4XL









Reversible garment



2 Ways to Wear

RS Reversible Bodywarmer



Rugged Ripstop fabric ensures that the S418 is a tough, working garment and the sleeveless design allows maximum freedom of movement. The reversed fleece is ideal on dry days and comes with an anti-pill finish that will look new for longer. Available in three colours, the comfortable, relaxed fit and secure zip pockets make this bodywarmer a respected option.



100% Polyester, Ripstop, PVC Coated 230g
100% Polyester, Anti-Pill finish Fleece 260g



Grey S-3XL













100% Polyester, PVC Coated 160g 100% Polyester 60g



100% Polyester 200g Navy XS-4XL, Black XS-3XL







TK51 Softshell Bodywarmer (3L)



A lightweight alternative to a jacket this softshell bodywarmer is ideal for a more active working environment.



94% Polyester, 6% Elastane 160g laminated to 100% Polyester Micro Polar Fleece 150g Total weight:310g







Shetland Bodywarmer



This garment offers all the characteristics of a classic bodywarmer with the advantage of extra pockets. Features include mobile phone pocket and internal top pocket with zip fastening.



65% Polyester, 35% Cotton 190g 100% Cotton Tartan 130g YYYYY 100% Polyester 200g Navy, Bottle Green, Black



	Navy	Bottle Green	Black
Ren	XS - 5XI	S - 3XI	S-4XI









65% Polyester, 35% Cotton 190g
100% Cotton Tartan 130g

100% Polyester 200g

Navy S-3XL

Iona Bodywarmer



The Iona bodywarmer offers the advantage of enhanced wearer visibility. Multi-function pockets provide plenty of storage whilst the additional wadding keeps the wearer warm.



65% Polyester, 35% Cotton 190g 100% Polyester 60g 100% Polyester 200g | Navy S-XXL

Industry Bestseller

PADDED

Centre front stud opening

> Fully lined and padded

Kinross Bodywarmer



Our S413 offers a classic, uncomplicated design and outstanding value for money making this bodywarmer one of our best sellers. The non-bulky design of the garment allows for extra layering where needed and the two side pockets are ideal for carrying small tools or personal belongings.

100% Nylon 60g 🗎 100% Nylon 60g

100% Polyester 100g Navy XS-3XL, Black S-XL



Fleece lined collar

Reflective piping

2 pockets

Perfect for All Weathers



PADDED





Half

waist

elasticated

RS Two-Tone Bodywarmer







This bodywarmer provides complete waterproof protection and outstanding durability making it ideal for tough outdoor working environments. Fully padded for optimum warmth and comfort. Features include a storm flap over the front zip and a fleece lined collar and chinguard for extra comfort.



100% Polyester, Ripstop, PVC Coated 250g 100% Polyester 55g 100% Polyester 170g



Glasgow Bodywarmer



Cleverly styled, the Glasgow Bodywarmer is ideal for cool days when a jacket is not needed but it is still not quite warm enough for just a t-shirt. Ideal for leisure and work, the fit is comfortable and the garment is excellent value for money.



65% Polyester, 35% Cotton 190g 100% Nylon 60g 100% Polyester 150g



□□□□■X Navy XS-4XL





Superior Lightweight **Insulation Properties**

Highly breathable for wearer comfort Excellent warmth retention

INSULATEX THERMAL INSULATION

Hollow fibres trap air to retain body heat

Constructed using hollow fibre technology, Insulatex™ provides a lighter and warmer thermal lining. The unique fabric technology locks in the body's warmth to create a thermal barrier with the high performance material offering superior lightweight comfort to the wearer without adding bulk.

INSULATEX is a trademark of Portwest.



Knit Glove Insulatex Lined



100% Acrylic, Knit Insulatex Lining 40g ||||||||||X Black, Navy One Size



GL14 Fingerless Knit Insulatex Glove



💢 100% Acrylic, Knit Insulatex Lining 40g One Size



Touchscreen Knit Glove



This style gives great dexterity. The black acrylic knit outer is hardwearing whilst the grey acrylic with metalic component allows for precise movements on a touchscreen device.



100% Acrylic, Knit, X Black S/M, L/XL, XXL/3XL Navy S/M-L/XL



Fleece Glove Insulatex Lined



100% Polyester, Anti-Pill finish Fleece 316g Insulatex Lining 40g

||||||||X Black, Navy One Size



GL10 Waterproof Ski Glove



100% Polyamide 142g 100% Polyester Microfleece 120g 100% Polyester 84g One Size



GL11 Fleece Glove



100% Polyester, Anti-Pill finish Fleece 316g |||||||||X Black

One Size

399





B013 Knit Cap Insulatex Lined



100% Acrylic, Knit Insulatex Lining 40g

Black, Grey, Navy One Size Orange, Yellow One Size



Striped Insulated Knit Cap, **Insulatex Lined**



100% Acrylic, Knit Insulatex Lining 40g

X Grey, Grey/Black One Size



Fleece Hat Insulatex Lined



100% Polyester, Anti-Pill finish Fleece 280g Insulatex Lining 40g

Black, Forest Green, Navy, Orange, Yellow One Size



Reflective Trim Knit Hat **Insulatex Lined**



100% Acrylic, Knit **Insulatex Lining 40g** Black, Navy, Orange, Yellow



B026 Reflective Knit Cap, Insulatex



Lined



100% Acrylic, Knit **Insulatex Lining 40g** ||||||||||X Black, Navy One Size



Reversible Hi-Vis Beanie Hat



INSULATEX THERMAL INSULATION

100% Polyester Fleece 230g 100% Polyester Fleece 230g Yellow/Black, Orange/Black One Size



Six Panel Baseball Cap



65% Polyester, 35% Cotton 190g □□□□□X Navy, Black Adjustable size



Waterproof Beanie



100% Acrylic, Knit Porelle Membrane **Insulatex Lining 40g** Black, Navy, Yellow One Size



HA18 Helmet Liner Cap



92% Polyesse.

Black One Size 92% Polyester 8% Elastane 240g



CS21

Neck Tube



100% Polyester, Anti-Pill finish Fleece 280g

Black, Navy One Size





Multiway Scarf



This Multiway Scarf can be worn in a combination of ways. The stretchy polyester elastane fabric allows for it to transform for a number of different uses but still retain its original shape.

💢 92% Polyester 8% Elastane 260g Black One Size



CS20 Fleece Balaclava



This fleece Balaclava is great value and is essential to any winter kit. The soft fleece fabric protects the head and face in harsh weather conditions.

200% Polyester, Anti-Pill finish Fleece 190g





CS23

Multiway Balaclava



The CS23 Balaclava is designed to be flexible in how it is worn. Using stretchy polyester elastane fabric, it fits tightly to the head while allowing for ease of movement. Perforated holes at the breathable mouthguard allows for a comfortable wear.

92% Polyester 8% Elastane 260g

100% Polyester 300g ||||||||||X Black One Size





Helmet Winter Liner

This insulating liner is suitable to be worn with most helmets. Four Hook & Loop straps attach the liner to helmets for a secure fit. Can be worn with a chin strap.

100% Cotton 150g 100% Polyester 200g

Black, Navy One Size



Fur lined

HA13

Winter Trapper Cap



This warm winter hat includes a completely detachable chin & mouth guard for extreme weather.

100% Polyester 90g 100% Acrylic Fur 400g

100% Polyester 100g ||||||||||X| Black One Size



SILVER-ION

BASE LAYER

Fabric Information

Constructed from 93% Wicking Polyester and 7% Elastane, this fabric is coated with a permanent Anti-Bacterial Silver Ion treatment to combat odour and increase longevity.

Garment Benefits

The unique fabric technology locks in the body's warmth to create a thermal barrier, which is then regulated during activity. The fabric enables enhanced performance for the wearer by rapidly wicking excess moisture away from the skin. This allows the wearer to keep warm and dry in extreme cold and cool in the heat.





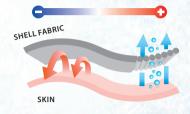




High Performance Wicking Fabric

Baselayer garments are made from a 100% Wicking Polyester which draws moisture away from the body keeping the wearer cool, dry and comfortable under exerting conditions. The garments are suitable for all levels of activity and can be worn as an extra thermal layer for workwear in cold weather or as a technical sports garment for added comfort and enhanced performance.





B131 Thermal Baselayer Leggings



These smooth leggings have low profile seam construction for ultimate comfort.

100% Wicking Polyester 140g







Thermal Baselayer Top



Crew neck styling, low profile seam construction and cuffed sleeves ensure an excellent fit.



100% Wicking Polyester 140g





Thermal T-Shirt Short Sleeve



A traditional t-shirt cut that offers optimum warmth at all times. The material construction allows the skin to breathe if conditions become too warm. The round neck makes it ideal for wearing as an under-garment

50% Polyester, 50% Cotton 200g X Black, Grey, Sky Blue S-3XL White, Navy XS-3XL







B121 Thermal Trouser



The B121 creates a layer of warmth around the lower body. The soft poly-cotton fibres and fabric knitting mean that heat is trapped in. Cuffed hem and elasticated waist provide



💢 50% Polyester, 50% Cotton 200g 50% Polyester, 2070 College State St Navy XS-5XL,



B123 Thermal T-Shirt Long Sleeve



A long sleeve t-shirt cut that offers optimum warmth at all times. The material construction allows the skin to breathe if conditions become too warm. The round neck makes it ideal for wearing as an under-garment

💢 50% Polyester, 50% Cotton 200g Black, Grey, Sky Blue, White S-3XL, Navy XS-5XL



Reflective

Extreme Cold Weather Protection to -40°C







Fabric Information

Constructed from 100% Breathable Polvester. Oxford weave, with a Stain Resistant finish, 150g. The fabric is lined with 100% Polyester with a thermal interlining, 300g for extra warmth and comfort.

Garment Benefits

For the best protection in the most hostile conditions, look no further than this outstanding collection of ColdStore garments. Our designers have worked with trial groups to develop a unique collection that is above all warm, practical and comfortable to wear. Performance is a key requirement, along with a garment that maintains heat without being bulky and heavy.

Extreme Cold Weather Protection to -58°C for One Hour





ColdStore Coverall

EN 342 0.454M2. K/W (B), 2, X











Heavy-duty, all-in-one coverall for the ultimate in coldstore protection, this garment is warm yet unrestrictive. Reflective tape is used around the chest, back and legs for increased wearer visibility. Oversized hip pockets are perfect for storage and access while wearing gloves. The legs have reinforced knee patches for comfort. Knee length zippers and hook & loop fastening for easy fitting. For security and personalisation there is a chest pocket with clear ID pocket, as well as back-elastication for extra comfort.

100% Breathable Polyester, Oxford Weave,

Stain-Resistant Finish 150g 100% Polyester 60g 100% Polyester 300g Navy S-3XL







All ColdStore styles are certified to EN 342 standard for ColdStore Clothing and are CE marked accordingly. The garments guarantee to cover chill (2°C to -5°C) through to cold store (-25°C) to deep freeze (-58°C).





Reflective tape



ColdStore Jacket

EN 342 0.454M2. K/W (B), 2, X













security and personalisation.



100% Breathable Polyester, Oxford Weave, Stain-Resistant Finish 150g 100% Polyester 60g

The CS10 3/4 length freezer jacket offers unrivalled protection. The

heavy-duty two-way zipper allows maximum wearer flexibility and

the extra long knitted cuffs with thumb holes provide extra warmth.

The jacket includes reflective tape around the chest and back for extra

visibility. Features also include a chest pocket with a clear ID pocket for

100% Polyester 300g









These expertly designed ColdStore Trousers come with a high front and back to provide extra warmth around the body. The heavy-duty buckles with wide elastic suspenders are height adjustable to ensure a comfortable fit for the wearer. 5cm reflective tape around the leg increases wearer visibility and safety. Knee patches are reinforced for increased durability. Oversized pockets allow for access without removing gloves.



ColdStore Trousers

EN 342 0.454M2. K/W (B), 2, X

100% Breathable Polyester, Oxford Weave, Stain-Resistant Finish 150g 100% Polyester 60g 100% Polyester 300g Navy S-6XL











CORPORATE CASUALS



Twin Stitched Seams

B300 **Roma Sweatshirt**



This comfortable sweatshirt is ideal for weekend wear or workwear. It comes in a choice of popular colour options with an appealing classic crew neck and relaxed fit. The raglan sleeve allows greater freedom of movement. Perfect as part of a uniform and ideal for embroidery.



💢 65% Polyester, 35% Cotton 300g

Royal, Red, Maroon, Heather Grey, Dark Navy, Black, Navy

	Navy	Black	Dark Navy	Heather Grey	Maroon	Red	Royal
Reg	XS - 5XL	XS - 4XL	S-3XL	S-3XL	S - 3XL	S - 3XL	S - 3XL

Fabric Information

This premium Corporate Casuals Range is constructed using a luxury blend of polyester and cotton. The polyester provides excellent durability while the cotton content gives the garments a soft handle and ensures they wash brilliantly. The result is styles that are perfect for the workplace.

Garment Benefits

- Relaxed fit for ease of movement.
- ☑ Reactive dyes used offer rich colour retention. Colour consistency through all styles.
- ☑ Twin needle stitching throughout.



B309 Sorrento Zip Neck Sweatshirt



This classic design with the high neck and quarter zip, has a relaxed and comfortable fit and sits neatly when layered.



65% Polyester, 35% Cotton 300g |||||||||X Navy, Black S - 3XL



Easy Care for

Easy Wear

B302

Roma Hoody



This stylish and practical hooded sweatshirt has a soft brushed inner lining for extra comfort. The polyester content ensures excellent durability. Design features include a large kangaroo pocket and self lined hood.



65% Polyester, 35% Cotton 300g Navy, Royal, Black S - 3XL







Nickel Sweatshirt



A stylish addition to our range of sweats, the full front zip on this hoody enables it to be taken on and off easily in busy work environments. Made from our exclusive Cotton Plus fabric, the Nickel sweatshirt has a modern cut and a host of technical detail as well as discreet branding.



50% Polyester, 50% Cotton 350g



|||||||||X Navy, Black S-XXL





Pewter Jacket



Ideal for cool outdoor conditions this jacket offers great function and style. The inner Sherpa pile lining traps warmth around the torso area, while lightly padded sleeves reduce bulk and allow great reach and movement. Features include an inner zip pocket, dedicated phone and pen pocket and







65% Polyester, 35% Cotton 280g Sleeve Lining: 100% Polyester 60g

Main Body: 100% Polyester Sherpa Pile 300g Sleeve Filling: 100% Polyester Wadding 40g

Zoom Grey, Black S-3XL





Rugged and Durable Polo Shirts



B210 Naples Polo Shirt



This rugged polo shirt is made using pique knit polycotton fabric which is soft to touch and comfortable to wear. Features include a rib knitted collar and cuffs, matching buttons and a three button placket. Ideal for corporate wear and personalisation.



65% Polyester, 35% Cotton 210g

Black, Navy, Royal, Dark Navy, Bottle Green, Yellow, Red, Heather Grey, Maroon, Kelly Green, Sky Blue, White, Purple

	Black	Navy	Royal	Dark Navy	Bottle Green	Yellow	Red	Heather Grey	Maroon	Kelly Green	Sky Blue	White	Purple
Reg	XS - 5XL	XS - 5XL	XS - 5XL	XS - 4XL	S - 3XL	S - 3XL	XS-3XL	S - 3XL	S-3XL	S-3XL	S-3XL	S-3XL	S-3XL







B220 Verona Cotton Polo



The Verona Cotton Polo is made of 100% cotton pique fabric which is soft to touch and comfortable to wear. Features include a rib knitted collar and cuffs, matching buttons and a three button placket. Ideal for corporate

100% Ring Spun Cotton 220g Black, Navy, White S-3XL

100% Ring Spun Cotton

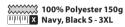
Modern Fit



B185 Terni Polo Shirt



This lightweight, highly breathable and easy to care for, polyester fabric will keep the wearer dry and comfortable in all conditions.







Genoa Long Sleeved Polo Shirt



65% Polyester, 35% Cotton 210g
Navy, Black XS - 3XL









Keeping you cool, dry and comfortable, the soft breathable polyester wicks sweat so you stay cooler and dryer during all activities.



100% Polyester 150g Navy, Black S - 3XL



B310

Nato Sweater





A long time favourite with the public services, this 100% acrylic sweater has polyester cotton shoulder and elbow patches for extra reinforcement. Features include Hook & Loop fastening shoulder epaulette and a sleeve pen pocket.

100% Acrylic, 7 Gauge 580g

65% Polyester, 35% Cotton 245g

Black, Navy S-3XL





Turin Premium T-Shirt

Outstanding value, this garment is ideal for workwear and corporate wear. Available in a choice of popular colours, this t-shirt looks great when worn on its own or underneath a sweatshirt. Made from premium 100% cotton, it offers unrivalled comfort.

100% Cotton 195g Heather Grey, Royal, Black, White, Yellow, Navy, Sky Blue, Red

White* Black Yellow XS-3XL S-3XL S - 3XL S-3XL S-3XL S-3XL S-3XL



S107

Oxford Shirt, Long Sleeves Oxford Shirt, Short Sleeves



70% Cotton, 30% Polyester 120g S107: Sky Blue 15"-19" S108: Sky Blue 14"-20"



S117

Easycare Oxford Shirt, Long Sleeves **Easycare Oxford Shirt, Short Sleeves**



70% Cotton, 30% Polyester 130g

S117: Sky Blue S-3XL S118: Sky Blue S-3XL





S103

Classic Shirt, Long Sleeves Classic Shirt, Short Sleeves



65% Polyester, 35% Cotton 100g
5103: White 14"-19"
5104: White 14"-20"



Pilot Shirt, Short Sleeves Pilot Shirt, Long Sleeves



65% Polyester, 35% Cotton 100g S102: White 14.5"-19"

Easy Care, Minimum Iron

London Trousers



Made from high quality poly-viscose fabric, this modern trouser offers complete comfort and style. Two side pockets and a buttoned back pocket provide ample storage.



65% Polyester, 35% Viscose 260g

||||||||||X Black 28-46







FOOTWEAR RANGE

The extensive range of Portwest footwear offers a wide choice of industry leading styles, engineered for performance and ergonomically designed for maximum comfort, protection and reliability. Strong and flexible construction with innovative and stylish design, provide longer lasting, superb fitting footwear that will withstand the test of time.

140+ Cutting Edge Safety Footwear Styles

COLLECTIONS

- PORTWEST OLYMFLEX
- PORTWEST® PRO
- STEELITE™ AQUA
- STEELITE™ ULTRA
- STEELITE™ MICROFIBRE
- STEELITE™ ESD
- STEELITE™ LADIES
- STEELITE™ WORK
- PORTWEST COMPOSITELITE™ AQUA
- PORTWEST COMPOSITELITE™ ULTRA
- PORTWEST COMPOSITELITE™ ESD
- PORTWEST COMPOSITELITE™ WORK
- PORTWEST OCCUPATIONAL
- FOOTWEAR ACCESSORIES

The Complete Footwear Range

See our Ladies Footwear Range on Page 346 & 347



PRO

Portwest's premium range of safety footwear features the finest materials and components for the ultimate in safety, performance, comfort and stability. Footwear designed for workers in the oil and gas industries, construction, utilities etc.



WORK ULTRA LADIES ESD AOUA MICROFIBRE

A superb range of safety footwear manufactured using the finest materials and components. Steelite footwear contains protective steel toecaps and/or steel midsoles.

Compositelite

WORK ULTRA AQUA ESD LADIES MICROFIBRE

An exceptional range of safety footwear which is lightweight, flexible and metal free. Portwest Compositelite footwear contains non metallic protective fibreglass toecaps and/or non metallic protective midsoles.



Light weight and durable styles for all day comfort. Ideal for light work and leisure.





Portwest is a registered trademark of Portwest. OLYMFLEX, STEELITE and PORTWEST COMPOSITELITE are trademarks of Portwest.



Symbols



200 joule steel toecap



200 joule composite toecap



Pierce resistant steel midsole



Pierce resistant composite midsole



Waterproof membrane



Waterproof



Water resistant upper



Energy absorbing seat region



Slip resistant outsole



Oil resistant outsole



Dual Density Sole Unit



Mono density sole unit



Wide fitting



Metatarsal protection



Heat insulation



Heat resistant outsole



Anti-static footwear



100% non-metallic



Cold insulation



ESD



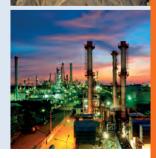
Chemical resistant - 2



Full grain leather

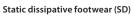


Non-marking sole unit





USA Symbols





Protective non-metallic toecap - impact (I), compression (C)



Protective steel toecap - impact (I), compression (C)



Puncture resistant non-metallic midsole (PR)



Puncture resistant steel midsole















Innovation, quality components, styling and expert construction define the Portwest footwear collections.

Safety footwear can be recognised by the following standard:



EN ISO 20345:2011



AS/NZS 2210.3: 2009

This international standard specifies basic and additional (optional) requirements for safety footwear used for general purposes. It includes, for example, mechanical risks, slip resistance, thermal risks, ergonomic behaviour. The toecap protects the wearer's toes against risk of injury from falling objects and crushing when worn in work environments where potential hazards may occur. The midsole protects against the foot being pierced by underfoot objects.

Footwear which conforms to the standard AS/NZS 2210.3:2009 has been tested for additional thread strength.

The classification system used to identify the protection provided by the footwear is listed:

Category	Additional requirements
SB	The presence of a safety toecap providing protection against impact injury to the toes caused by falling objects. Level of protection provided is 200 joules. Prevention of compression injury to the toes if trapped under a heavy object. Level of this protection is 15kN.
SBP	As SB standard plus penetration resistance.
S 1	As SB standard plus closed seat region, antistatic properties, resistance to fuel oil and energy absorption of seat region.
S1P	As S1 standard plus penetration resistance.
S2	As S1 standard plus water penetration and water absorption resistance.
S 3	As S2 standard plus cleated outsole and penetration resistance.
S4	200 joule toecap protection. All rubber or all polymeric footwear with antistatic properties. Resistance to fuel oil, energy absorption of seat region and closed seat region.
S 5	As S4 standard plus cleated outsole and penetration resistance.

l	litional requirements applications with appropriate symbols for markin	ıg.
Requirement		Symbols
	Penetration resistance	Р
	Electrical properties: Antistatic footwear	Α
	Resistance to inimical environments: Cold insulation of sole complex	CI
Whole Footwear	Energy absorption of seat region	E
Tootwear	Water resistant	WR
	Metatarsal protection	M
Upper	Water penetration and absorption	WRU
	Resistance to hot contact	HRO
Outsole	Resistance to fuel oil	FO

Footwear Size Chart

It is recommended to have your foot measured when purchasing footwear as there is no exact standard for converting shoe sizes.

UK Ladies Size	1	2	3	4	5	6	6.5	7	8	9									
US Ladies Size			5	6	7	8	8.5	9	10	11									
Euro Size	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52
UK Mens Size	1	2	3	4	5	6	6.5	7	8	9	10	10.5	11	12	13	14	15	16	17
US Mens Size					6	7	7.5	8	9	10	11	11.5	12	13	14	15	16	17	18

EN 61340-4-3:2002

EN 61340-4-3:2018

Electrostatics - Standard test methods for specific applications - Footwear.

This part of EN 61340 describes a test method for determining the electrical resistance of footwear used in the control of electrostatic potential on people. This standard is suitable for use by the manufacturer of footwear as well as the end user.

Electrostatic conductive footwear

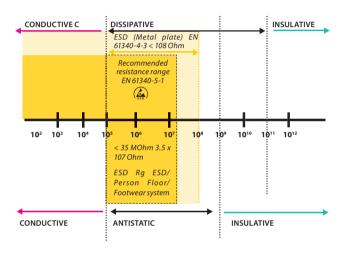
Footwear as tested by the method described in this standard with an electrical resistance of $< 1 \Omega \times 10^5$.

Electrostatic dissipative footwear

Footwear as tested by the method described in this standard with an electrical resistance of $> 1~\Omega \times 10^5$ and $< 1~\Omega \times 10^8$.

Floor/Footwear System used for primary grounding - ESD Standard EN 61340

Occupational and safety shoes standard - EN ISO 20344 to EN ISO 20347. The level of charge generated is influenced by atmospheric humidity.



EN 13832-2:2006



Footwear Protecting Against Chemicals

Footwear protecting against chemicals - Part 2: Requirements for footwear resistant to chemicals under laboratory conditions

Resistance to degradation: Samples are placed in contact with the chemical for 23 hours.

	belo	otwear resists degradation by the stated chemicals (at least 2 from the low).
В	-	acetone
D	-	dichloromethane
F	-	toluene
G	-	diethylamine
Н	-	tetrahydrofuran
I	-	ethyl acetate
J	-	n-heptane
K	-	30% sodium hydroxide
L	-	95% sulphuric acid
М	-	65% nitric acid
N	-	99% acetic acid
0	-	25% ammonia solution
Р	-	30% hydrogen peroxide solution
Q	-	isopropanol
R	_	13% sodium hypochlorite

EN ISO 20347:2012

The International Standard specifies basic and additional (optional) requirements for occupational footwear that is not exposed to any mechanical risks (impact or compression).

Category	Additional requirements
OB	Conforms to the basic requirements set out by the standard EN ISO 20347: 2012
01	Closed seat region, antistatic properties, energy absorption of seat region
02	As O1 plus: Water penetration and absorption
03	As O2 plus: Penetration resistance, cleated outsole
04	Closed seat region, antistatic properties, energy absorption of seat region
05	As O4 plus: Penetration resistance, cleated outsole

EN ISO 13287:2012

This European Standard specifies a method of test for the slip resistance of conventionally soled safety, protective and occupational footwear. It is not applicable to special purpose footwear containing spikes, metal studs or similar.

The item of footwear to be tested is put on a surface, subjected to a given normal force and moved horizontally relative to the surface. The frictional force is measured and the dynamic coefficient of friction is calculated.

If the outsole passes both the ceramic tile test (SRA) and the steel floor test (SRB) it is marked as SRC.

		Coefficient of Frid	tion (EN 13287)
Marking Code	Test Surface	Forward Heel Slip	Forward Flat Slip
SRA	Ceramic tile with SLS*	≥ 0.28	≥ 0.32
SRB	Steel floor with Glycerol	≥ 0.13	≥ 0.18
SRC	Ceramic tile with SLS* & Steel floor with Glycerol	≥ 0.28 ≥ 0.13	≥ 0.32 ≥ 0.18

^{*} Water with 5% Sodium Lauryl Sulphate (SLS) solution

ASTM F2413-11

Standard specification for performance requirements for protective (safety) toe cap footwear.

The specification contains performance requirements for footwear to protect workers feet from the following hazards by providing;

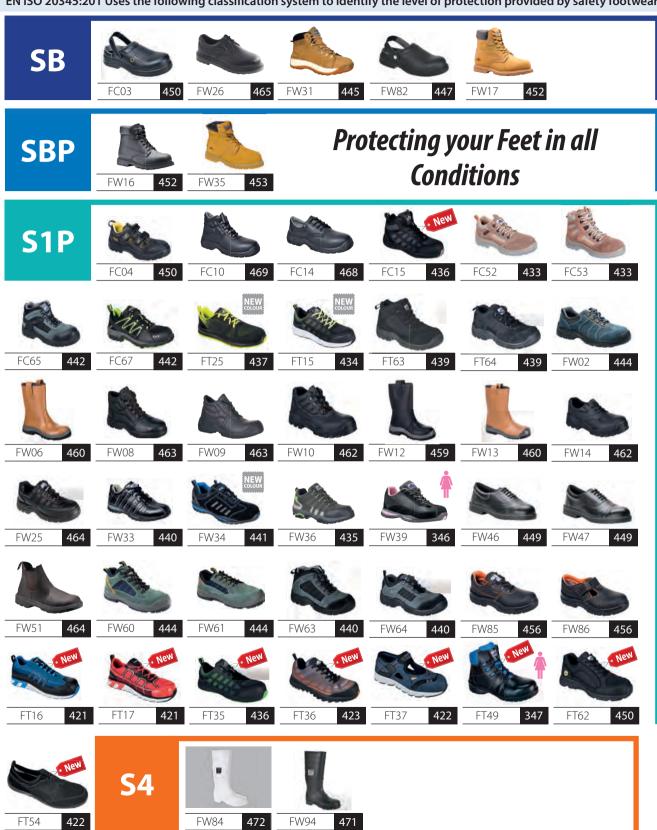
- Impact resistance (I) for the toe area of footwear.
- C Compression resistance (C) for the toe area of the footwear.

Mt Metatarsal impact protection (Mt) that reduces the chance of injury to the metatarsal bones at the top of the foot.

- Cd Conductive properties (Cd) which reduce hazards that may result from static electricity buildup; and reduce the possibility of ignition of explosives and volatile chemicals
- **EH** Electric hazard protection (EH), to protect the wearer when accidental contact is made by stepping on live electric wires.
- **SD** Static dissipative properties (SD) to reduce hazards due to excessively low footwear electrical resistance that may exist where SD footwear is required.
- **PR** Puncture resistance (PR) footwear devices.

Safety Footwear Classification Guide

EN ISO 20345:201 Uses the following classification system to identify the level of protection provided by safety footwear





FD85

426

FD95 **470**

FW45 **472**

FW71 **473**

FW74 **473**

FW75 **473**

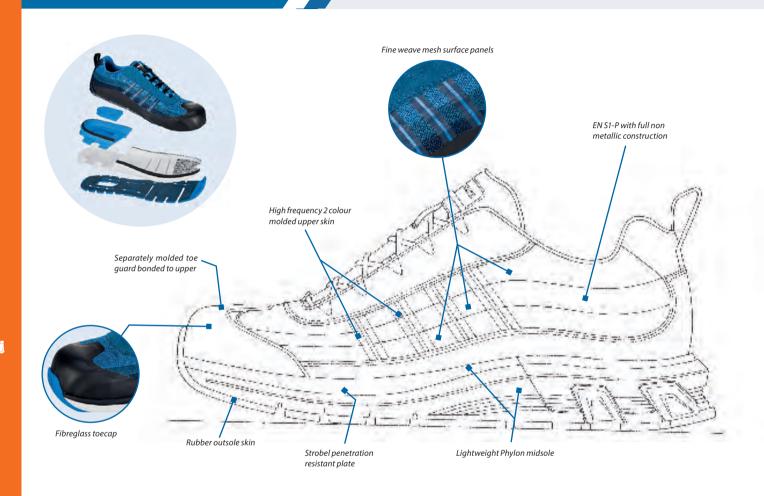
419

FW95 **471**

PORTWEST. OLYMFLEX

PORTWEST OLYMFLEX

The Portwest OlymFlex collection is our newest collection of lightweight directional footwear featuring a sporty design and a contemporary look. Weighing only 500gms, these shoes are extremely lightweight and their innovative outer sole materials offer enhanced flexibility, unrivalled comfort and foot support.



OUTSOLE F54

Each sole is made from unique EVA material that is specially designed to offset the kinetic energy generated while in motion giving optimum comfort. The shock heel insert has advanced shock absorbing capabilities, cushioning the feet and joints with each step.









OlvmFlex London S1P Trainer

















Euro 36-48, UK 3-13, US 4-14 100% Polyester

Phylon/Rubber - Outsole F54







comfort.





OlymFlex Barcelona S1P Trainer

EN ISO 20345:2011



















Red/Black, Grey/Black Euro 36-48, UK 3-13, US 4-14 100% Polyester Phylon/Rubber - Outsole F54

feet dry and warm throughout the day.



Steelite WORK







Steelite Tegid Slip On Trainer S1P EN ISO 20345:2011









men and women. Highly versatile and suitable for various working professionals including warehouse operatives, forklift drivers, logistics & transport workers, plumbers and tradesmen. Additional features include steel toecap and polyester upper for superior breathability.

Slip on safety trainer S1P SRC, suitable for both





> PU/PU - Outsole F63

Compositelite







Portwest Compositelite Safety Tay







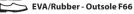






Safety sandal ideal for those working in warm environments. Breathable and highly ventilated with no compromise to the protection it can offer. 100% non-metallic with anti-perforation midsole and fibreglass toecap. An innovative EVA sole provides excellent insulation, flexibility and extreme grip.

||||||||||||X Blue Euro 37-48, UK 4-13, US 5-14 Action Nubuck



Compositelite WORK





Portwest Compositelite Araen S3 Trainer EN ISO 20345:2011















Portwest continues to bring unique and stylish designs without compromising on EN standards. A high quality breathable knitted upper with a twist of fashion and style. 100% non-metallic, fibreglass toecap, puncture resistant non-metallic midsole and dual density PU/PU outsole for superior grip and energy absorption. This meets the S3 standard making it a water resistant upper. Designed with a gel cushioned footbed reducing foot fatigue. Suitable for many environments.



☐ X Grey, Teal Euro 36-48, UK 3-13, US 4-14



Knitted Upper PU/PU - Outsole F50







Portwest Compositelite Low Cut Spey Trainer S1P













protection for your feet. 100% nonmetallic featuring a fibreglass toecap, composite midsole making it lightweight and safe. KPU/Mesh upper offers enhanced breathability and the EVA/ Rubber sole ensures maximum comfort and flexibility.

Low profile design offering ultimate



Euro 37-48, UK 4-13, US 5-14 KPU/ Mesh



EVA/Rubber - Outsole F65

Compositelite



Portwest PRO















FD01 Portwest Compositelite Traction 10 inch (25cm) Safety Boot S3 HRO CI WR



EN ISO 20345:2011 EN 61340-4-3 CLASS 3



ASTM F2413-11



Combining comfort, ankle support, unrivalled anti slip properties and the finest materials and components, the Compositelite Traction Safety Boot is a revelation in footwear construction. Lightweight construction with fastening zip, S3 water resistant leather and a waterproof and breathable membrane to keep feet dry in the harshest of conditions. Specially designed PU/Rubber outsole offers superior slip resistance and stability in the most demanding of conditions.



Full-Grain Leather



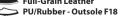


















Portwest Compositelite Traction 7 inch (18cm) Safety Boot S3 HRO CI WR

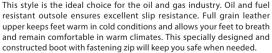
























Portwest PRO





FC58 Portwest Compositelite Avich Boot S3

Innovative style with trend led design











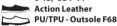






that provides maximum protection. Lightweight, flexible and highly breathable gives added comfort. TPU ankle chassis with extra padding for maximum ankle support. 100% nonmetallic featuring a fiberglass toecap and composite midsole with the added benefit of water resistance S3 protection. Contrast design lines ensures visibility throughout

6-13, US 7-14

















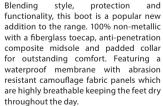




















Portwest PRO





Eden Safety Boot S3 HRO CI HI FO



EN ISO 20345:2011 ASTM F2413-11 AS/NZS 2210.3:2009



Complete protection, the full grain leather upper provides a barrier to all weather conditions. High lace up style with a robust zip for a comfortable fit and reliable support in rugged environments. 300°C Injected PU/Rubber outsole for supreme grip and energy absorption



Full-Grain Leather PU/Rubber - Outsole F47









Quick-release zip





Clyde Safety Boot S3 HRO CI HI FO









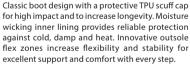


























Protective Scuff Cap

















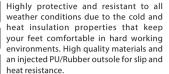






FD09 Trent Safety Boot S3 HRO CI













Protective Scuff Cap



Foyle Safety Boot S3 HRO CI





















Full-Grain Leather PU/Rubber - Outsole F47

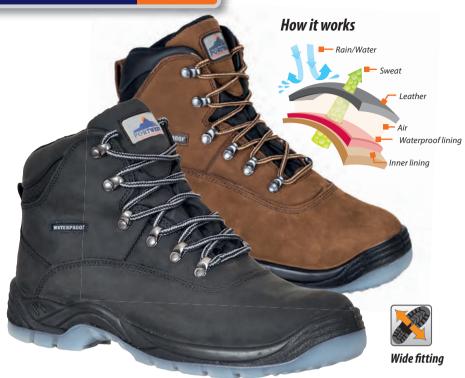




Portwest PRO



Steelite AQUA





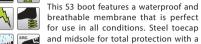


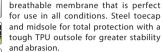
Steelite All Weather Boot S3

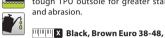


EN ISO 20345:2011 ASTM F2413-11 AS/NZS 2210.3:2009













UK 5-13, US 6-14 **Cow Nubuck Leather** ■ Waterproof membrane > PU/TPU - Outsole F12



























Cow Suede Leather Waterproof membrane PU/PU - Outsole F51



Compositelite ULTRA







Portwest Compositelite Operis Boot S3 HRO EN ISO 20345:2011

ASTM F2413-11











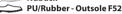




Stylish design combined with total S3 safety in a 100% non metallic boot. Lightweight construction with a durable PU/Rubber outsole for slip resistance and shock absorption.

||||||||||X Black/Orange, Black/Blue Euro 37-48, UK 4-13, US 5-14 Nubuck













EN ISO 20345:2011 ASTM F2413-11















Stylish and excellent S3 protection allows you to work in a variety of environments. Water resistant to maintain healthy feet in wet climates and a durable dual density, heat resistant outsole for comfort.

||||||||||X Black/Orange, Black/Blue Euro 37-48, UK 4-13, US 5-14



PU/Rubber - Outsole F52



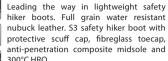


Portwest Compositelite Montana Hiker Boot S3















Full-Grain Nubuck Leather PU/Rubber - Outsole: F25







Portwest Compositelite Reno



















Low Cut Boot S1P

EN ISO 20345:2011

The Reno low cut boot is ideal for outdoors with a dual density PU outsole for excellent slip resistance and strength. 100% non metallic, antistatic, protective toecap and midsole to ensure you are kept safe across all working environments.











Portwest Compositelite Reno Mid Cut Boot S1P















The eye-catching Reno mid cut boot has exceptional safety features. Lightweight and durable, this 100% non metallic boot is suitable in a host of environments. Breathable lining, composite toecap and midsole with an oil and slip resistant



||||||||||||X Beige Euro 38-47, UK 5-12, US 6-13 **Cow Suede Leather** > PU/PU - Outsole F39











Steelite Loire Low Cut Trainer S1P HRO



EN ISO 20345:2011 AS/NZS 2210.3:2009













compromising on safety. The Loire trainer comes complete with steel toecap and midsole and a lightweight EVA/Rubber outsole for comfort and slip resistance.



EVA/Rubber - Outsole F29







Steelite Mersey Trainer S1 EN ISO 20345:2011









High performance upper design with 3D mesh lining which provides maximum comfort and breathability. This trend setting safety footwear has been constructed with a dual density PU/PU outsole, providing superior grip and energy absorption. Designed with a cushioned footbed reducing foot





Cow Suede Leather PU/PU - Outsole F50



Compositelite





S₁P

Portwest Compositelite Derwent



Boot S1P EN ISO 20345:2011





Stylish, modern design providing maximum comfort without compromising on safety. The Derwent boot is 100% non-metallic with fibreglass toecap and anti-penetration midsole. Cement constructed with EVA/rubber sole provides superior grip and energy absorption. Superb cushioned comfort footbed reducing foot fatigue.

Black/Grey, Black/Red Euro 36-48, UK

3-13, US 4-14

KPU/ Mesh ■ EVA/Rubber - Outsole: F53





Portwest Compositelite Ogwen Low Cut Trainer S1P

EN ISO 20345:2011

Modern and classic low cut trainer with contrasting colours for a sleek stylish look. TPU moulded upper with mesh back offering excellent breathability and comfort. 100% non-metallic, fibreglass toecap and puncture resistant non-metallic midsole. Ideal for indoor and outdoor such as warehouse operatives, fork lift driving, transportation, plumbers, tradesman and general wear.

Euro 36-48, UK 3-13 KPU/ Mesh



EVA/Rubber - Outsole: F53







Steelite Aire Trainer S1P EN ISO 20345:2011















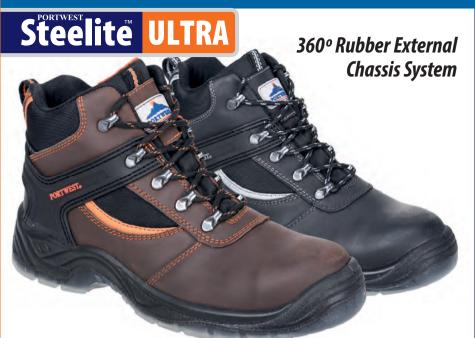
Lightweight and breathable. Suitable for light industrial use. Supplied with spare set of contrast laces. Blue/Orange,
Black/Green Euro 36-48, UK 3-13, US 4-14 **Knitted Upper**

and hard wearing dual density outsole for all day comfort.

PU/PU Outsole: F50



Extra Set of





Steelite Mustang Boot S3

EN ISO 20345:2011 ASTM F2413-11 AS/NZS 2210.3:2009







Designed for comfort, safety and reliability. The Mustang boot has full S3 protection with a 360 degree rubber external chassis system for maximum ankle support.



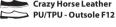










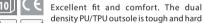








Steelite Mustang Shoe S3 EN ISO 20345:2011











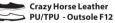




||||||||X Brown Euro 38-48, UK 5-13, US 6-14

wearing for any work environment. Water resistant S3 protection keeps your feet protected. Steel toecap and midsole with external chassis system for increased











Steelite Obra Sandal S1

EN ISO 20345:2011 AS/NZS 2210.3:2009









This lightweight S1 perforated safety sandal is ideal for use in warm climates. Outstanding breathability and ventilation offers maximum comfort to the wearer.

|||||||||X Black, Grey Euro 35-48, UK 2-13, US 3-14 Cow Suede Leather





Steelite Trouper Boot S1P EN ISO 20345:2011







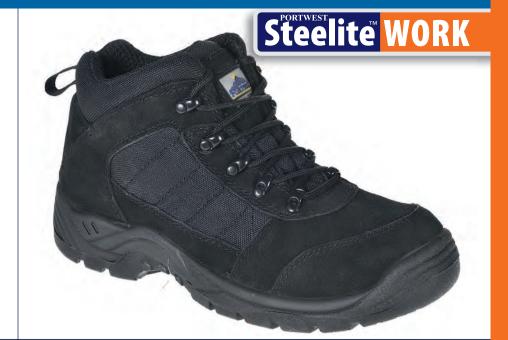






S1P Trouper boot in a workwear classic colour of black with breathable inner lining and closed eyelets. Steel toecap and midsole keep you safe.











Steelite Trouper Shoe S1P EN ISO 20345:2011















Strong and flexible, the Trouper shoe is ideal for long hours of wear. Steel toecap and midsole, oil resistant and energy absorbing seat region. Outstanding comfort with classic black styling.

























S1 safety sandal with a steel toecap and a perforated upper for extra ventilation in warm working conditions. Features a













Steelite Arx Safety Trainer S1P HRO





industrial work.



A sporty low cut safety trainer with steel toecap and midsole. Ideal for use in light



UK 3-13, US 4-14

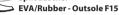


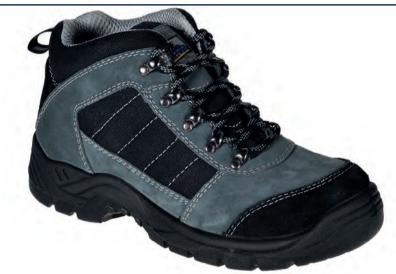
White Euro 36-48, UK 3-13, US 4-14 **Split Leather**

















Steelite Trekker Boot S1P

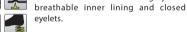
S1P Trekker boot in a workwear friendly colour combination of black/grey with

EN ISO 20345:2011 ASTM F2413-11







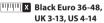


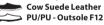
























Steelite Trekker Shoe S1P

Breathable, strong and flexible style. Steel toecap, midsole and oil resistant outsole will give you peace of mind when

EN ISO 20345:2011 ASTM F2413-11



















working.

UK 3-13, US 4-14 Cow Suede Leather PU/PU - Outsole F12





Compositelite ULTRA







Portwest Compositelite Vistula Trainer S1P HRO EN ISO 20345:2011









Hard wearing S1P non metallic hiker, offering comfort and durability. Phylon/ rubber outsole for comfort and slip resistance. Ideal for light industrial use or in metal free areas.

















Compositelite WORK







Portwest Compositelite Trekker Plus Boot S1P EN ISO 20345:2011

for 360° ankle support.















UK 4-12, US 5-13 **Cow Suede Leather** PU/PU - Outsole F12

100% non metallic S1P boot with integrated TPR external chassis system





FC63

Portwest Compositelite







A non metallic hiker style safety boot with 200 joule composite toecap. Lightweight and flexible for all day comfort.



|||||||||X|| Black Euro 37-48, UK 4-13, US 5-14 Cow Suede Leather PU/PU - Outsole F12









Portwest Compositelite Trekker Shoe S1



EN ISO 20345:2011







100% non metallic, lightweight and comfortable hiker style shoe. Strong and flexible construction allows long lasting use in the working environment.











Cow Suede Leather
PU/PU - Outsole F12









Portwest Compositelite Trouper Shoe S1

100% non metallic, lightweight hiker style shoe in a classic black colour. Composite toecap, antistatic and oil resistant outsole makes this shoe suitable for a variety of

















UK 3-13, US 4-14

work environments.

Cow Suede Leather PU/PU - Outsole F12









Steelite Hiker Shoe S1P EN ISO 20345:2011









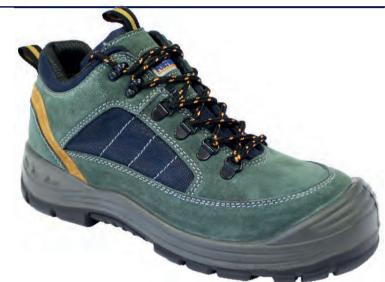
Offers reliability, comfort and safety. Steel toecap and midsole, dual density and energy absorbing seat region features provide a long lasting comfortable style. Scuff cap design increases longevity of the safety shoe.







3-13, US 4-14 Cow Suede Leather ➤ PU/PU - Outsole F67







Steelite Hiker Boot S1P





S1P mid cut Hiker boot with steel toecap and midsole. Lightweight construction with scuff cap for added protection.





















FW02 Steelite Perforated Trainer

Low cut S1P trainer with perforated upper and a special breathable lining for those working in warm conditions where

EN ISO 20345:2011 AS/NZS 2210.3:2009















Blue, Grey, Euro 36-48, UK 3-13, US 4-14, Cow Suede Leather PU/PU - Outsole F12





Steelite Mid Cut Nubuck Boot SB HRO

















Mid Cut Nubuck Boot with durable rubber outsole. High wicking breathable mesh liner for extra comfort.

Black, Honey Euro 38-48, UK 5-13, US 6-14

Full-Grain Nubuck Leather Phylon/Rubber - Outsole F08







Steelite Constructo Nubuck **Boot S3 HRO**

Stylish design with full safety specification. Steel toecap and steel midsole with S3 Nubuck Full Grain water resistant leather and













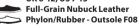








300°C HRO rubber outsole.





Steelite MICROFIBRE

The Steelite Microfibre Food and Medical Industry products are manufactured from high quality microfibre, which is water resistant and machine washable. The single density polyurethane outsole has been developed to self-clean which prevents cross contamination whilst providing excellent slip resistance.









Occupational Style



It's All About Sole - F40

Slip resistant and self-cleaning outsole which prevents cross contamination due to product being lodged in the sole tread of the footwear, specially designed for Clean Room, Medical and Food Industries



Steelite Safety Clog SB AE

EN ISO 20345:2011 AS/NZS 2210.3:2009

This lightweight microfibre style offers superb close fit and comfort in a clog design with a detachable back strap.



X Black, White, Euro 34-49, UK 1-14, US 2-15









FW48 Steelite ESD Ebro Safety



Sandal S1 Class 3 EN ISO 20345:2011







Microfibre sandal with perforated upper offers supreme breathability. Hook and loop fastening feature ensures optimum fit and convenient access for the wearer.





UK 1-14, US 2-15 Microfibre > PU - Outsole F40



Steelite ESD



Steelite Albus Laced Boot S2 EN ISO 20345:2011







Safety at an affordable price. Water resistant upper with safety toecap, antistatic and slip resistant dual density outsole. Laced version is ideal for janitorial work.



UK 2-14, US 3-15 Microfibre PU/PU - Outsole F40













added support. Excellent fit for all day comfort and a steel toecap to keep your feet safe. Ideal for the medical and food industries.

Slip on boot style with padded collar for



||||||||||X Black, White, Euro 34-49, UK 1-14, US 2-15 Microfibre



> PU - Outsole F40





Steelite Executive Oxford Shoe S1P



EN ISO 20345:2011



Premium quality Oxford style executive shoe with a dual density outsole, 200 joule steel toecap and midsole.

















Steelite Executive Brogue

















UK 6-12, US 7-13 **Full-Grain Leather** PU/PU - Outsole F14



Steelite WORK





Portwest Compositelite ESD Tagus Sandal S1P











100% non metallic durable safety sandal with dual density PU outsole, certified to ESD Class 3. Breathable upper design for those working in warm conditions. Hook & loop closing for snug fit.









Split Nubuck Leather PU/PU - Outsole F39









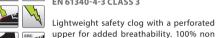


Portwest Compositelite ESD Perforated Safety Clog SB AE

Lightweight safety clog with a perforated

metallic with plastic stud fastener. Suitable















Microfibre PU/PU - Outsole F46











Portwest Compositelite ESD

Tees Trainer S1P EN ISO 20345:2011





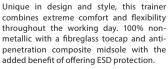
















|||||||||||| X Black Euro 40-47, UK 6.5-12, US 7.5-13 **Nylon Mesh** EVA/Rubber - Outsole F48





Performance and Reliability Guaranteed









Portwest Compositelite ESD Leather Safety Shoe S1



EN ISO 20345:2011 EN 61340-4-3 CLASS 3



Leather lace up dual density shoe suitable for use in ESD environments. 100% non metallic. Complies with EN 61340-5-1.



UK 4-12, US 5-13



Split Leather . PU/PU - Outsole F39













Portwest Compositelite ESD Laced Safety Shoe S2



EN ISO 20345:2011 EN 61340-4-3 CLASS 3







Classic laced safety shoe with microfibre upper and dual density outsole. 100% non metallic. Suitable for use in ESD environments. Complies with EN 61340-5-1.





UK 3-12, US 4-13





Microfibre > PU/PU - Outsole F46











Sandal S1 Class 3



EN ISO 20345:2011 EN 61340-4-3 CLASS 3



Microfibre sandal with perforated upper offers supreme breathability. Hook and loop fastening feature ensures optimum fit and convenient access for the wearer.





White Euro 34-49, UK 1-14, US 2-15



Microfibre > PU - Outsole F40











Steelite Welted Safety Boot SBP HRO

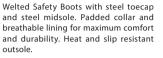














UK 6-13, US 7-14 **Split Leather**

EN ISO 20345:2011 ASTM F2413-11



Rubber - Outsole F07











Steelite Welted Safety Boot SB HRO













Exceptional comfort and durability, this boot will protect with steel toecap, oil and 300°C heat resistant outsole. The full grain leather upper provides a classic, long lasting style.



Brown, Honey Euro 39-48, UK 6-13, US 7-14 Full Grain Crazy Horse/Full **Grain Nubuck Leather**



Rubber - Outsole F07











Portwest Compositelite Welders Boot S3 HRO EN ISO 20345:2011

ASTM F2413-11

















midsole.





Designed for welders with a protective leather flap to guard against sparks, a quick release buckle and 300°C HRO PU/Rubber outsole. Stitched with fire resistant thread, composite toecap and

UK 5-13, US 6-14 Split Leather ➤ PU/Rubber - Outsole F01







Steelite Metatarsal Boot S3

Leather upper, steel toecap and midsole with tough steel metatarsal cover offers















supreme protection and comfort for the wearer. Heat resistant outsole with the highest slip resistance grade makes this boot suitable for wear in all weather conditions.

US 6-14

Split Leather

PU/Rubber - Outsole F42



Steelite ULTRA





X Black Euro 38-48, UK 5-13, US 6-14 **Split Leather** PU/PU - Outsole F04





Split Leather > PU/PU - Outsole F04



Uncompromising Protection for your Feet 457







US 6-14

Split Leather PU/Rubber - Outsole F19





Steelite Rigger Boot Pro



S3 CI EN ISO 20345:2011



Total comfort, fur lined rigger boot. The steel toecap and penetration resistant midsole keep your feet safe while the modern upper design ensures robust, reliable protection with reinforced ankle protection, scuff cap and heel kick. Fur lined for increased insulation in cold environments.



6-14



Split Leather PU/PU - Outsole F03



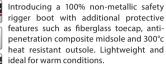


Portwest Compositelite Indiana Rigger Boot S3

























Steelite Rigger Boot S1P CI























||||||||X Black, Tan Euro 38-48, UK 5-13, US 6-14

antistatic protection come as standard.

Our popular rigger style boots offer outstanding protection and value for money. Extremely comfortable and versatile with fur lining to trap in heat and thumb straps which allow for easy donning. Steel toecap, midsole and









Steelite Rigger Boot S1P

HRO (Unlined) EN ISO 20345:2011





for warm conditions. Durable and comfortable, ideal for road workers. X Tan Euro 38-48, UK 5-13,

Popular style rigger boot with outstanding protective features such as steel toecap and midsole. Oil, fuel and 300°C heat resistant outsole. Unlined



US 6-14 Split Leather > PU/Rubber - Outsole F19







FW29 Steelite Rigger Boot Scuff











extra warmth and comfort. UK 5-13, US 6-14

S3 Rigger Boot complete with protective scuff cap, steel toecap and midsole with side tabs for easy donning. Fur lined for

Buffalo Leather > PU/PU - Outsole F03



Fur Lined





Steelite Rigger Boot S1P CI (With scuff cap)

EN ISO 20345:2011











and added scuff cap for longevity of the boot. Steel toecap and midsole, dual density antistatic and oil resistant outsole. Ideal for those working in cold conditions.

Outstanding rigger style with fur lining







Split Leather > PU/PU - Outsole F03



Steelite Fur Lined Protector























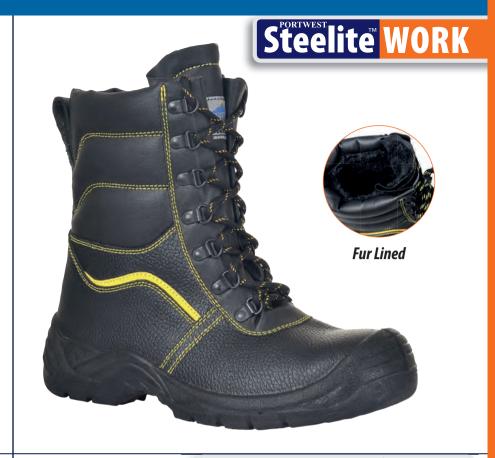
Boot S3 CI

EN ISO 20345:2011 ASTM F2413-11

High leg, fur lined version of our best selling safety boot. Suitable for use in cold working conditions.

|||||||||||X Black Euro 37-48, UK 4-13, US 5-14

Split Leather > PU/TPU - Outsole F12



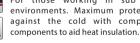


Portwest Compositelite Fur Lined Thor Boot S3 CI











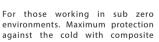




















Slip resistant outsole (SRC)

Steelite Boots

Steelite footwear is independently and routinely tested to ensure performance and reliability.





ASTM F2413-11 AS/NZS 2210.3:2009

A best seller amongst workers in a host of trades, this style is one of the most comfortable and sturdy boots on the market. Comprehensive protection with 200 joule steel toecap, steel midsole and a slip resistant, energy absorbent heel.

UK 2-17, US 3-18 **Split Leather**

> PU/PU - Outsole F64





Steelite Protector Shoe S1P EN ISO 20345:2011

This popular safety shoe is lightweight

ASTM F2413-11 AS/NZS 2210.3:2009

and durable allowing you to work confidently in any environment. Superb slip resistant, oil resistant and energy absorbing outsole with protective steel toecap and midsole.

UK 2-17, US 3-18 Split Leather > PU/PU - Outsole F64





FW08 Steelite Protector Plus Boot S1P HRO



EN ISO 20345:2011



PU/Rubber outsole offers greater resistance to heat and is ideal for those working in road construction, local authority etc.





UK 5-13, US 6-14



Split Leather PU/Rubber - Outsole F52







Steelite Protector Boot Scuff Cap S1P EN ISO 20345:2011







Our best selling footwear style is now available with the added benefit of a scuff cap to the toe area. Suitable for tilers, plumbers, carpet fitters.











Split Leather PU/PU - Outsole F12







Excellent fit for comfort and safety. The

dual density outsole provides a strong and flexible boot with steel toecap, slip resistant and antistatic properties.

Steelite Safety Boot S1 EN ISO 20345:2011





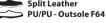




















Steelite Safety Trainer S1 EN ISO 20345:2011







Modern styling combined with lightweight construction for extreme comfort. Complete with steel toecap and dual density PU outsole.









UK 4-13, US 5-14 **Split Leather** > PU/PU - Outsole F12







Steelite Safety Trainer S1P EN ISO 20345:2011

Offers versatile fit and comfort in a stylish trainer design with excellent S1P protection. Durable dual density oil resistant, antistatic outsole with steel













toecap and midsole.

UK 3-13, US 4-14 **Split Leather** PU/PU - Outsole F12







Steelite Dealer Boot S1P































Our S3 Kumo Boot is manufactured with water resistant leather keeping your feet dry in wet conditions. Complete protection with 200 Joule steel toecap, steel midsole and a slip resistant, energy

Steelite Kumo Boot S3 EN ISO 20345:2011















absorbent heel.

UK 3-15, US 4-16 **Buffalo Water-**Resistant Leather PU/PU - Outsole F56









Steelite Kumo Boot Scuff Cap

Popular S3 boot with the addition of a protective scuff cap and contrast stitching.

Steel toecap and midsole make this boot ideal for a variety of work environments. Strong and flexible construction with water resistant, oil resistant and antistatic features. This boot will keep you safe.

























X Black Euro 36-48, UK 3-13, US 4-14 Split Leather



PU/PU - Outsole F57











EN ISO 20345:2011











Classically styled cemented safety shoe with special air cushioned outsole for energy absorption and slip resistance. Ideal for those working in security, corporate, transport etc.





Buffalo Leather > PVC/ Rubber - Outsole F09





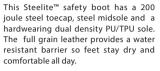


Steelite Thor Boot S3 EN ISO 20345:2011















UK 4-13, US 5-14 Full-Grain Leather PU/TPU - Outsole F02









Steelite Boot S3 EN ISO 20345:2011















UK 4-13, US 5-14 **Split Leather** PU/PU - Outsole F13

S3 safety footwear at an affordable price. Water resistant upper and dual density PU outsole. Steel toecap and steel midsole.



Steelite Shoe S3 EN ISO 20345:2011

















UK 4-13, US 5-14 Split Leather PU/PU - Outsole F13

Provides exceptional protection. Superb dual density slip resistant outsole, steel toecap and midsole with a water resistant







Outstanding low cut style with water resistant upper. Lightweight, strong and flexible design allows you to work in comfort. Steel toecap and midsole features ensure your feet are safe from

Steelite Kumo Shoe S3

EN ISO 20345:2011







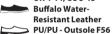












impact and compression.







Steel toecap and midsole are suitable for a variety of work environments. Dual density, antistatic and slip resistant outsole for excellent grip. Full grain leather upper offers water resistant protection to keep your feet dry and

Steelite Thor Shoe S3

EN ISO 20345:2011 AS/NZS 2210.3:2009















UK 5-12, US 6-13 **Full-Grain Leather** PU/TPU - Outsole F02



Compositelite WORK









Portwest Compositelite Thor Shoe S3

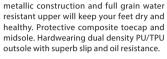










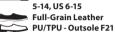


Classic style S3 safety shoe. 100% non















Portwest Compositelite Safety Shoe S1P

Offers excellent protection to the wearer, in a variety of work environments. Lightweight 100% non metallic construction with protective toecap and midsole. Antistatic,

EN ISO 20345:2011











Black Euro 36-48, UK 3-13, US 4-14 Split Leather

oil and slip resistant outsole.

PU/PU - Outsole F21





Portwest Compositelite Thor Boot S3



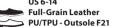
EN ISO 20345:2011



100% non metallic S3 safety boot manufactured from full grain leather with a PU/TPU outsole for extra durability.















Portwest Compositelite

















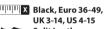




Safety Boot S1P

EN ISO 20345:2011

Metal free S1P boot with composite toecap and midsole. Black leather upper with dual density polyurethane sole unit.











Portwest Compositelite Safety Boot S1 EN ISO 20345:2011

ASTM F2413-11





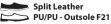






Lightweight, 100% metal free safety boot ideal for airport security and other environments where security checks are in use. Composite protective toecap with dual density PU outsole.











Portwest PRO

Lighter and longer lasting than PVC and Rubber.

3 times more resistant to organic, industrial oils and light chemicals. Longer lasting compound compared to PVC or Rubber. Environmentally friendly no waste material generated. Breathable PU structure protects foot health. Better heat insulation than PVC or Rubber. SRC slip rating. With comfort

Fully REACH Compliant



























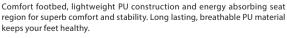
































Classic Safety Wellington S4



EN ISO 20345:2011



Safety Wellingtons are manufactured from virgin PVC/Nitrile in a seamless watertight construction. Features include a 200 joule steel toecap, slip resistant outsole, antistatic, washable nylon lining and kick off spurs. Ideal for use in a wide range of environments and industries.











PVC/Nitrile > PVC/Nitrile - Outsole F06







Total Safety Wellington S5



EN ISO 20345:2011 ASTM F2413-11 AS/NZS 2210.3:2009







The Total Safety Wellington offers ultimate S5 protection to the wearer. Steel toecap and midsole. PVC/Nitrile construction that is waterproof and resistant to oil, fuels and acids. Suitable for a variety of environments.





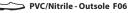












Portwest WORK





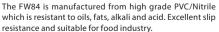




Safety Food Wellington S4

EN ISO 20345:2011 EN 13832-2:2006

















PVC/Nitrile

PVC/Nitrile - Outsole F06









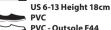
PVC Boot S5





The S5 PVC lace up boot is fully waterproof and lightweight. Clever features include a slip resistant and oil resistant outsole and a bellows tongue to provide ultimate protection in harsh climates.









PVC - Outsole F44



Portwest. WORK



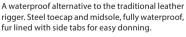




Neptune Rigger Boot S5 CI

EN ISO 20345:2011 ASTM F2413-11 EN 13832-2:2006















COMPLIANCE

Portwest[®] OCCUPATIONAL



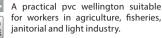




PVC Wellington 04 EN ISO 20347:2012















US 5-14 Height 42cm PVC

> PVC - Outsole F36



Manufactured in The **European Union**







Work Boot 01





Lightweight and durable occupational work boot with a dual density outsole for added comfort and slip resistance.







UK 4-13, US 5-14 **Split Leather** PU/PU - Outsole F64





















Lightweight and flexible work shoe with excellent durability. Dual density, oil resistant and energy absorbing seat region for lasting comfort.







UK 3-13, US 4-14 **Buffalo Split Leather** ➤ PU/PU - Outsole F64







Limes Occupational Hiker





Boot OB EN ISO 20347:2012

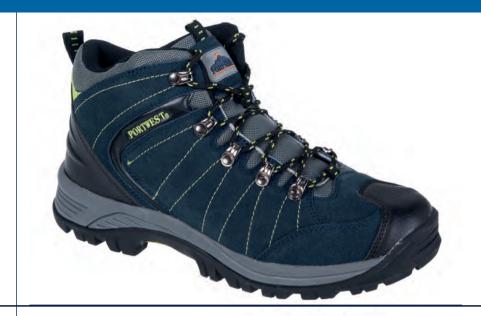
Occupational hiker style boot with eyecatching navy suede and lime colour combination.



||||||||X Navy Euro 39-47, UK 6-12, US 7-13 Cow Suede



≥ EVA/Rubber - Outsole F28





FW67

Nebraska Low Cut Trainer



A modern stylish design, perfect for outdoors and leisure. Extremely lightweight and breathable construction keeps your feet cool and comfortable.



լոյուրոլ X Grey Euro 39-47, UK 6-12, US 7-13 PU/Mesh



> Phylon/Rubber - Outsole F45











Occupational Slip On Shoe O2 EN ISO 20347:2012

Washable upper with a self-cleaning outsole makes this slip on shoe ideal when a protective toecap is not required. Lightweight and comfortable construction.













Microfibre > PU - Outsole F40



Socks

Footwear Accessories

Unisex Sock Range

The unisex range of workwear socks come in a variety of styles and colour. Features include reinforced heels and toes for durability and a cushion sole area providing extra comfort and warmth.

Size Conversion Chart

	Euro 39-43	
S	UK 6-9	
	US 7-10	

_	Euro 44-48
I L	UK 10-13
_	US 11-14

All socks come in small and large sizes. The chart references this size range.

SATRA TM 436:2010

Determination Of Whole Shoe Thermal Insulation Value And Cold Rating

A cold rating test to assess thermal performance. The item of footwear is tested on a heated artificial foot form and by monitoring the amount of energy required to maintain the foot temperature and the temperature of the foot and its surrounding environment, a range of minimum temperatures at which the footwear will feel comfortable according to the activity level of the wearer can be calculated. To test socks, a reference sample of footwear (FW11) is first tested with a reference sock and then with the sample sock (SK18) to assess the contribution made to the thermal performance of the footwear.

Table 1: TM436:2010 Cold Ratina Test Results SK18

	FW11		Thermal Reference	SK18
	R value		0.1909	0.2150
	coldest	4 W loss	6.48	4.78
		8 W loss	-7.03	-10.45
	********	12 W loss	-20.55	-25.67







Keep your feet warm for

longer with Winter Merino

Socks finished in Merino

wool. Reinforced heel and toe

for excellent durability. Soft

grip cuff, comfort toe seam,

elasticated leg, cushioned foot

sole and ventilation channels.

35% Nylon

∰ 65% Wool,

||||||||||X Black/Blue S, L









H 25cm

Naturally anti-bacterial socks that do not require any antibacterial chemical agents. These socks are soft and lightweight making them breathable and cool to wear. Excellent wicking properites makes them strong and robust. Hydrophilic materials will absorb moisture leaving your feet cool, dry and warm. Natural deodourising properties will keep your feet odour free.

23% Bamboo, 35% Polypropylene, 20% Polyamide-Nylon, 2% Elastane |||||||||||X Black S, L



SK27

Visibility Sock

Reduce the risk of accidents

and make yourself highly visible

in both the day and night.

Reinforced toe and heel area.

Moisture wicking properties.

Soft and comfortable. Ideal

for road workers, warehouse

operatives, railways and cyclists.

30% Nylon

Hi-Vis Yellow S, L

70% Polyester,











Cut Resistant Sock

High quality cut resistant sock. Protect yourself from injuries from shards of glass, blades and abrasions. Constructed from steel fibers and cut resistant materials for optimum protection. Reinforced toe and heel area with flat seam for comfortable fit and wear.

32% Polyamide-Nylon, 27% Cotton, 22% Polyethylene, 12% Lyocell, 5% Polyamide, 2% Elastane |||||||X Black S, L













SK21

ESD Work Sock

ESD socks provides

after many washes.

additional protection to a static

sensitive environment. The

plantar surface area of the sock

is reinforced with conductive

yarn. Reinforced heel and

toe area providing optimum

comfort in every movement.

Excellent performance even

44% Polyester, 28%

2% Elastane

Black/Yellow S, L

Polyamide, 25%

Cotton, 1% Carbon,







H 25cm





Hiker Sock

20% Nylon

50% Cotton, 30% Polyester,







Thermal Sock

55% Cotton, 15% Nylon, 15% Wool, 15% Acrylic ||||||||X Blue, Grey S,L



H 28cm





Classic Cotton Sock



80% Cotton, 20% Nylon
Black S,L









79% Acrylic, 15% Nylon, 6% Polyester Black, Grey S,L



H 40cm





Combat Sock

40% Wool, 40%







MODAFLAME™ Sock EN 531

48% Modacrylic, 32%

Cotton, 20% Polyester ||||||||||X Black S,L





High quality waterproof socks that are 100% waterproof yet breathable and

100% Cotton & 100 **Nylon Lining** ||||||||X Black/Blue S,L





Sock SATRA TM 436

20% Wool, 40% Acrylic, 20% Nylon, 100% Polyolefin | X Black, Navy S,L





FL02



Steelite 150cm **Bootlace**

300D Polyester
Black, 150cm

12 pairs per pack



EN 1149 -5







Insoles

Cushion Comfort all Day Long



Gel Cushioning Insole

Available in three standard sizes that can be trimmed to fit your ideal shoe size, these gel cushions absorb shocks and help relieve tired aching feet.

Grey

100% Polymer Gel

Small: (Euro:37-39, UK: 4-6, US:5-7) Medium: (Euro:40-44, UK: 6.5-10, US:7.5-11) Large: (Euro:45-47, UK: 10.5-12, US:11.5-13)



Thermal Fleece Insole

This thermal insole has a fleece layer to keep your feet warm and a soft latex layer for maximum cushioning to help absorb impact and reduce fatigue.

XX Fleece, Latex Black, one size fits all



Thermal Aluminium Insole

Designed to insulate your foot with a special aluminium layer to retain heat and repel cold and a wool/polyester layer for added warmth and comfort.

Aluminium, PU, Felt, 30% Wool, 70% Polyester

Thermal Protection

Grey, one size fits all



Memory Foam Insole

Ergonomically designed insole which moulds to the individual foot shape. Provides all day long comfort and support. Trim to size for the perfect fit.

XX Memory foam, EVA White, one size fits all



Actifresh Insole

Anti - bacterial treated perforated insole to help keep your feet fresh and clean. Foam cushioned for added comfort. Cut to size.

Cotton, Latex White, one size fits all





Face down





Gel Heel Cushion

Shock absorbing gel heel cushion providing all day long comfort and support.

Polymer Gel Blue, one size fits all



Ultimate Comfort Insole

The best all-round insole for all types of

EVA, Polyester, Gel, Latex 4-6, US:5-7) Medium: (Euro:40-44, UK: 6.5-10, US:7.5-11) Large: (Euro:45-47, UK: 10.5-12, US:11.5-13)



Gel Cushion & Arch Support

Arch support helps to support the foot and provides maximum comfort.

Mylon, Polyurethane, Nylon, Gel, TPU, Polyester

X Black/Green Small: (Euro:37-39, UK: 4-6, US:5-7) Medium: (Euro:40-44, UK: 6.5-10, US:7.5-11) Large: (Euro:45-47, UK: 10.5-12, US:11.5-13)

Traction Aids

Stability and Safety in Treacherous Conditions Suitable for all footwear styles







FC94 Non Slip Ice Grabber



The easy all round solution for grip in any weather and any shoe or boot.



💢 Rubber UK: 6-9, US: 7-10) XL (Euro: 44+, UK: 10+, US: 11+)





FC96

All Purpose Traction Aid





Rubber Small: (Euro:36-39, UK: 3-6, US: 4-7) Medium: (Euro:40-43, UK: 6.5-9, US: 7.5-10) Large: (Euro:44-47, UK: 10-12, US: 11-13)







All Purpose Oversized Traction Aid











HAND PROTECTION RANGE

A newly expanded range of hand protection styles that caters for all work and safety needs. Only the best materials and manufacturing methods are used in the production of this extensive and highly specialised range.

175+ Outstanding Hand Protection Styles

PROTECTION AGAINST...

- CHEMICALS
- IMPACT
- CUTS
- ABRASION
- WATER
- VIBRATION
- HEAT
- COLD
- ARC-FLASH
- WELDING
- SHARP BLADES
- MICRO ORGANISMS

The Complete Portwest Hand Protection Range



CHAINMAIL PROTECTION

NEW

Introducing Portwest Chainmail, a new collection of styles constructed from stainless steel, offering the ultimate protection and durability when working with sharp blades. Designed especially for use in the meat processing industry where maximum protection against cut and stab injuries is essential.



The latest development in glove technology, this collection of specially designed gloves provide protection to hands from impact hazards. Portwest Anti-Impact gloves utilise the latest research in materials technology in order to absorb a maximum amount of force from impacts.



Working environments using hazardous chemicals and substances can be extremely harmful to workers and the correct protection is a must. Portwest supplies a range of gloves which are fully tested and certified to protect from a range of chemicals.



hands' motor skills can be greatly reduced, this leads to increased risks of accidents and injury. Specially designed thermal protective gloves are available to combat these hazardous environments.

When cold thermal hazards are present, the



The Portwest Pro range is a combination of highly specialised gloves which have been designed for very specific tasks. The use of these gloves with the right task will perform better than any other glove which has been designed for more general purposes.

THERMAL PROTECTION





Hand injury is one of the most frequent types of accident reported in the working environment, with cuts and lacerations the biggest concern in this area. Portwest's range of cut resistant gloves gives varying degrees of protection depending on what level is required.



One of the best selling ranges of gloves globally, the Drivers and Riggers collection houses a large selection of work gloves made from premium genuine and synthetic leather. This affords the user the best in breathability, durability, comfort and dexterity.

PREMIUM CUT PROTECTION

MULTI PURPOSE WORK GLOVES



The General Handling and Grip Glove category is still one of the most popular collections within the Portwest Hand Protection Range. A carefully selected range of coatings, including Latex, Nitrile, Polyurethane and PVC, provides a broad range of styles suited to a diverse range of tasks.



Higher levels of protection are needed when a worker is dealing with extremely hot temperatures and heated materials. The Portwest Weld range has an expanding selection of hand protection solutions suitable for all welding and thermal risk.



WELDING PROTECTION GLOVES



The Heat Protection range provides hand protection against temperatures ranging from 100 degrees to 500 degrees for contact heat, while maintaining exceptional hand dexterity. Trusted to safeguard hands against heat hazards in all work environments.

Designed to enhance grip for precision



Designed to dissipate static electricity, the Portwest ESD glove range has been tested to EN16350, a glove specific standard, to ensure protection of electronic devices from the risk of damage by electrostatic phenomena and static charge. Ideal for use in electrical component manufacturing.

HEAT SAFE GLOVES

ANTISTATIC GLOVES



work, this collection protects from a broad range of hazards. The gloves are constructed from highly engineered textiles and offer an extensive selection of colours, lining, and size options. This collection is suitable for mechanic applications, general construction, material handling, carpentry and utility work.

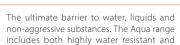
water proof gloves.



on contact ensuring human health and product composition is protected. The range features disposable and non-disposable working gloves, promoting dexterity, durability and cut protection.

The Food Safe glove range does not alter food

DURABLE GRIP GLOVES





Designed to offer outstanding protection in the most challenging environments, where there is an increased risk of electric arc. These specialist gloves greatly reduce the damaging effects of electric arc by providing the wearer with exceptional protection against ARC flash burns and cuts.



LIQUID BARRIER GLOVES



HAND PROTECTION IS CRITICAL - FIND THE RIGHT GLOVE FOR THE JOBBelow is a guide to materials used and the performance factors associated. This will aid in decision making to secure the right hand protection for the job.

GENERAL GLOVE INDUSTRIAL USE:										
DISPOSABLE GLOVES	FABRIC GLOVES	LEATHER GLOVES	CHEMICAL RESISTANCE GLOVES							
Disposable gloves, constructed using rubber or vinyl to protect against mild irritants	Constructed using cotton or fabric material, used to insulate the hands from heat or cold. Used for enhanced grip and handling slippery objects	Leather is a traditional material used to protect against injuries from rough abrasive surfaces. Ideal for use in welding applications	Made from rubber, synthetic rubber or PVC. These gloves protect hands from corrosives, oils, and solvents							
W										

G	LOVES LINER TYPE
KNITTED	Highly breathable, close fitting with good dexterity
SEAMLESS	Avoids hand irritations due to no seams, increase comfort
SEWN & IMPREGNATED	Available with several types of construction and assembly, mainly cut and sewn. Coating is bound to the fabric for good resistance to abrasion. Sewing and impregnation process allows the manufacturing of thin gloves, for enhanced dexterity
COATED/ DIPPED	Made by dipping a knitted or woven cloth liner into the glove compound - the liner "supports" the compound and adds strength. Compound used enhances the mechanical performance, different compounds are used for different conditions

GLOVE LINER MATERIAL										
COTTON	POLYESTER	NYLON	ACRYLIC	PARA-ARAMID	DYTEC	НРРЕ	GLASS FIBRE	LEATHER: SMOOTH GRAIN	LEATHER: SPLIT GRAIN	
Comfort / Breathability	Durability	Stretch / Elasticity	Insulation	Cut Resistance / Heat Resistance	Premium Cut Resistant, Free from Steel and Glass Fibres	High Performance Cut Resistance, Comfort, Abrasion Resistance	Cut Resistance	Durable, supple, oil & water repellent	Abrasion Resistance, Durable. Dry grip	

DIPPING MATERIAL										
NITRILE	NEOPRENE	NITRILE SANDY	NITRILE MICRO FOAM	NITRILE FOAM	PU	LATEX	PVC	TPR	TPV	TPE
Excellent resistance to snag, cut, puncture and abrasion. Dry grip	Dry, wet and oil grip	Wet and dry grip. High abrasion resistance.	High dexterity with improved touch sensitivity	Oil and wet grip	Good abrasion resistance. Dry grip	Dry and wet grip	Good abrasion resistance. Dry, wet and oily grip	Impact Protection	Impact Protection	High Grip and Abrasion Resistance

CUFF STYLE									
UNSUPPORTED GLOVES	BEADED	STRAIGHT	PINKED						
Moulds are dipped directly into a compound material, giving the wearer maximum dexterity. There are two options, unlined or flock-lined with cotton or rayon polyester for improved comfort	Optimise liquid protection with increased cuff strength	Additional length which protects forearm from liquid runoff	Traditional style, improved edge grip for ease of donning and glove removal						
CONTROL OF THE PROPERTY OF THE		######################################	NORTHEST -						

	CU	JFF STYLE		
SUPPORTED GLOVES	GAUNTLET	KNITWRIST	SAFETY CUFF	SLIP ON CUFF
A liner is dipped into a compound material. This absorbent liner holds provides improved comfort during wear and adds strength and durability to the glove	Additional length which protects forearm (10cm plus)	Securely fits gloves in place and prevent dirt entering the glove	Provides additional wrist protection (7cm in length)	Easy donning, economical design
SATIM	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2		PORTWHAT TOTAL STATE OF THE ST	

Glove Size Guide

Knitting Gauge

This symbol denotes the knitting gauge of the glove liner







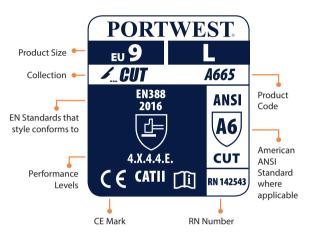






Heavy Fin

Glove Marking



Glove & Hand Size Chart as per Standard EN420										
Hand Size	5	6	7	8	9	10	11	12	13	
Palm Circumferences (mm)										
	127	152	178	203	229	254	279	295	315	
Hand Length (mm)										
	148	160	171	182	192	204	215	227	237	
Minimal Glove Leng	th (mm	1)								
	210	220	230	240	250	260	270	280	290	
Palm Circumference		,								
	5″	6"	7"	8"	9"	10"	11"	12″	13″	
Hand Length (inche										
	5½- 6	6-6½	6½- 7	7- 7½	71/2	8	8½	9	9½	
Minimal Glove Leng	th (incl	nes)								
Glove Size	8	8½	9	9½	9½- 10	10- 10½	10½- 11	11½- 12	12½	
	XXS 5	XS 6	S 7	M 8	L 9	XL 10	XXL 11	XXXL 12	XXXXL 13	
Portwest Cuff Colour Code										

Choosing The Right Glove Size



MEASURING GUIDE

Measure the circumference of your hand at the palm using a tape measure. The size chart above, top right, explains which size glove will fit you best.

Place your right hand on the diagram with the line between your thumb and index finger. The line closest to the right side of your hand indicates the best fitting glove size.







EN388

2016

1341EP

European Hand Protection Standards

Protective Gloves: General Requirements EN 420 2003 + A1: 2009

This standard defines the general requirements for glove design and construction, innocuousness, cleaning instructions, electrostatic properties, sizing, dexterity, water vapour transmission and absorption along with marking and information.

Protective Gloves Against Mechanical Risks - EN 388:2016

Over recent years, changes in the manufacturing process of protective gloves has meant that the well established method of hand protection testing (EN388:2003), and in particular the test to assess protection against cuts has now been deemed no longer fit for purpose. Whilst the old system in EN388:2003 and its 1-5 numbering system was easy to understand, the development

> of newer cut resistant materials combined with a drive from industry to provide the highest level of cut protection possible meant that the method for testing hand protection needed to be revised.

> EN388:2016 seeks to update the standard and by doing this, 2 tests have been revised (abrasion and cut) and 2 new tests have been included (straight blade cut resistance and impact resistance).

> EN388:2003 Standards specifies physical and mechanical aggression caused by abrasion, blade cut, tearing and puncture. EN388:2016 updates the existing standard with this new test method for abrasion. blade cut & impact resistance. EN ISO 13997:1999 (TDM test) records cut results as a Newton value - the force of the blade on the glove material needed to cut through the material 20mm. The results are represented on a scale A-F.

REQUIREMENTS PERFORMANCE LEVEL P Impact Resistance Impact-resistant properties to 5J PERFORMANCE LEVELS A - F STRAIGHT RI ADE CUT RESISTANCE. (TDM cut test) Measures the average load to achieve the moment of cut-though PERFORMANCE LEVELS 1-4 d: PUNCTURE RESISTANCE: Force required to pierce the sample with a standardised punch. **PERFORMANCE LEVELS 1-4** c: TEAR RESISTANCE:

PERFORMANCE LEVELS 1-5 b: BLADE CUT RESISTANCE: (Coup cut test)

Maximum force required to tear the sample.

Number of cycles required to cut the sample at constant speed.

PERFORMANCE LEVELS 1-4 a: ABRASION RESISTANCE:

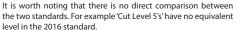
Number of cycles required to damage the sample at constant speed.

EN 388:2016	Level 1	Level 2	Level 3	Level 4	Level 5
Abrasion resistance (number of cycles)	100	500	2,000	8,000	-
Blade cut resistance (index) Coup test method	1.2	2.5	5	10	20
Tear resistance (N)	10	25	50	75	-
Puncture resistance (N)	20	60	100	150	-

EN ISO 13997:1999 TDM	Level A	Level B	Level C	Level D	Level E	Level F
Cut resistant test levels (N)	2	5	10	15	22	30

New Cut Level Icon

To simplify the change from the 2003 cut standard to the 2016 version Portwest has included a simple indicator showing the old standard and the new.





EN407



1 3 1 2 1 2

Protective Gloves Against Thermal Risks (Heat and/or Fire) EN 407: 2004 (AS/NZS 2161.4)

This standard specifies thermal performance for protective gloves against heat and/or fire. The heat and flame pictogram is accompanied by a 6 digit number.

REQUIREMENTS

PERFORMANCE LEVELS 1-4

f: RESISTANCE TO A LARGE MELTING METAL SPRAY: Amount of spray required to raise the glove to a certain temperature.

PERFORMANCE LEVELS 1-4

e: RESISTANCE TO SMALL MELTING METAL SPRAY:

Amount of spray required to raise the glove to a certain

PERFORMANCE | EVELS 1-4

d: RESISTANCE TO RADIATING HEAT:

Time required to raise a given temperature level.

PERFORMANCE | EVFLS 1-4

C. RESISTANCE TO CONVECTIVE HEAT.

Time during which the glove is able to delay the transfer of heat of a flame.

PERFORMANCE LEVELS 1-4

b: RESISTANCE TO CONTACT HEAT FOR 15 SECONDS:

Temperature (within the range of 100C to 500C) at which the person wearing the gloves will not feel any pain (for a period of at least 15 seconds).

PERFORMANCE LEVELS 1-4

a: RESISTANCE TO FLAMMABILITY:

Time during which the material remains lit and continues to be consumed after the ignition source has been eliminated.

B: RESISTANCE TO CONTACT HEAT FOR 15 SECONDS:

	PERFORMANCE LEVEL -	CONTACT TEMPERATURE (°C)	THRESHOLD TIME (Second)
	1	100°C	≥15s
_	2	250°C	≥15s
_	3	350°C	≥15s
	4	500°C	>15¢

EN12477

Protective Gloves For Welders EN 12477: 2001 (AS/NZS 2161.3)



This European Standard specifies requirements and test methods for protective gloves for use in manual metal welding, cutting and allied processes. According to their performance, protective gloves for welders are classified into two types.

Type A: Lower dexterity (with higher other performance). Type B: Higher dexterity (with lower other performance).

EN ISO 10819

Protective Gloves: Mechanical Vibration And Shock



EN 10819: 1996 (AS/NZS 2161.3)

This European Standard specifies a method for the laboratory measurement, the data analysis and reporting of the vibration transmissibility of gloves in terms of vibration transmission from a handle to the palm of the hand in the frequency range from 31.5 Hz to 1250 Hz. The standard is intended to define a screening test for the vibration transmission through gloves.







European Hand Protection Standards

FN374



Protective Gloves: Against Chemicals And Micro-Organisms EN ISO 374-1:2016 (AS/NZS 2161.10.1) Terminology and performance requirements for chemical

New to the standard - There are now 3 standard classes related to the performance level and number of chemicals they protect against. There are 6 additional chemicals to test against.

There is a requirement to test for degradation EN 374-4:2013. EN374-3:2003 is withdrawn and is replaced by EN 16523-1:2015. Gloves longer than 400mm will have to be additionally tested in the cuff area. The requirement for testing to EN388 has been removed. The "low chemical" or "Waterproof" beaker symbol has been withdrawn.

ISO 374-1:2016/Type C

Code Chemical



ISO 374-1:2016/Type B





ISO 374-1:2016/Type A

X - Low Chemical

Class

coue	Cileilicai	Ciuss
Α	Methanol	Primary alcohol
В	Acetone	Ketone
С	Acetonitrile	Nitrile compound
D	Dichloromethane	Chlorinated paraffin
E	Carbon disulphide	Sulphur containing organic compound
F	Toluene	Aromatic hydrocarbon
G	Diethylamine	Amine
Н	Tetrahydrofurane	Hetero-cyclic and ether compound
1	Ethyl acetate	Ester
J	n-Heptane	Saturated hydrocarbon
K	Sodium hydroxide 40%	Inorganic base
L	Sulphuric acid 96%	Inorganic Mineral Acid
М	65% Nitric Acid	Inorganic mineral acid, oxidising
N	99% Acetic Acid	Organic acid
0	Ammonia hydroxide 25%	Organic acid
Р	30% Hydrogen peroxide	Peroxide

Aldehyde

EN ISO 374-2:2014 Determination of resistance to penetration

There are no major changes from EN374-2:2003

40% Hydofluoric acid

37% Formaldehyde

ISO 374-5:2016



Marking of gloves protecting against, bacteria and fungi

ISO 374-5:2016



Additional marking for

EN ISO 374-4:2013 Determination of resistance to degradation by chemicals (DR)

Inorganic inerla acid, contact poison

New to the standard – tests puncture resistance before and after exposure to a challenge chemical. The average of the performance will be recorded in the usersheet as a percentage (%).

EN ISO 374-5:2016 Terminology and performance requirements for micro-organisms risks

Microorganisms are classed as bacteria, viruses or fungi. Gloves protecting against viruses must also pass ISO16604:2004.

EN 16523-1:2015 Determination of material resistance to permeation by chemicals. Permeation by liquid chemical under conditions of continuous contact.

This test is similar to EN374-3 therefore gloves certified to EN374-3 do not need to be retested.



EN 16350:2014

Protective Gloves: Electrostatic Properties

This European standard specifies a test method for the electrostatic properties of gloves. The test improves on EN1149 as it requires a lower vertical resistance of less than 10⁸ ohms. Gloves tested to EN16350:2014 can be used in areas where there may be an increased risk of explosion, such as in a refinery

IEC 61340-5-1:2016

Protection of Electronic Devices from Electrostatic Phenomena: General Requirements

This standard specifies a test method for PPE products used in high sensitive areas where an electrostatic charge can potentially cause damage to delicate components such as electrical circuit boards and microchips.

All gloves in the Portwest ESD Glove collection have been tested to both standards.



EN 1082 Parts 1 to 3: 1997 to 2000

Parts 1 to 3: Protective clothing.

Gloves and arm guards protecting against cuts and stabs by hand knives.



EN 455:2000 Medical gloves for single use

Part 1: Requirements and testing for freedom from holes

Part 2: Requirements and testing for physical properties

Part 3: Requirements and testing for biological evaluation

Part 4: Requirements and testing for shelf life determination



CE Foodsafe

European legislation with respect to Food Contact Materials (Directive EC1935/2004) requires that food contact materials shall not transfer their ingredients to food and must not modify the organoleptic properties (ie. colour, smell, texture and taste) of the food. Products intended for food contact shall be labelled as such.

EN511



Protective Gloves Against Cold EN 511:2006 (AS/NZS 2161.5)

The European Standard specifies the requirements and test methods for gloves which protect against conductive cold down to -50 degrees Celsius. This cold can be linked to the climate conditions or an industrial activity.



REQUIREMENTS

PERFORMANCE LEVELS 0-1 c: WATER PENETRATION

PERFORMANCE | EVFLS 1-4 b: RESISTANCE TO CONTACT COLD

PERFORMANCE LEVELS 1-4 a: RESISTANCE TO CONVECTIVE COLD

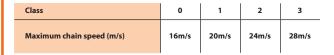


Protective Gloves: For Users Of Hand Held Chainsaws





This European Standard specifies the requirements for gloves for resistance to cutting by a chainsaw when assessed by the test method described in EN381-4. The requirements are also given for marking and for the provision of information to be supplied by the manufacturer including criteria for the selection of appropriate gloves and instructions for use.





Hand Protection Standards Explained



AS/NZS 2161 AUSTRALIA/STANDARDS NEW ZEALAND Occupational protective



This Standard sets out recommendations to achieve hand protection against hazards experienced in the workplace. It gives guidance on the following: selection, use, maintenance, the safe and hygienic practices to be followed in the decontamination/cleaning, storage and reissue of gloves to maintain the performance as appropriate.

Australian Standards - Gloves	EN Standards Gloves
AS/NZS 2161.1	N/A
AS/NZS 2161.2	EN420
AS/NZS 2161.3	EN388
AS/NZS 2161.4	EN407
AS/NZS 2161.5	EN511
AS/NZS 2161.8	EN421
AS/NZS 2161.9	EN ISO 10819
AS/NZS 2161.10.1	EN374-1
AS/NZS 2161.10.2	EN374-2
AS/NZS 2161.10.3	EN374-3





ANSI/ISEA-138

American National Standard for Performance and Classification for Impact-Resistant Gloves (ANSI/ISEA 138-2019)

This new standard provides an improved method of classifying impact protection to the back of the hand. The test is conducted by dropping a 5-joule mass on the impact points of the glove, recording the force transferred in kilonewtons (kN). This test is repeated eight times for the knuckles and ten times for the fingers. Gloves are classified based on test result average of the tests conducted. To classify as an ANSI/ISEA 138 level 1, 2, or 3, the average and all test results must be within the classification parameters.

Classification for Impact Resistance		
Performance Levels	Mean (kN)	All Impact (kN)
1	≤9	< 11.3
2	≤ 6.5	≤ 8.1
3	≤ 4	≤ 5

ASTM F2675-13

Test Method For Determining Arc Ratings of Hand Protective Products Developed and Used for Electrical Arc Flash Protection.

This test method is used to measure and describe the properties of hand protective products in response to convective and radiant energy generated by an electric arc under controlled laboratory conditions. There are 4 levels in the Hazard Risk Category rated by the ATPV (Arc Thermal Performance Value).

Hazard Risk Category	Minimum ATPV cal/cm2
0	n/a
1	4
2	8
3	25
4	40

ANSI/ISEA 105

American National Standard for Hand Protection

This standard addresses the classification and testing of hand protection for specific performance properties related to chemical and industrial applications. Hand protection includes gloves, mittens, partial gloves, or other items covering the hand or a portion of the hand that are intended to provide protection against or resistance to a specific hazard.



5.1 Mechanical Protection 5.1.1 Cut Resistance

The new ASTM F2992-15 test replaces ASTM F1790-05 and ensures uniform testing plus increases the performance levels beyond the old level 5. The sample is cut 15 times by a straight edge blade, under load. A new blade is used for each cut. The data is then used to determine the required load to cut through the material and this in turns is equated to a cut level. The new levels are now prefixed with the letter A.

Table 1 Classification for Cut Resistance

Level	Load (grams)
-	<200
A1	201-499
A2	500-999
А3	1000-1499
A4	1500-2199
A5	2200-2999
A6	3000-3999
A7	4000-4999
A8	5000-5999
A9	>6000

5.1.2 Puncture Resistance

When tested in accordance with Clause 6.4 of EN 388:2003 Protective gloves against mechanical risks, the gloves resistance against puncture shall be classified against the levels listed in Table 2, using the puncture force.

The average of a minimum of 12 specimens shall be used to report the classification level.

Table 2. Classification for Puncture Resistance

Level	Table 2. Classification for Puncture Resistance Level: Puncture (Newtons)
0	<10
1	≥ 10
2	≥ 20
3	≥ 60
4	≥ 100
5	≥ 150

5.1.3 Abrasion Resistance

When tested in accordance with ASTM D3389-05, Standard Test Method for Coated Fabrics Abrasion Resistance or ASTM D3884-09, Standard Guide for Abrasion Resistance of Textile Fabrics (Rotary Platform, Double-Head Method), the gloves abrasion resistance shall be classified against the levels listed in Table 3 using the number of abrasion cycles to failure (test endpoint). These test methods shall be followed using H-18 abrasion wheels with a 500 gram load for levels 0 to 3 and a 1000 gramme load for levels 4 to 6.Using ASTM D3389-05 for coated glove fabrics or unsupported gloves, the end point at which the glove material is determined to fail shall be at the number of abrasion cycles just before the film or coating has a hole abraded through it.Using ASTM D3884-05 for coated glove fabrics, the end point shall be when the first thread or yarn is broken. The average of a minimum of 5 specimens shall be used to report the classification level.

Table 3. Classification for Abrasion Resistance

Level (tested at 500g load):	Abrasion cycles to fail
0	<100
1	≥ 100
2	≥ 500
3	≥ 1000
Level (tested at 1000g load)	
4	≥ 3000
5	≥ 10,000
6	≥ 20,000

5.2 Chemical Protection

5.2.1 Chemical Permeation Resistance

When tested in accordance with ASTM F739-07, Standard Test Method for Permeation of Liquids and Gases through Protective Clothing Materials under Conditions of Continuous Contact the gloves chemical permeation shall be classified against the levels listed in Table 4 using the average standard breakthrough time (for each chemical tested). The average of a minimum of 3 specimens shall be used to report the classification level.In reporting permeation data for each chemical the permeation rate shall be reported in µg/cm2 min. It shall be permitted to report the cumulative permeation in g/cm2 that occurs within 1 hour of the test for each chemical.

Table 4. Classification for Chemical Permeation

Level	Standard breakthrough time (minutes)
0	<10
1	≥ 10
2	≥ 30
3	≥ 60
4	≥ 120
5	≥ 240
6	≥ 480



5.4 Heat and Flame Protection

5.4.1 Ignition Resistance and Burning Behaviour (or After-Flame Time)

When tested in accordance with ASTM F1358-08, Test Method for Effects of Flame Impingement on Materials Used in Protective Clothing Not Designated Primarily for Flame Protection, the glove materials ignition resistance and burning behaviour shall be classified against the levels listed in Table 6, using ignition time and burn time. In order to be classified at a specific level, the glove material shall meet each of the criteria at that specific level. The average of a minimum of 3 specimens shall be used to report the classification level.

Table 6. Classification for Ignition Resistance and Burning Resistance

Level	Time Exposed to Flame (s)	After-Flame time (s)
0	3	>2
1	3	≤2
2	12	>2
3	12	≤ 2
4 no ignition in either 3 or 12 second exposure period		exposure period

5.4.3 Conductive Heat Resistance

When tested in accordance with ASTMF1060-08 Test Method for Thermal Protective Performance of Materials for Protective Clothing for Hot Surface Contact, the gloves conductive heat resistance shall be classified against the levels listed in Table 8. Classification of glove performance shall be based on the contact (surface) temperature at which both the time-to-second degree burn is equal to or greater than 15 seconds, and the alarm time is greater than 4 seconds.The average of a minimum of 5 specimens shall be used to report the classification level.

Table 8. Classification for Conductive Heat Resistance

Level	Highest contact temperature(°C) at which both time-to-2nd degree burn > 15 seconds and alarm time> 4 seconds
0	< 80
1	80
2	140
3	200
4	260
5	320

5.6 Dexterity

When tested in accordance with EN420:2003, Protective gloves- General requirements and test methods, clause 6.2, the dexterity shall be classified against the levels in Table 9, using smallest diameter of the pin that can be picked up.The average of 4 pairs of gloves shall be used to report the classification level.

Table 9. Classification of Dexterity

Level	Smallest diameter of pin fulfilling test conditions (mm)
1	11
2	9.5
3	8
4	6.5
5	5





CHEMICAL PROTECTION GLOVES SELECTION GUIDE

This new premium Portwest Chemical glove collection has been developed to offer outstanding protection against 90+ common chemical hazards. Tested to EN 388 and EN 374 safety standards, this newly expanded and enhanced collection has been constructed using latex, neoprene and nitrile materials to ensure outstanding protection from the most commonly used chemicals in industry.

Use the Portwest Enhanced Chemical Protection Guide to help you to select the best chemical protection for the task at hand.

16 Styles

Protection Against 87+ Chemical Hazards

Protection in Serious Environments

Find the perfect chemical protection glove to suit your application with this two-step auide:

Step 1. Identify the chemical you are using in the Enhanced Chemical Protection Guide table.

Step 2. Use the colour coded key to identify the gloves that offer the best level of protection.

Enhanced Che	mical			1						
Protection Guide		AP60	AP91	A827	A835	A845	AP90	A881	A882	A810
		494	495	496	496	496	495	493	493	494
		Latex	Latex	Latex	Nitrile	Nitrile	Nitrile	Neoprene	Neoprene	Neoprene
		Rubber	Rubber							
Chemical Name	CAS NO	CE Rating	CE Rating							
Methanol	67-56-1	3	2				1		2	
n-Heptane	142-82-5	6	4	2	2	2	2	2	2	6
Sodium Hydroxide, 40%	1310-73-2	6	6	6	6	6	6	6	6	6
Sulphuric Acid, 96%	7664-93-9	3	5	5	5	5	4	4	4	3



Enhanced Ch		A801	A802	A803	A812	A813	A814	A820
Protection Gu	uide	492	492 Latex	492	490 Nitrile	490 Nitrile	Nitrile	Neoprene
i i ottettioii ut	ara c	Latex Rubber	Rubber	Latex Rubber	Rubber	Rubber	Rubber	Rubber
Chemical Name	CAS NO	CE Rating	CE Rating	CE Rating	CE Rating	CE Rating	CE Rating	CE Rating
Acetic Acid - Glacial	64-19-7	5	5	5	3	2	2	5
Acetic Acid, 10% Acetic Acid, 20%	64-19-7 64-19-7		6	6	6	6		6
Acetic Acid, 25%	64-19-7		6	6	6	6		6
Acetone	67-64-1	0	1	1	0	0		0
Acetonitrile	75-05-8				0	1		
Ammonium Fluoride 40%	12125-01-8				6			
Ammonium Hydroxide 25%	1336-21-6	1	3	3	6	6	3	3
Amyl Acetate Amyl Alcohol	628-63-7 71-41-0				3			
Aniline	62-53-3	-			6			6
Aqua Regia	02-33-3				6			0
Butanol	71-36-3	6	6	6	6	6		6
Butyl Acetate	123-86-4	6						
Carbon disulphide					0	1		
Carbon Tetrachloride	56-23-5				5			
Cellosolve Acetate 99%	111-15-9				3			
Cellusolve Solvent	110-80-5				4			
Citric Acid 10% Cyclohexane	64-19-7 110-82-7		3	3	6	6		4
Cyclohexanol	108-93-0	+	3	3	6	- 0		+
Cyclohexanone	108-94-1	0	5	5		3		3
Diacetone Alcohol 99%	123.42-2				5			
Dichloromethane	75-09-2	0	0	0	0	0		0
Diethanolamine	111-42-2				6			
Diethyl Amine	109-89-7	0	0	0	0	2		0
Di-isobutyl ketone	108-83-8	1			6			-
Dimethyl sulphoxide Dimethylformamide	68-12-2	+			2			1
Ethanol 96%	68-12-2	+			0	6		6
Ethanol, absolute	64-17-5	6	6	6	5	6		6
Ethyl acetate	141-78-6	0	1	1	0	1		0
Ethyl Lactate	97-64-3					6		6
Ethylether	60-29-7				6	1		
Formaldehyde, 37%		6	6	6	6	6	6	6
Formic Acid, 95%	64-19-7				2			
Freon 99.7% Furfural	75-69-4				6			,
Hexamethyl disilazane 99%	1049738-54-6	+			6			6
Hydrochloric Acid, 10%	7647-01-0		6	6	6	6		6
Hydrochloric Acid, 37%	7647-01-0				6	3		6
Hydrofluoric Acid, 40%	7664-39-3	6				5		6
Hydrogen peroxide, 30%	7722-84-1	6	6	6	6	6	6	6
Iso Propyl Alcohol (Propan-2-ol)	67-63-0	6	6	6	6	6		6
Isobutyl alcohol 99%	78-83-1				6			
Isooctane Kerosene	540-84-1 64742-81-0	-			6			
Methanol	67-56-1	2	6	6	6 2	3		3
Methilamine	74-89-5		U	0	6	J		<u> </u>
Methyl Cellosolve	109-86-4				6			
Methyl ethyl ketone	78-93-3	0	5	5		1		0
Methyl Propyl ketone	107-87-9		4	4	0	1		2
Methyl t-butyl ether	1624-04-4				4			
n-Hexane	110-54-3	0	0	0	,	,	,	6
n-Heptane Nantha solvent	142-82-5 64742-94-5	0	0	0	6 0	6	6	1
Naptha solvent Nitric Acid 10%	7697-37-2	6	6	6	6	6		6
Nitric Acid, 40%	7697-37-2	6	6	6		3		6
Nitric Acid, 65%	7697-37-2	5	6	6	2	3	2	6
Nitromethane	75-52-5							6
Octyl alcohol	111-87-5							6
Ortho Phosphoric Acid	7664-38-2		6	6		6		6
Oxalic Acid 12.5%	64-19-7				6			
Pentane 98%	109-66-0	+			6		-	
Petroleum Ether Phenol	8032-32-4 108-95-2	+			6			6
Phosphoric Acid, 85%	7664-38-2	+	6	6		6		6
Pottasium Hydroxide, 50%	1310-58-3	6	6	6	6	6	6	6
Propan - 1 - ol	71-23-8		6	6	6	6		6
Propyl Acetate	109-60-4		3	3		3		2
Rapeseed Oil	8002-13-9				0			
Sodium Hydroxide, 40%	1310-73-2	6	6	6	6	6	6	6
Sodium Hydroxide, 50%	1310-73-2	6	6	6	6	6	6	6
Sodium Hypochlorite Sodium Hyroxide, 20%	7681-52-9 1310-73-2	1	6	-	-	6	6	6
Sodium Hyroxide, 20% Sodium Silicate	1310-73-2	6	0	6	6	6	0	0
Stoddad Solvent	8051-41-3	+			6	0		
Sulphuric Acid, 40%	7664-93-9		6	6	6	6		6
Sulphuric Acid, 50%	7664-93-9	1	6	6	6	6		6
Sulphuric Acid, 96%	7664-93-9	3	4	4	3	5	2	4
Tannic Acid 37.5%	64-19-7				6			
Tetrachloroethylene	127-18-4	1			6			
Thinner	100.00.0	X		4	4	1		1
Toluene Turpentine	108-88-3 8006-64-2	0			- /			U
White Spirit	64742-88-7	+			6			-
	U-144-U0-1	1	1		0	1		1

|--|

,	
	Not Recommended
	Limited Splash Protection
	Splash Protection
	Short Term Exposure
	Medium Term Exposure
	Good Protection
	Excellent Protection

CE Rating	Breakthrough Time (mins)
0	0 - 10 mins
1	10 - 30 mins
2	30 - 60 mins
3	60 - 120 mins
4	120 - 240 mins
5	240 - 480 mins
6	>490 mins

Protection Against 87+ Chemical Hazards



TCHEM

Nitrile Chemical Gauntlets



A812

Nitrosafe Plus Chemical Gauntlet

EN 420, EN 388:2016, EN ISO 374-1:2016 TYPE A **EN ISO 374-5 MICRO ORGANISMS**

More than just a nitrile gauntlet, the A812 is tested and certified to offer protection against many common chemicals found in industry today. The anti-slip pattern offers high dexterity in wet and dry conditions. Ultrasensitive and free of soluble proteins help minimise the risk of allergic reaction. Lightweight 0.38mm thickness, these gloves are suitable for a broad range of industries, including industrial cleaning, laboratory work, light assembly, aerospace and the chemical industry.

Cotton, Nitrile Green XS/6-XXL/11

Excellent Grip in Wet and **Oily Conditions**

















Silicone free

Extended Length Nitrile Gauntlet

EN ISO 374-5 MICRO ORGANISMS

CE FOOD SAFE

EN 420, EN 388:2016, EN ISO 374-1:2016 TYPE A

This extra-long 48cm chemical gauntlet offers excellent protection against many solvents. Deigned with an antislip pattern, the A813 offers good grip in wet and dry conditions. The 0.55mm thickness ensures good abrasion resistance. Suitable for a range of industries such as industrial maintenance, offshore drilling, printing and chemical.

XXXXXXX Nitrile

Green M/8-XXL/11

Extra Long for Extra Protection























A814

Food Approved Nitrile Gauntlet

CE FOOD SAFE

EN 420, EN 388:2016, EN ISO 374-1:2016 TYPE A **EN ISO 374-5 MICRO ORGANISMS**

Free of chemical allergens (Type IV allergies), latex protein (Type I allergies) and Nitrosoamines & Nitrosatables, the A814 has been designed specifically for the food industry. Offering outstanding flexibility and dexterity coupled with excellent tear and puncture resistance means these gloves are ideal for food handling.

Nitrile, Nitrile Blue XS/6-XXL/11



























Neoprene Chemical Gauntlet

EN 420, EN 388:2016, EN ISO 374-1:2016 TYPE A **EN ISO 374-5 MICRO ORGANISMS**

This 38cm Neoprene rubber gauntlet provides protection against a wide range of acids, caustics, alcohols and many solvents. Anti slip pattern for good grip in wet and dry

conditions. Cotton flock lining to absorb perspiration.





Secure Grip in Wet and Dry **Conditions**























TCHEM

Latex Chemical Gauntlet

A801

CHEM

AQUA

学GRIP

Double Dipped Latex Gauntlet

EN 420, EN 388:2016, EN ISO 374-1:2016 TYPE A **EN ISO 374-5 MICRO ORGANISMS**

Double dipped latex gauntlet with anti slip pattern for good grip in wet and dry conditions. Ideal for the chemical industry, food processing and industrial cleaning. Chlorinated for improved durability.

Cotton, Latex, Latex
Yellow/Blue S/7-XL/10

















thickness New

端 GRIP

A802 1.1mm thickness

Gauntlet 44cm

Heavyweight Latex Rubber Gauntlet

EN 420, EN 388:2016, **EN ISO 374-1:2016 TYPE A EN ISO 374-5 MICRO ORGANISMS**

Designed for outstanding protection and excellent abrasion resistance, the Heavyweight Latex Rubber Gauntlet is available in two options. 44cm length with 1.1mm thick latex or 60cm length and 1.3mm thick latex. Ideal for use in chemical, cement, ceramic & tile industries.

Latex |||||||||||X Black L/9-XXL/11

Available in Two Options























A881

Marine Ultra PVC Chem Gauntlet

EN 420, EN 388:2016, EN ISO 374-1:2016 TYPE B **EN ISO 374-5 MICRO ORGANISMS**

Premium quality PVC chemical gauntlet. Excellent dexterity with secure grip from the sandy palm finish. Seamless liner ensures comfort and flexibility.

Cotton, PVC, PVC Sandy |||||||||X Blue S/7-XXL/11





High Quality Flexible PVC

















A882

ESD PVC Chemical Gauntlet

EN 16350:2014 PASS LEVEL R < 1.0 X 108 Ω -IEC 61340-5-1 PASS

EN 420, EN 388:2016, EN ISO 374-1:2016 TYPE B **EN ISO 374-5 MICRO ORGANISMS**

Premium quality ESD PVC chemical gauntlet. Designed for use in areas where static build up could be a risk. Excellent dexterity with secure grip from the sandy palm finish. Seamless liner ensures comfort and flexibility.

Cotton, Steel Fibre, PVC, PVC Sandy





Chemical Protection For Explosive Environments

























TCHEM

Chemical Gauntlet



Nitrile Sandy Coating

AP60

CHEM

Sandy Grip Lite Gauntlet

EN 420, EN 388:2016, EN ISO 374-1:2016 TYPE B AS/NZS 2161 .2, AS/NZS 2161 .3 **EN ISO 374-5 MICRO ORGANISMS**

Nitrile gauntlet with sandy palm dip for a secure grip and abrasion resistance. This glove is designed for use in wet and oil environments. Using a lightweight soft comfortable liner, it increases the wearability for prolonged periods of time.

Nylon, Nitrile, Nitrile Sandy Blue/Black M/8-XXL/11

Lightweight and **Extremely Dextrous**





















CAT. III Hand Protection

A810





Nitrosafe Chemical Gauntlet - Nitrile EN 420, EN 388:2016, EN ISO 374-1:2016 TYPE B

ANSI/ISEA 105 - 2011 AS/NZS 2161 .2, AS/NZS 2161 .3 AS/NZS 2161 .10.1 **EN ISO 374-5 MICRO ORGANISMS**

Chemical resistant gauntlet with textured pattern for enhanced grip. Flock lined for added comfort. For use in the chemical, oil and food industries.



💢 Nitrile, Cotton Green S/7-XXL/11

Length 320mm, Thickness 0.38mm























Chemical Protection

CHEM

AP90

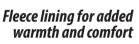
Chemtherm Glove

EN 420, EN 388:2016, EN ISO 374-1:2016 TYPE B EN ISO 374-2, EN 511

AS/NZS 2161 .2, AS/NZS 2161 .3, AS/NZS 2161 .5 AS/NZS 2161 .10.1, AS/NZS 2161 .10.2

Introducing the ultimate chemical resistant gauntlet which protects in cold harsh environments. This glove has a fleece lining for superior comfort. The double dipping produces a rough palm finish enabling a superior grip in wet and oily environments.

Fleece, PVC, PVC Sandy Purple M/8-XXL/11



























Chemdex Pro Glove

EN 420, EN 388:2016 EN ISO 374-1:2016 TYPE B, EN ISO 374-2 AS/NZS 2161 .2, AS/NZS 2161 .3 AS/NZS 2161 .10.1, AS/NZS 2161 .10.2

Designed using high-performing PVC, combined with a para-aramid liner, this glove offers exceptional cut and chemical resistant protection. The sandy finish enhances the grip especially in wet and oily environments. The extended gauntlet cuffs provide forearm coverage.

Para-Aramid, PVC, PVC Sandy □□□□□□X Orange/Black M/8-XXL/11





Maximum Cut Protection



















Durable Chemical Protection

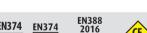


Working environments using hazardous chemicals and substances can be extremely harmful to workers and the correct protection is a must. Portwest supplies a range of gloves which are fully tested and certified to protect from a range of chemicals.















Gauntlet 35cm





















Double Dipped PVC Gauntlet EN 420, EN 388:2016, EN ISO 374-1:2016 TYPE B AS/NZS 2161 .2, AS/NZS 2161 .3, AS/NZS 2161 .10.1 **EN ISO 374-5 MICRO ORGANISMS**

Double dipped PVC gauntlet with sandy palm finish for enhanced grip. Jersey lined for extra wearer comfort. Available in 3 lengths, 27cm, 35cm and 45cm.







PORTWEST.





The Vend Ready Packaging **Solution**



Vending styles









Vending Antistatic PU Fingertip Glove







Vending LR Cut PU Palm Glove

☐☐☐ X Grey XS/6-XXL/11



VA199





Vending Antistatic PU Palm Glove

Grey/White XXS/5-XXL/11









Vending PU Palm Glove

Black, White/White XS/6-XXL/11



VA622 240





Vending MR Cut PU Palm Glove

||||||||||X Grey XS/6-3XL/12



VA350 432 24





Vending DermiFlex Glove



VA310 132





Flexo Grip Nitrile Glove (Vending)

White/Grey S/7-XXL/11

- **✓** Save time and money
- **☑** Improve usage monitoring and control
- **☑** Improve inventory management
- **☑** Improve restocking inefficiencies
- **☑** Build your brand with customised packaging





Impact Protection Gloves

The latest development in glove technology, this collection of specially designed gloves provide protection to hands from impact hazards. Portwest Anti-Impact gloves utilise the latest research in materials technology in order to absorb a maximum amount of force from impacts.









Impact Pro Cut Glove

EN 420, EN 388:2016, EN 407 ANSI/ISEA 105 - 2016

The Impact Pro Cut Glove is designed for action in the toughest environments. Premium leather with a reinforced palm for ultimate durability. TPR Exo-Skeleton provides excellent impact protection to the back of the hand. Highly protective cut resistant liner for added security against cut hazards. Wrist strap fastening ensures a secure and comfortable fit.

Full-Grain Cow Leather, HPPE, Stainless Steel, Cotton,

||||||||||X Grey L/9-4XL/13

Highly Protective Cut Resistant Liner



















Hand injury is one of the most common and frequent complaints in the workplace. This collection of gloves provides vital protection against impact to the hand from multiple hazards.

> TPR pod technology

Impact VHR Cut Glove

EN 420, EN 388:2016, EN 407 ANSI/ISEA 105 - 2016

The Impact VHR Cut Gloves uses a highly flexible TPR design with added anti-pinch finger protection. The goatskin leather offers excellent durability breathability, dexterity. Designed with aramid liner providing excellent cut resistance. Wrist strap ensures secure fitting.

Coatskin, Aramid, TPR, Polyester

Blue/Black M/8 - XXL/11

































R3 Impact Winter Glove

EN 420, EN 388:2016, EN 407, EN 511

The R3 Impact Winter Gloves uses a highly flexible TPR design with added anti-pinch finger protection. The goatskin leather offers excellent breathability, durability and dexterity. The waterproof Insulatex liner provides water protection and warmth in cold conditions. Wrist strap ensures secure

Coatskin, Insulatex, TPR, Polyester, Waterproof Membrane

Yellow/Black M/8-XXL/11



















TPR pod technology



Combining Innovation and Total Safety



A727

DX VHR Impact Glove EN 420, EN 388:2016, EN 407

Innovative TPR design combined with a level E cut liner makes for an impact glove with exceptional dexterity, comfort and protection. The TPR pods are bonded directly on to the liner instead of traditional machine stitching which allows the glove to move freely with the hand.

HPPE, TPR, Nitrile Sandy Orange/Black M/8-3XL/12

Level E Cut Resistance















TPV Impact Cut Glove

EN 420, EN 388:2016 AS/NZS 2161 .2, AS/NZS 2161 .3

This cut C glove has an added layer of protection, using an innovative TPV back protection, it offers impact resistance and high flexibility. The nitrile micro foam palm gives superior grip and protection against liquids and water penetration. Ergonomic design for optimised comfort.

TPV, HDPE, Nitrile Foam Grey/Black M/8-XXL/11















Aqua-Seal Pro Glove

EN 420, EN 388:2016, EN 511 AS/NZS 2161 .2, AS/NZS 2161 .3 AS/NZS 2161.5

The Aqua-Seal Pro is 100% waterproof and offers comprehensive protection for the hand against multiple hazards. TPR protective pods across the back of the hand provides protection against impact risks to the hand. A 100 gram Insulatex lining gives excellent thermal insulation properties.

Synthetic Leather, Elastane, Neoprene, Insulatex, PVC, TPR

Orange/Blue L/9-XXL/11







A728

Supergrip Impact HR Cut Glove

EN 420, EN 388:2016, EN 407

The combination of a state-of-the-art TPE coating with an EN388:2016 level D liner makes this glove suitable for almost any task. Impact protection to the back of the hand and high visibility colouring for enhanced safety.

HPPE, Glass fibre, TPE Orange M/8-XXL/11

Exceptional Grip

C € (12)





>IMPACT

Thermal Impact Protection



A729

>IMPACT

Anti Impact Cut Resistant Thermal Glove

EN 420, EN 388:2016, EN 511 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3 AS/NZS 2161.5

This Cut Resistant Thermal Glove has an added layer of TPR for maximum impact resistance and high flexibility. The nitrile micro foam palm gives superior grip and protection against liquids and water penetration. Ergonomic design for optimised comfort.

HPPE, Glass fibre, TPR, Brushed Acrylic, Nitrile

Grey/Black S/7-3XL/12

Ideal Choice for Cold Weather

















Also Available in an Unlined Version

A725

Safety Impact Glove Lined

EN 420, EN 388:2016, EN 511 AS/NZS 2161 .2, AS/NZS 2161 .3 AS/NZS 2161.5

Supreme protection, heavy multi-function glove with advanced impact proof technology. Greatly reduces risk of work injury to the hand. Suited to a wide variety of industries. Oil and water resistant palm. Thermal lined for additional warmth.

Synthetic Leather, Elastane, Neoprene, PVC

Yellow with reflective trim L/9-XXL/11

Best Seller









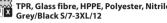
Anti Impact Cut Resistant Glove - Nitrile

EN 420, EN 388:2016, EN 407 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3

 $Combining \, comfort, grip, impact \, and \, cut \, resistance \, in \, a \, comfortable \,$ seamless liner. Flexible PVC impact pods and reinforced crotch for maximum durability. Suitable for heavy duty applications.



TPR, Glass fibre, HPPE, Polyester, Nitrile



















Anti Impact Grip Glove - Nitrile

EN 420, EN 388:2016 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3

The new generation of working gloves offering maximum grip with maximum impact protection. Abrasion resistant nitrile foam coating provides exceptional grip for water, grease and oil contact. Lightweight and breathable seamless liner with Hook & Loop strap for secure fit all day long.



TPR, Polyester, Island
Yellow/Orange S/7-3XL/12 XXX TPR, Polyester, Nitrile



















Safety Impact Glove Unlined

EN 420, EN 388:2016 AS/NZS 2161 .2, AS/NZS 2161 .3

The unlined version of A725. Supreme protection, heavy multifunction glove with advanced impact proof technology. Greatly reduces risk of work injury to the hand. Suited to a wide variety of industries. Oil and water resistant palm.



Synthetic Leather, Elastane, Neoprene, PVC Yellow with reflective trim L/9-XXL/11









MECHANIC

High Performance Gloves





A700

General Utility – High Performance Glove

EN 420, EN 388:2016

AS/NZS 2161 .2, AS/NZS 2161 .3

This high-performing, hand-hugging glove is multi-purpose and suitable for any job. Lightweight for the wearer, this glove has durability built in and features reinforced stitching on the thumb for extra strength with wrist support and protection.

Synthetic Leather, Elastane

Added wrist support

















A710

Tradesman – High Performance Glove

EN 420, EN 388:2016

AS/NZS 2161 .2, AS/NZS 2161 .3

Designed and created with heavy duty protection in mind, the Tradesman offers a high level of comfort when working. Built in sweat wipe, knuckle padding and reinforcement stitching on the palms, fingers and thumbs.

Synthetic Leather, Rubber, Elastane, Neoprene



















Additional Knuckle **Protection**

A720

Impact - High Performance Glove

EN 420, EN 388:2016

AS/NZS 2161 .2, AS/NZS 2161 .3

The Impact glove features a fully padded leather palm ensuring total comfort for the wearer. Rubber knuckle protection, padded palm protection and a reinforced thumb makes this glove tough enough to tackle the most demanding

Synthetic Leather, Rubber, Elastane, Neoprene Grey/Blue M/8-XXL/11













Supergrip - High Performance Glove EN 420, EN 388:2016

AS/NZS 2161 .2, AS/NZS 2161 .3

Designed for maximum grip performance. This glove has an extra grip silicon covered palm with reinforced thumb and breathable sidewalls.

Synthetic Leather, Silicone, Elastane

Black/Yellow Trim M/8-XL/10













A735

Comfort Grip - High Performance Glove

AS/NZS 2161 .2, AS/NZS 2161 .3

Designed to give a high performance grip with added comfort, using a silicone cross hatch on the palm with reinforced thumb and breathable sidewalls.

Synthetic Leather, Silicone, Elastane

◯◯◯◯◯ Orange/Grey M/8-XL/10













A740

Powertool Pro - High Performance Glove EN 420, EN 388:2016

AS/NZS 2161 .2, AS/NZS 2161 .3

Combining comfort, durability, impact resistance and stylish design, the Powertool Pro is ideal for tradesmen working with powertools and small components.

Synthetic Leather, Rubber, Elastane, Neoprene

Black M/8-XL/10



₩ GRIP











Introducing the new Portwest CT Series collection of cut resistant gloves. State-of-the-art production techniques ensures that these gloves contain no glass or steel fibres while offering excellent levels of cut resistance.

This new premium collection comprises of six new styles; five gloves and one protective sleeve. Certified to the EN388:2016 standard, this collection offers outstanding cut protection levels from Level C up to the highest Level F. Under the American ANSI standard the levels range from A3 to A8. The Portwest CT Series collection is ideal for sensitive skin, offering premium hand protection for the 21st Century.





This collection

is available in

Cut Resistant

Levels C,D,E

- Steel and Glass Fibre Free
- Ideal for Sensitive Skin



CUT PROTECTION SELECTION GUIDE

CUT SELECTION TOOL/TABLE

The change to the EN388 Standards has meant that in the great majority of cases the reference for the cut level has changed from a number between 1 & 5 to a letter between A & F. In order to simplify the change, Portwest has identified gloves that were previously EN388:2003 cut numbers 3, 4 or 5 and put the new EN388:2016 references along side by using this symbol.



Selecting the Correct Cut Protection

In order to assist in selecting the best cut gloves to your application, Portwest suggest using this 3 step process:

Step 1. Identify the Hazard & Decide on Risk of Injury

HAZARD IDENTIFICATION	FACTOR
No Hazard	1
Fully Controlled Hazard	2
Controlled Hazard	3
Limited Control	4
No Control	5

RISK OF INJURY	FACTOR
No Perceived Risk	1
Very Low Risk	2
Low Risk	3
Medium Risk	4
High Risk	5
Very High Risk	6

Step 2. Calculate the Required Protection Levels

Multiplying the Risk by the Hazard will provide a performance level (value) from which to base the required cut resistance. The value used for the new test method is Newton's, following this method will give an appropriate Newton value.

Using the two tables above, calculate the required minimum cut performance. e.g. High Risk (5) x Limited Control (4) = 20

The Performance Levels Explained table explains the performance levels (values).

Performance Levels Explained

RISK	CUT PERFORMANCE (NEWTONS) = (RISK X HAZARD)				
6	6	12	18	24	30
5	5	10	15	20	25
4	4	5	12	16	20
3	3	6	9	12	15
2	2	4	6	8	10
1	1	2	3	4	5
Hazard	1	2	3	4	5

Step 3. Find the Suitable Level of Cut Protection

Apply the performance level to the EN388:2016 levels below to find a suitable level of cut protection.

LEVELS OF PERFORMANCE TO EN388:2016						
CUT LEVEL	Α	В	С	D	Е	F
CUT LEVEL (Newtons)	2	5	10	15	22	30

Gloves are tested to a minimum performance level so if you are unsure of the required level of cut protection choose the next level up. For example, if your assessment suggests 12 Newtons then perhaps choose a level D glove.



🖊 CUT

Highest Cut Level F



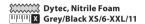




CT AHR Nitrile Foam

EN 420. EN 388:2016 ANSI/ISEA 105 - 2016

Designed to achieve maximum Cut Level F protection, the CT67 is constructed using state-of-the-art techniques ensuring it is free from glass and steel fibres while not compromising on cut resistance. The breathable 13 gauge liner ensures an excellent fit and the nitrile foam coating offers excellent grip in wet and oily conditions.



















CT AHR+ Nitrile Foam

EN 420, EN 388:2016 ANSI/ISEA 105 - 2016

Constructed using premium materials and techniques the CT69 offers the highest level of cut protection, Cut Level F. Ideal for sensitive skin, this glove is free from glass and steel fibres avoiding skin irritation. Coated with nitrile foam for outstanding dexterity in wet and dry conditions.

Dytec, Nitrile Foam Grey/Black XS/6-XXL/11

Offers The Highest **Level of Cut Protection**

















Highest Cut Level F

A667

Claymore AHR Cut Glove

EN 420, EN 388:2016 ANSI/ISEA 105 - 2016

Optimised innovative design. Maximum cut resistance according to EN388:2016. Over 4000 grams of cut resistance achieving ANSI Cut A7. Coating is double sandy nitrile for excellent durability and grip in wet and dry conditions. Seamless 13 gauge liner for increased wearer comfort

HPPE, Steel Fibre, Glass fibre, Nitrile Sandy

||||||||||X Blue M/8-XXL/11





Highest Level of Cut Protection













CT90

CT Sleeve AHR+

EN 420, EN 388:2016 ANSI/ISEA 105 - 2016

Achieving maximum Cut Level F protection, the CT90 Sleeve offers exceptional protection to forearm while working with high cut risk hazards. Designed using materials free from glass and steel fibres avoiding skin irritation while not compromising on protection.

Dytec
Grey, Reg 14"





Sold In Singles



















PORTWEST:

ANSI A7

CUT

EU 8

CE CATH [I]

Ideal for Sensitive Skin

PORTWEST CTED



Very High Cut Level E





CT VHR Nitrile Foam

EN 420, EN 388:2016 ANSI/ISEA 105 - 2016

Free from glass or steel fibres, this premium cut resistant glove offers exceptional Cut Level E protection. The nitrile foam coating ensures excellent grip in wet and dry conditions. The 15 gauge seamless breathable liner ensures outstanding dexterity for the wearer.

Dytec, Nitrile Foam Grey/Black XS/6-XXL/11

















VHR Advanced Cut Glove

EN 420, EN 388:2016 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3



Level E cut resistant glove with nitrile foam coating for excellent grip in wet and dry conditions. Palm dipped to increase dexterity and ventilation. Seamless 13 gauge liner. ANSI

HDPE, Stainless Steel, Glass fibre, Nitrile Foam Grey/Black S/7-XXL/11

















High Cut Level D



CT45

CT HR Nitrile Foam

EN 420, EN 388:2016 ANSI/ISEA 105 - 2016

The premium CT45 cut resistant glove offers exceptional cut level D protection without the use of glass or steel fibres. Coated with Nitrile foam the CT45 offers outstanding grip in wet and dry conditions. The 100% breathable seamless liner offers outstanding comfort for the wearer.

Dytec, Nitrile Foam Grey/Black XS/6-XXL/11

















Vis-Tex HR Cut Glove - Nitrile

EN 420, EN 388:2016, EN 407 ANSI/ISEA 105 - 2016

Increase safety awareness with the Vis-Tex HR Cut Glove. High visibility liner and bright red sandy nitrile palm make sure this glove stands out from the crowd. The 13 gauge liner offers excellent dexterity. Cut level D provides protection against high cut risks.

HPPE, Glass fibre, Nitrile Sandy

Yellow/Red S/7-3XL/12































High Cut Level D



A646

Vis-Tex Winter HR Cut Glove

EN 420, EN 388:2016, EN 407, EN 511

Providing high risk cut protection even in cold conditions, the Vis-Tex Winter HR Cut Gloves combines a HPPE outer layer and acrylic thermal layer. The twin layer design traps in heat and keeps the hands warm and protected from cuts. The design also means that these gloves also provide excellent heat protection.

HPPE, Acrylic, Nitrile Sandy Orange/Black S/7-3XL/12

Added Thermal Protection



GRIP

W HEAT















AP81 Liquid Pro HR Cut Glove

EN 420,EN 388:2016 ANSI/ISEA 105 - 2016

The Liquid Pro Cut Glove offers maximum liquid protection and a high level of cut resistance. The smooth latex is fully coated before a second latex foam palm dip is applied, this process ensures maximum grip. The Cut Level D/ANSI A4 liner provides excellent protection against high cut risks.

HPPE, Nylon, Glass fibre, Latex, **Latex Foam** |||||||||X Blue XS/6-XXL/11

Maximum liquid resistance













Aqua Cut Pro Glove

EN 420, EN 388:2016 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3

The fully coated Aqua Cut Pro glove offers level D cut resistance. The first coat is a smooth nitrile and the second coat is foam nitrile, providing a secure grip and a barrier against contaminants. Elastic wrist cuff provides a secure fit.

HPPE, Glass fibre, Nitrile, Nitrile Foam

Blue/Black S/7-XXL/11



Prevents grease, oil and water penetration















Cut 3/4 Nitrile Foam Glove

EN 420,EN 388:2016,EN 407 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3 AS/NZS 2161 .4

Supreme cut resistance combined with superb grip in oily conditions. 3/4 nitrile foam dipping absorbs oil keeping hands clean and dry to ensure secure handling.

||||||||||||X Black S/7-3XL/12





FIMPROVED

better fitting

PORTWEST





















<u> / Cut</u>

High Cut Level D









A645

Green Cut - Nitrile Foam

EN 420, EN 388:2016 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3 CE FOOD SAFE

An extremely comfortable cut level D glove to EN388:2016. Nitrile foam dipping for enhanced grip. Bright green liner provides easy identification.

HDPE, Glass fibre, Nitrile Foam HDPE, Glass

Green S/7-XXL/11

















쌓GRIP













A611

Aramid HR Cut Latex Glove

EN 420, EN 388:2016, EN 407

The preferred glove for use in the glass industry. The durable aramid liner offers excellent abrasion resistance and EN388:2016 cut level D protection. The crinkle latex coating gives strong secure grip in wet and dry conditions.



























A625

Vis-Tex Cut Resistant Glove - PU

EN 420, EN 388:2016, EN 407 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3, AS/NZS 2161 .4

Cut level D glove with PU dipping for high abrasion resistance, the HPPE liner also achieves a level 1 for contact heat. Flexible hi-vis lining for optimum protection and comfort.





HPPE, Glass fibre, PU
Orange, Yellow S/7-XXL/11



















High Cut Level D

A630

Razor - Lite Glove

EN 420, EN 388:2016, EN 407 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3, AS/NZS 2161 .4

Cut resistant level D glove with reinforced leather palm for excellent heat protection, enhanced grip and prolonged glove life. Ideal for glass handling and working with hot items up to 250°C for short periods.

HPPE, Glass fibre, Chrome Leather Grey S/7-XXL/11





















250° Contact **Heat Protection**

A640

Sabre-Dot Glove - PVC

EN 420, EN 388:2016, EN 407 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3, AS/NZS 2161 .4

Premium cut resistant liner, provides superior protection achieving the cut level D. The addition of PVC dots to the palm improves grip performance thereby providing added security for sharp objects being held by the hand.

HPPE, Glass fibre, PVC Grey S/7-XXL/11





























Pro Cut Liner Glove

CE FOOD SAFE EN 420, EN 388:2016, EN 407 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3, AS/NZS 2161 .4

High performance liner with excellent cut resistance. This glove offers maximum abrasion performance and can withstand heat up to 100°C

HPPE Hi-Vis Yellow M/8-XXL/11

























Cut Resistant Gloves and Sleeves



A689

14" 35cm

22"

A689

14 inch (35cm) Cut Resistant Sleeve

18 Inch(45cm) Cut Resistant Sleeve

22 Inch (56cm) Cut Resistant Sleeve

CE FOOD SAFE EN 420, EN 388:2016, EN 407 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3, AS/NZS 2161 .4

Cut level D protective tubular sleeve offering cut and heat resistance for wrist and arm area. Thumb hole for secure fit. Machine washable. Sold

HPPE Grey, Hi-Vis Yellow









































CT MR Micro Foam Nitrile

EN 420, EN 388:2016 ANSI/ISEA 105 - 2016

This 18 gauge breathable seamless liner glove offers outstanding dexterity, comfort and cut level C protection. The micro nitrile foam technology enhances comfort which helps to reduce hand fatigue. The ideal choice for precision handling in dry environments.

Dytec, Nitrile Micro Foam Grey/Black XS/6-XXL/11

Exceptional Dexterity















Medium Cut Level C



VA622 Vend Ready Option Available See Page 497

Heat Protection

A622

MR Cut PU Palm Glove

EN 420, EN 388:2016, EN 407 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2. AS/NZS 2161 .3. AS/NZS 2161.4

Level C cut resistant glove for protection against cuts and sharp objects. Seamless liner for added comfort and dexterity. EN407 contact heat level 1 provides short term protection against temperatures up to 100°C

HPPE, GIGGS ...

Grey XS/6-3XL/12 💢 HPPE, Glass fibre, PU





















Dexti Cut Ultra Glove

EN 420, EN 388:2016, ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3

This seamless constructed cut C glove is engineered using HPPE yarn with a sandy palm nitrile coating. This glove also features a reinforced thumb crotch for added durability in that high-wear area.

HDPE, Glass fibre, Nitrile, Nitrile Sandy

Blue/Black S/7-XXL/11



Reinforced protection for thumb crotch area

















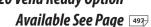


/ CUT

Low Cut Level B



VA620 Vend Ready Option





CUT





A620

LR Cut PU Palm Glove

EN 420, EN 388:2016, EN 407 ANSI/ISEA 105 - 2016, AS/NZS 2161 .2 AS/NZS 2161 .3, AS/NZS 2161 .4

Combining cut level B resistance, comfort, dexterity and grip in a seamless PU palm dipped liner.





HPPE, PU White/White XS/6-XL/10























Amber Cut - Nitrile Foam

CE FOOD SAFE EN 420, EN 388:2016 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3

A level B cut resistant liner for low risk cut protection and nitrile foam dipping for enhanced grip. Bright orange liner provides easy identification.

HPPE, Polyester, Elastane, Nitrile Foam Amber S/7-XXL/11



















18 Gauge for Exceptional **Dexterity**

AP32

Dexti Cut Pro Glove

EN 420, EN 388:2016 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3

A highly dexterous glove with a cut B seamless liner, ideal for prolonged use and preventing hand fatigue. The sandy palm nitrile coating gives excellent grip. This glove also features a reinforced thumb crotch for added durability in that highwear area.

HPPE, Nitrile, Nitrile Sandy |||||||||X Green/Black S/7-XXL/11

















CUT Low Cut Level B

Senti Cut Lite Glove

EN 420,EN 388:2016 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3

The lightweight 18 gauge cut B liner boasts superior dexterity offering a "second skin" feel. The PU palm coating offers secure grip in dry and light oily handling environments. This glove is extremely hard wearing with a soft breathable liner. Elastic knitted cuff provides a secure and comfortable fit.

HDPE, PU ||||||||||X Grey S/7-XXL/11





















A635

Eco-Cut Glove

EN 420, EN 388:2016 AS/NZS 2161 .2, AS/NZS 2161 .3

The Eco-Cut Glove conforms to level B cut resistance and is ideal for tasks where the risk of injury is low. Featuring all the staple benefits of comfort, dexterity and grip but at a very affordable price.

Polyester, Glass fibre, Elastane, PU Black, Grey S/7-XXL/11



























A610

LR Latex Grip Glove

EN 420, EN 388:2016 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3

Durable liner made from para-aramid protects against cuts and abrasion. Crinkle latex coating for secure grip in wet and dry conditions.

Para-Aramid, Latex



































CHAINMAIL

Protection Against Sharp Blades

/ CUT

Sold in



AC01

Chainmail Glove

EN 1082-1 PASS **CE FOOD SAFE**

Perfect for meat processing environments when protection against sharp blades is vital. Clip fastening for improved hygiene to reduce bacteria build up. Ambidextrous to suit right and left handed users. Sold singly.



Stainless Steel Stainless Sieei
Silver Grey S/7-XL/10













AC10

Chainmail Gauntlet 45cm

EN 1082-1 PASS CE FOOD SAFE

The Chainmail Gauntlet offers outstanding protection of the hand and forearm. The ambidextrous design includes strap fastening for additional security. Perfect for meat processing environments when protection against sharp blades is vital. Sold singly.

Stainless Steel

Silver Grey S/7-XL/10



CHAINMAIL









Glove Tensioner

Used in conjunction with a chainmail glove, the tensioner ensures a secure fit to reduce the risk of slipping or sagging of the glove. Supplied in packs of 50 pieces.







Chainmail Apron

EN 1082-1 PASS **CE FOOD SAFE**

Perfect for meat processing environments protection against sharp blades is vital. Sold singly, one size 55cm x 60cm with neck strap and waist ties.

XX Stainless Steel Silver One Size











High Cut Level D

Sabre - Lite Glove

EN 420, EN 388, EN 388: 2016 CE FOOD SAFE AS/NZS 2161 .2, AS/NZS 2161 .3

Combining cut level D resistance with the ultimate in dexterity and comfort when working with sharp knives. Ambidextrous and machine washable at 60C. Sold singly.

HPPE, Steel Fibre, Polyester Blue S/7-XL/10 Long Cuff Version



























Sold in Cartons of 240 Pairs

A800

Household Latex Gloves (240 Pairs)

CE CAT 1

Used for a multitude of household and workplace tasks. Features a flock lining and beaded cuff for easy donning and a fishscale pattern for maximum grip.

Catex

|||||||||X Yellow M/8-XL/10

Suitable for Use in Food Industries













GRIP GLOVE SELECTION GUIDE

When selecting the right glove, many factors must be taken into consideration such as the environment you're working in, the amount of dexterity required and whether you're working in wet or dry conditions.

This two-step guide will help you in selecting the appropriate glove for your application.

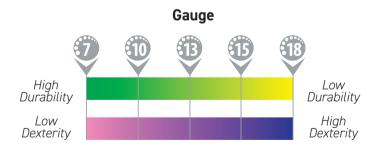
Step 1. Find the suitable glove coating for your application

APPLICATION	COATING
Wet, Oily Conditions	Fully coated, or liquid repellent gloves
Oil	Nitrile based coatings
Water / Dry Conditions	Latex Coating
High Dexterity	PU Coating

50+ **Exceptional Grip Styles**

Step 2. Select the material gauge based on durability and dexterity required for your application.

The gauge of the material can affect the durability and the dexterity.

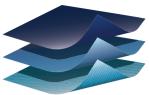


A lower gauge will offer improved durability with reduced dexterity

A higher gauge has improved dexterity with reduced durability

Waterproof Grip Gloves

Latex Dipped for Maximum Grip





Latex Foam Dip - Layer 2

13 Gauge Reinforced Seamless Knitted Liner

AP80

Liquid Pro Glove

EN 420, EN 388:2016, AS/NZS 2161 .2, AS/NZS 2161 .3

Featuring the latest innovation in double coating technology, the Liquid Pro offers maximum liquid protection. The smooth latex is fully coated before a second latex foam palm dip is applied, this process ensures maximum and superior grip is achieved. An elasticated wrist provides for a secure fit.

XXXXXX Nylon, Latex, Latex Foam

||||||||||X Blue S/7-XXL/11

















AP30

Dermi Pro Glove

EN 420, EN 388:2016 AS/NZS 2161 .2, AS/NZS 2161 .3

This fully dipped nitrile coated glove with foam nitrile coating in the palm area provides comfort and touch sensitivity. An elastic knit cuff holds it firmly on the arm for enhanced fit. The nitrile coating offers excellent liquid barrier while the superior foam dip ensures excellent grip even in oily environments.

Nylon, Nitrile, Nitrile Foam Orange/Black S/7-XXL/11



Comfort and Dexterity



















Thermo Pro Ultra
EN 420, EN 388:2016, EN 511

ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3 AS/NZS 2161 .5

Using innovative technology this glove repels water and heavy oils. Liquid placed on this glove rolls off, protecting the underlying surface. The twin liner traps heat and allows breathability. Sandy palm finish gives improved grip.

Acrylic, Nitrile Sandy

Orange/Black S/7-XXL/11

NANO



攀THERM

Twin liner traps in heat through increased insulation

ANSI/ISEA

105-2016 CUT Level A3

4.2.4.2.X.

EN511

X.2.X.

ANSI/ISEA

105-2016 ABRASION Level 3

> EN388 2016

4. 1. 3. 1. X.

360 12

High Tech Nano Coating Repels Liquids and Maintains Breathability

Innovative Liquid Repellency Helps to Keep Hands Drier



The PW Nano 6000 range has been developed with a revolutionary coating which makes the glove super hydrophobic and oleophobic. This creates a barrier between the glove and the underlying surface. This barrier is unlike anything ever seen before and is revolutionary in the glove industry. In addition to the proprietary high tech nano coating, the PW Nano 6000 range also offers superior abrasion resistance allowing it to be used in a variety of tasks.



Dermiflex Aqua Glove

EN 420, EN 388:2016 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3

Using innovative technology this glove repels liquid and heavy oils. Liquid placed on this glove rolls off, protecting the underlying surface. Super light weight nitrile dipped palm, with a elastane liner provides enhanced comfort and grip.

Nylon, Elastane, Nitrile Foam
Grey S/7-XXL/11

NANO







General Handling - Latex



A100

Grip Glove - Latex

EN 420, EN 388:2016 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3

Premium quality latex palm dipped 10 gauge glove which provides good tear and abrasion resistance, for secure handling in both wet and dry conditions. Open back for ventilation and ergonomic design to reduce hand fatigue.



Polyester, Cotton, Laten

K8 - Black/Black, R8 - Red/Black,

K8 - Black/Black, R8 - XXL/11 Polyester, Cotton, Latex GN - Yellow/Green M/8 - XXL/11 G4 - Grey/Blue, OR - Yellow/Orange, S/7 - XXL/11



Grip Glove (with retail bag)

65% Polyester, 35% Cotton, Latex X Yellow/Orange M/8 - XL/10

















techniques

















GRIP

General Handling - Latex





Hi-Vis Grip Glove - Latex

A340

EN 420, EN 388:2016 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3

Using the latest Latex Foam technology, the A340 offers the highest level of comfort with excellent grip in wet and dry environments.

XXXXXX Nylon, Latex Foam

Yellow, Orange/Black S/7 - XXL/11

Added Safety Feature - Long Cuff

















Breathable

and

comfortable

A174

Flex Grip Latex Glove

EN 420, EN 388:2016

AS/NZS 2161 .2, AS/NZS 2161 .3

Designed using a seamless knitted liner, with a waterproof latex coated palm, this glove promotes a high level of comfort, flexibility and softness. The ergonomic design mimics the hands natural curvature reducing hand fatigue. Breathable open back of hand aids to reduce perspiration.

Nylon, Latex Red/Black S/7-XXL/11



















Dual Latex Coating



A175

Duo-Flex Glove - Latex

EN 420, EN 388:2016 AS/NZS 2161 .2, AS/NZS 2161 .3

The 'Duo-flex' combines some advanced dipping techniques which allow this glove to be double dipped in crucial wear areas. Increasing the protection and durability of the glove in the areas you most need it without adding to the weight or decreasing dexterity.

Polyester, Latex

Purple/Blue, Red/Blue M/8-XL/10















General Handling Latex Gloves

GRIP

🖐 GRIP

🖐 GRIP

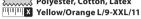
A105

Grip Xtra Glove - Latex

EN 420, EN 388:2016 AS/NZS 2161 .2, AS/NZS 2161 .3

The A105 features a 10 gauge liner for increased dexterity with a premium latex dipping. 3/4 latex coverage provides increased protection from liquids while maintaining dexterity. This glove has a crinkle-grip finish which offers exceptional grip support in wet & dry conditions.

Polyester, Cotton, Latex











techniques





A150

Classic Grip Glove - Latex

EN 420, EN 388:2016 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3

The Classic Grip Glove offers the necessary hand protection with both comfort and grip at an affordable price.



Polyester, Cotton, Later

OR - Yellow/Orange S/7 - XXL/11 Polyester, Cotton, Latex K8 - Black/Black M/8 - XXL/11 GN - Yellow/Green M/8-XXL/11

















Tough Grip Glove - Latex

EN 420, EN 388:2016 AS/NZS 2161 .2, AS/NZS 2161 .3

Maximizing the strengths of both polyester and cotton, the base of this glove is a knitted liner constructed from a poly-cotton mix. A layer of super durable latex with a textured finish is then added to the palm and finger areas providing added protection and grip.



Polycotton, Laten
Yellow/Orange L/9-XXL/11 Polycotton, Latex











Unique Double Coating at Fingertips

Double Coated Finger Tips, **Greatly Extends** Glove Life







15 Gauge Nitrile Foam



VA350 Vend Ready Option Available See Page 497





A350

DermiFlex Glove - PU/Nitrile Foam

EN 420, EN 388:2016 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3

Super light 15g nylon and elastane liner dipped with soft nitrile foam and PU for the ultimate in comfort, dexterity and sensitivity. Protects against oil in warm, humid conditions.

Nylon, Elastane, PU, Nitrile Foam

Grey/Black S/7-XXL/11

















DermiFlex Plus Glove -PU/Nitrile Foam

EN 420, EN 388:2016 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3

Dotted palm for enhanced grip and added palm protection. Breathable seamless lining ideal for precision handling in dry

💢 Nylon, Elastane, PU, Nitrile Foam

PVC Palm Dots for Superior Grip















General Handling - Nitrile Foam

A352

DermiFlex Ultra Glove - PU/Nitrile Foam

EN 420, EN 388:2016, ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3

34 coated glove for added protection to the back of the hand. Seamless breathable knitted liner for comfort and

Nylon, Elastane, PU, Nitrile Foam Grey/Black S/7-XXL/11





















DermiFlex Ultra Plus - PU/Nitrile Foam

EN 420, EN 388:2016

AS/NZS 2161 .2, AS/NZS 2161 .3

The A353 is an enhanced addition to the DermiFlex range. 3/4's are dipped with nitrile foam which gives more protection while maintaining breathability. An addition of micro dots to the palm area provides maximum grip.

Nylon, Elastane, PU Foam, Nitrile Foam Grey/Black S/7-XXL/11



Nitrile Palm Dots for Superior Grip

Exceptional Grip in Wet and Oily Conditions















A354

DermiFlex Ultra Pro Glove - PU/Nitrile

EN 420, EN 388:2016 AS/NZS 2161 .2, AS/NZS 2161 .3

Exceptional grip in wet and oily conditions. This fully dipped glove has a seamless breathable liner for comfort and dexterity.

Nylon, Elastane, PU, Nitrile Foam ||||||||X Grey/Black S/7-XXL/11





Fully Coated for Enhanced Liquid Protection

















UGRIP

General Handling - Nitrile



A310

Flexo Grip Nitrile Glove

EN 420, EN 388:2016, ANSI/ISEA 105 - 2011 AS/NZS 2161 .2, AS/NZS 2161 .3

The nitrile coating on the Flexo Grip Glove gives enhanced abrasion resistance. Ideal for auto repair, construction and other sectors.



Pylon, Nitrile

Grey/White XS/6-XXL/11, Red/Black S/7-XXL/11





Premium Nitrile

Coating

100% engineered polyester, which gives many of the **benefits of Nylon**

- **Excellent abrasion**
- Outstanding dimensional
- Higher tensile strength
- Low linting properties
- Superior breathability

PORTWEST PYLON is a trademark of Portwest.

















Flexo Grip Nitrile Glove (with retail bag)

EN 420, EN 388:2016 ANSI/ISEA 105 - 2011 AS/NZS 2161 .2, AS/NZS 2161 .3



💢 Pylon, Nitrile Pylon, Nitrie
Red/Black, White/Grey M/8-XXL/11





Flexo Grip Nitrile Glove (Vending)

White/Grey S/7-XXL/11

See the Full Collection of Vend Ready Styles on page 497







General Handling - Nitrile

A315

All-Flex Grip Glove - Nitrile

EN 420, EN 388:2016 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3

The "All-Flex" super-light glove addresses the need in the marketplace for an ergonomically designed glove providing greater comfort and quality. An elasticated knit wrist liner means a comfortable snug fit while the full coverage of nitrile provides high abrasion resistance, superior liquid resistance, great flexibility and grip.

XXXX Pylon, Nitrile Black/Black S/7-XXL/11





















Dexti-Grip Glove - Nitrile Foam

EN 420, EN 388:2016 AS/NZS 2161 .2, AS/NZS 2161 .3

For precise operations requiring maximum dexterity. Dexti-Grip is the number one choice for general assembly work and precision parts handling where surface oil is present. Breathable seamless liner offers maximum dexterity and a second skin snug fit.

Pylon, Nitrile Foam

Blue/Black, Black/Black S/7-XXL/11





















General Handling - PU









A120

PU Palm Glove

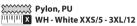


EN 420, EN 388:2016 ANSI/ISEA 105 - 2016 CUT LEVEL AS/NZS 2161 .2, AS/NZS 2161 .3

Perfect for intricate tasks where dexterity and breathability are essential. Now available in a wide range of colours and sizes.



REACH



□□□□□□ B4 - Blue XS/6 - XXL/11

O1 - Orange XS/6 - XXL/11

O8 - Orange/Black XS/6 - XXL/11

Y2 - Yellow XS/6 - XXL/11

Y8 - Yellow/Black XS/6 - XXL/11

P9 - Pink XS/6 - L/9

K7 - Black/Grey XS/6 - XXL/11

G8 - Grey/Black XS/6 - XXL/11

GR - Grey XS/6 - XXL/11







2.0.3.1.X.









A129

PU Palm Glove (12 Pack)

EN 420, EN 388:2016 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3

The best selling PU Palm Glove is now available in a 12 pair retail pack for easier storage and improved

Pylon, PU
White/White XS/6-XXL/11

XS/6-XXL/11

VA120

Vend Ready Option Available See Page 497







Touchscreen - PU

EN 420 EN 388:2016



Designed specifically for touchscreen devices. Perfect for intricate tasks. Ideal for use in electronics assembly, testing and precision work. 100% breathable seamless liner.



₩ Pylon, PU



Purple XS/6 - XXL/11























🖐 GRIP

Lightweight and Extremely Dextrous





A360

Senti - Flex Glove

EN 420, EN 388:2016 AS/NZS 2161 .2, AS/NZS 2161 .3

Ultra thin 18 gauge glove for the ultimate in dexterity and breathability. PU dipped for

Elastic Knit Cuff for a Firm and Secure Fit



端GRIP

FOOD SAFE











18 Gauge for Exceptional Dexterity

Nero Lite Foam Glove

EN 420, EN 388:2016 AS/NZS 2161 .2, AS/NZS 2161 .3

Using a water base PU, this glove promotes enhanced dexterity and is softer on the skin. The seamless 18 gauge provides excellent breathability and comfort. The nero lite is solvent free making it ideal for the car industry.

💥 100% Nylon, Micro PU 100% Nyion, Blue/Black S/7-XXL/11

Ideal for Sensitive Skin













General Handling - PU

Enhanced Abrasion Resistance

A641

Red - PU

EN 420, EN 388:2016 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3

A standard liner for minimal risk tasks. The PU coating provides increased abrasion resistance. Red liner provides easy identification.

💢 Pylon, PU Pylon, PU
Red/Black M/8 - XXL/11















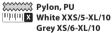
🖐 GRIP



PU Fingertip Glove

PU dipped on the fingertip area to protect against nicks and cuts. Suitable for use in microelectronics, precision assembly and inspection.

Pylon, PU



For Precision Tasks















UGRIP

General Handling - PVC







A400

PVC Knitwrist

EN 420, EN 388:2016 AS/NZS 2161 .2, AS/NZS 2161 .3

A best seller, the PVC Knitwrist fully dipped working glove with knitted wrist and cotton interlock lining has a smooth finish with excellent abrasion resistance.

Cotton, PVC



















Guantlet 27cm

PVC Gauntlet

EN 420, EN 388:2016

AS/NZS 2161 .2, AS/NZS 2161 .3

Available in a choice of three lengths, these gauntlets are fully coated and have a soft, comfortable cotton interlock lining. The coating has a smooth finish and offers excellent abrasion resistance.

Cotton, PVC Red XL/10.5

















Gauntlet 45cm



General Handling - Nitrile

A330

Nitrile Light Knitwrist EN 420, EN 388:2016 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3

Lightweight abrasion resistant nitrile glove with open back for ventilation. Perfect for small parts handling. The construction of the glove helps reduce hand fatigue.



💢 Cotton, Nitrile X Yellow, Navy S/7-XXL/11











A300

Nitrile Knitwrist

EN 420, EN 388:2016 AS/NZS 2161 .2, AS/NZS 2161 .3

Fully coated nitrile knitwrist glove designed for applications that require additional abrasion resistance. Tough nitrile coating prevents grease, oil and water penetration. Suitable for refuse collection, utilities and maintenance.



Cotton, Jersey Lining, Nitrile
Navy M/8-XXL/11



















GRIP

General Handling







Tough Nitrile Coating

A302

Fully Dipped Nitrile Safety Cuff

EN 420, EN 388:2016

AS/NZS 2161 .2, AS/NZS 2161 .3

This extra durable heavyweight nitrile glove is fully dipped, giving even more protection against cuts, scrapes, punctures and tears. The safety cuff feature allows for these gloves to be removed instantly with



Cotton, Nitrile













Latex Open Back Crinkle Glove

EN 420, EN 388:2016

AS/NZS 2161 .3, AS/NZS 2161 .2

Ideal for light handling requirements. Knitwrist for secure fit and open back for ventilation. Latex dipped for grip.



Cotton, Latex Green M/8-XXL/11











Sandy finish





A880

Trawlmaster 30cm Gauntlet - PVC

EN 420, EN 388:2016

AS/NZS 2161 .3, AS/NZS 2161 .2

PVC gauntlet with excellent resistance to animal fats and fish oils. Sandy palm finish for a secure grip and better abrasion resistance. Seamless liner ensures comfort and flexibility.



PVC, Cotton











Heat Resistant 250° Glove

Heat Resistant 250° Glove

EN 420, EN 388:2016, EN 407 AS/NZS 2161 .2, AS/NZS 2161 .3, AS/NZS 2161.4

Constructed from meta-aramid, the Heat Resistant Fibre with a cotton liner, offers a long lasting glove which is heat resistant to contact heat up to 250C. Seamless, ambidextrous and machine washable. Sold singly.

Meta-Aramid, Cotton White XXL/11-XXL/11 Long Cuff



Ambidextrous

Sold in Singles















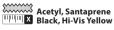






Metal Free Glove Clip

This moulded glove clip is engineered using dielectric material, which is non-conductive, and non-corrosive. The large 20cm claw attached to most PPE and has a max strength of 6kg. The glove clip comes with a safety breakaway to prevent entanglement.









A001

Glove Clip

The convenient way to hold on to your gloves, never worry about losing them again.

Acetal Copolymer
Black, Red







GRIP

General Handling - String Knit Gloves







Double

Sided

A110

Polka Dot Glove

EN 420, EN 388:2016 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3

By combining enhanced grip with excellent dexterity, the Polka Dot Glove performs well in dry conditions. Seamless 13 gauge knitted liner with PVC dotted palm.



Polyester, PVC
Blue on White XS/6 - XXL/11
Black/Red S/7 - XL/10















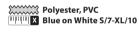


UGRIP

Polka Dot Plus Glove

EN 420, EN 388:2016 AS/NZS 2161 .2, AS/NZS 2161 .3

The dual PVC dots to both sides of the glove allows for easy donning and prolongs the life of the glove.

















Heavyweight Polka Dot Glove

EN 420, EN 388:2016, EN 407 AS/NZS 2161 .2, AS/NZS 2161 .3, AS/NZS 2161 .4

Perfect for a range of heavy duty handling tasks with added contact heat resistance.

70% Polyester, 30% Cotton, PVC













General Handling - String Knit Gloves

A111

Classic Polka Dot Glove

Lightweight, comfortable seamless 7 gauge glove with PVC dotted palm for enhanced grip, this glove offers superior finger dexterity and is ideal for dry



65% Polyester, 35% Cotton, PVC



Best Selling Polka Dot Gloves









A130

Criss Cross Glove

EN 420, EN 388:2016 AS/NZS 2161 .2, AS/NZS 2161 .3

For that extra bit of grip. The PVC pattern on the palm and the back of the 7 gauge glove makes it an ideal choice for general handling work duties.



💢 65% Polyester, 35% Cotton, PVC Orange M/8-XL/10



Criss Cross Grip













A115

Thermal Liner

13g thermal knitted liner suitable for use in cold conditions. Elasticated wrist for secure fit and comfort. Coral gaps in the fiber structure retains heat and makes it lighter. Ideal as an under glove.



>>>>> Polyester |||||||||X Navy S/7-XXL/11

















GRIP

General Handling - String Knit Gloves





A020

Assembly Glove (960 Pairs) CE CAT 1

100% pylon, seamless, 13 gauge liner, makes it a perfect fit for any job requiring a high demand on fine motor skill, dexterity and maximum tactile feedback.

Pylon
White XS/6-XL/10

















A050

Stockinette Knitwrist Glove (600 Pairs)

CE CAT 1

Suitable as a liner or on its own for extra

65% Polyester, 35% Cotton
Beige XL/10

















A080

Microdot Glove

CE CAT 1

An all purpose, highly dexterous 100% Terry cotton glove with three stitched detail on the back giving a more secure fit. PVC dots to the palm area and fingers provide a superior grip



Cotton, PVC
White M/8-XL/10









Inspection and Liner Gloves

A010

Nylon Inspection Gloves (600 Pairs)

100% Nylon inspection gloves. Low linting construction makes them perfect for working in clean environments. 3 sizes available. Sold in cartons of 600 pairs.

















A030

String Knit Liner Gloves (300 Pairs)

7 gauge stringknit polycotton liner gloves. Ideal for inspection work or as a warm liner to be worn under another glove. 3 sizes available. Sold in cartons of 300 pairs.















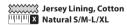


🖐 GRIP

A040

Jersey Liner Gloves (300 Pairs)

Lightweight 100% cotton jersey gloves with a knitted cuff. Ideal to be worn as a liner under disposable gloves or as a warm insulating line in cold conditions. 2 sizes available. Sold in packs of















ESD - (Electrostatic Discharge) Antistatic Gloves



A197

Antistatic Shell

EN 420, EN 388:2016 IEC 61340-5-1 PASS EN 16350:2014 PASS LEVEL R < 1.0 X 108 Ω -AS/NZS 2161 .2, AS/NZS 2161 .3

Constructed from an advanced pylon & carbon fibre blend. This glove (liner only) protects equipment like circuit boards from the natural oils of the skin while also protecting sensitive equipment from harmful static discharge.

Pylon, Carbo...

Grey XS/6 - XL/10 Pylon, Carbon Fibre

















VA198 Vend Ready Option Available See Page 497



A198

4 ESD





Antistatic PU Fingertip Glove

EN 420, EN 388:2016 IEC 61340-5-1 PASS EN 16350:2014 PASS LEVEL R < 1.0 X 108 Ω -ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3

13g Pylon and Carbon Fibre shell which diverts static electricity. Fingertips coated with durable PU for excellent dexterity. For use in electronics assembly, testing and precision work.

Pylon, Carpon Disc., Grey/White XXS/5-XXL/11 Pylon, Carbon Fibre, PU















For Use in Electronics Assembly, Testing and Precision Work

A196

Antistatic Micro Dot Glove

EN 420, EN 388:2016 EN 16350:2014 PASS LEVEL R < 1.0 X 108 Ω -IEC 61340-5-1 PASS AS/NZS 2161 .2, AS/NZS 2161 .3

Constructed from a seamless knitted liner, which provides excellent fit and reduces hand fatigue. The PU dot to the palm improves grip and durability. This is an extremely low linting glove with high breathable.

Pylon, Carbon Fibre, PU Grey/White XXS/5-XL/10





















VA199 Vend Ready Option Available See Page 497

A199

Antistatic PU Palm Glove

EN 420, EN 388:2016 EN 16350:2014 PASS LEVEL R < 1.0 X 108 Ω -IEC 61340-5-1 PASS ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3

13g Pylon and Carbon Fibre shell which diverts static electricity. Coated with a durable PU palm for excellent dexterity. For use in electronics assembly, testing and precision work.

Pylon, Carbon Fibre, PU Pylon, Carpon Fibre, . Grey/White XXS/5-XXL/11

































Thermal Hand Protection

The European Standard specifies the requirements and test methods for gloves which protect against conductive cold down to -50 degrees Celsius. This cold can be linked to the climate conditions or an industrial activity.





A146

Arctic Winter Glove

EN 420, EN 388:2016, EN 407, EN 511 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2 , AS/NZS 2161 .3 , **AS/NZS 2161.5**

The latest development in hand protection. Twin liner traps in heat. A 3/4 micro foam nitrile dipping offers full protection to the fingers and improved liquid protection. Open back for breathability.

Nylon, Acrylic, Nitrile Micro Foam Black L/9-XXL/11 Yellow/Black M/8-XXL/11

Best in Class for Resistance to Contact Cold



















Thermal Grip Glove - Latex EN 420, EN 388:2016, EN 511

ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3, AS/NZS 2161.5

The Thermal Grip Glove is perfect for construction, transportation, refuse collection, maintenance and local authority work. This glove has a warm acrylic 10 gauge liner and is ideal for more heavy duty, outdoor tasks or those people working in cold conditions.

Acrylic, Latex

BK - Yellow XS/6 - XXL/11

E8 - Green/Black M/8 - XXL/11 K8 - Black/Black M/8 - XXL/11

OR - Orange M/8 - XXL/11

Protection Against Extreme Cold

















Ideal Choice for Cold Weather

A143

Thermal Soft Grip Glove - Latex

EN 420, EN 388:2016, EN 511 AS/NZS 2161 .2, AS/NZS 2161 .3, AS/NZS 2161.5

Great for cold environments, this style is dipped with foamed latex offering extreme breathability, soft to the touch and provides superior grip performance in wet or dry conditions.













THERM



A145

Cold Grip Glove - Latex

EN 420, EN 388:2016, EN 511, ANSI/ISEA 105 - 2011 AS/NZS 2161 .2, AS/NZS 2161 .3 AS/NZS 2161.5

Specially designed for use in cold conditions. The crinkled latex finish offers excellent grip and the warm acrylic 7 gauge liner offers protection against cold hazards in extreme conditions.

Acrylic, Latex



Acrylic, Latex
Yellow/Blue, Orange/Blue M/8 - XXL/11

















쌓GRIP







Duo-Therm Glove - Latex

EN 420, EN 388:2016, EN 511 AS/NZS 2161 .2, AS/NZS 2161 .3, AS/NZS 2161 .5

The A185 uses the latest techniques to produce an excellent and durable glove. An extra layer of wrinkled latex is added to the 'high-wearing' fingertip areas of the glove only, which improves grip and durability, while reducing hand fatigue. The thermal liner provides added warmth for the hand.























**THERM

Thermal Hand Protection





A245

Antarctica Insulatex Glove

EN 420, EN 388:2016, EN 511 AS/NZS 2161 .2, AS/NZS 2161 .3, AS/NZS 2161.5

Premium quality cow grain leather knitwrist glove with Insulatex lining for enhanced warmth. Suitable for coldstore applications.

Cow Grain Leather, Cotton, Insulatex





A280













MPROVED

Convective Cold

Performance

継THERM

AQUA

₩ GRIP



Wintershield Glove

EN 420, EN 388:2016, EN 511 AS/NZS 2161 .2, AS/NZS 2161 .3, AS/NZS 2161 .5

A durable and comfortable thermal glove, the Wintershield is fleece lined and made from the most hi-tech man made leather in the textile industry, ensuring maximum comfort and warmth for the wearer

Synthetic Leather, Fleece Black/Orange M/8-XL/10















Weatherproof Hi - Vis Glove - PVC

EN 420, EN 388:2016, EN 511 AS/NZS 2161 .2, AS/NZS 2161 .3, AS/NZS 2161 .5

Designed for use in the most demanding conditions. Insulated liner and knitwrist keeps hands warm and dry. Tough double dipped PVC coating prevents oil, grease and water penetration.















For Safe Handling of Cold Objects

A750

Siberia Cold Store Glove

EN 420, EN 388:2003, EN 511

AS/NZS 2161 .2, AS/NZS 2161 .3, AS/NZS 2161 .5

Specially designed for use in cold store environments when handling dry objects. 100% waterproof with Insulatex lining for warmth. Nitrile palm for excellent abrasion resistance. Skin friendly - Chrome and Azo dye free.

Nitrile, Polyester, Insulatex, **Waterproof Membrane**

Brown/Grey L/9 - XL/10





Cold Store Protective Clothing Available 406

100% Waterproof







AP01

Thermo Pro Glove

EN 420, EN 388:2016, EN 511 AS/NZS 2161 .2, AS/NZS 2161 .3 AS/NZS 2161.5

Designed with a dual latex coating for superior grip and protection against liquids and water penetration. The insulated liner protects from cold ensuring hands are kept warm. Ergonomically designed to optimise comfort, enhance dexterity and provide high level of resistant to abrasion and tearing.

Brushea Acrysic, ______
Blue/Black S/7-XXL/11 Brushed Acrylic, Latex, Latex Foam



3.4.2.2.



























2.1.3.2.X

A751

Apacha Cold Store Glove

EN 420, EN 388:2016, EN 511

Specially designed for use in cold environments whether this is an indoor cold store or harsh outdoor winter conditions. Breathable waterproof membrane keeps the hands dry and reduces the risk of dangerous moisture build up. Elasticated knitted cuff ensures a comfortable and secure fit. Enhanced grip pads on the glove palm allows for secure grip in all conditions..

Neoprene, Insulatex, Nylon, Waterproof Membrane, Leather



















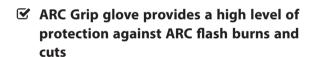












- ✓ 13 gauge liner for a perfect fit
- **☑** Superb Arc-Flash Protection: Arc Rating (ATPV) = 9.5 cal/cm2
- **☑** Flame-resistant neoprene coated palm allows for excellent grip
- FR aramid thread for extra durability and protection
- **✓** ANSI CUT LEVEL A4



A780

Arc Grip Glove

EN 420, EN 388:2016, EN 407 ANSI/ISEA 105 - 2016

Created with flame resistant properties, the Arc Grip Glove provides a high level of protection against Arc Flash burns and cuts. The 13-gauge knitted liner is manufactured with a unique flameresistant aramid yarn which provides increased $dexterity and hand \, movement. \, The \, flame\text{-resistant}$ neoprene coated palm allows for excellent grip. Arc Flash level 2 (ATPV 9.5cal/cm2).





















ARC Flash Protection



A781

Arc-Flash Impact Driver Glove EN 420, EN 388:2016, EN 407

ASTM F2675-13, ANSI/ISEA 105 - 2016

Created with flame resistant properties, the Arc-Flash Impact Driver Glove provides a very high level of protection against Arc flash burns and cuts. The liner is manufactured with flame-resistant aramid. The full grain leather outer is tough and durable. The seams are reinforced with aramid stitching. A gel padded palm improves comfort and reduces vibration.

Cow Grain Leather, Aramid, TPR



- **☑** Reinforced padded palms
- Full grain leather for long lasting protection
- **☑** ARC Grip glove provides a high level of protection
- **☑** Durable Aramid Cut Resistant Liner
- FR aramid thread for extra durability and protection
- **☑** Outstanding Arc-Flash Protection: Arc Rating (APTV) = 51 cal/cm2













Specialist Gloves - Chainsaw, Impact & Anti Vibration



A290

Oak Chainsaw Protective Glove (Class 0)

EN 420, EN 388:2016, EN 381-7 AS/NZS 2161 .2, AS/NZS 2161 .3

Designed to offer maximum protection and comfort whilst performing chainsaw tasks. Protective material in the left glove only to EN381-7

60% Full-Grain Leather, 25% Polyester, 10% Polyethylene, 5% Elastic

Orange L/9-XL/10

Oak Chainsaw Protective Clothing Available 308-















Absorbs Impact Energy to **Protect Hands**

A790



Anti Vibration Glove

EN 420, EN 388:2016, EN 10819 ANSI/ISEA 105 - 2011 AS/NZS 2161 .2, AS/NZS 2161 .3

Specially designed to reduce the effects of impact and vibration. Excellent levels of comfort and dexterity when using powertools, jack hammers, concrete breakers etc.

50% Cotton, 45% Nylon, 5% Rubber Chloroprene

Black M/8-XXL/11



















General Handling



Cut 3 Mechanics Glove

EN 420, EN 388:2016

Engineered from a specialised nylon based synthetic leather palm, this glove offers protection against multiple hazards. The 4 way stretch ribspan material optimises breathability helping to reduce hand fatigue. Hook and loop wrist closure customised with a TPR wrist band.

Synthetic Leather, Ribspan, TPV

Yellow/Black S/7-XXL/11





- ☑ Protects against cuts and abrasion
- **☑** Designed with a comfort fit
- ▼ Twin-stitched seams for extra durability
- **☑** Reflective trim for increased visibility and safety
- **☑** Hook and loop strap for safe secure fit













Superb Abrasion Resistance



A220

Premium Chrome Rigger Glove EN 420, EN 388:2016

ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3

Premium quality split leather chrome rigger with red cotton drill back and knuckle protection. Rubberised safety cuff and integral vein patch. For use in construction, mining, landscaping, etc.

Cow Split Leather, Polycotton Green, Red XL/10.5, 3XL/12, Yellow XL/10.5. Red M/8















Fleece Lined Rigger Glove EN 420, EN 388:2016, EN 511

AS/NZS 2161 .2, AS/NZS 2161 .3, AS/NZS 2161 .5

Insulated leather rigger with fleece lining for added warmth when working in cold environments.

Cow Spin Lea Cow Split Leather, Insulatex



◇WORK

Luxurious, Soft and Warm Inner Fleece Lining













Leather Riggers

Double Palm Rigger Glove

EN 420, EN 388:2016, EN 407 ANSI/ISEA 105 - 2011 AS/NZS 2161 .2, AS/NZS 2161 .3, AS/NZS 2161 .4

Superior Double Palm Rigger glove with additional reinforced protection to palm and forefinger areas. Suitable for use in construction, landscaping, agriculture and forestry.



Cow Split Leather, Cotton Chrome/Green XL, 3XL



Reinforced Patch Palm

















Furniture Hide Glove

EN 420, EN 388:2016 AS/NZS 2161 .2, AS/NZS 2161 .3

Traditionally styled with a rubberised safety cuff, vein protection patch and leather patch palm. Offers outstanding abrasion resistance for workers in agricultural, forestry, construction etc.

Leather, Cotton Yellow/Black XL/10.5



For The Toughest in The Trade













A210

Canadian Rigger Glove

EN 420, EN 388:2016 ANSI/ISEA 105 - 2016 AS/NZS 2161 .2, AS/NZS 2161 .3

One of the best selling leather gloves, cow split leather rigger with patch palm and vein protection. Cotton backing increases comfort and ventilation.



Cow Split Leather, Cotton

WORK

Best Selling Rigger Gloves

















Driver and Rigger Gloves





A260

Oves Driver Glove

EN 420, EN 388:2016 ANSI/ISEA 105 - 2011 AS/NZS 2161 .2, AS/NZS 2161 .3



A classic, this leather driver is made from goat skin, one of the softest and strongest leathers available on the market. The breathable leather is great for use in mild and hot climates preventing the hands from overheating.











10/XL

A250 GWORK C E CATH

PORTWEST



Constructed using

Tergsus Glove

EN 420, EN 388:2016 AS/NZS 2161 .2, AS/NZS 2161 .3

Durable goat grain leather glove with hook & loop fastening, cotton back and reinforced fingertips. Suitable for light industrial applications.



Goatskin, Cotton

Red XL/10, Orange S/7, Blue M/8, 💢 Goatskin, Cotton Yellow L/9, Black XXL/11















Classic Driver Glove EN 420, EN 388:2016

ANSI/ISEA 105 - 2011 AS/NZS 2161 .2, AS/NZS 2161 .3

The "Classic" is a tough, hard wearing glove, made from premium full grain cow leather, which provides a longer lasting glove, with increased puncture resistance properties.



Lined Driver Glove

EN 420, EN 388:2016, EN 511 ANSI/ISEA 105 - 2011 AS/NZS 2161 .2, AS/NZS 2161 .3 AS/NZS 2161.5

Premium quality lined leather drivers glove with Insulatex lining for added warmth and comfort.





















WORK

2.2.X

A270





Fortis Leather Rigger Gloves

A209

Classic Canadian Rigger Glove EN 420, EN 388:2016

The success of the A210 has led to the introduction of the Classic Canadian Rigger. Designed with premium quality split leather this glove features vein protection with a cotton back for increased comfort and breathability. Ideal for use in industries including construction, landscaping, agriculture and forestry.

Split Leather, Cotton

Assorted Grey XL/10.5











A219

Classic Chrome Rigger Glove EN 420, EN 388:2016

The Classic Chrome Rigger is constructed using premium split leather with additional knuckle padding for added protection that offers excellent

protection and value. Ideal for multiple general handling applications.

Split Leather, Cotton
Yellow/Red XL/10.5-XL/10.5



Additional Knuckle Protection







Classic Double Palm Rigger Glove EN 420, EN 388:2016

This superior double palm rigger is constructed to offer outstanding protection. The additional reinforcement to the palm and forefinger areas ensures improved durability. Ideal for use in construction, landscaping, agriculture and forestry.

Split Leather, Cotton
Green XL/10.5



Reinforced Patch Palm









WELD

Welding Protection Gloves







GRIP

Ultra Welding Gauntlet EN 420, EN 388:2016,EN 407

Designed for professional welders, the Ultra Welding Gauntlet uses only the best quality materials and construction. Full grain leather overlayed with split leather offers improved burn resistance. Fleece lined for protection against heat and cold. Aramid stitching for supreme durability.

Leather, Split Leather, Aramid
Brown L/9-XXL/11

EN388 2016

EN407

EN 12477





TIG Ultra Welding Gauntlet

EN 420, EN 388:2016, EN 407, EN 12477

The TIG Ultra Welding Gauntlet offers fantastic dexterity with a goat leather palm and excellent burn resistance due to the split leather backing. Designed for the professional TIG welder with aramid stitching for ultra durability.

💢 Goatskin, Split Leather, Para-Aramid X Brown L/9-XXL/11

Excellent Burn Resistance









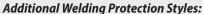








Ideal for Multipurpose Welding







Reinforced Welding Gauntlet

EN 420, EN 388:2016, EN 12477 AS/NZS 2161 .2, AS/NZS 2161 .3 EN 407

Premium quality leather welding gauntlet with reinforced palm and thumb area for additional protection. Fully welted and sewn with para-aramid throughout.

Cow Split Leather, Para-Aramid |||||||||X Brown XL/10.5, 3XL/12

















Reinforced Winter Welding

Gauntlet EN 420, EN 388:2016, EN 511 EN 12477

Based on our most popular welding gauntlet A530. The A531 Reinforced Winter Welding Gauntlet is designed for working in cold conditions. The thick fleece lining provides excellent warmth. Aramid stitching provides greater durability.

Split Leather, Fleece, Aramid Brown, Reg XL/10.5





Ideal for cold environments















WELD

Certified to EN407 and EN12477







A500

Welders Gauntlet

EN 420, EN 388:2016, EN 407, EN 12477 ANSI/ISEA 105 - 2011 AS/NZS 2161 .2, AS/NZS 2161 .3, AS/NZS 2161 .4

14" Cow split leather welding gauntlet with a one piece back and full cotton lining for comfort. One

Cow Split Learner, C Cow Split Leather, Cotton



















A510

Welders Gauntlet

EN 420, EN 388:2016, EN 407, EN 12477 ANSI/ISEA 105 - 2011 AS/NZS 2161 .2, AS/NZS 2161 .3 AS/NZS 2161.4

Tough 14" split leather gauntlet providing protection against a range of heat related tasks. Ideal for welding, metal handling etc.

Cow Spine __ Cow Split Leather, Cotton





















A505

Winter Welding Gauntlet

EN 420, EN 388:2016, EN 407, EN 12477

Based on the highly successful A500, the A505 is perfect for working in cold conditions. The fleece lining helps to retain heat and the aramid stitching provides much needed reinforcement and durability.

Leather, Flee Leather, Fleece, Aramid

















Welding Protection Gloves

Classic Welding Gauntlet EN 420, EN 388:2016, EN 12477, EN 407

AS/NZS 2161 .2, AS/NZS 2161 .3, AS/NZS 2161 .4

This 14" welders gauntlet gives ample protection for basic welding needs. This glove is the number one choice due to its high levels of dexterity and superior protection to the lower arm.





Cow Split Leather
Grey XL/10.5











A501

Ambi Dex Welding Gauntlet EN 420, EN 388:2016, EN 12477

AS/NZS 2161 .2, AS/NZS 2161 .3

Just what you want. The A501 glove offers thermal protection under EN12477, but is an ambidextrous welders glove which is very cost effective, as it is

Cow Split Leather, Cotton Grey XL/10.5





🖐 GRIP













Sold in singles

A520

Premium Tig Welding Gauntlet EN 420, EN 388:2016, EN 12477

AS/NZS 2161 .2, AS/NZS 2161 .3

The ultimate in dexterity for welders. Soft, flexible goatskin palm with heavy duty split leather cuff. For use in type B (Tig Welding). Stitching made from para-aramid throughout.

Coatskin, Cow Split















EXTRA GRIP

Disposable Hand Protection

- ☑ Ideal for auto repair, construction and other sectors
- compound
- ✓ 100 gloves per box
- Three times stronger than standard nitrile
- ☑ Crystal grip technology
- ▼ 7mil / 0.18mm thickness for exceptional strength
- Silicone free
- Suited to food processing plants. Resistant to greases, animal fats and oils.



Crystal Grip Technology on Front and Back **MECHANIC FOOD SAFE GRIP**

Silicone free



A930

Portwest Orange HD Disposable Gloves

EN 420, EN 455, **EN ISO 374-1:2016 TYPE C CE FOOD SAFE**

Premium high strength disposable gloves using innovative crystal grip technology. 7 mil thickness for exceptional strength. Highly durable synthetic nitrile compound make this glove three times stronger than standard nitrile. Silicone Free. Ideal for auto manufacture, electronics, and glass sectors. 100 gloves per box.











FOOD SAFE

Disposable Hand Protection



Latex

PORTWEST POWDER FREE LATEX DISPOSABLE GLOVES MINIMAL RISK LATEX

Powdered Latex Disposable Glove

***** Latex



Superior Strength and Comfort

Powder Free Latex Disposable



CE CAT 1, CE FOOD SAFE





PVC



Powdered Vinyl Disposable Glove CE CAT 1, CE FOOD SAFE



PVC ||||||||||X Clear M/8-XL/10

Powder Free Vinyl Disposable Glove CE CAT 1, CE FOOD SAFE



Powder Free Nitrile Disposable



EN ISO 374-1:2016 TYPE C

CE FOOD SAFE, AS/NZS 2161 .3,

AS/NZS 2161 .2, AS/NZS 2161 .10.1



Manufactured from synthetic nitrile rubber our disposable nitrile gloves eliminate the risk of allergic reactions associated with latex gloves. Textured finish provides enhanced fingertip grip and dexterity in both wet and dry conditions. 100 gloves per box.



烤 MECHANIC



Black Colour - Perfect







Lightweight Protection

Disposable Workwear

The Disposable Workwear range features industry best sellers such as mob caps, overshoes, visitors coats, aprons and coveralls.

PP - Polypropylene

PE - Polyethylene

SPP - Spunblown Polypropylene

Disposable products, made from high quality materials, perfect for the food industry















Disposables Accessories







Disposable Visitors Coat PP









PP Disposable Mob Cap























BIZTEX

The Science Of Hazard Protection



EN 14605 LIQUID TIGHT SUITS. (TYPE 3)



EN 14605 SPRAY TIGHT SUITS. (TYPE 4)



EN 13982-1 DRY PARTICLE SUIT TYPE 5



EN 13034 REDUCE SPRAY SUIT TYPE 6





EN 14126
PROTECTIVE CLOTHING
AGAINST INFECTIVE
AGENTS



NUCLEAR



EN 1149
ELECTROSTATIC
PROPERTIES



BIZTEX HAZARD PROTECTIVE CLOTHING

BizTex hazard protective clothing is an industry leading range of hazard protection garments certified and exceeding the highest international standards. The extensive BizTex range offers powerful protection against many workplace hazards. The BizTex range is cost effective whilst offering the wearer innovative high tech protection.

3 Industry Leading Hazard Protection Fabrics



BIZTEX



ANTI STATIC

Portwest's SMS is an integrated three layer polypropylene construction with anti-static properties. Formed by layering spunbond, meltblown and spunbond the fabric is strong and durable as well as being soft and breathable

The high tensile strength offered by this trilaminate fabric protects the wearer from fluid and particulate penetration without compromising on mobility or comfort. Portwest have several garments manufactured with SMS in the BizTex range.

ANTI STATIC

Portwest's BizTex Micro fabric is a polypropylene substrate with anti-static properties to which a polyethylene film is applied (PP/PE). The outer layer prevents the passage of liquid molecules inwards yet allows the vapour molecules that build up on the inside of the fabric to permeate. This technology keeps the wearer fresh and comfortable.

BizTex Micro has the added benefit of having an anti-static coating that provides protection against electrostatic buildup.

Biztex Plus is also available in an 82g option, offering added strength, abrasion and tear resistance

ANTI STATIC FLAME RESISTANCE

For workers at risk from chemical splash who also may come into contact with flame or flash fire, the flame retardant BizTex SMS fabric is an obvious choice. The SMS fabric is an integrated three layer polypropylene construction. Formed by layering spunbond, meltblown and spunbond the fabric is strong and durable as well as being soft and breathable. This fabric is then treated with an FR coating which conforms to the flame resistant standard EN14116.



Providing EN Standard Protection

EN 14605: 2005 +A1:2009

Protective Clothing Against Liquid Chemicals. This standard specifies performance requirements for clothing with liquid-tight (Type 3) or spray-tight (Type 4) connections, including items providing protection to parts of the body only. (Types PB [3] and PB [4])



Liquid Tight Suits. (Type 3)

This test involves exposing a whole suit to a series of short jets of a water based liquid, aimed at various critical parts of the suit. This suit protects against strong jets of liquid chemical.



Spray Tight Suits. (Type 4)

Test involves exposing a whole suit to an intense spray of a water based liquid. This suit protects against saturation of liquid chemicals.



EN ISO 13982 - 1:2004 + A1:2009

Dry particle suit. This specifies the minimum requirements for chemical protective clothing resistant to penetration by air borne solid particles. Protects against hazardous dust and dry particles.



EN 13034

EN 13982-1

EN 13034: 2005 +A1: 2009

Reduce spray suit (Type 6) and partial body protection items (PB6). This specifies the minimum requirements for chemical protective clothing offering limited protective performance against liquid chemicals. This standard tests for liquid chemical (Type 6 and Type PB [6] equipment) sprays and splashes that are not directional or built up on a suit but there may be a fine mist of droplets in the atmosphere.



EN 1149

FN 1149 -5: 2018

Electrostatic requirements - surface resistivity (test method and requirements). This tests for the removal of electrostatic to avoid sparks that could cause fire/hazard to the wearer.



EN 14126

EN 14126: 2003

This specifies the requirements and test methods for limited use protective clothing providing protection against infective



FN 1073-2: 2002

Protective clothing against radioactive contamination. Requirements and test methods for non-ventilated protective clothing against particulate radioactive contamination.



EN ISO 14116: 2015

ENISO 14116

This standard specifies the performance requirements for the limited flame spread properties of materials, material assemblies and protective clothing in order to reduce the possibility of the clothing burning and thereby itself constituting a hazard. Additional requirements for clothing are also specified.



Indicates compliance with current European standards for chemical protective clothing.

CHEMICAL **PROTECTION**

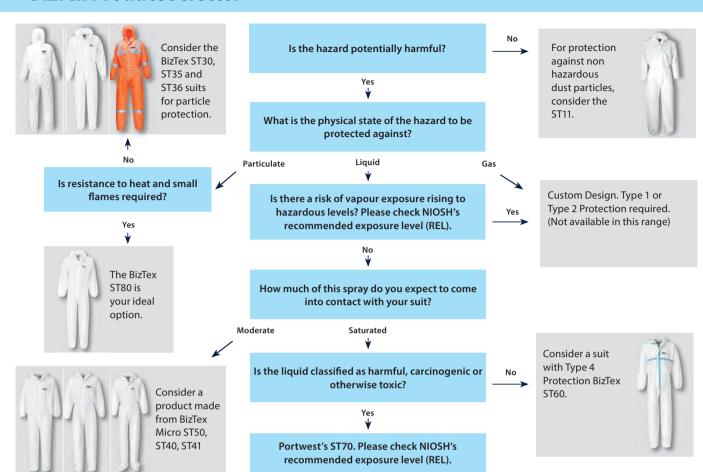


ANSI/ISEA 101 2014

American National Standard for Limited-Use and Disposable Coveralls - Size and Labeling Requirements.



BizTex Product Selector



B	IZ TEX [™]	ST30 / ST35 ST36	ST40 ST41	ST50	ST60	ST70	ST80	ST31
	CHEMICAL PROTECTION	✓	✓	✓	✓	✓	✓	✓
	EN 14605 Liquid Tight Suits. (Type 3)					✓		
	EN 14605 Spray Tight Suits. (Type 4)				✓	✓		
	EN ISO 13982 Dry Particle SuitType 5	✓	✓	✓	✓	✓	✓	
	EN 13034 Reduce Spray Suit Type 6	✓	✓	✓	✓	✓	✓	✓
4	EN 1149-5 Protective Clothing: Electrostatic Properties	✓	✓	✓	✓	✓	✓	✓
	EN 14126 Protective Clothing Against Infective Agents		✓		✓	✓		
	EN 1073-2 Nuclear Particle	✓	✓	✓	✓	✓	✓	
	EN ISO 14116 Protective Clothing Against Limited Flame Spread Materials and Material Assemblies						√	



Performance Chart for Garments Constructed from BizTex Microporous Fabric and BizTex SMS Fabric

PHYSICAL FABRIC TEST The f SMS fabric and BizTex Microp		e garments is designated BizTex	BizTex SMS FABRIC CLASS	BizTex MICROPOROUS FABRIC CLASS	BizTex SMS FR FABRIC CLASS
Abrasion Resistance	EN530	Class 1 (min) - 6 (max)	2	2	3
Flex Cracking Resistance	EN 7854 B		6	5	6
Trapezoidal Tear Resistant	EN ISO 9073-4 MD	Class 1 (min) - 5 (max)	1	3	1
Trapezoidai Tear Nesistant	EN ISO 9073-4 XD	Class 1 (min) - 5 (max)	2	2	3
Townile Steen with	EN ISO 13934-1 MD	Class 1 (min) - 5 (max)	2	1	2
Tensile Strength	EN ISO 13934-1 XD	Class 1 (min) - 5 (max)	2	3	2
Resistance To Ignition	EN13274-4		Pass	Pass	Pass
Puncture Resistance	EN 863	Class 1 (min) - 3 (max)	2	1	1
Stream Strength	EN ISO 13935-2	Class 1 (min) - 5 (max)	3	4	3
Fire Retardancy	EN 14116				Index 1

CHEMICAL FABRIC TESTS	BizTex SM	IS FABRIC	BizTex MICROP	OROUS FABRIC	BizTex SMS FR FABRIC					
	Penetration Class	Penetration Class Repellency Class Penetration Class Repellency Class		Repellency Class	Penetration Class	Repellency Class				
Sulphuric Acid 30% - Class 1 (min) - 3 (max)	3	3	3	3	3	3				
Sodium Hydroxide 10% - Class 1 (min) - 3 (max)	3	3	3	3	3	3				
O-xylene: Class 1(min) - 3(max)	3	2	0	3	3	2				
Butan-1-ol: Class 1(min) - 3(max)	3	2	0	0	3	2				

Industries and Hazards List

	Abattoirs	Aerospace	Agriculture & Farming	Agrochemical Handling	Asbestos Handling	Automotive	Bioengineering	Biological Hazards	Utilities	Chemical Handling	Civil Protection	Clean Room	Construction	Decontamination	Disease/Disaster Management	Painting & Decorating	Electronics	Engineering	Food Processing	Forensic Science	Hazardous Materials	Industrial Clean-Up and Maintenance	Janitorial	Medical	Military	Nuclear Industry	Oil/Grease-Related Environments	Oil & Gas	Paint Handling/Isocyanate	Petrochemical	Pharmaceutical	Police	Printing	Powder Coating	Roof Insulation	Steel Making	Veterinary Services	Warehousing	Waste Management
ST30	1	1	1		1			1	1	1	1		1			1	1	1	1	1		1	1	1		1					1	1		1	1		1	1	
ST35	1	1	1		1			1	1	1	1		1			1	1	1	1	1		1	1	1		1					1	1		1	1		1	1	
ST36	1	1	1		1			1	1	1	1		1			1	1	1	<	1		1	\	1		1					1	1		1	/		1	1	
ST40	1	1	1		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		/	1	1	1	1		1	1	1
ST41	1	1	1		1	1	1	1	1	1	1	1	1	1	1	1	1	1	/	1	1	1	1	1	1	1	1	1	1		1	1	1	1	1		1	1	1
ST50	1	1	1		1			1	1	1	1		1			1	1	1	1	1	1	1	1	1	1	1	1		1		1	1	1	1	1		1	1	1
ST60	1	1	1		1	1	1	1	1	1	1	1	1	1	1	1	1	1		1	1	1	1	1	1	1	1	1	1		1	1	1	1			1	1	1
ST80	1	1	1		1			1	1	1	1		1			1	1	1	/	1		1	/	1	1	1	1	1	1	1	/	1	1	1	1	1	1	1	/
ST70	1	1	1	1	1	1	1	1	1	1	1		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1





STATIC















CHEMICAL EN 13982-1

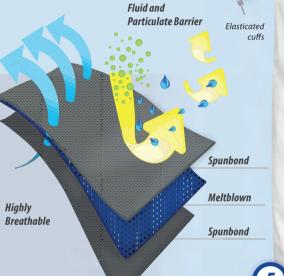
EN13034 EN 1149

EN 1073-2

Strong Breathable Protection **Against Hazardous Dry**

Particles

Portwest BizTex SMS products are manufactured with an integrated three layer polypropylene construction: spunbond/meltblown/ spunbond giving a breathable barrier.





Hood

Suggested Industry Uses:



Painting & Decorating •

Asbestos Handling •

Particle Protection • Construction •

Pharmaceutical •

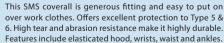
Providing EN Standard Protection



Sealable zip storm flap

EN 1149 -5 EN 1073-2 ANSI/ISEA 101

ANSI/ISEA 101







BizTex SMS 55g □□□□□▼ Navy M-3XL









































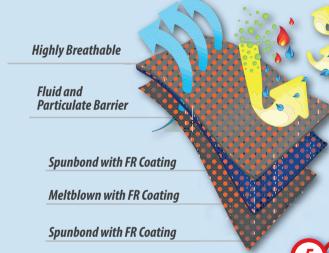




ANTI STATIC

FLAME RESISTANCE

When hazardous dust and exposure to potentially explosive or flammable materials is a risk choose the BizTex FR Suit.





BizTex SMS FR Coverall Type 5/6













The SMS FR Coverall was developed using innovative non-woven fabric technology. The fabric is breathable, generously cut and comfortable to wear for prolonged periods of time. The main characteristic of this coverall is the resistance to noxious dust and splash as well as being anti-static and fire resistant.



EN ISO 13982 TYPE 5

EN ISO 14116 INDEX 1



















ANTI STATIC

Combining all the benefits of the Biztex SMS and Biztex Micro collections, including anti-static properties, high tensile strength, protection from fluid and particle penetration while maintaining comfort and optimum mobility.



BizTex Microcool Coverall Type 5/6



EN 13034 TYPE 6 **EN ISO 13982 TYPE 5** EN 1149-5 EN 1073-2



This coverall offers enhanced comfort and protection. It offers Type 5 and 6 protection with a breathable comfort panel. The unique design encompasses a combination of two fabrics BizTex SMS and BizTex Micro, beginning at the neck, and continuing down along the back of the body, to the knees. It provides an excellent chemical barrier and lint free properties along with extra breathability and comfort.



BizTex PP/PE & SMS 60g White M-3XL



















BizTex SMS FR Accessories













EN 13034 TYPE PB [6] EN 1149-5 **EN ISO 14116 INDEX 1**



Biztex SMS FR 55a White One Size









14116





_ Hood

Sealable zip storm flap

Elasticated

cuffs

Elasticated

















ANTI STATIC

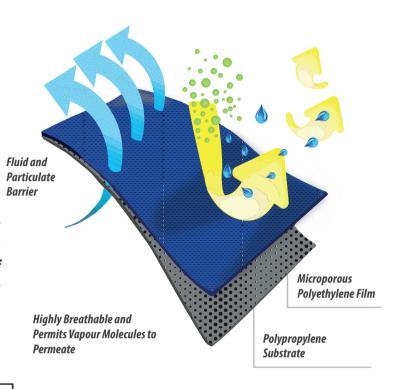
Anti-Static Breathable **Protection Against Liquid** Hazards

Portwest's BizTex Micro fabric is a polypropylene substrate to which a laminated microporous polyethylene layer is applied (PP/PE). The outer layer of the fabric prevents the passage of liquid molecules inwards yet permits the vapour molecules that build up inside permeate.

EN 14126 Classification Table	Test	Minimum Performance	BizTex Micro Results
Blood-Borne Pathogen	ISO 16604	20 kPa	CLASS 6
Synthetic Blood Penetration Resistance	ISO 16603	-	-
Contaminated Liquid Aerosols Penetration Resistance	Blood	Log > 5	CLASS 3
Contaminated Solid Particles Penetration Resistance	ISO 22612	Log ufc < 1	CLASS 3
Wet Bacteria Penetration Resistance	ISO 22610	t > 75	CLASS 6

CERTIFICATION & TESTING

EN 14126 is the standard that guarantees protection against biological hazards and infective agents such as Severe Acute Respiratory Syndrome (SARS), Ebola Virus and Avian Influenza. The BizTex ST60 performs at the top level in four of the five tests used to certify garments to EN 14126 as shown on the table above.













BizTex Microporous Coverall Type 5/6



EN ISO 13982 TYPE 5B EN 13034 TYPE 6B EN 1149-5 EN 1073-2



EN 14126 ANSI/ISEA 101



The spacious design guarantees a good fit and will not limit job performance. Made up of millions of polyethylene fibres that are spunbonded giving an excellent barrier, toughness and strength in all directions. Elasticated hood, ankles, cuffs and waist, along with a two-way front zip and sealable front flap.



💢 BizTex Microporous 60g White S-3XL





BizTex Microporous Coverall with Boot Covers Type 5/6



EN ISO 13982 TYPE 5B EN 13034 TYPE 6B EN 1149-5 EN 1073-2



EN 14126



Lightweight durable coverall with superior breathability and comfort. Providing liquid-proof, particle-proof protection with a layer of bacteria filtration. This coverall includes a shoe cover for maximum safety when



BizTex Microporous 60g White M-3XL





































agents. The fabric's physical strength and flexibility ensures protection and comfort even in the harshest environments

Polypropylene 50g/Polyethlene 32g Total weight 82g

Yellow M-XXL

- · Industrial Clean-Up and Maintenance
- · Nuclear Industry
- · Petrochemical



























Elasticated























BizTex Microporous Accessories



ST50

ST43



Highly Breathable and Permits Vapour **Molecules to Permeate**







WEARABLE TECHNOLOGY



Developed by Portwest

The Portwest Locator V1 is a musthave safety device for all lone and remote workers. Equipped with a built-in alert button, workers can send an alert to raise the alarm if in danger or injured. When the alert is triggered, an email is sent to a designated person. Using GPS each alert sends the workers exact location information ensuring faster emergency response time.

This state-of-the-art safety device has an exceptionally long battery life that can last several months to a year, depending on usage. Powered via the Sigfox Network, the GPS Locator does not rely on mobile or 3G signal for connectivity. Easily attachable to any safety garment or PPE, this lone worker safety device can provide real-time location information about the wearer; offering complete visibility of the whereabouts of the worker ensuring increased safety.





INTELLIGENT WORKWEAR is a trademark of Portwest.

SENSE MEASURE COMMUNICATE ANALYSE





Ideal for Asset Inspection and Inventory Management

The Portwest RFID Asset Management Tag can be scanned by a mobile device to increase the efficiency of inventory processes and routine inspections.

RFID Technology is compatible with standard inspection applications.

Features:



Quality Assurance



Safety Audits



Training Documentation



Improved Compliance



Limited Risk



Inventory Control





In-field Inspections



RFID Asset Management Tag



The RF10 is made of an ABS shell that houses the NFC chip. It is extremely durable and waterproof and comes with a silver double key ring that ensures it can be easily attached to any product

- Frequency: 13.56MHZ
- Chip: NTAG213
- Reading distance: 1-3cm
- Compatibility: All NFC-enabled smartphones
- Working Temperature: -20 to 55°C

||||||||||X L4cm x W3cm x H0.4cm, 4g

Reliability

Each RFID Tag has a unique serial number that, upon scanning, can be viewed on a mobile device. This enables faster and more accurate inspections and stock taking.

Accountability

Radio-Frequency Identification Technology ensures a more efficient inspection process. Inventories can be more effectively logged, reducing the risk of breakdowns in compliance tracking.



FALL PROTECTION RANGE

Fall Protection is put in place to prevent the risks associated with falling from heights, reducing impact force, restricting obstacle/ground collision and restricting users from fall hazard areas. Portwest offer a full range of fall protection products for working at height.

> 50+ Exceptional Fall Protection Styles

COLLECTIONS

- HARNESSES
- ANCHORAGE DEVICES
- LANYARDS
- ARREST BLOCKS
- ACCESSORIES
- TOOL LANYARDS
- FALL PROTECTION KITS



PS53 627

Harnesses

EN 361:2002 Personal protective equipment against falls from a height. Full body harness.

This standard states that the harness has passed the free fall test involving a free fall drop with a 100kg weight in the harness to simulate a person. This shows how the harness will respond in a fall.

EN 1497:2007 Personal fall protection equipment - rescue harnesses

This European standard specifies requirements, test methods, marking and information supplied by the manufacturer for rescue harnesses. Rescue Harnesses conforming to this standard are used as components of rescue systems, which are personal fall protection systems.

EN 358:2018

Personal protective equipment for work positioning and prevention of falls from a height. Belts and lanyards for work positioning or restraint.

This standard confirms that the work positioning and lanyard have withstood a static force test for more than 3 minutes without releasing the load.

EN 813:2008 Personal fall protection equipment - Sit harnesses

EN 813 specifies requirements, testing, marking and information to be supplied by the manufacturer for sit harnesses to be used in restraint, work positioning and rope access systems, where a low point of attachment is required.

Arrest Blocks

EN 360:2002 Personal protective equipment against falls from a height. Retractable type fall arresters.

This standard deals with fall arrester with self locking device and a self-retractable system for the lanyard. An energy dissipating element can be built-in to the equipment.

Lanyards

EN 354:2010 Personal protective equipment against falls from a height. Lanyards.

This standard indicates that the lanyard has withstood a free fall test without releasing the load or doing undue damage to it.

EN 355: 2002

Personal protective equipment against falls from a height. Energy absorbers.

This standard is for lanyards with shock absorbers. These are lanyards that are suitable for attachment to a full body harness and connection to an anchorage point. The shock absorber part of the lanyard reduces the shock caused in the event of a fall being arrested by slowing down the speed of the arrest.

Connectors / Rope/Rope Grabs

EN 362:2004

Personal protective equipment against falls from a height.
Connectors.

This standard shows that all connectors in this range have passed the strength test required for this standard.

EN 353-2:2002

Personal protective equipment against falls from a height. Guided type fall arresters including a flexible anchor line.

This standard describes the different test methods for traveling devices incorporated into systems made up of a line intended to be fixed (either temporarily or permanently) to a structure.

EN 1891:1998

Personal protective equipment for the prevention of falls from a height. Low stretch kernmantel ropes.

This standard confirms that low stretch kernmental ropes have the ability for low extension during normal work activities but the ability to withstand forces generated by a fall.

Anchorage Device

EN 795 :2012 Personal Fall Protection Equipment - Anchor Devices

This standard pertains to anchorage devices to be used as part of a fall protection system. It tests the devices to make sure they can withstand the maximum dynamic force generated in a fall.

Introduction to Fall Protection

There are 3 general terms used to categorise the use of fall protection equipment.



Work Restraint

A risk assessment is carried out to determine the circumstances under which the risk of falling can be eliminated by limiting the user's movement to a safe distance from the fall hazard. This is an excellent preventative measure to insure a safe working environment at height.

Areas of use -

- Roof top work
- Powered access equipment
- · Fall protection on vehicles
- · Facilities management
- And many more



Work Positioning

This refers to the application of fall protection equipment in scenarios where users need to be suspended in work positions for jobs that need to be carried out at height. Adequate training is required for the user in order to use fall protection equipment in this manner. It is common for this type of fall protection to be accompanied by a fall arrest system.

Areas of use -

- Telecom
- Utilities
- Industrial rope access
- Confined space
- · And many more



Fall Arrest

Fall arrest systems aim to avoid all circumstances where the risk of falling is a hazard by arresting the fall in a safe and controlled manner. This enables the user to perform their work at height without fear of serious injury. Careful consideration is given when setting up these systems to ensure adequate clearance for the user from the ground and to avoid any contact with obstacles in the event of a fall. Moreover, a rescue plan in the event of a fall arrest occurring, is included as part of the planning process since prolonged suspension at height can be dangerous.

Areas of use -

- Scaffolding
- Wind energy
- Tower crane erection and maintenance
- High bay pallet racking
- · And many more

Principles of Height Safety

There are 3 main principles to consider when planning for working at height.

Avoidance

Consider all reasonable alternatives for the work not to be performed at height if practical or possible.

Prevention

If the work must be performed at height, deploy the appropriate preventative measures and work restraint systems.

Mitigation

In circumstances where the risk of falling cannot be prevented, consider the use of netting or other soft landing equipment together with a suitably developed work positioning and/or fall arrest system using the appropriate fall protection equipment.

DID YOU KNOW?

Where Portwest Fall Protection products are unused and stored in a clean, dry environment they have a potential lifetime of:

- TEXTILE PPE = 10 YEARS
- METALLIC PPE = LIMITLESS

Once used, equipment should be inspected by the user before each use, and a mandatory annual inspection conducted by a trained and competent person.

Application of Height Safety

When considering the application of fall protection it can be easier to break it down to its 3 main area's, Anchorage points, full Body harnesses and Connection devices, the ABC of fall protection.



Warning

Training – Fall arrest training is an essential requirement for anyone working at height. **Rescue plan** - It is imperative that any fall arrest system includes a rescue plan as suspension at height after a fall can be hazardous for the user if experienced over a prolonged period.

How to Put On a Harness



Hold the harness up by the back dorsal D-ring.



Proceed to sling the harness over the shoulders as you would a back pack.



Starting at the top, attach the chest and waist belt connections.





Reaching under each leg, grab the leg straps and wrap around each thigh and then attach to the connection points at the waist.



In order to ensure that the leg straps are tightened correctly, a fl at hand (but not a closed fist) should fit between the strap and the leg.



Finally tighten all straps to a comfortable but firm fit.

Shoulder adjustment points

Portwest Ultra 1 Point Harness





This full body harness features a rear dorsal D-ring, quick release buckles for easy fitting and 3 adjustment points. Rip indicators are installed to aid with inspections.

XXXXXX Nylon Webbing, Alloy Steel, Heat Treated



To achieve the weight of up to 140kg, this harness must be worn with 140kg lanyard.

> Ouick release buckle





Portwest Ultra 2 Point Harness





This full body harness features a rear dorsal D-Ring and front D-Rings with 3 adjustment points. Quick release buckles for easy fitting. Rip indicators are installed to aid with inspections.



XXXXXX Nylon Webbing, Alloy Steel, Heat

Black/Orange S/M/L -XL/XXL



To achieve the weight of up to 140kg, this harness must be worn with 140kg lanyard.



All Portwest harnesses can be fitted with RFID **Asset Management Tags**

Find out more on page 581



Harness

FP73 Portwest Ultra 3 Point Harness

EN 361



This full body harness features rear dorsal and front D-Rings with side D-Rings. Quick release buckles for easy fitting & 4 adjustment points. Rip indicators are installed to ease with inspections.

XXXXXX Nylon Webbing, Alloy Steel, Heat Treated Black/Orange S/M/L -XL/XXL



To achieve the weight of up to 140kg, this harness must be worn with 140kg lanyard.







Single 140kg Lanyard with Shock Absorber



EN 355

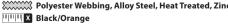
EN 362



This single ended lanyard features a shock absorber, a scaffold hook and a snap hook. It is tested to withstand a 140KG user and is 180cm long including connectors when fully extended.

Polyester Webbing, Alloy Steel, Heat Treated, Zinc







Double 140kg Lanyard with Shock Absorber EN 354



EN 355 EN 362



This double ended lanyard features a shock absorber, a scaffold hook and a snap hook. It is tested to withstand a 140KG user and is 180cm long including connectors when fully extended.

Polyester Webbing, Alloy Steel, Heat Treated, Zinc



Harness

Portwest 4 Point Comfort Plus



Harness

EN 358

EN 361 EN 1497



Ergonomically designed with the users comfort in mind, the 4 Point Comfort Plus Harness has been engineered from lightweight aluminium, optimising strength and durability. It provides 4 points of attachment, one rear D ring, two side D rings and an upper and lower chest D ring. Quick release buckles for easy fitting. Ideal for work positioning or suspension work.

Polyester Webbing, Aluminium, Alloy Steel, Heat Treated

Red/Blue One Size

Ergonomically Designed with Comfort in Mind

Quick release buckle





Harness

Portwest 3 Point Comfort



Harness EN 358

EN 361

Ergonomic harness with a sliding dorsal D-ring. Features two chest loops, a breathable contoured back pad, two side D-rings and flat bar buckles which are easy to use and fail safe. Constructed using polyester straps for ultimate durability. The waist, chest and leg adjusters offer excellent fit and user comfort.

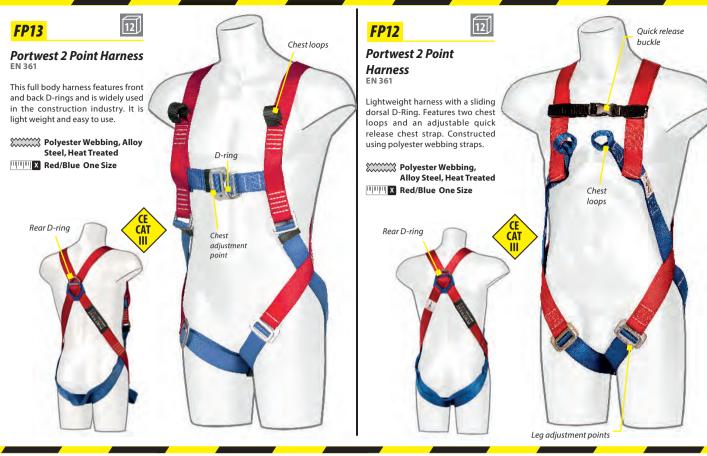
Polyester Webbing, Alloy Steel, Heat Treated

Red/Blue One Size











Anchorage devices are common fall protection solutions in work areas that lack existing anchor points for personnel tie-off. They are certified to the EN 795 standard, making them approved anchor points for any elevated work area that poses a risk of fall to the worker. These points are responsible for connecting the user to a lifeline or lanyard making them must-haves for the safety of workers at height.



Temporary Horizontal Lifeline





Constructed with precision engineering and rigorously tested to meet industry standards, the temporary horizontal lifeline is quick and easy to install, extending up to 20 metres in length. Once elevated, this lifeline allows up to two workers to move safely along the line.



💢 Polyester, Alloy Steel, Heat Treated |||||||||X Black/Yellow 20 metres



Attached Bag for Easy Transport and Storage



Webbing Anchorage Sling







Engineered using heavy duty polyester webbing for ultimate durability, the 2 metre webbing anchorage sling allows the user to create a safe and reliable connection point which adjusts to a wide variety of anchorage points.



Polyester Yellow 2 metres

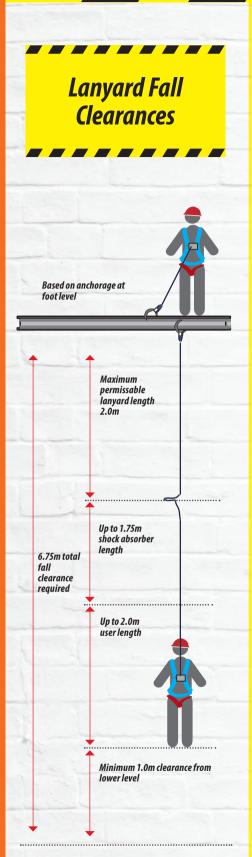


Designed with a thimble loop on each end and protective plastic casing around the wire, the 1 metre steel sling allows for easy anchorage to a variety of structures.

Steel Rope, PVC Silver 1 metre

Cable Anchorage Sling

1 metre



Lanyard



Single Lanyard With Shock **Absorber**

EN 354 EN 355

EN 362

This lanyard is 180 cm in total, including 120cm rope, tear open energy absorber, snap hook and a scaffold hook.

Polyester Rope, Aluminium, Alloy Steel, Heat Treated, PVC

|||||||||||X| White



Double Lanyard With Shock Absorber

EN 355

EN 362

The double end lanyard has two 120cm ropes with a tear open energy absorber, two scaffold hooks and one snap hook. 180cm in total including scaffold hooks and snap hook.

Polyester Rope, Aluminium, Alloy Steel, Heat Treated, PVC



FP56 Single Kernmantle Lanyard With Shock Absorber

EN 355

EN 362

This single kernmantle rope lanyard features a scaffold hook and a carabiner. It is 180cm long including connectors.

Common Polyester Rope, Alloy Steel, Heat Treated, Aluminium, PVC ||||||||||X White



Double Kernmantle Lanyard With Shock Absorber

EN 354 EN 355 EN 362

> This double kernmantle rope lanyard features a scaffold hook and a carabiner. It is 180cm long including connectors.

Polyester Rope, Alloy Steel, Heat Treated, Aluminium, PVC White

Single Webbing Lanyard With Shock Absorber

EN 355

EN 362

This lanyard is made with polyester webbing and includes an energy absorber, a self locking carabiner and scaffold hook. It is 180cm long including connectors.

Polyester Webbing, Alloy Steel, Heat Treated, Aluminium, PVC

||||||||X Blue

Fall **Protection** You Can Depend On



Double Webbing Lanyard With Shock Absorber

EN 355

EN 362

Double ended lanyard featuring high quality webbing, hooks, carabiner and shock absorber. It is 180cm long including connectors.

Polyester Webbing, Alloy Steel, Heat Treated, Aluminium, PVC

||||||||X Blue



Single Elasticated Lanyard With Shock **Absorber**

EN 354 EN 355

EN 362

This single ended elasticated lanyard features a shock absorber, a scaffold hook, a carabiner and is made from elasticated polyester webbing. It is 180cm long including connectors when fully extended.

Polyester Webbing, Alloy Steel, Heat Treated, Aluminium, PVC

||||||||||X Hi-Vis Yellow



Double Elasticated Lanyard With Shock Absorber

EN 354

EN 355

This double ended elasticated lanyard features a shock absorber, two scaffold hooks, a carabiner and is made from elasticated polyester webbing. It is 180cm long including connectors when fully extended.

Polyester Webbing, Alloy Steel, Heat Treated, Aluminium, PVC

Hi-Vis Yellow



Kernmantle Restraint Lanyard



EN 358



Developed for continuous protection while working at heights, this strong, durable 150cm Kernmantle Rope Lanyard has a scaffold hook and carabiner.



💢 Polyester Rope, Alloy Steel, Heat Treated, Aluminium



Single Rope Restraint Lanyard



EN 358

This 150cm lanyard is made from Polyester rope with two carabiners at



Polyester Rope, Alloy Steel, Heat Treated White



Single Restraint Lanyard EN 354



EN 358



This 150cm lanyard is made from polyester rope with a scaffold hook and



Polyester Rope, Alloy Steel, Heat Treated, Aluminium White



Adjustable Restraint Lanyard EN 354



EN 358

Adjustable rope lanyard ideal for work restraint. It is 200cm in length including connectors.





Polyester Rope, Alloy Steel, **Heat Treated, Aluminium**







Work Positioning Lanyard with Grip Adjuster

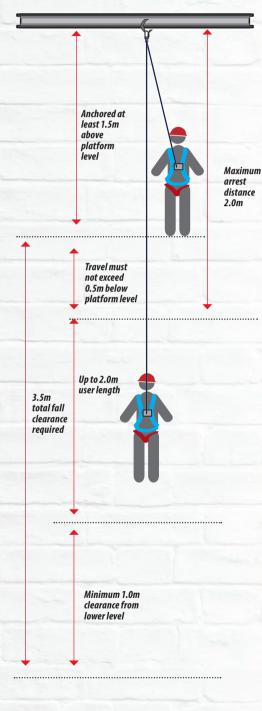


Designed to optimise strength, durability, and flexibility. This 2 metre adjustable kernmantle rope lanyard is ideal for work positioning. A snap hook and an adjustable rope grab, allows for quick and easy positioning when working at height.



Kernmantle Rope, Steel Alloy, Heat Treated ||||||||X White

Fall Arrest Block **Clearance**



Automatic Fall Arrest Block

Automatic fall arrest blocks could be compared to the seatbelt of a car. The life line is coiled inside high quality durable housing where it can extend and retract. This means the line is under constant tension ensuring that there is no slack thus reducing the risks of trip or slip hazards. In the event of a fall the arrest block will lock and stop your fall after a short distance. Designed to be used with all Portwest harnesses and connectors.



10m

10m Retractable Fall Arrest Block



FN 360 EN 362



6M Retractable Fall Arrest Block





This fall arrest block comprises of a retractable lifeline made of 4.8mm wire rope which is stored on a reel within a protective housing. The reel is spring-based to wind the retractable lifeline in. The reel incorporates an inertia brake mechanism, which allows the lifeline to be slowly extracted and automatically retracted to accommodate the user's body movements. It also comprises of a swivel snap hook with a double safety lock and



Steel Rope, ABS Plastic Shell, Alloy Steel, Heat Treated

||||||||X Black

fall indicator.



Web Fall Arrest Block



EN 362



3 metre retractable webbing lifeline including a carabiner and swivel snap hook with double safety lock with load indicator. Manufactured using ultra high molecular weight polyethylene webbing, this arrest block is high strength, light weight, UV and water resistant.

💢 ABS Plastic Shell, Polyethylene Webbing 3 metres, Alloy Steel, Heat Treated Hi-Vis Orange



Self Retract Lifeline EN 360



EN 362



1.35 metre retractable webbing lifeline including a carabiner, shock absorber and swivel snap hook with double safety lock and load indicator. The webbing is manufactured using ultra high molecular weight polyethylene. This next generation arrest block is high strength, light weight, UV resistant and



ABS Plastic Shell, Polyethylene Webbing 1.35 metres, Alloy Steel, Heat Treated, PVC

Accessories Range



Scaffold Hook

EN 362

Steel forged scaffold hook. Length: 220mm, Gate opening: 52mm. Breaking load: 25kN.

Alloy Steel, Heat Treated Silver One Size









FP36 12mm Detachable Rope

Grab

In the event of a fall the rope grab becomes locked and prevents decline.

Attachment ring allows connection of lanyard or any number of other products. Removable feature allows rope grab to be attached or detached anywhere along the lifeline. Trailing feature allows rope grab to follow user providing freedom of movement.

Stainless Steel Silver One Size

Screwgate Carabiner



Steel oval carabiner with screw lock, length: 106mm, opening: 19mm. Breaking load: 25kN.

Alloy Steel, Heat Treated, Zinc ||||||||||X| Silver One Size



Twist Lock Carabiner

twist-lock carabiner features a 20mm gate opening for securing a connecting device such as a fall arrest lanyard to an anchorage point. Breaking load:20kN.

Steel Alloy, **Heat Treated**

||||||||||X Silver



Aluminium Twist Lock Carabiner

EN 362

This lightweight twistlock carabiner features a 20mm gate for securing a connecting device such as a fall arrest lanyard to an anchorage point. Breaking load:23kN.

Aluminium Silver One Size





















15m x 12mm



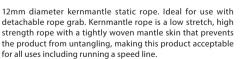
FP27

10 Metre Static Rope

15 Metre Static Rope



30 Metre Static Rope



💥 Kernmantle Rope White



Tool Lanyard

Essential for anyone working at height, the tool lanvard can be attached to the user's wrist or person. This can be done using the carabiner or elasticated drawstring, leaving the other end attached to your tool. This item prevents your tool from becoming a dangerous falling object and a safety hazard when working at height. Safe Working Load

Polyester



FP54 Double Tool Lanyard



Double elasticated tool lanyard for multiple tools. This item prevents tools from becoming dangerous falling objects and a safety hazard when working at height. Safe Working Load 3kg.

Polyester Webbing, Aluminium ||||||||X Black





Quick Connect Clips (x3)

3 pack of interchangeable connectors which attaches to the FP44 Tool Lanyard. Quick and easy exchange of multiple tools.

Polyester Webbing, Plastic Hi-Vis Green 30cm



Quick Connect Tool Lanyard

A versatile tool lanyard which prevents falling objects from a height. Specifically designed to be interchangeable with FP45, suitable for quick and easy exchanges of multiple tools. Safe Working Load 1kg

Polyester Webbing, Plastic ||||||||X Hi-Vis Green 90cm





Helmet Lanyard

Introducing the ultimate in helmet safety, the helmet lanyard is essential when working at height. One end of the lanyard attaches to the helmet and the other end attaches to the users clothing, preventing the helmet from falling and causing injury.

Polyester Webbing, Plastic



FP46 Coiled Tool Lanyard

This Coiled Tool Lanyard keeps the length of the lanyard close to the anchoring point. This item prevents attached tools being dropped from height. The swivel carabiner is designed to prevent tangles. Safe Working Load 0.5kg.

Steel Rope, PVC Coated ||||||||||X Hi-Vis Green







Nylon Drawstring Bag

This versatile drawstring bag is high strength yet lightweight, making it ideal for securely holding your fall protection

100% Nylon, PU Coated



Suspension Trauma Safety Straps

The straps are designed to be used after a fall has occurred to stop the harness from damaging your circulation when you are suspended in it.

Polyester Webbing

||||||||X Black

White Adjustable size-

Fall Protection Kit

FP62 Fall Arrest Kit

- -Single Lanyard with Shock Absorber, Snap Hook and Scaffold Hook
- -Nylon Drawstring Bag



FP63 Industrial Kit

- -2 Point Harness
- -Steel Rope Fall Arrest Block
- -Single Lanyard with Carabiner and Scaffold Hook
- -Carabiner
- -Nylon Drawstring Bag



FP64 Scaffolding Kit

- -2 Point Harness Comfort Plus
- -Double Lanyard with Shock Absorber, Snap Hook and 2 Scaffold Hooks
- -Nylon Drawstring Bag



FP65 Construction Kit

- -2 Point Harness Comfort Plus
- -Single Lanyard with Carabiner and Scaffold Hook
- -Double Lanyard with Shock Absorber, Snap Hook and 2 Scaffold Hooks
- -Nylon Drawstring Bag



Fall Protection Kit

10m Roofing Kit

- -2 Point Harness
- -Carabiner
- -12mm Detachable Rope Grab
- -10 metre Kernmantle Static Rope
- -Nylon Drawstring Bag



FP67 15m Ascending/Descending Kit

- -2 Point Harness
- -Carabiner
- -12mm Detachable Rope Grab
- -15 metre Kernmantle Static Rope
- -Nylon Drawstring Bag



FP68 30m Ascending/Descending Kit

- -2 Point Harness
- -Carabiner
- -12mm Detachable Rope Grab
- -30 metre Kernmantle Static Rope
- -Nylon Drawstring Bag





HEAD PPE RANGE

Portwest Head PPE range applies the latest standards to deliver the highest level of protection. Comfortable and lightweight, the PPE range will ensure a pleasant wear, even for long periods of use. Your safety is our mission

170+Superb Head PPE Styles

COLLECTIONS

- RESPIRATORY PROTECTION
- EYE PROTECTION
- HEAD PROTECTION
- HEARING PROTECTION

RESPIRATORY PROTECTION

Our Safety range of Full Face Masks and Half Masks, is designed to offer the most comfortable and best fitting product. A user-friendly range with interchangeable filters, fitting with many different models of our full face and half face masks. Breathe easier with Portwest!





EN 136: 1998 Respiratory Protective Devices -Full Face Masks.

This European Standard specifies minimum requirements for full face masks for respiratory protective devices.

EN 140: 1998

Respiratory Protective Devices - Half Masks and Quarter Masks.

This European Standard specifies minimum requirements for half masks and quarter masks for use as part of respiratory protective devices, except escape apparatus and diving apparatus.

EN 14387: 2004

Respiratory Protective Devices - Gas Filter(s) And Combined Filter(s).

This European Standard refers to gas filters and combined filters for use as components in unassisted respiratory protective devices.

EN 143: 2000

Respiratory Protective Devices -Particle Filters

This European Standard specifies particle filters for use as components in unassisted respiratory protective devices with the exception of escape apparatus and filtering face pieces.

EN 148-1:1999

Respiratory Protective Devices: Threads for facepieces. Standard thread connection

DO YOU KNOW?

What's the Difference between Low/ Medium/High Capacity Filters?

Higher Capacity /Class means:

- bigger quantity of activated charcoal inside the filter.
- · longer duration of the filter.
- · higher volume and weight of the filter.
- · higher breathing resistance.

Example: A B2 filter gives the same type of protection as a B1 filter but it will have a longer durability. On the other hand it's probably less comfortable to use because it's heavier and has higher breathing resistance.

How to Protect Yourself? Easy! 4 Steps to Choose the Appropriate Respiratory Protection.

STEP 1- Identify the Hazard.

SOLID PARTICLES

Dust = Solid particles of several sizes generated by crushing solid materials.

Mist = Particles of evaporated liquid (water or organic basis.

Fumes = Small size particles of evaporated or melted solids, generally coming from combustion.

AIRBORNE SUBSTANCES

Gas & Vapors = Substances that are normally airborne. Could be fluid generated by the passage from liquid or solid status to airborne, through evaporation or boiling.

HAZARD SOLUTIONS

= need a mechanical and electrostatic filter:

FFP1/P2/P3

+ P FILTER

Airborne substances

= need an activated charcoal filter

+ A/B/E/K or combined filter.

STEP 2- Identify the Toxic Agent

STEP 3-Identify the Concentration & Compare with the Exposure Limit.

TLV = contaminant concentration to which the user may be exposed without health effects.

a)Threshold limit value - Time weighted average (TLV-TWA): Average exposure on the basis of a 8h/day, 40h/week work schedule.

b)Threshold limit value - Short-term exposure limit (TLV-STEL): Spot exposure for a duration of 15 minutes, that cannot be repeated more than 4 times per day with at least 60 minutes between exposure periods.

c)Threshold limit value - Ceiling limit (TLV-C): Absolute exposure limit that should not be exceeded at any time.

STEP 4-Select the Type of protection.

Gas and Vapours Filters		Dust and Aerosol Filters				
Туре	Colour Code	Application Type Co		Colour Code	Application	
Α		Organic Vapours and Gases with a boiling point of 65C and above (solvents and hydrocarbons).	P1		Protects from non-toxic dust and/or water-based aerosols.	
В		Inorganic Vapours and Gases (excluding Carbon Dioxide/Monoxide).	Da		Protects from slightly	
E		Sulphur Dioxide and other Acidic Vapours and Gases.	P2		toxic or irritating solid aerosols and / or liquids.	
K	Ammonia and its Organic Ammonia Derivatives Vapours and Gases.		Р3		Protects from solid aerosols and / or liquids listed as toxic.	

Gas & Vapours Filters: Absorption Capacity

Class 1: Low capacity filter (pollutant concentration < 0.1% or 1000 ppm*).

Class 2: Average capacity filter (pollutant concentration < 0.5% or 5000 ppm*).

Class 3: High capacity filter (pollutant concentration < 1% or 10 000 ppm*).

*ppm = concentration in parts per million



Full Face Mask - Universal Thread



Class 3 Full Face Mask for **Protection Against Flame and Thermal Radiation**

P516 Helsinki Full Face Mask - Universal Thread

EN 136 CLASS 3 EN 148 -1



The Helsinki full face mask is made with a soft thermoplastic rubber face seal and features a panoramic viewer. The internal silicone face piece is equipped with two inhalation valves to reduce fogging and improve comfort. This mask features standard thread connection according to EN 148-1. It can be used with all filters supporting the same standard (gas, particles or combined and motorized equipment). Filters are not included (sold separately).



Thermoplastic Rubber, Polycarbonate, Silicone, ABS



Safety Filter Selection Guide

Universal Thread Filters EN 148-1

Code	Filter Type	Class	Box Quantity	
P906	A2 Gas Filter Universal Tread	A2	x6 6	
P926	ABEK2 Gas Filter Universal Tread	ABEK2	x6 4	
P946	P3 Particle Filter Universal Tread	P3R	x6 6	
P956	A2P3 Combination Filter Universal Tread	A2P3	x6 4	
P976	ABEK2P3 Combination Filter Universal Tread	ABEK2P3R	x6 1	

Full Face Bayonet Masks

Class 2 Full Face Mask for General Use



Vienna Full Face Mask





Full Face Mask with dual bayonet filter connection and ABS filter holders. Polycarbonate visor offering panoramic vision. Adjustable ergonomic harness with 6 fast release buckles attached to the rigid body of the mask which guarantees a more uniform seal to the users face. Filters sold separately.



Thermoplastic Rubber Black One Size



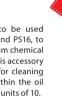
Lens Cover Film



Acetate protective film to be used on full face masks P500 and P516, to help protect the ocular from chemical splashes and scratches. This accessory is mainly recommended for cleaning and painting activities within the oil and gas industries. Sold in units of 10.



Cellulose Acetate Clear









P921





P941





Safety Filter Selection Guide

PA00

Bayonet Filters EN143:2000/EN14387:2004



Application: Organic Vapours and Gases with a boiling point of 65C and above (solvents and hydrocarbons).



Application: Ammonia and its Organic Ammonia Derivatives Vapours and

Application: Inorganic Vapours and Gases (excluding Carbon Dioxide/ Monoxide).



Type ABEK

Application: Combination Filter (all of the above)

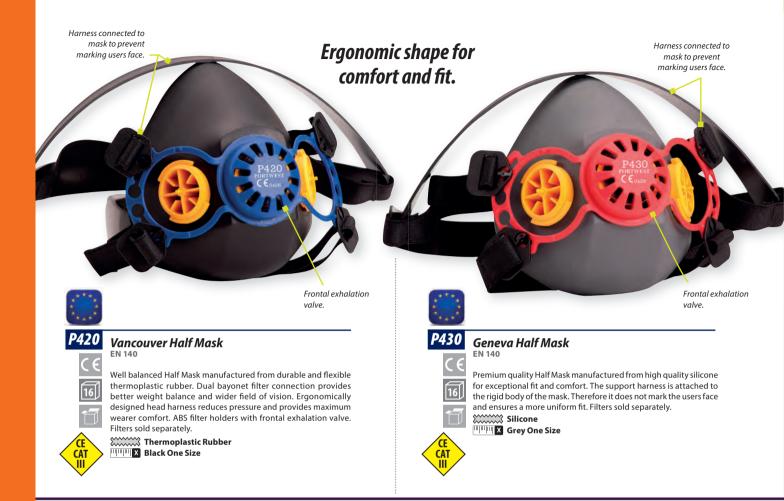
Application: Sulphur Dioxide and other Acidic Vapours and Gases.



Code	Filter Type	Class	Box Quantity
P902	Gas Filter	A2	x16 6
P921	Gas Filter	ABEK1	x16 6
P941	Particle Filter	P3R	x16 6
P952	Combination Filter	A2P3	x16 4
P971	Combination Filter	ABEK1P3R	x16 4



Half Face Bayonet Masks















P902

Application: Organic Vapours and Gases with a boiling point of 65C and above (solvents and hydrocarbons).

Application: Ammonia and its Organic Ammonia Derivatives Vapours and

Application: Inorganic Vapours and Gases (excluding Carbon Dioxide/ Monoxide).



Type ABEK

Application: Combination Filter (all of the above)

Application: Sulphur Dioxide and other Acidic Vapours and Gases.

Application: P. Dust/Particle

	Filter Type	Class	Box Quantity		
P902	Gas Filter	A2	x16 6		
P921	Gas Filter	ABEK1	x16 6		
ודכו	Particle Filter	P3R	x16 6		
P952	Combination Filter	A2P3	x16 4		
P971	Combination Filter	ABEK1P3R	x16 4		



Half Face Screw-in Mask



P410

Auckland Half Mask

EN 14



Economical Half Mask with low profile design providing a large field of vision. Manufactured from a durable yet soft non allergic TPE material which provides an excellent fit. The soft, adjustable strap ensures perfect fit to wide face contours. Equipped with a dual (screw in) filter for enhanced breathing comfort. Sweat port on the face piece for hot and humid environments. Conforms to EN140:1998. Filters sold separately.



Safety Filter Selection Guide

Screw-in filters EN143:2000/EN14387:2004



Code	Filter Type	Class	Box Quantity
P900	Gas Filter	A1	x32 6 1
P920	Gas Filter	ABEK1	x20 4
P940	Particle Filter	P3R	x32 6
P950	Combination Filter	A1P3R	x32 4
P970	Combination Filter	ABEK1P3R	x32 4



What is Facepiece Fit Testing?

It is a method for checking that a respiratory facepiece matches the person's facial features and seals adequately to the wearer's face.

What is the reason for face fit testing?

The performance of respiratory facepieces depends on achieving a good contact between the wearer's skin and the face seal of the facepiece. Peoples' faces vary significantly in shape and size so it is unlikely that one particular type, or size of respiratory device, will fit everyone.

Inadequate fit will significantly reduce the protection provided to the wearer. It is also useful for checking that a wearer can put on a respirator facepiece correctly. Correct fitting of the facepiece at all times is vital to prevent exposure.

How is fit testing carried out?

There are two basic methods of Respiratory fit testing: Qualitative and Quantitative Fit Testing.

Qualitative fit testing:

Is a simple pass/fail test based on the wearer's subjective assessment of the leakage, via the face seal region, of a test agent.

These tests are relatively simple to perform and are suitable for half masks and disposable masks.

They are not suitable for full face masks.

Examples of qualitative fit testing methods: method based on bitter or sweet tasting aerosol; method based odour compounds.

Quantitative fit testing:

They require specialised equipment and are possible on all types of masks including disposable masks, half and full face masks. Quantitative tests can give an objective assessment of facial fit and provide a direct numerical result called Fit Factor. Fit Factor is a measure of how well a particular facepiece seals against the wearer's face.

A higher fit factor number means the facepiece achieved a good contact between the face seal and the face during the test.

Both Qualitative and Quantitative Fit Testing are approved by HSE and must be carried out by an experienced Fit2Fit accredited Fit Tester or a competent person trained to the HSE standard.



EN 149: 2001 +A1:2009 **Respiratory Protective Devices** - Filtering half masks to protect against particles

European Standard for filtering halfmasks. It contains laboratory tests to check the conformity with resistance to impacts, to cleansers and disinfectants, to temperature, to flame and with respiratory resistance. With A1:2009 amendment, filtering dust masks are now classified as either single use /single shift (NR) or reusable/more than 1 shift

TLV: Contaminant concentration to which the user may be exposed without health effects.

TIL: Total INWARD LEAKAGE - Leakage of the ambient atmosphere into the respiratory interface.

NPF: Nominal Protection Factor -Nominal level of protection given by respiratory PPE (in Laboratory conditions).

APF: Assigned Protection Factor - Level of protection which can realistically be expected in the workplace conditions.

DOLOMITE TEST (D): Optional test under EN149 for clogging with dolomite dust. Respirators which pass the dolomite clogging test are proven to provide a more comfortable breathing level and longer lasting performances of filtration. These respirators are marked with "D"

AS/NZS 1716:2003

Australian and New Zealand Standard for Respiratory protective devices. The objective of this Standard is to provide minimum performance and testing criteria to be observed in the manufacture of respiratory protective devices.

NIOSH

The National Institute for Occupational Safety and Health (NIOSH) is responsible for conducting research and making recommendations for the prevention of work-related injury and illness. NIOSH is also directly responsible for several regulations, including 42 CFR Part 84, related to the approval of Respirator Protective devices.

Disposable Masks



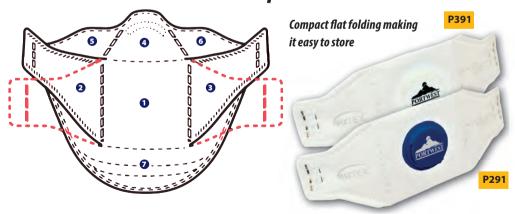
Our Biztex™ brand ensures exceptional quality and performance across our full range of disposable masks. The extensive Biztex range offers a high level of protection and quality safeguarding the wearer against many workplace risks including liquid chemicals, static electricity, dry particles and radioactive contamination. The complete Biztex range includes disposable masks and limited-life garments.

BIZTEX is a trademark of Portwest..



How to Protect Yourself? Guideline				
	FFP3	FFP2	FFP1	
Protection	Protects from solid aerosols and/or liquids listed as toxic.	Protects from slightly toxic or irritating solid aerosols and/ or liquids.	Protects from non-toxic dust and/or water-based aerosols.	
Examples of Application	Sanding of hard wood (beech, oak), treatment of wood using copper, chrome or arsenic based products, impact stripping of paint, sanding of cement.	Sanding of soft wood, composite materials, rust, putty, plaster, plastics/cutting, milling, grinding, metal drilling.	Handling of stone, rubble, cellulose, concrete drilling.	
Substances	Asbestos (without handling it), powered pesticide, biological, pharmaceutical, powder, treated wood, hard wood (exotic), chromium, lime, lead.	Untreated softwood, grinding, cutting, welding, milling, coal, glass fiber, mineral fiber, powdered pesticide, grain dust.	Flour, calcium carbonate (chalk), graphite, cotton, dust concrete.	
% Min of Filtration:	99%	94%	80%	
Total Inward Leakage (TIL)	2%	8%	22%	
Nominal Protection Factor (NPF)	50 x TLV	12,5 x TLV	4,5 x TLV	
Assigned Protection Factor (APF)	20 x TLV	10 x TLV	4 x TLV	

EAGLE Respirators



Innovative compact folding masks with 7 dynamic parts providing excellent facial movement with maximum comfort. The EAGLE's mask "wings" open and adapt to the shape of any face, which allows the user to breath more freely.

Available in FFP3 and FFP2 protection. Both come with a valve and performing the Dolomite optional clogging test (D), offering maximum breathing comfort.





FFP3 Premium Respirator

EN 149 FFP3 NR D

Premium FFP3 respirator featuring a bigger and stronger cup compared to other FFP3 masks. O-ring around face joint and wide adjustable elastic bands for ultimate wearer comfort.



High performing exhalation valve works efficiently to reduce heat inside the mask and provides comfort when used in hot and humid conditions. Dolomite optional clogging test for maximised breathability comfort.



Ergonomically designed to fit most face shapes, this respirator has a soft outer net cover to protect and retain its shape. Its high performing exhalation valve works efficiently to reduce heat inside the mask and provides comfort when used in hot and humid conditions. Other features include an innovative moulded nose bridge for a perfect fit, whole around "O" ring face join and wide adjustable elastic bands.



lighter breathing resistance. Adjustable nose clip optimized Whole around "O" ring face joint for maximal comfort. Wide adjustable elastic bands.



FFP3 Valved Dolomite Respirator

C € 008/

DOLOMITE optional clogging test



FFP3 Valved Respirator





FFP3 Valved - Blister Pack (2)



P304 FFP3 Valved Dolomite Light Cup Respirator EN 149 FFP3 NR D

Disposable respirator with a lightweight cup featuring EVA foam under the adjustable nose bridge for extra comfort. Ultrasound welded and metal free, the exhalation valve works efficiently to reduce heat inside the mask and provides comfort when used in hot and humid conditions. DOLOMITE optional test clogging test.





EAGLE FFP3 Valved

Dolomite Fold Respirator EN 149 FFP3 NR D



Innovative compact folding mask with 7 dynamic parts providing excellent facial movement with maximum comfort. Valved and with inner foam to increase the comfort of the wearer. DOLOMITE optional clogging test. An individual polybag and special flat shape make it easy to store and vending machine ready.



Individual Polybag



Individual Polybag



FFP3 Valved Dolomite Fold Flat Respirator EN 149 FFP3 NR D



Improved with DOLOMITE optional clogging test. Comfort: Vertical Flat Folded, each mask inside individual polybag for easier storage. Exhalation valve for lighter breathing resistance. Adjustable nose clip for optimised fit.



FFP2



ERGONET FFP2 Valved Dolomite Respirator

EN 149 FFP2 NR D

clip for a perfect fit.

Ergonomically designed, this respirator has a soft outer net cover to protect and retain its shape. Thanks to its valve it provides comfort when used in hot and humid conditions. Moulded nose bridge and ultrasound welded elastic band with



P223 FFP2 Carbon Valved Dolomite

Respirator

EN 149 FFP2 NR D

Disposable mask with comfortable cup shape. Exhalation valve for lighter breathing resistance. Adjustable nose clip for optimised fit. DOLOMITE optional clogging test. Added carbon layer to absorb nuisance odours.



P291 EAGLE FFP2 Valved Dolomite **Fold Respirator**

EN 149 FFP2 NR D

Innovative compact folding mask with 7 dynamic parts providing excellent facial

movement with maximum comfort. DOLOMITE optional clogging test. An individual polybag and special flat shape make it easy to store and vending machine ready.



P203 FFP2 Valved Dolomite

Respirator EN 149 FFP2 NR D

DOLOMITE optional clogging test.

Comfort: Cup shape. Exhalation valve for lighter breathing

resistance. Adjustable nose clip for optimized



P220 FFP2 Carbon Valved Respirator EN 149 FFP2 NR

AS/NZS 1716 P2

Comfort: Cup shape.

Exhalation valve for lighter breathing resistance. Adjustable nose clip for optimized fit. Added carbon layer to absorb nuisance odours.



FFP2 Valved Fold Flat

Respirator EN 149 FFP2 NR

Comfort: Vertical Flat Folded, each mask is packed inside an individual polybag for easier storage. Exhalation valve for lighter breathing resistance. Adjustable nose clip for optimised fit. Ultrasound welded elastic bands.



FFP2 Valved Respirator

AS/NZS 1716 P2 NIOSH N95

P209

FFP2 Valved - Blister Pack(3) EN 149 FFP2 NR

Comfort: Cup shape.

Exhalation valve for lighter breathing resistance. Adjustable nose clip for better



FFP2 Respirator EN 149 FFP2 NR

AS/NZS 1716 P2 NIOSH N95

Comfort: Cup shape.

Adjustable nose clip for optimised fit. Protects against fine toxic dust, fumes and water based mists. The respirator can be used in concentrations of contaminants up to 10 times the WEL.



P250 FFP2 Fold Flat Respirator

Comfort: Vertical Flat Folded, each mask is packed inside an individual polybag for easier storage.

Adjustable nose clip for optimised fit. Ultrasound welded elastic bands.







Packaging Options



Blister Packs

Biztex disposable respirators available in blister packaging are ideal for the retail sector and trade counters.



Retail Carton

All BizTex respirators are packed in an attractive retail carton with full markings and fit instructions. The respirators are packed in a PP bag which keeps the masks hygienically clean and allows for better storage and control over dispensing in the workplace.

Premium Affordable Protection



FFP1 Valved Respirator





Comfort: Cup shape. Exhalation valve for lighter breathing resistance. Adjustable nose clip for optimised fit.



FFP1 Respirator EN 149 FFP1 NR



AS/NZS 1716 P1



FFP1 Blister Pack (3)



Comfort: Cup shape. Adjustable nose clip for optimised fit. Effective against pollen, common household dust and



FFP1 Valved Dolomite Fold Flat Respirator EN 149 FFP1 NR D

Individual Polybag



DOLOMITE optional clogging test. Comfort: Vertical Flat Folded Exhalation valve for lighter breathing resistance. Adjustable nose clip for optimized fit.







P005 Dust Mask



Comfort: Cup shape. Adjustable nose clip for optimised



fit. Effective against pollen, common household dust and other non toxic particles.



*All Disposable Masks are Category 3 Hazard Protection

* Excluding P005 Dust Mask





Eye Protection

PORTWEST eye protection range includes spectacles, safety goggles and visors, designed to protect the eyes and face of the workers from injuries which may occur during working activities.

TECHNICAL SPECTACLES: High performance and cutting edge styles. SPORT SPECTACLES: Light weight and modern design.

CLASSIC SPECTACLES: Essential PPE safety eyewear styles.



EN 166 Markings	$\zeta_{e\eta_{S}/V_{IS}}$	Frame / H	Spectacles	Goggles	20
MANUFACTURER SYMBOL	len len	Fra,	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	/ &	Visors
PW: Portwest	•	~	~	~	✓
OPTICAL CLASS					
1: Permanent wear (distortion free)					
2: Occasional wear	•		•	•	•
3: Brief wear					
MECHANICAL RESISTANCE					
S: Minimal impact resistance (5,1 m/sec)			✓	✓	•
F: Low energy impact (45 m/sec)			•	•	✓
B: Medium energy impact (120 m/sec)		•		•	✓
A: High energy impact (190 m/sec)					•
T: Impact test at extreme temperature (-5°C/+55°C) OPTIONAL			V	•	•
CHEMICAL RISKS (OPTIONAL)					
3: Resistance to liquids droplets		•		*	
3: Resistance to liquid splashes					✓
4: Resistance to large dust particles (with $>$ 5 μm grain size)	✓			~	
5: Resistance to gases and fine dust particles (with < 5 μm grain size)				•	
ELECTRICAL RISKS (OPTIONAL)					
8: Short circuit ARC resistance		~			✓
THERMAL RISKS (OPTIONAL)					
9: Molten metal splashes and hot solids projections		✓		✓	✓
LENS TREATMENTS (OPTIONAL)					
K: Resistance to surface damage by fine particles (anti-scratch treatment)					
N: Resistance to fogging of oculars (anti-fog treatment)					

NOTE: It is possible to have surface treatments which are not marked on the lens. These are non-certified treatments, which give the same protection to the lens for an extended period of use:





AS = Anti-Scratchtreatment (corresponds





AF = Anti-Fog treatment (corresponds

Lens Shade / Applications



General purpose lens for use in good visibility conditions, especially indoor.



Enhanced contrast. Ideal for low light environments, artificially lit areas, foggy and cloudy weather.





Ideal for sunlight and outdoor.



Stops horizontal reflections, eliminating glare. Ideal for outdoor, driving and around water.

If the lens is also tested according to EN 170 (UV FILTERS) or EN 172 (SUN FILTERS FOR INDUSTRIAL USE) it is also marked with a code-scale nr. Example: clear lens (EN 170) are normally marked with 2C-1.2; Smoke lens (EN 172) are mostly marked with code-scale nr 5-3.1. These nr indicate the % of visible light which can pass through the lens, so how clear/smoke is the lens.



EN 166: 2001 **Personal Eye Protection**

European Standard, applying to all types of individual protection of the eye which protects from hazards likely to damage the eye, except for nuclear radiation, x-rays, laser emissions and infrared emitted by low-temperature sources. Does not apply to eye protection for which separate standards exist (e.g. anti-laser eye protection, sunglasses for general use).

EN 170: 2002

UV Rays Protection

European Standard for Ultraviolet Filters Specifications of level numbers and of requirements

relating to the transmittance of the filters for protection against ultraviolet radiation.

EN 172: 1995

Specification For Sunglare Filters Used In Personal Eye-Protection For Industrial Use Specification of level numbers and requirements relating to the transmittance of filters for protection against solar radiation, industrial use.

EN 175: 1997

Welding Eyes and Face Protectors European Standard for equipment for eye and face protection during welding and allied processes

Specifications for the safety requirements for eye and face protection equipment used to protect the operator's eyes and face against harmful optical radiation and other specific risks or hazards in usual welding, cutting or similar operations.

EN 169: 2002

Personal Eye Protection - Filters for

European Standard for Filters for Welding and Related Techniques — Transmittance requirements and recommended use.

Specifications of level numbers and requirements relating to the transmittance of filters to protect operators for welding and related techniques. Specification of requirements for welding filters with double dial number of levels.

EN 1731 2006

Personal Eye Protection. Mesh Eye and Face Protector.

Material specifications, design, performance and test methods for eye and face mesh protectors, for professional use.

EN 379: 2009

Automatic Welding Filters

Harmonised European standard for automatic welding filters which switch their luminous transmittance to a lower predetermined value when an arc is ignited.



ANSI/ISEA Z87: 2015

American

National Personal

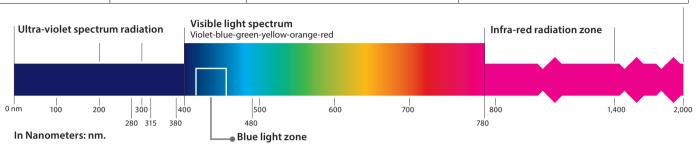
Eye and Face Protective Devices

This standard provides minimum general requirements, test method, selection, use and maintenance of eye and face protection devices

2 levels of protection:

Z87 marking = "Basic Impact" Z87+ marking = "High Impact"

	RISKS	TO THE EYE FROM HARMFUL RADIATIO	NS
Zone	Wave Length	Environment	Eyesight damage
UV-A	215 - 380 nm	Outdoor work	Eye fatigue, Partial Blindness, Cataract, Sunshine
UV-B	280 - 315 nm	Sunlight, Industrial environment,	Cataract, Welder flash, Arc Flash
UV-C	100 - 280 nm	Industrial environment, Arc welding	Cornea or Crystalline Lesions, Loss of eyesight
Blue light	400 - 480 nm	Industrial environment Computer work, Outdoor work	Retinal lesions, Loss of eyesight, Blurring degeneration (age), Retinitis pigmentosis
Infra-red	780 - 1400 nm 1400 - 2000 nm	Electric welding, Molten work: glassmaking, steel production Micro-wave processes , Sunlight	Retinal lesions, Blurring degeneration (age), Retinitis pigmentosis Cornea or Crystalline Lesions



ACCESSORIES

Keep Your Lenses Clean and Safe



Spectacle Cord

Elasticated cord which adjusts to wearer's preference. Universal holder to fit a large variety of spectacles temples.

90% Nylon, 10% Rubber |||||||||X Black 68cm



Spectacle Bag



Protective microfibre bag that can be used for cleaning and storage.



Microfibre





PA01

Lens Cleaning Wipes



The Lens Cleaning Wipes come in a handy dispenser box which is pre assembled for immediate use. Dispenser size 5"x 8" (13x20cm) and holds 100 individually packaged Lens Cleaning Wipes.

100 towelettes per box



Lens Cleaning Station



Lens Cleaning Station provide instant access for all lens cleaning needs. Tissues are low-lint and non-abrasive. Good for use on plastic, glass and polycarbonate lenses.

237ml Anti-fog, Anti-static Solution and 600 tissues per box







EYE PROTECTION



Impervious Tech Spectacle EN 166 1 FT









The Impervious spectacle features an innovative oleophobic and dirt repellent coating, helping to keep the lens clean in very extreme working conditions.



Tough and modern design with dual material on the side arms. The wide elastic band ensures an improved fit, while the removable EVA foam gasket allows extra comfort while offering additional protection against shocks and dust.



💢 Polycarbonate, Nylon, EVA Foam





Detachable





Tech Look Plus Spectacle EN 166 1 FT













Dielectric safety spectacles with metal free hinges features a tough and modern design with dual material on the side arms. The wide elastic band ensures an improved fit and can be easily combined with helmets and ear defenders. The removable EVA foam gasket allows extra comfort and offers additional protection against shocks and dust.

Polycarbonate, Nylon, EVA Foam Clear, Smoke 46g





Detachable















Tech Look Spectacle



Innovative lightweight dielectric safety spectacle with metal free hinges, featuring a tough and modern design with dual material on the side arms. Side holes offer increased ventilation for optimum comfort.

Polycarbonate, Nylon Clear, Smoke 30g



band (included)



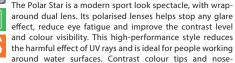
Polar Star Spectacle EN 166 1 FT











Polycarbonate, TPR ||||||||||X Smoke 29g

Soft arm tips and rubber nose-bridge



Umbra Polarised Spectacle











The Umbra Polarised Spectacle eliminates all reflective glare that hits the lens, reducing eyestrain. The lens provides 99% protection against UV light. Adjustable and extendable arms for a perfect fit.

Polycarbonate

Adjustable and Extendable Arms





Levo Spectacle

EN 166 1 FT













Levo spectacle's innovative concept offers the comfort of a safety spectacle with the fit and seal of a goggle. The back foam gives added brow and cheek protection. The arms can be interchanged with the adjustable head-strap for more fitted wear. Excellent ventilation through indirect vents in the back foam, which aids in preventing misting and fogging.

Polycarbonate Clear, Smoke 41g

ANSI/ISEA Z87 + U6 L3 (SMOKE)











Arms interchangeable with elastic head band (included)



EYE PROTECTION



Defender Safety Spectacle

EN 166 1 FT K N **EN 170 2C-1.2 (CLEAR)** EN 172 5-3.1 (SMOKE)



Sport style safety spectacles with upper frame only, for lightweight design. Adjustable soft nose bridge and pressure free fitting temples make this model a class leader in eye protection.

Polycarbonate Clear, Smoke 29g









Fossa Spectacle

EN 170 2C-1.2 (CLEAR) EN 172 5-3.1 (SMOKE) ANSI/ISEA Z87 + (CLEAR)



ANSI/ISEA Z87 + U6 L1.7 (SMOKE)

Fossa safety spectacle provides wrap around coverage for a panoramic view, thanks to the excellent polycarbonate quality. Stylish rubber tip temples and a mono-lens ensures these glasses fit all face shapes.



>>>> Polycarbonate Clear, Smoke 24g







Lite Safety Spectacles

EN 1661 F EN 170 2C-1.2 (CLEAR)



EN 172 5-3.1 (SMOKE) ANSI/ISEA Z87 + U6 (CLEAR) ANSI/ISEA Z87 + U6 L3 (SMOKE)



Super lightweight and durable spectacle with a sleek design and 10 base curve lens. Larger fitting size for a perfect custom

Polycarbonate Clear, Smoke 23g







Paris Sport Spectacle



EN 172 5-3.1 (SMOKE)







The Paris Sport Spectacle is a modern style with a contemporary look that is lightweight yet durable. Its double lens design and side holes help increase breathability. Featuring soft tips and nose bridge for improved anti-slip comfort, this style is ideal for long use.

Polycarbonate, TPR Smoke 29g







Saint Louis Spectacle















The Saint Louis Spectacle is a sporty look style, with

wraparound monobloc lens and highly innovative arm design. Ultra comfortable thanks to the soft arm tips and TPE nose bridge.

XXXX Polycarbonate, TPR Clear, Smoke 31g









Athens Sport Spectacle









EN 166 1FT





The Athens Sport Spectacle is designed with particular attention to user's morphology. Lightweight, strong and flexible, it's ideal for long use. This spectacle features contrasting soft tips for a modern sports look and improved anti-slip comfort.

Polycarbonate, TPR Clear, Smoke 28g







EYE PROTECTION

E IMPROVED

Improved Standard

Performance

mproved Standard



Clear View Spectacle EN 1661 F

EN 170 2C-1.2 (CLEAR) EN 172 5-3.1 (SMOKE)



ANSI/ISEA Z87 + U6 (CLEAR) ANSI/ISEA Z87 + U6 L3 (SMOKE) AS/NZS 1337.1



Tough looking wrap around, streamline design, excellent protective coverage and fit. Ultra light and panoramic view.



Polycarbonate Clear, Smoke 27g





Lucent Spectacle



EN 1661F EN 170 2C-1.2 (CLEAR) EN 172 5-3.1 (SMOKE) AS/NZS 1337.1







Expertly designed lightweight spectacle with outstanding optical quality. The one-piece curved lens offers unobstructed vision and the comfortable nose bridge allows for extended use.



Polycarponasa Clear, Smoke 28g 💢 Polycarbonate











EN 170 2C-1.2 (CLEAR) EN 172 5-3.1 (SMOKE) ANSI/ISEA Z87 + (CLEAR)







ANSI/ISEA Z87 + U6 L3 (SMOKE) These sleek and sporty style glasses are designed for safety





and comfort. The Pan View features lightweight construction and soft touch temples. The single wrap-around lens offers protection from the sides and front.



Clear Lens, Black Temple, Clear Lens, Orange Temple, Smoke Lens, Black Temple, Smoke Lens, Orange Temple 24g





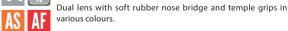














various colours. Polycarbonate





Clear Lens, Blue Temple, Clear Lens, Orange Temple, Clear Lens, Red Temple 26g









Tech Metal Spectacle

EN 170 2C-1.2 (CLEAR) EN 172 5-3.1 (SMOKE)





The Tech Metal Spectacle is constructed with a metal frame and modern look and is suitable for a wide range of industries. It provides protection against high speed particles at extreme temperatures and is ultraviolet radiation resistance tested.

Metal Frame, Polycarbonate







Contoured Safety Spectacle







An ultra light polycarbonate spectacle that moulds in to the facial features, providing brow protection and cheek guard. Fully adjustable temple length and a five point temple

Polycarbonate Clear 32g





Safeguard Spectacle











The Safeguard Spectacle features a nylon frame with sevenposition ratchet temples and adjustable arm length.













Curvo Spectacle

EN 166 FT





EN 170 2C-1.2 (CLEAR)





This spectacle has a curved lens and essential sport look. Adjustable arms inclination for optimised fit and soft nose bridge for extra comfort.







Polycarbonate X Clear 26g





EYE PROTECTION



Wrap Around Pro Spectacle







The classic wrap around style is now available in a modern version with dual material arms for extra comfort. Featuring a one-piece lens contour, the spectacle is ultra-light for excellent comfort during long periods of use. The lens is treated with anti-scratch and anti-fog coating for improved performance.

Polycarbonate, Rubber Clear, Smoke 26g







Wrap Around Plus Spectacle

EN 166 1FT EN 170 2C-1.2 EN 172 5-3.1 (SMOKE) ANSI/ISEA Z87 + U6







Our best selling Wrap Around Spectacle is now available with additional edge protection, thanks to the removable gasket, which offers a super comfortable fit and optimal protection against dust and impacts. The lens are treated with anti-scratch and anti-fog coating for improved performances.

Polycarbonate Clear Lens, Yellow Temple, Smoke Lens, Orange Temple 28g





Detachable foam back







Wrap Around Spectacle EN 166 1FT

EN 170 2C-1.2 (CLEAR)





EN 172 5-3.1 (SMOKE)

EN 172 5-1.7 (CLEAR MIRROR) ANSI/ISEA Z87 + U6 L3 (SMOKE) ANSI/ISEA Z87 + U6 (CLEAR) AS/NZS 1337.1

Polycarbonate

Clear Lens, Clear Temple, Clear Lens, Black Temple, Clear Lens, Orange Hi-Vis Temple, Smoke Lens, Black Temple,

Mirror 22g





Neon Safety Spectacle

EN 166 1FT









Our Neon Safety Spectacle features contrast colour details and wrap around design with brow and side protection for increased protection and wide field vision. Lightweight with adjustable arm lengths (5 different lengths), the Neon Safety Spectacle has soft tips to offer optimised wearer comfort.

Polycarbonate, Nylon, TPR Clear, Smoke 28g





Profile Safety Spectacle

















ANSI/ISEA Z87.1 + (AMBER) ANSI/ISEA Z87 .1 + (CLEAR) ANSI/ISEA Z87.1 + U6 L3 (SMOKE) These frame-less safety glasses are designed for safety,

EN 172 5-3.1 (SMOKE)

bridge and browguard.

XX Polycarbonate Clear, Smoke, Amber 28g





Classic Safety Spectacle

EN 172 5-3.1 (SMOKE) ANSI/ISEA Z87 + (CLEAR)

















also features adjustable arms, moulded nose bridge and contoured browguard. C Polycarbonate

Clear Lens, Black Temple, Clear Lens, Blue Temple, Smoke Lens, Black Temple, Amber Lens, Black Temple 32g







Classic Safety Plus Spectacle EN 166 1 1 FT

EN 170 2C-1.2 (CLEAR)

ANSI/ISEA Z87















The Classic Safety Plus Spectacle has adjustable arms, equipped with tips in contrast colour for a stylish look and optimised comfort. The anti-scratch and anti-fog treatment on the lens provides longevity to the spectacles.

C Polycarbonate Clear Lens, Blue Temple, Orange Tips 32g







Focus Spectacle





EN 166 1 F EN 170 2C-1.2 (CLEAR) EN 172 5-3.1 (SMOKE)



The Focus is a wide monobloc lens spectacle, featuring adjustable and extendable arms for a perfect comfort fit. Its inner removable foam offers additional protection against shocks and dust. Suitable to be used with PA13 RX inner frame for prescription lenses.

Polycarbonate, Nylon, EVA Foam Clear, Smoke, Smoke 42g



RX Focus Support







This RX is an innovative inner frame to be used on PS03 Focus Spectacle to install prescription lenses. 3 different adjustable positions allow for a perfect fit. The combination of the Focus spectacle and the RX support represent cost-effective solution for workers who need corrective glasses in addition to eye protection.

Polycarbonate X Black 4g





Portwest Over-Spectacle



EN 166 1 FT EN 170 2C-1.2 AS/NZS 1337.1





PS30 is an ultra-lightweight spectacle, designed to be worn over prescription glasses. Its wide panoramic lens with moulded side shields and brow guard offers superior protection to the wearer. The adjustable and extendable arms ensure a comfortable and secure fit.



Polycarbonate, Nylon Clear Lens, Black Temple 33g





Visitor Safety Spectacle EN 1661 F



















Designed with a moulded-in brow guard and vented side shields, the PW30 offers excellent protection and comfort. Manufactured using tough impact resistant polycarbonate. Metal free.





>>> Polycarbonate X Clear 41g

WELDING PROTECTION

BizWeld Plus Welding Helmet



EN 175 F

EN 379 4 / 9-13; 1/1/1/2



Auto-darkening welding helmet, which switches from a light to dark state when welding activity starts. Light state is DIN 4; Dark state is adjustable from DIN 9 to DIN 13 using the external knob. Response time from light to dark state is 0.04 milliseconds; return from dark to clear state in 0.03-0.04 sec. Power is supplied by solar cells with 2 built-in lithium batteries to offer power back-up for longer service life. No need for replacement batteries.

🂢 Polyethylene, Polypropylene, Nylon |||||||||X Black



PW66

BizWeld Plus Replacement Lens

Outer lens for the BizWeld Plus Welding Helmet. Sold in sets of 5. Dimension: 114 x 90 mm.





Polycarbonate







Suitable to be worn with disposable respirators.

Features:

- 4 Point adjustable harness design for optimum fit.
- Solar cells power and lithium batteries back up, increase the working time to over 5,000 hours.
- **☑** Equipped with a superior optical quality LCD Filter Suitable for:
- ✓ ARC
- **☑** MIG
- ✓ MAG(CO2)
- **☑** TIG Welding
- Plasma cutting
- Grinding.



91mm x 42mm



Gas Welding Goggle EN 1661 F



EN 175 F



EN 169 SHADE 5



When using oxyacetylene for gas cutting or welding, the PW60 offers high performance with a shade factor 5. A soft comfortable frame with flip up lens allows the goggle to be used for grinding operations.



Clear polycarbonate safety lenses Bottle Green 143g







Welding Safety Spectacle



EN 166 1 F EN 169 SHADE 5





adjustable arms for customised comfort. 💢 Polycarbonate



▼ Green Shade 5 lens, Black Temple 32g

Multipurpose Shade 5 lens with lateral protection and







Impervious Safety Goggle EN 166 1 B 3

EN 170 2C-1.2 (CLEAR)









Premium safety goggle with injected lens that is strong and robust, with excellent panoramic view and soft inner foam for extra comfort and additional protection against shocks. The Impervious style features an innovative oleophobic and dirt repellent coating, helping to keep the lens cleaned in very extreme working conditions. Wide adjustable elastic band. Indirect ventilation.

Polycarbonate, Polypropylene, TPR, Polyester, Nvlon

Clear 70g

Can be worn over prescription glasses and dust masks





Ultra Vista Goggle Unvented

EN 166 1 BT 3 4 5 K N EN 170 2C-1.2



Non-vented premium level goggle. Excellent protection against large dust particles, fine dust particles, gas and liquid splashes. Excelled when tested for high impact resistance and extreme temperatures (ranging from -5°C to +55°C). Can be worn with prescription glasses.

Polycarbonate X Clear 114g

Can be worn over prescription glasses and dust masks





Ultra Vista Goggle EN 1661 BT 3





Excellent fitting goggle with panoramic field of vision. Superior protection against harmful splashes and large dust particles.





Soft seal protects against dust, splashes and impact





Slim Safety Goggle









Extremely lightweight premium goggle. Manufactured from a high tech material, combining hard and soft components to ensure a perfect fit. Wrap around design and effective seal around the eyes.



Polycarbonate X Clear 49g



Challenger Goggle

EN 170 2C-1.2 ANSI/ISEA Z87





Wide panoramic UV protective lens treated with anti scratch and antifog coating, for long-lasting performance. The special shape of the lens allow it to be worn with prescription glasses and disposable dust masks. Improved design with a larger elastic band for optimized comfort. Indirect ventilation.





Portwest Chemical Goggle EN 166 1 F N 3







PS21 is an indirect ventilation goggle with acetate lens material, suitable for chemical use. Superior anti-fog treatment (marked





N on the lens) and ultra soft frame ensure a comfortable wear for long working days. Cellulose Acetate, PVC, PP





Indirect Vent Goggle









Designed to be worn in a tough work environment, this goggle is fitted with a flexible PVC frame for ultra light and comfortable wear. Indirect Ventilation.







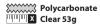
Direct Vent Goggle



EN 166 1 B ANSI/ISEA Z87 +



Designed to be worn in a tough work environment, this goggle is fitted with a flexible PVC frame for ultra light and comfortable wear. Direct Ventilation.





Total Protection from High Speed Particles



PW90 PPE Protection Kit

EN 166 1 B / 3 B



An ideal solution for face and hearing protection (PW48) where no helmet is required. It protects against particle impact, liquid splashes and dangerous noise. Spare parts available.



Polycarbonate, Polypropylene, ||||||||||X Yellow



EN 166

Helmet Visor Carrier

EN 1731



Our visor holder is compatible with helmet styles PW50, PW51, PS50 and PS57. Versatile and safe, this is a great addition to the Head Protection Range. Compatible with Replacement Visors PW92, PW94 and PW99.



Polyoxymethylene X Black



PS58 Helmet Visor Holder

EN 166 EN 1731 F



The Helmet Visor Holder with universal slot european size (30mm) can be used on Endurance Helmets, Height Endurance Helmets, Peak View, Skyview and Monterosa Helmets. It allows standoff position and can combine the simultaneous wear of a visor and clip-on ear-muffs. Compatible with replacement visors PW92, PW94 and PW99.

ABS ||||||||X Black



Browguard with Clear Visor

PC visor with PP browguard manufactured from impact resistant polypropylene. The wheel ratchet adjustment system is designed for easy use. Replacement visor available (PW92).



Polycarbonate Clear

Visor size: 20 X 40cm



Browquard with Mesh Visor

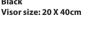
EN 166 F



Mesh visor with PP browguard, suitable for protection against large high-speed particles. The ratchet adjustment system is designed for easy use. Replacement visor available (PW94).



Galvanised Carbon Steel, Polypropylene





Face Shield Plus

ANSI/ISEA Z87 +



This face shield protects against molten metal splashes and hot solid projections. Superior front and side face protection. Ratchet adjustment for comfort fit. Replacement visor available (PW99).



Polycarbonate, Aluminium | X Clear



PW99



Visor size: 20 X 40cm



Replacement Clear Visor

EN 166 1B

Replacement visor for PW90 and PW91. It also fits PW58



Polycarbonate



PW94

Replacement Mesh Visor

EN 1731 F

Replacement visor for PW93. It also fits PW58 and PS58.



Carbon Steel, Polypropylene



Replacement Shield Plus Visor

EN 166 1 BT 3 9 ANSI/ISEA Z87 +

Replacement visor for PW96. It also fits PW58 and PS58.



Polycarbonate, **Aluminium** |||||||||||X Clear

















ARC FLASH PROTECTION

PS91 Arc Flash Visor Class 2



EN 166 1 B 8 3 EN 170 2C-1.4







PS91 Arc Flash Visor Class 2 is arc protection



Class 2 and VLT Class 1 product. It exceeds the highest arc flash protection according to GS-ET-29 and E DIN 58118 and is designed to maximise colour perception and visible light transmittance. It has a universal slot adapter for hard hats, a large permanently attached chin protector and a light green moulded injected visor with anti-fog coating. Recommended to be used only on hard hats approved for arc flash protection.



Polycarbonate Green One Size













Arc Flash Visor Class 1



EN 166 1 B 8 3 EN 170 2C-1.2 **GS-ET-29 CLASS 1 8-1-0**





PS90 is classified as Arc Protection Class 1 and VLT Class 0 product as per GS-ET-29 and E DIN 58118. It provides the maximum light transmittance and improved colour recognition as per EN 170. This visor consists of a face shield with a bracket for slotted caps. It is compatible with all Portwest hard hats but recommended to be used on hard hats approved for arc flash protection at the maximum expected level.



Polycarbonate



Clear One Size

















EN 397: 2012 Industrial Safety Helmets

Mandatory tests:

- Impact*: Energy spread to the head form must not exceed 5 kN after the fall of an object of 5 kg at 1m high.
- Penetration*: The tip of the test mass used (3 kg from 1m height) must not come into contact with the skull.
- Flammability: The helmet is exposed to a flame and it must not burn with flame emission more than 5 seconds after removal of the flame.
- * Impact and penetration tests are performed at room temperature, at +50 °C and at -10 °C.

Optional tests:

• Resistance at extreme temperatures:

testing impact and penetration are performed at +150 °C, at -20°C or -30 °C temperatures.

• Electrical properties:

Protects against a short accidental contact with electric leads under voltage up to 440 Vac.

· Lateral deformation:

Protects against lateral compression. The maximum deformation of the helmet should be \leq 40 mm (LD).

· Molten metal splashes:

The helmet is not deformed or penetrated by splashes of molten metal (MM).



T EN 50365: 2002

Insulating helmets for use on low voltage installations

This standard is for helmets used for working live or close to live parts on installations not exceeding 1000 V a.c. or 1500 V d.c. Testing to EN 50365 exceeds testing under EN397 for electrical properties.

Marking: Double triangle + class + batch

EN 12492: 2012

Helmets for mountaineers

This standard covers specialist mountaineers' helmets and it includes tests on helmet retention strength and effectiveness to ensure the helmet is not inadvertently removed. To reflect the nature of the use, Impact and penetration tests are conducted on different points around the shell. Mountaineer requirements also apply to wearers working at height.



ANSI/ISEA Z89.1: 2014 American National Standard for Industrial Head Protection

TYPE I - Hard hats are designed only to withstand top impacts.

TYPE II - Hard hats designed to withstand impacts from the top and the side.

Class C - Conductive Helmet = the hard hat will not protect the wearer from electrical hazards.

Class G - General Helmet = helmet can withstand an electrical current up to 2,200 volts.

Class E - Electrical Helmet = helmet that providing the highest level of electrical protection, withstanding currents up to 20,000 volts.

Safety Helmets

The rapidly expanding Portwest head protection range aims to benefit our customers by combining the most up-to-date styles with the highest standards in head protection, irrespective of job or location.

A wide selection of compatible accessories is also available. A full explanation of features and performances are given in order to help you make a more informed choice.



Choose the Right Accessories

for vo	ur Helme	ot .					
101 yo	ur memie	. •	Chin strap 2 points	Chin strap 4 points	Sweat band	Visor holder	Clip on ear muff
	Collection	HELMET STYLE CODE	>	A		2	60
	PEAKVIEW	PV50/PV54 PV60/PV64	PW53	/	/	PS58	PW47/PS47
*	ENDURANCE	PW54/PS54 PW55/PS55 PG54/PC55 PW98	PW53	PA48	PA45/PA55	PS58	PW47/PS47/ PS45
A.	HEIGHT ENDURANCE	PS53/PS63 PS73	/	PA49	PA45/PA55	PS58	PW47/PS47/ PS45
*	SKYVIEW	PV74	/	/	PA45/PA55	PW58	/
•	MONTEROSA	PW97	1	/	/	PS58	1
	FULL BRIM	PS52	/	/	/	/	/
	EXPERTBASE	PW50/ PW51 PS57	PW53	PA47	PA44	PW58	PW42/PS42/ PS45
	WORKBASE	PS51	1	/	/	PW58	PW47/PS47
A	ARROW	PS50	PW53	1	/	PW58	1

HEAD PROTECTION

PS73 Height Endurance Mountaineer Helmet

EN 12492 EN 397



Height Endurance Mountaineer helmet is the ultimate evolution of our Height Endurance range. This vented, peak-less helmet is designed for multi-purposes. It is ideal for working at height, rescue operations and climbing activities. Thanks to its inner EPS foam, this style is fully certified to the EN 12492 standard. Six points textile harness, technical sweat band and wheel ratchet adjustment ensure optimal fit. Wide range of accessories available.

XXX ABS, EPS (Expanded Polystyrene) Hi-Vis Yellow, Hi-Vis Orange, Royal, White, Red 450g





Height Endurance Vented Helmet

EN 397 -30°C / +50°C



Our premium Height Endurance Helmet is now available in a vented version, for extra air flow. Light, comfortable and compact, this peakless helmet is designed to be used when working at heights. Clever features include an ABS shell, textile comfort 6 points harness, wheel ratchet adjustment, size 52-63cm. Technical sweat band and 4 points chin strap (Y style) with a soft rubber chin protector included.

White, Hi-Vis Yellow, Royal, Hi-Vis Orange Adjustable 52-63cm 410g

High Visibility Colour Option



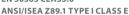




Height Endurance Helmet

EN 397 -30°C/+50°C







Designed to be specially used when working at heights. Light and comfortable, this peak-less helmet is compact featuring an ABS shell, textile comfort harness 6 points and wheel ratchet adjustment, size 52-63cm. Improved technical sweat band and 4 points chin strap (Y style) with soft rubber chin protector included.



Hi-Vis Yellow, Hi-Vis Orange, Royal, Black, White Adjustable 52-63cm 424g



High Visibility Colour Option





Height Endurance Visor

EN 170 2C-1.2 (CLEAR) EN 172 5-3.1 (SMOKE)



Panoramic wraparound visor for Height Endurance helmets range. It allows the user to wear over prescription glasses. Anti-scratch and anti-fog treatment for added durability.



Polycarbonate Clear, Smoke 72g



Visor will fit styles PS53 and PS63 only





PEAKVIEW

TRANSLUCENT HELMET

The Peak View Hard Hat is a Portwest exclusive design and patented model. The translucent shell and see through peak and sides allow the wearer to look upwards without the need to tilt the head. The extra strong yet ultra light weight polycarbonate shell offers UV ray protection. This innovative, market leading design is available in 4 style options that come in 8 colour ways. Peakview is the safest and most comfortable solution for your head protection.

PEAKVIEW is a trademark of Portwest.

MAXIMUM PERIPHERAL VISION UNLIKE TRADITIONAL HARD HATS



8 COLOURS

IMPROVED HI-VIS YELLOW AND ORANGE





PRODUCT FEATURES





PEAKVIEV

TRANSLUCENT HELMET

PV50 Peak View Hard Hat Vented

EN 397 -20°C

ANSI/ISEA Z89.1 TYPE II CLASS C

Vented for added breathability, suitable for hotter climates.

100% Polycarbonate X Smoke, Blue, Clear, Yellow,

Green, Red, Orange, Pink Adjustable 50-66cm 352g



Peak View Plus Hard Hat

EN 397 440 VAC; -20°C

ANSI/ISEA Z89.1 TYPE II CLASS G

Non vented, to prevent the ingress of dirt, dust and water.

100% Polycarbonate

Smoke, Blue, Clear, Yellow, Orange, Pink, Red, Green Adjustable: 50-66 cm 352g





ADJUSTABLE SLIP RATCHET

Hard hats designed to withstand impacts from the top and the side.

V60 Peak View Ratchet Hard Hat Vented

EN 397 -20°C

ANSI/ISEA Z89.1 TYPE II CLASS C

Vented for added breathability, suitable for hotter

100% Polycarbonate

Smoke, Blue, Clear, Yellow, Green, Red, Orange, Pink

Adjustable 50-66cm 390g



Peak View Plus Ratchet Hard Hat

EN 397 440 VAC; -20°C

ANSI/ISEA Z89.1 TYPE II CLASS G

Non vented, to prevent the ingress of dirt, dust



100% Polycarbonate

Smoke, Blue, Clear, Yellow, Green, Red, Orange, Pink Adjustable 50-66cm 390g



COMPATIBLE ACCESSORIES

AVAILABLE SEE PAGE 626.









Endurance Plus Visor Helmet EN 397 -30°C/+50°C, MM, LD, 440V



EN 50365 CLASS:0 **EN 166 1 FT**



ABS shell helmet, textile comfort harness 6 points, wheel ratchet adjustment, adjustable size 56-63 cm. Sweat band and chin strap included. Sold with retractable clear visor PW56 included. Spare parts



ABS, Polycarbonate White, Royal, Red, Orange, Yellow Adjustable 56-63cm









Endurance Plus Helmet EN 397 +50°C/-30°C; MM; LD; 440VAC EN 50365 CLASS:0 ANSI/ISEA Z89.1 TYPE I CLASS E



Endurance Plus ABS shell helmet now available without retractable visor. Sold with 4 points chin strap included.



Hi-Vis Yellow, White, Hi-Vis Orange, Royal Adjustable 56-63cm 416g









included





Endurance Visor Helmet

EN 166 1 FT



EN 397 -30°C/+50°C, LD





Vented helmet. ABS shell, textile comfort harness 6 points, wheel ratchet adjustable size, 56-63 cm. Sweat band and chin strap included. Sold with retractable clear visor PW56 included. Spare parts available.



₩ ABS,

Polycarbonate Orange, Blue, White, Red, Yellow Adjustable

56-63cm 446g











Endurance Helmet

EN 397 -30°C/+50°C, LD ANSI/ISEA Z89.1 TYPE I CLASS C

AS/NZS 1337.1



Endurance vented ABS shell helmet without retractable visor. Sold with 4 points chin strap included.



Hi-Vis Orange, White, Hi-Vis Yellow, Royal Adjustable 56-63cm 416g

High Visibility Colour Option





Forestry Combi Kit

EN 397 -30°C/+50°C, LD EN 352-3



ANSI/ISEA Z87.1 (VISOR HOLDER + MESH VISOR) ANSI/ISEA Z89.1 TYPE I



Professional Combi Kit, containing:

- Vented ABS safety helmet with wheel ratchet, adjustable size 56-63cm cm (PS55).
- · High performances ear muffs in ABS material, adjustable in height for better fit (PW47).
- · Reinforced visor holder and mesh visor (PS58).

ABS Helmet, Mesh Visor, ABS/Polystyrene Ear protector.

Orange Adjustable 56cm - 63cm 795g

Compatible accessories available





Endurance Glowtex Helmet

EN 397 +50°C/-30°C; MM; LD; 440VAC EN 50365 CLASS:0



Endurance helmet with 6 points textile harness and



wheel ratchet adjustable size 56-63cm. The ABS shell is made with special photo-luminescent additive colour, that accumulates the light in well lit places and release the shining effect in very low or no light conditions – i.e. it glows in the dark. Sold with 4 points chin strap included.



ABS X White

Adjustable 56-63 cm 472g





Glows in the Dark



Endurance Carbon Look Helmet

EN 397 -30*C/+50°C LD



Endurance vented helmet with ABS shell and 6 points textile harness. Wheel ratchet adjustable size 56-63cm. Innovative eye catching carbon fibre design manufactured from permanent high quality hydro dipped paint. Sold with 4 points chin strap included.



🏯 ABS

Assorted Grey

Adjustable 56-63 cm 465g













DV74 Skyview Safety Helmet

EN 397 -30°C / +50°C, LD, 440 VAC



EN 50365 CLASS:0

The Skyview Helmet is uniquely made from two types of materials: ABS shell and polycarbonate peak. This innovative mix offers all the benefits of a premium ABS shell helmet with the innovative feature of a transparent smoke peak, offering improved visibility and protection from UV rays. Modern and different, this style is especially designed for outdoor workers. It features a comfortable 6 points textile harness, wheel ratchet adjustment and 4 points chin strap for a comfortable fit.



ABS, Polycarbonate Blue, Hi-Vis Yellow, Hi-Vis Orange, White 54-63 cm 424g



Vented for Extra Air-flow





Monterosa Safety Helmet





Vented helmet, adapted for working at heights. High wearing comfort polyethylene shell, six points harness and buckle adjustment. Supplied with sweat band and 4 points chin strap (Y style).

Yellow, Blue, White Adjustable 52-62cm 358g



Full Brim Future Helmet

EN 397 -10°C/+50°C ANSI/ISEA Z89.1 TYPE I CLASS E



Full brim helmet with lightweight PP shell. Its wide profile provides extra protection against sun, glare, rain, debris and non-toxic splashes. A 4 point nylon harness with ratchet wheel adjustable size (52-63cm). Soft foam sweat band included.

₩₩₩ PP

White

Adjustable 52-63cm 465g





Expertbase PRO Safety Helmet



ABS shell helmet with extended peak to minimise glare. A 4 points nylon webbing harness, Buckle adjustable size 55-62cm. Foam sweat band



XX ABS Blue, White

Adjustable 55-62cm 366g







Expertbase Wheel Safety Helmet EN 397 -10°C / +50°C, LD, 440VAC



EN 50365 CLASS:0



Our best seller Expertbase Safety Helmet is now available with wheel ratchet adjustment size 55-62cm. High-density polypropylene shell helmet, 4 points textile suspension harness. Soft sweat band included. Spare parts available.

XX PP, PE, Woven Webbing White, Blue, Yellow, Orange, Red 55-62 cm 350g







Expertbase Safety Helmet







High-density polypropylene shell helmet, 4 points plastic suspension harness. Buckle adjustable size 55-62cm. Soft sweat band included.







Black, Blue, Orange, Red, White, Yellow, Green Adjustable 55-62cm 366g







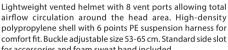


Arrow Safety Helmet











for accessories and foam sweat band included.



HDPE, PE White, Blue, Yellow Adjustable 53-65 cm







Workbase Safety Helmet

EN 397 -10°C /+50°C, 440V



The Workbase Safety Helmet is an essential in head protection. Manufactured from a strong PE shell, it has a comfortable 6 point plastic harness with an adjustable buckle (54-62 cm). Sweat band included and standard size side slots for accessories.





Royal, White, Red, Yellow, Green, Black Adjustable 54-62cm 365g













Chin Strap 4 Height Endurance

4 points chin strap with soft chin guard. Spare part for Height Endurance Helmets PS53 and PS63. Sold in set of 5.

₩ Nylon ||||||||X Black



Chin Strap 4 Endurance

4 points chin strap suitable for Endurance Helmets. Sold in set of 5.

₩ Nylon ||||||||||X Black



4 points chin strap with chin guard. Spare part for Expertbase safety helmets. Sold in set of 5.

PP, Woven Webbing















Endurance Visor Replacement EN 166 1FT

Impact resistant polycarbonate replacement visor. Suitable for Endurance Helmets.

Polycarbonate Clear





Replacement Helmet Sweatband

Soft foam sweat band for Endurance Helmets, Height Endurance Helmets and Skyview Helmets. Sold in set of 10 pcs.

Foam





Sweat Band Endurance

Technical Sweat Band, compatible with Endurance Helmets, Height Endurance Helmets and Skyview Helmets. Sold in sets of 5.

Acrylic









Sweat Band Expertbase

Soft foam sweat band. Spare part for Expertbase safety helmets. Sold in sets of 10.

₩ PU ||||||||X Black





PA 58 Helmet Winter Liner



This insulating liner is suitable to be worn with most helmets. Four Hook & Loop straps attach the liner to helmets for a secure fit. Can be worn with a chin strap.

100% Cotton 150g 100% Polyester 200g



PA08 Neck Cover



This simple accessory will complete the PW98 Forestry Kit, offering neck protection against rain and splashes. Easy to install, it is compatible with PW98 and all Endurance Safety helmets. Sold in units of 5.









Medical Information Contact



Offers immediate identification of a workers medical information which could ultimately save the life of the worker in accidents and emergencies. Language free with instantly recognisable icons for easy and global recognition.



₩₩ PVC X Red



ID10 ID Holder



In Case of Emergency (ICE) stickers for accident victims gives on-site instant access to victims potential lifesaving information and enables emergency contacts be quickly notified of the situation 24/7.

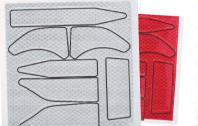


₩ PVC













PA91

High quality reflective stickers for safety helmets. Thanks to their honeycomb pattern and excellent reflective quality, they help to improve visibility for added safety in all working environments. Cutting design suitable to be adapted to many different helmet styles. Each pack (for 1 helmet) contains 7 stickers. Sold in set by 10 packs (to cover 10 helmets).



💢 РЕТ Silver, Red







PA10

Helmet Holder



The helmet holder is a patented product designed to keep your helmet safe and secure. It contains high performance magnets for attaching to metal surfaces and screws to attach to timber and plaster board surfaces. Other features include an in built safety spectacle holder and it is UV stabilised for outdoor use. Suitable for most standard type helmets.



100% Polypropylene Yellow One Size

Bump Caps

Bump Caps can reduce the risk of head injuries in the workplace by providing head protection against minor bumps and scrapes. Combining the comfort and style of a sport cap with the added protection

of a plastic protective shell and soft pads, Portwest Bump Caps provide a light weight, comfortable solution to head protection. The fashionable design also means it is a form of safety wear that employees will actually want to wear.

EN812:2012 - Industrial Bump Caps

European standard for bump caps for industry, describing mandatory impact and penetration

NOTE: Bump Caps protect against impacts from knocks against structures and objects. They don't protect against falling objects and in all cases where a Safety Helmet is required.





AirTech Bump Cap

Innovative design Bump Cap. Maximised ventilation thanks to the side mesh and wide open windows on the inner shell. Modern textile design with reflective piping for better visibility. The mid-length peak makes this bump cap suitable for all uses. Buckle adjustable size.



100% Nylon, ABS, EVA

Hi-Vis Orange, Hi-Vis Yellow Adjustable 54-59 cm 170g







BUCKLE adjustment

INNER SOFT PAD for extra comfort and shock absorption





Semi Vented Bump Caps



Portwest Bump Cap





Classic design bump-cap with ventilation ports for maximum breathability. Metallic ring holes for baseball cap look. Hook and loop adjustable size.



💢 100% Cotton, ABS, EVA Royal, Navy, Black Adjustable 54-59 cm 162g



Short Peak Bump Cap





Without reducing the level of performance and protection, the short peak of this bump cap gives the benefit of lighter wear and better visibility. Peak length 3cm only. Hook and loop adjustable size.

Long peak (7cm)



100% Cotton, ABS, EVA Foam Navy, Black Adjustable 54-59 cm 145g

Long peak (7cm)



Vent Cool Bump Cap





Sport look bump cap with large mesh panel on the top, allowing maximum airflow. Reflective stripes for enhanced visibility and style (on navy option only). Hook and loop adjustable size.



Cotton, Mesh, ABS, EVA ||||||||||X Black, Red, Navy, Grey Adjustable 54-59 cm 162g



Hi-Vis Bump Cap





Modern style bump cap in Hi-Visibility colours. Mesh panel on the back which, together with the ventilation holes on the internal shell, help cooling comfort. Hook and loop adjustable size.



Cotton, Mesh, ABS, EVA X Hi-Vis Orange, Hi-Vis Yellow Adjustable 54-59 cm 162g

Inner shell



SIDE VENTILATION **HOLES** for breathability



comfort and shock absorption

> HOOK & LOOP STRAP for adjustment



OUTER CAP made from heavy duty cotton twill



EN 352-1: 2002

Hearing Protectors - Ear Muffs

EN 352-2: 2002

Hearing Protectors - Ear Plugs

EN 352-3: 2002

Hearing Protectors - Helmet Mounted Ear Muffs

EN 352-4: 2002

Hearing Protectors - Level Dependent Ear Muffs

EN 352-8: 2002

Earmuffs with Entertainment Radio

All these standards establish requirements with regards to the manufacture, design, performances and test methods.

• SNR (Single Number Rating):

Single average value of attenuation.

HML: Attenuation values expressed in terms of average levels of frequencies:

H: Attenuation of PPE at high frequencies (pitched noises).

M: Attenuation of PPE at medium frequencies. L: Attenuation of PPE at low frequencies (bass sounds).



ANSI S3.19 1974 American National Standard - Methods for Hearing **Protection Measurement**

This standard specifies the test method for determining the level of noise attenuation (NRR Noise Reduction Rating) of the hearing protection, as recommended by the EPA (U.S. Environmental Protection Agency).



AS/NZS 1270 2004 Australian and New Zealand standard for Hearing **Protectors Devices.**

This standard specifies the attenuation offered by a hearing protection device through Sound Level Conversion (SLC80).



Loud noise in the workplace can be very damaging to hearing and it usually happens gradually so workers may not be aware of the dangers until they have already developed permanent hearing loss. In addition to gradual hearing loss, hearing loss can also result from sudden and extremely loud noises (peak sounds).



The PPE Regulation (EU) 2016/425 has a risk approach which defines harmful noise as a risk that may cause very serious hearing injuries. As a result, the Regulation has recategorized hearing protection from Category 2 Risk PPE (Intermediate) to Category 3 Risk (Complex).

The Control of Noise at Work Regulations 2005

The Noise Regulation 2005 requires employers to prevent or reduce risks to health and safety from exposure to noise at work. It asks to take specific actions and defines action levels and limit values of exposure to noise:

	Daily / Weekly average exposure to noise	Peak Sound pressure
LOWER EXPOSURE ACTION VALUES	80dB	135dB
UPPER EXPOSURE ACTION VALUES	85dB	137dB
LEVELS OF NOISE EXPOSURE THAT MUST NEVER BE EXCEEDED	87dB	140db

How To Protect Yourself?

4 Steps To Choose The Appropriate Hearing Protection.

- 1. Identify the nature of the noise: stable, fluctuating, intermittent or pulse.
- 2. Measure the noise at the working station: intensity (dB) and volume (Hz).
- 3. Determine the exposure time.
- 4. Calculate the required attenuation needed. The attenuation level offered by the hearing protector should bring the noise to a level that is not harmful to health whilst avoiding over-protection which would isolate the worker.

Do You Value Your Hearing?



THRESHOLD OF PAIN



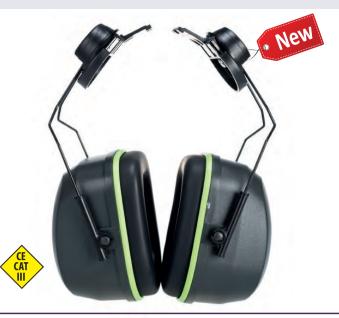
Clip on Ear Muffs - Compatible with Most Hard Hats

Premium Clip-On Ear Protector



Premium Clip-On Ear Muff using the same cup as our PS46 Premium Ear Muff. Easy to clip-on and compatible with Endurance, Height Endurance and Expertbase safety helmets. Warning: attenuation performances vary depending on the helmet style they are used

ABS, PU, PVC, Polyoxymethylene, Stainless Steel, 311g





Endurance Clip-On Ear Protector

EN 352-3 ANSI S3.19 NRR 24DB AS/NZS 1270 SLC(80) 22DB -CLASS 4

Excellent attenuation level, can be adjusted into the stand off position when not in use. Easy to clip-on, it is compatible with Endurance Helmets, Height Endurance Helmets, Peak View Helmets and the PS51 Helmet. Warning: attenuation performances vary depending on the helmet style they are used with.

||||||||X Red

ABS, Polystyrene, 271g



Endurance HV Clip-On Ear Protector

ANSI S3.19 NRR 24DB AS/NZS 1270 SLC(80) 22DB -

High-Visibility colour. This product is compatible with Endurance Helmets, Height Endurance Helmets, Peak View Helmets and the PS51 Helmet. Warning: attenuation performances vary depending on the helmet style they are used with.

💢 ABS, Polystyrene, 271g Hi-Vis Orange, Hi-Vis Yellow

High Visibility Colour Option



Endurance Helmets Height Endurance Helmets



Peak View Helmets



Workbase Helmet





Clip-On Ear Protector EN 352-3 SNR 26DB

The protectors can be put into the

stand off position. Compatible with Expertbase helmets and PW51.

HIPS (High Impact Polystyrene), Stainless Steel, 271a

Red, Yellow







Clip-on HV Ear Protector

EN 352-3 SNR 26DB

Hi-Visibility colour. Compatible with Expertbase helmets and PW51.

HIPS (High Impact Polystyrene), Stainless Steel, 271g ||||||||X| Hi-Vis Yellow

High Visibility Colour Option





Premium Ear Muff

EN 352-1 SNR 34DB



Premium Ear Muff with PU padded headband that provides maximum comfort during long periods of use. Contemporary styling with dual pin adjustable cups for an optimised fit. Excellent attenuation performance provides superior protection against harmful noise.

ABS, PU Foam, PVC, 307g X Grey





Enhances low level sounds, to allow better hearing.

Electronic Ear Muff

EN 352-1 SNR 31DB EN 352-4



Fully-functioning electronic ear muff that automatically compresses harmful impulses and continuous noises to a safe noise level (below 85 dB). Enhances low level sounds to improve user hearing and communication. Built-in volume controls. Works with 2 AA batteries, included.

XXXXXX ABS, Polystyrene, 317a

Yellow







Top Ear Muff

EN 352-1 SNR 33DB



Lightweight and foldable ear muff, with a padded headband added comfort. Great attenuation level, ideal to protect against harmful noise in the work environment.

ABS, Foam, ABS, 297g ||||||||X Black







Comfort Ear Protector

EN 352-1 SNR 32DB ANSI S3.19 26DB



This ear protector is constructed to be both durable and ultra lightweight. It has broad foam cushions, high impact ABS cups (filled with sound absorbing foam) and comfort headband.

ABS, Polystyrene, 226g















Ultra lightweight for prolonged usage. Adjustable dual pin mounting system provides multiple positioning for better fit. Folds to palm size.

HIPS (High Impact Polystyrene), Stainless Steel, 257g



Yellow, Red







Super HV Ear

Protector EN 352-3 SNR 30DB



ANSI S3.19 NRR 25DB AS/NZS 1270 SLC(80) 31DB - CLASS 5



Hi-Visibility colour. Folds to palm size preventing external contamination.

HIPS (High Impact Polystyrene), Stainless Steel, 257g

Hi-Vis Yellow









Essential Personal Ear **Protection**

PW48

PW Classic Plus Ear Muff



Lightweight and flexible the Classic Plus is adjustable and extremely comfortable to wear.

Suited to long term use.

XXXXXX ABS, Polyoxymethylene, PVC, 168g

Red, Yellow











Classic Ear Protector



EN 352-1 SNR 28DB **ANSI S3.19 22DB** AS/NZS 1270 SLC(80) 28DB - CLASS 5



Lightweight and robust, the PW40 is suitable for all day comfort. Excellent attenuation rate.

ABS, Polycarbonate, PVC, 157g Red, Yellow









PS40 Classic HV Ear Protector

EN 352-1 SNR 28DB

AS/NZS 1270 SLC(80) 28DB - CLASS 5

Hi-Visibility colour. Suitable for all day comfort.

ABS, Polycarbonate, PVC, 157g

High Visibility Colour Option



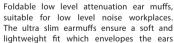


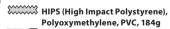


Portwest Slim Ear Muff









keeping them safe and protected.









Low Level Attenuation







Each Pair Individually Packed

PU Foam Ear Plug (200 pairs)

ANSI S3.19 32DB



PU foam disposable ear plugs made with soft and durable foam. Easy to insert and remove. Excellent attenuation level and a comfortable fit for long periods of use. Each pair comes inside an individual hygienic polybag with fitting instructions.









Each Pair

Corded PU Foam Ear Plug (200 pairs)

EN 352-2 SNR 36DB ANSI S3.19 32DB



Disposable PU ear plug. The tapered shape ensures a comfortable fit inside the ear canal. Corded for extra comfort and easy storage around the neck when not in use. Each pair comes inside a hygienic polybag with fitting instructions.









Bell Comfort PU Foam Ear Plug (200 pairs)

EN 352-2 SNR 34DB



ANSI S3.19 32DB



Ultra soft PU foam ear plugs. The special bell shape allows customised comfort wear. Each pair comes inside a hygienic polybag with fitting instructions.









Each Pair Individually Packed

Detectable Corded PU Ear Plug (200 pairs) EN 352-2 SNR 36DB

ANSI S3.19 NRR 32DB



Detectable disposable ear plug. Comfortable fit thanks to the soft PU foam material. Corded for increased safety and visibility in food industry environments. Each pair comes inside a hygienic polybag with fitting instructions.

PU Foam, PVC







CONTAINS 500 PAIRS

Dispenser container with PU disposable plugs. One gentle turn delivers a pair of uncorded foam earplugs. It can be used on a horizontal surface or be hung on the wall. Sold with 500 pairs of PU plugs included.

PU Foam





Ear Plug Dispenser Refill Pack (500 pairs)

EN 352-2 SNR 34DB ANSI S3.19 32DB



500 pairs of disposable PU foam ear plugs. Can be used to refill dispenser EP20. These soft ear plugs seal the ear canal with soft, slow-recovery foam for excellent noise reduction and comfort.









Easily Adjusted inside the Ear Canal







EP04

Reusable Corded TPR Ear Plug



(50 pairs) EN 352-2 SNR 30DB ANSI S3.19 NRR 24DB



Reusable ear plugs. The TPR (thermo-plastic rubber) material moulds to the ear canal after a few minutes by reacting to the warmth meaning the product fits almost every wearer. Featuring an improved shape for increased comfort and better attenuation performances. Each pair comes inside an individual hygienic polybag with fitting











Detectable TPR Corded Ear Plug (50 pairs) EN 352-2 SNR 30DB

ANSI S3.19 NRR 24DB



Detectable and reusable ear plugs in TPR (thermo plastic rubber) material. The detectable feature is manufactured with an advanced technique by adding metal shaving into the TPR material during the injection process, without the need to add the metal detectable ball. Recommended for use in food industry environments. Each pair comes inside a hygienic polybag with fitting instructions.









Banded Ear Plug EN 352-2 SNR 26DB

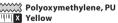


Banded ear plugs, light and comfortable. Ideal for intermittent use. Soft disposable PU plugs. Replacement plugs available. Easy to replace.



















Replacement Pods

(50 pairs) EN 352-2 SNR 26DB



Soft foam replacement caps



for use only with EP16.







INDUSTRIAL WIPES

For cleaning hands, work tools and surfaces with anti-bacterial additive to protect the worker



EN 12054

Chemical disinfectants and antiseptics, products for hygienic and surgical handrub and handwash bactericidal activity.

EN 1276: 2009

This European standard specifies a test method and the minimum requirements for bactericidal activity of chemical disinfectant and antiseptic products that form a homogeneous, physically stable preparation when diluted with hard water, or in the case of ready to use products, with water.

EN 14476: 2005

This document specifies a test method and the minimum requirements for virucidal activity of chemical disinfectants or antiseptic products for instruments, surfaces or hands that form a homogeneous physically stable preparation when diluted with hard water - or in the case of ready-touse products - with water.



Industrial Wipes should be stored at all times in an upright position.



Alcohol content



Orange Fragrance



Fragrance Free



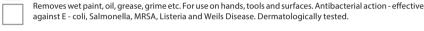
Manufactured in The European Union

Hand Wipes (150 Wipes)



FN 1276





Polypropylene 25g ||||||||||X| White, 266mm x 264mm

Heavy Duty Hand Wipes (50 Wipes) EN 12054



EN 1276



Heavy duty wipe to quickly and effectively remove oil, grease, grime and wet paint. The textured material is designed to remove ingrained dirt. Antibacterial action and dermatologically tested.

Meltblown Textured Fabric 38g

IW40

Hand Sanitiser Wipes (200 Wipes)



EN 14476



Hand sanitising wipe with antibacterial and anti fungal action - effective against 99.9% of bacteria including Human Influenza H1N1 and H3N2. Independently tested to European standards EN12054 & EN14476.

Polyviscose 25g

|||||||||||X Blue - 195mm x 200mm

Surface Sanitiser Wipes (200 Wipes)





EN 14476



Antibacterial surface wipes designed to protect surfaces and prevent contamination. Ideal for sanitising surfaces prior to food preparation. Independently tested to European standards EN1276:2009, EN1650:2008+A1:2013, EN13697:2001 & EN13704:2002

Polyviscose 25g ||||||||||X Blue - 195mm x 200mm

Multi-Purpose Dry Wipes (150 Wipes)



Versatile wipes suitable for a variety of industrial wiping and cleaning tasks. Absorb water, oil, solvents and other chemicals. An ideal replacement for traditional rags. Supplied in a handy portable dispenser box.











SPILL PROTECTION

Introducing a large range of spill control products that efficiently manage any industrial liquid hazard. These products are now needed to comply with health and safety regulations and are your first line of defence against a variety of spills.





Chemical **Spill Range**

Chemical absorbents are yellow and are used with most aggressive chemical liquids.



Maintenance **Spill Range**

Maintenance absorbents are grey and are used with most liquids that do not degrade the absorbent.



Oil-Only **Spill Range**

Oil only absorbents are white or blue and are used with oils, hydrocarbons, and liquids which do not mix with or absorb water.

Chemical Compatibility Chart

ACIDS CAUSTICS							SOLVENTS														OILS & FUELS									COMMON FLUIDS																						
1	√	√	√_	√.	/ ,	/ •	/ •	/	√	√	√	√ ,	/ ;	/ ;	✓,	/ .	√	√	√	√	√	√	√	√	√	√	√	✓	√	√.	√ .	√ ,	✓	√	✓	√	√	√	√.	/ ,	/		√	√	√	√	√	✓	√	√	√	√
-	_	_	-	-	-	-	-	-	_		_	-	-	-	-,	/		√	√	√	1	√	√	1	√	√	✓	√	√	√.	✓.	/.	/	✓	√	√	√	√	√.	/\	/\	1	-		_		√		√	√	√	√
-	_	_	_		-	-	-	-	_				-	-	-			√	√	√	√	√	√	√	√	√	✓	✓	√	✓.	✓.	/\	/	✓	√	√	✓.	√	✓.	/\	/ -		_		_					_		
Sulphuric Acid	Hydrochloric Acid	Nitric Acid	Phosphoric Acid	Acetic Acid	Hydrofluoric Acid	Carbonic Acid	Formic Acid		Sodium Hydroxide	Potassium Hydroxide	Ammonia	Trisodium Phosphate	Sodium Carbonate	Calcium Carbonate	Limewater	Aniline	Lye	Acetone	Acrylonitrile	Benzene	Carbon Tetrachloride	Chloroform	Cyclohexanone	Diethylamine	Ether	Formaldehyde	Hexane	Methylene Chloride	Methylethyl Ketone	Perchloroethylene	Turpentine	Telline	Irichloroethylene	Crude Oil	Diesel Oil	Hydraulic Oil	Kerosene	Jet Fuel	Motor Oil	Vetrol	Vegetable OII	Oil on Water	Blood	Water	Milk	Gastric Acid	Soapy Water	Beer/Wine	Phenol	Ethylene Glycol	Methanol	Ethanol [100%]

- BS7959-BSStandards-Material used for the control of liquid spillages BS 7959 is the British Standard, which contains 3 parts for spill control products: Absorbency, Oil Only Sorbents and Colour Coding for spill.
- · BS 7959-1:2004 Determination Of Sorbency This tests the absorbency rate for a variety of different sorbents that is: pads, socks, pillows etc using diesel fuel, hydraulic oil, motor oil, xylene, deionized water. The absorbency is measured in litres of liquid absorbed per Kg. After 30 seconds if the sorbent has retained the liquid it passes the standard.
- BS 7959-2:2002 Determination Of Water Repellency Or Buoyancy For Hydrophobic (Oil Sorbent) Materials This test is performed in the same manner as part 1, however it is only measured the absorbency for oil only sorbents.
- BS 7959-3:2007 Colour Coding Sorbent Materials This part of the standard specifies a system of colour coding for sorbent materials and their packaging.



CHEMICAL SPILL RANGE



For Fast and Safe Containment of Chemical Spill Hazards

50ℓ.



50 Litre Chemical Kit





This kit can be used in exterior and interior environments. Reinforced construction of pads and socks allow retention of harmful substances such as acids and solvents.

| Yellow **Absorbs 50 Litres**

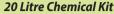
Kit contains:

- ✓ 1 x Cushion
- ✓ 1 x Bag Tie
- ✓ 1 x Yellow Disposable Bag
- ✓ 1 x Clear Clip handle Bag



Prepared for Emergencies













New chemical control response kit. Smaller size allows conventional storage and easy portability to all areas that may need spill control. Excellent chemical and fluid retention for easy displacement of hazardous chemicals.

X Yellow Absorbs 20 Litres

Kit contains:

- ✓ 2 x Sock
- ✓ 20 x Pads
- ✓ 1 x Bag Ties
- ✓ 1 x Yellow Disposable Bag
- **✓** 1 x Clear Clip Handle Bag
- 1 x Instruction & Contents Sheet



Yellow - absorbs hazardous chemical based liquids



Meltblown fibres with a single lamination top layer.

x200



Chemical Pad





Perforated single spun bonded layers gives excellent tensile strength and rapid absorption properties. Suitable for use in lint free environments. Each pad can absorb 0.4L of aggressive and non-aggressive

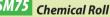
Meltblown Polypropylene

||||||||||X Yellow

50cm X 40cm **Absorbs 0.4 Litres**



*x*2







The chemical roll can be used on walkways or as independently torn off pads. Ideal for indoor or outdoor industrial environments. Absorbs 64 litres of aggressive and nonaggressive chemicals per roll.

Meltblown Polypropylene |||||||||X Yellow 40cm x 40m Absorbs 80 Litres



120cm x 8cm





The chemical sock is perfect for environments where fast, effective containment and control of hazardous and non-hazardous chemicals is essential. Flexible fabric expands rapidly to increase the rate of absorption

Polyester Knitted Fabric Outer

with Polypropylene Fill

while providing excellent liquid retention, durability and strength.

120cm x 8cm **Absorbs 3 Litres**



MAINTENANCE SPILL RANGE

These products are grey in colour and will absorb all kinds of industrial liquids including oil based and water based spills. Ideal for use in industrial situations where many different liquids are present at the same time.



120 Litre Maintenance Kit

BS 7959-1, BS 7959-3



An economical kit packed in a yellow 2-wheeled industrial strength polyethylene bin. This is ideal for moving to the point of a spill. The maintenance pads have coverstocks that hold the pads together even when saturated.

Grey

Absorbs 120 Litres

Kit contains:

- ✓ 6 x Sock
- 2 x Cushions
- ✓ 60 x Pads
- 4 x Bag Ties
- **✓** 1 x Instruction & Contents Sheets
- ✓ 1 x 2 Wheeled Industrial Bin





50 Litre Maintenance Kit

BS 7959-1, BS 7959-3



Waterproof holdall allows the kit to be stored outside. The maintenance pads have coverstocks that hold the pads together even when saturated. Socks are double stitched for maximum fluid retention.



Absorbs 50 Litres

Kit contains:

- ✓ 2xSock
- ✓ 1 x Cushion
- ✓ 30 x Pads
- ✓ 1 x Bag Tie
- ✓ 1 x Yellow Disposable Bag
- ✓ 1 x Clear Clip handle Bag



20 Litre Maintenance Kit



An economical spill response kit that is easy to carry and small enough to put behind the seat of a vehicle. The maintenance pads have coverstocks that hold the pads together even when saturated. Socks are double stitched for maximum fluid

Grey **Absorbs 20 Litres**

Kit contains:

- 2 x Sock \mathbf{Y}
- 20 x Pads
- 1 x Baa Ties
- 1 x Yellow Disposable Bag
- ✓ 1 x Clear Clip Handle Bag
- 1 x Instruction & Contents Sheet





Grey – absorbs water/oil based liquids.



Meltblown fibres with a single lamination top layer.

*x*200





Maintenance Pad BS 7959-1.BS 7959-3

These pads have open edges for quick wicking. High strength spunbound coverstocks prevent lint sticking to machine parts and hold the pads together even when saturated. Each pad absorbs 0.8 litres.

Meltblown Polypropylene 50cm X 40cm

Absorbs 0.8 Litres



Maintenance Roll BS 7959-1, BS 7959-3



The maintenance roll is a workshop favourite, easily dispensed and ideal for walkways, with open edges for quick wicking. A full roll has the capacity to absorb 64 litres of water and oil based liquids.

Meltblown Polypropylene

Absorbs 80 Litres



120cm x 8cm



Maintenance Sock BS 7959-1, BS 7959-3



The maintenance sock has a knitted outer skin with fast absorbency speeds. It absorbs more than 4 litres of water and oil based liquids.

Polyester Knitted Fabric Outer with Cellulous Fill

ШШШХ

Grey 120cm x 8cm Absorbs 4 Litres



OIL-ONLY SPILL RANGE

These products are always white in colour and should only be used in the event of oil based spills such as lubricants, fuels and even vegetable oils. Using hydrophobic technology, they only absorb oil and do not absorb water, remaining buoyant even when saturated.



120 Litre Oil Only Kit BS 7959-1, BS 7959-2, BS 7959-3



Similar to the maintenance kit, but contains extra strong oil pads and socks that absorb oil and repel water. The kit contains 60 pads, 6 socks, 2 cushions and 4 bags with ties.

White Absorbs 120 Litres



6 x Sock

2 x Cushions

✓ 60 x Pads

∡ 4 x Bag Ties

4 x Yellow Disposable Bags

1 x Instruction & Contents Sheets

1 x 2 Wheeled Industrial Bin





PORTWEST



50 Litre Oil Only Kit



Similar to the maintenance kit, but has extra strong oil pads and socks that absorb oil and repel water.



Absorbs 50 Litres

Kit contains:

2 x Sock

1 x Cushion

1 x Bag Tie

1 x Yellow Disposable Bag





White – absorbs only oil based liquids



KNIVES

Portwest knives provide a full range of cutting solutions including replacement blades. Our knives offer razor sharp precision and are ergonomically designed for easier handling. Using only high quality materials, they are used across a wide variety of industries including factories, warehouses, trades men and D.I.Y enthusiasts. You can trust our knives and blades to perform while making safety a priority.



TUV GS Product Service Certification. Complies and meets the requirements of the German Equipment Safety Law.





KN10

Ultra Safety Cutter



Cleverly designed using zinc alloy with your safety in mind, this knife for right-handed people has a spring-loaded blade retract system that responds to any uncontrolled hand movement. With an easy blade change, this knife is a great all-rounder.

Zinc Alloy ||||||||X Black



KN90

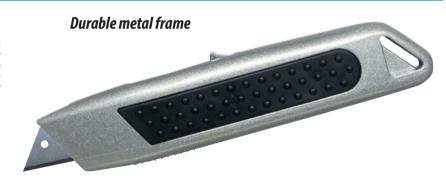
Pro Safety Cutter



Made from zinc alloy for toughness and durability, the Pro Safety Cutter is suitable for both right and left handed users. With a top blade control slider and an automatic blade retract system, this knife has been designed to ensure your safety.



Zinc Alloy, Rubber



KN90

Retractable Safety Cutter



The latest super safety cutter featuring a blade that retracts when it loses contact with material being cut. Primarily for use in warehousing, distribution or construction environments where knives are often used and safety is a priority. Pack contains 10 replacement blades (KN91).

Zinc Alloy, Rubber ||||||||X Blue







KN30 Portwest Folding Utility Knife



This lightweight utility knife offers an aluminium handle and a belt clip for added mobility. It features a quickchange blade mechanism saving time in demanding work conditions. Its one hand easy opening makes it convenient to use. Includes 5 blade replacements for added value.







KN18 Portwest Snap Off Knife



Ergonomically designed with a rubber grip makes this knife easy to hold and easy to use. A clamp down thumb dial controls blade movement for added safety. In addition, the KN18 comes with 3 blades. The push button blade holder gives easy access to spare blades. It is also rust resistant and durable.

ABS, Rubber Blue



Changes blades in seconds









Enclosed Blade Safety Knife



This innovative knife features a super sharp concealed blade for maximum safety. Ideal for cutting plastic strapping, film or card. Also features a thumbnail for slitting parcel tape without causing damage to the package.

ABS, Rubber |||||||||X Blue



KN93

Portwest Snap For KN18 Replacement Blades (10)



The Replacement blades for the KN18 have 8 cutting points. Sold in packs of 10 and are a generic size of 100mm x 18mm, suiting most





Replacement Blades for KN10 and KN20 (10)



Fits the KN10 and KN20 knives. This blade, constructed from carbon steel, has unparalleled sharpness and superior edge retention to ensure perfect cutting every time. Each blade features two cutting edges.



Carbon Steel



Replacement Blades for KN30 and KN40 Cutters (10)



This blade is constructed from carbon steel. Each blade features two cutting edges. Designed to be used with the KN30 and the KN40.



Carbon Steel









Knee Protection RangeSuperior Comfort and Protection

EN 14404:2004+A1:2010

This European Standard specifies the requirements for knee protectors type 1 and type 2. Type 2 being inserts and type 1 being strap knee pads. The level of protection it offers ranges from a level 0 to a level 2. Level 2 offering the greatest protection.

Portwest knee pads offer a range of knee protection to suit every situation, type 1 (strap on knee pads), type 2 (insert knee pads) and type 3 (kneeling pads). All Portwest knee pads use premium high density material to give the user the best protection possible for their knees no matter the hazard. Diverse materials such as EVA foam, neoprene rubber and silicone gel inserts are used to ensure maximum wearer comfort. Ergonomics is a key feature in our knee pads design and is backed up in the positive feed back we receive from our wearer trials.

Type 1 Strap On Knee Pads



Non-Marking Knee Pad

EN 14404:2004+A1:2010 TYPE 1 LEVEL 1

Excellent protection and stability on all floor types. The moulded non-marking materials are lightweight and prevent marking and scratching to the work surface. Ergonomic design provides all round protection and comfort with superb grip to avoid sliding. Adjustable straps for secure and flexible fit at all times.

TPR, EPE Foam, Polyester
White
Adjustable





Polyurethane

Black
Adjustable

Ideal for Wet Environments



Type 1 Strap On Knee Pads

Ultimate Gel Knee Pad







Functional and technically innovative, the KP40 offers tough protection and premium comfort to the user. Thick silicone gel adapts to your knee cap offering unrivalled comfort, whilst the tough abrasion resistant PVC shell ensures ultimate protection and a longer life span. The shell is designed to give great stability by distributing your weight evenly over a wide area. Adjustable straps allow for great flexibility for fitting while providing comfort to the back of the leg.

PVC Shell, Nylon, EVA Foam, Neoprene

. Adjustable



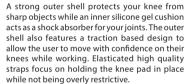


Super Gel Knee Pad









PVC Shell, Nylon, EVA Foam, Neoprene



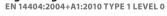
Adjustable





Lightweight Knee Pad







So lightweight, you won't even know you are wearing it. Designed to wrap around your knee, moulding to its shape using two lightweight well $placed\, straps. A \, toughouter\, shell\, gives\, your\, knees$ protection against sharp objects and uneven surfaces. Its thick foam centre cushions your knee, while its breathable inner fabric allows air to circulate preventing any build up of moisture.

XXXXXX Nylon, EVA Foam, Plastic

|||||||||X Black

Hi-Vis Orange

Adjustable



Type 2 Insert Knee Pads



KP55

Portwest Ultra Knee Pad

EN 14404:2004+A1:2010 TYPE 2 LEVEL 1



The Portwest Ultra Knee Pad is constructed using a large concentration of neoprene that provides extremely good absorption and flexibility. This knee pad can remain flexible in extreme temperatures, hot or cold and is machine washable up to 60 degrees.

Neoprene, EVA Foam

24cm x 14.5cm x 1.5cm





CE Knee Pad

EN 14404:2004+A1:2010 TYPE 2 LEVEL 1



Innovative knee protection conforming to the latest European regulations. The KP44 is ideal for tradesmen, plumbers or tilers. Sold in pairs.

EVA Foam |||||||||X Black One Size 24cm x 16.5cm x 2cm





Portwest Knee Pad

EN 14404:2004+A1:2010 TYPE 2 LEVEL 0





The ultimate in knee protection and wearer comfort. Ergonomically designed knee pads providing durability, comfort and protection. This knee pad fits all Portwest garments and does not hinder the wearer in any way when walking.

EVA Foam ||||||||||X Black One Size 21.5cm X 16.5cm 1.5cm

Type 3 Kneeling Pads

KP05

Kneeling Pad



This type 3 kneeling mat is all about convenience. It is one of the most useful and versatile PPE products you will ever own. It is your 'quick fix' knee protection solution for those jobs that simply just won't wait. It is also incredibly useful to have around the workplace or house providing an inexpensive solution for knee protection.





KP15

Total Comfort Kneeling Pad



The total comfort kneeling pad offers complete protection, comfort and convenience with a cut out handle for easy transport. SBR material yields high abrasion, crack and ageing resistance. A reliable and long lasting solution for any surface environment.

SBR Black One Size 53 x 36 x 2.5 cm

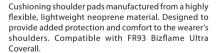


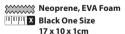
Shoulder Pads

SP01

Shoulder Pads









10mm



SAFETY MATS

Portwest Safety Mats offer a range of safety solutions for your working environment which have both anti-slip and anti-fatigue properties. You will not find a better way of eliminating slip hazards in your work place. The anti-fatigue properties increase productivity and the long term health of people using them.

DIN 51130

Testing of floor coverings - Determination of the anti-slip property - Workrooms and fields of activities with slip danger - Walking method - Ramp test.

This standard specifies a method which serves as a suitability test for the determination and classification of anti-slip properties of floor coverings intended to be used in workrooms and work related areas with slip hazards.

A test person with test shoes walks forward and backwards in an upright position over the floor covering to be tested, the slope of which is increased from the initial horizontal state to the acceptance angle. The average acceptance angle reached serves to assess the degree of anti-slip. The acceptance angle is determined on floor coverings on which lubricant has been applied.

R-numbers are rated from R9 to R13 within DIN 51130. This is to access the level of slip resistance. R10 is the rating accepted for anti-slip in a working environment.

DIN 4102 B2

Reaction to fire tests - Ignitability of building products subjected to direct impingement of flame.

For this part of the standard samples are stored in climatic conditions for 14 days and then subjected to a flammability test where they are ignited when hung vertically. The burning distance is not allowed to exceed 150 mm. Any droplets as a result of burning are also recorded.

R Value	Category static Friction	Angle of Inclination
R9	Low	6° - 10°
R10	Normal	>10° - 19°
R11	Above Average	>19° - 27°
R12	High	>27° - 35°
R13	Very High	>35°



Of major injuries in the food industry are slip and trip injuries.



Of slips occur when the floor is wet or contaminated with food product.



Of trips are caused by obstructions, the remainder by uneven surfaces.

Source: http://www.hse.gov.uk/food/slips.htm

Product Icons



Drainage

Holes in the mat allow liquids and debris to pass through giving you improved grip under foot.



Anti-slip

Designed to give you extra traction decreasing your chances of slipping.



Anti-fatigue

Helps to reduce stress on major muscle groups, your lower back and leg joints by reducing the pressure under your feet and stimulating your blood flow.



Food service

Ideal for bars and kitchens due to their drainage, durability and grease resistance.



Food processing

Suited to food processing plants. Resistant to greases, animal fats and oils.



Oil and grease resistant

Suitable for any work area where oil and grease resistance is a priority.



Cleaning

Suitable to be cleaned with a high pressure power washer.



Insulation

Protects the user from vibrations, noise, cold and heat.



Protection

Reduces breakages and protects your floor.



Surface Drainage

Anti Fatique Mat Heavy Duty

DIN 51130:2014-02 R10

High quality standard ringmat gives a non slip surface with excellent drainage. Anti fatigue beads located on the underside of the mat ensure comfort for longer durations. Connection edges allow easy extension of size and length when needed. Weather proof hard wearing material suitable for both outdoor and indoor areas.

XXXXXX Nitrile, Rubber

Black

620x920x12mm 4.5kg

















Industrial Anti Fatigue Mat

DIN 51130:2014-02 R10

This diamond-plated hard wearing antifatigue mat provides extraordinary comfort. Thick PVC sponge allows excellent compression whilst the PVC leather surface ensures that the product will last, even under heavy conditions. All edges have a safety bevel and the diamond-plated finish reduces slip and trip accidents in the workplace.



PVC Sponge, PVC Leather Black/Yellow Trim 600x900x10mm 3.4kg















Anti Fatigue Mat

DIN 51130:2014-02 R11

DIN 4102 B2

Soft PVC sponge mat designed to reduce muscle stress and discomfort while standing on cold, hard and concrete floors for long durations whilst increasing worker productivity and morale. Ribbed surface finish and bevelled edges increase trip resistance.

PVC Sponge |||||||||X Black/Yellow Trim 600x900x9.5mm 1.5Kg



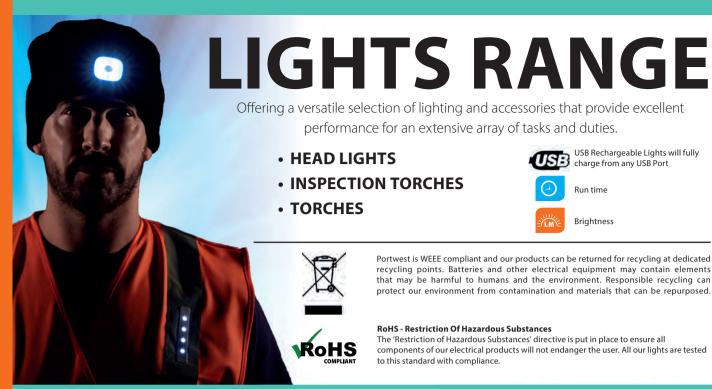














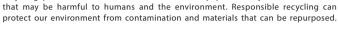
USB Rechargeable Lights will fully charge from any USB Port



Run time



Brightness



RoHS - Restriction Of Hazardous Substances

The 'Restriction of Hazardous Substances' directive is put in place to ensure all components of our electrical products will not endanger the user. All our lights are tested to this standard with compliance.

USB Rechargeable LED Head Light





This USB rechargeable head light has multiple light settings, tilt control and a soft adjustable strap making it comfortable to wear. This light is rated to IPX4, making it wind and water resistant and perfect for all weather conditions.



- Brightness: 150 Lumens
- Run time: 4 Hours (High) 12 Hours (Low)
- Battery: USB Rechargeable Li-ion:
- Recharge time: 5 Hours
- Function: High-Medium-Flash

ABS

Orange/Black One Size L8cm x W4.8cm x H3.8cm









Water resistant



USB Rechargeable Light Clip





USB Rechargeable Light Clip can be easily attached to any hat, jacket, radio loop or belt, to ensure visibility for workers. Perfect for any night time activity.

ABS |||||||||X Black

L6cm x W3.3cm x H2.5cm













 \triangle

Beanie LED Head Light USB Rechargeable



ROHS



This warm and comfortable acrylic beanie hat features a removable LED front light for superior visibility in low light conditions. The rechargeable LED can be charged in a USB port.



- Brightness: 150 Lumens Run time: 4 Hours
 - Power: USB Charge

 - Function: High-Medium-Flash
 - Beam Distance: 10m (High), 5m (Medium)

100% Acrylic, Knit

Black, Grey, Yellow, Orange, Navy One Size













B028

Rechargeable Twin LED Beanie



ROHS



This high-performance acrylic beanie hat features two removable LED lights on the front and back for all round visibility. The rechargeable LED lights can be charged in a USB port. Ideal for walkers, cyclists or those working in low light conditions.



- Brightness: 150 Lumens (Per Unit)
- Run time: 4 Hours
- Power: USB Charge
- Function: High-Medium-Flash
- Beam Distance: 10m (High), 5m (Medium)

100% Acrylic, Knit

Orange, Grey, Navy, Yellow, Black One Size

















Junior Beanie LED Head Light CE



ROHS



100% Acrylic, Knit Black, Navy, Yellow Kids Size: Ages 7 - 12











Replacement Beanie **Head Light**



ROHS

Replacement LED light module for the B027, B028 and B029. This rechargeable LED light can be charged in a standard USB port.

L6.5cm x W4.5cm x H1.5cm





⚠



LED Head Light



ROHS



Head Light with tilt control so you can aim the light where it is needed most. Ideal for keeping your hands free for work. New and improved brightness now with 8 LED's. The ideal utility head light.

- - Brightness: 40 Lumens Run time: 10 Hours
 - Batteries: Included AAA x 3
 - Function High-Medium-Flash



ABS Silver/Black One Size









Ultra Power Head Light



The Ultra Power Head Light uses cutting edge design and technology to give you excellent performance and reliability.

- Brightness: 500 Lumens
- Run time: 2 Hours
- Batteries: Included AA x 4
- Function: High-Medium-Low-Flash-SOS



Aluminium, ABS, Polyester Yellow/Black, One Size









Dual Power Head Light



ROHS



This powerful and reliable headlight utilises innovative technology to give you a bright, compact and lightweight headlight.

- Brightness: 100 Lumens
- - Run time: 8 hours Batteries: Included AAA x 3
 - Function: High-Medium-Flash



💢 ABS, Polyester X Yellow/Black One Size









Waterproof Headlight

ROHS

Versatile lighting solution in any environment with multi-function settings and tilt control. The robust, hands free, waterproof design allows for use up to 25 metres under water.

- Brightness: 180 Lumens
- Run time: 4 Hours
- Batteries: Included AAA x 3
 - Function: High-Medium-Flash



ABS, Rubber Yellow, One Size









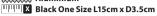
ROHS



Brightness: 600 Lumens

- Run time: 4 Hours
- Battery: USB Rechargeable Li-ion
- Other Battery Options: AAA x 3 Recharge time: 3 Hours
- Function: High-Medium-Low-SOS-Flash
- Power Bank Capacity: 2200mA











Impact resistant Water resistant







Taskforce Security Torch



ROHS



Brightness: 700 Lumens



- · Run time: 30 Hours
- Batteries: Included C x 3
- Function: High-Medium-Low-Flash-SOS

Aluminium |||||||||X Black One Size L21.5cm x D3cm









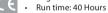




ROHS



· Brightness: 800 Lumens





Batteries: Included D x 3 Function: High-Medium-Low-Flash-SOS



Aluminium

Black One Size L31.5cm x D5cm









Tactical Torch



ROHS



Brightness: 180 Lumens







Aluminium

||||||||||X Black,One Size L13.7cm x D3.5cm







LIGHTS RANGE



High Powered Pocket Torch



ROHS

- · Brightness: 300 Lumens
- Run time: 4 Hours • Batteries: Included AA x 1
- Function: High-Medium-Flash

Aluminium

Black, One Size L9cm x D2.5cm







Revolutionary Collapsible Design

Ultra Inspection Torch

ROHS

- Brightness: 200/65 Lumens
- Run time: 2/4 Hours
- Batteries: Included AAA x 4
- Function: Inspection-light, top light

Aluminium Red, One Size

L32.7cm x D4.3cm



Inspection Flashlight

ROHS



· Brightness: 150/40 Lumens • Run time: 4/10 Hours

• Batteries: Included AAA x 3

· Function: Inspection light, top light

ABS

Black One Size L16.5cm x D2.6cm

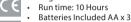




24 LED Inspection Torch



Brightness: 70 Lumens





ABS

Black, One Size L21cm x W6cm x H3cm













Brightness: 2600 Lumens



PA80

• Run time: 4/10 Hours Battery: USB li-ion Battery



Recharging time: 6 Hours



• Function: 100%-80%-60%-40%-20%

Power Bank Capacity: 4000mA



L17cm W17cm 4.75cm















7 LED Rubber Torch



ROHS



• Brightness: 31 Lumens







Rubber, ABS Yellow/Black One Size L19.5cm x D7.5cm









ACCESSORIES

This range is designed to bring you the top selling and highest quality PPE accessories looked for in the market place. There is a mix of products that are essential items for various industries, each complying to the relevant European standard where applicable. Each one excels in its own way to bring you value and quality ensuring customer satisfaction.



PA72 LED Cap Light

F

ROHS



This USB Rechargeable LED Cap Light is powerful with multiple settings and tilt control. It can be easily clipped onto the edge of your bump cap or helmet rim and with its low profile design, it won't obstruct your view. IPX4 waterproof protection against splashes of water from any direction.

ABS

L8.3cm x W5.5cm x H2.5cm









PA06 Helmet Torch Clip



Securely mounts your torch to a safety helmet to provide hands free lighting. Compatible with PA54, PA68, PA75 lights and Endurance Helmets, Height Endurance Helmets, Peak View Helmets and PS51 Helmets.

ABS





PA04 Universal Head Light Safety Helmet Clips



Securely mounts your head light to a safety helmet to provide a hands free, reliable fit that will prevent your head light from falling and getting damaged. Compatible with all Portwest headlights.

ABS

4 clips per pack. 100 packs per unit of sale.



Illuminated Flashing Armband CE, ROHS, EN 13356

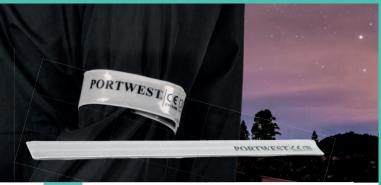
25

This adjustable arm band with reflective panelling is small and lightweight. It offers convenient protection to its wearer. The panelling lights up with the touch of a button and emits a bright glow for added visibility. Full light and pulse settings. Battery life of 80 hours.

CR2032 battery, 3V.



ABS, LED, TPU, 35g



Reflective Slap Wrap Band 38 x 3cm



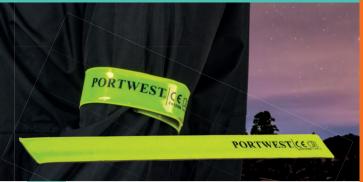
EN 13356, CE



Engineered with safety at the forefront. Highly reflective material that provides instant visibility in dark and low light conditions.



Reflective Vinyl ||||||||||X Silver One Size 38 x 3cm



Reflective Slap Wrap Band 41 x 4cm



EN 13356, CE



Quick snap technology allows easy application of this highly reflective band to your arm, wrist, clothing and other accessories. Perfect for ensuring visibility and safety.



Reflective Vinyl

Hi-Vis Yellow One Size 41 x 4cm



Attachable Magnetic LED



Superior lightweight magnetic LED clip can be applied to any garment securely to ensure visibility. The reflective material and bright LED's has two functions, steady on and flash. Perfect for work or leisure activities in dark conditions.



Reflective Vinyl Hi-Vis Yellow One Size

EN 13356, CE, ROHS





Illuminated LED Shoe Clip





Ergonomic design to fit securely with ease onto any footwear style. The ergonomic, lightweight design is suitable for any work environment. Multi-functional steady on and flash settings, to ensure visibility and safety.



Polypropylene

Sold in **Pairs**



Royal

Replaceable Zip Pullers



Yellow

Compatible with most zips, the Replaceable Zip Pullers are a practical accessory for any jacket. Available in a wide range of colours allowing for easy integration of corporate colours on garments.

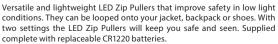
Orange

Thermoplastic Rubber, Polypropylene Yellow, Red, Royal, Orange, Lime









Sold in Pairs



ABS Hi-Vis Yellow



ACCESSORIES RANGE



Barricade/Warning Tape

Non adhesive barricade tape for use in cordoning off areas in industry, construction, events and temporally restricted areas or operations. Strong durable quality with excellent tear strength.

Virgin PE

Black/Yellow, Red/White 500m x 75mm x 30 microns

HV10

Folding Warning Triangle



High quality, compact, folding, warning triangle made from tough ABS plastic. The space saving foldable design makes this ideal for storing in a vehicle, now a legal requirement in many countries. Suitable for use following accidents or breakdowns.



XX ABS

Red W42cm x H36cm



Keeps your Tools Safe and Secure

TB15

Tool Safety Holder



The Tool Safety Holder is a patented solution designed to improve job safety and efficiency when working with hand held tools. The patented rubber grip teeth allows the user to hold up to four different tools securely while minimising the risk of dropping them.

||||||||||X Black



L19cm x W10.5cm x H1.5cm



Prevents tools from falling out



Secure storage in your



(120dB) **PA99**

Slimline 120dB Safety Whistle



This slimline 120db safety whistle is lightweight and portable. It has the ability to signal for help from vast distances with its ear-piercing sound.



XXX Plastic □□□□X Orange 57mm x 23mm



Support Belt

This high performance 8" wide belt design offers full support to the wearer. It reinforces the spine, supports the abdomen and lower back. The belt can be adjusted for added comfort and is suitable to be worn under or over clothing. Four heavy-duty bonding strips with reinforced elastic gives a greater fit.

38% Latex, 62% Polyester X Black S-XL

ACCESSORIES RANGE



Wet Floor Warning Sign

Trip, slip, hazard and wet floor warning sign. Double side printed. Visual display of wet floor symbol.

English

Heavy-Duty Polypropylene X Yellow 61x30cm

Multilingual



Euro Wet Floor Warning Sign

Multi language wet floor warning sign to reduce the risk of hazardous falls. Foldable design which is compact and easy to store.

- English
- French
- German
- Polish

Heavy-Duty

Polypropylene

Yellow, 61x30cm

Multilingual



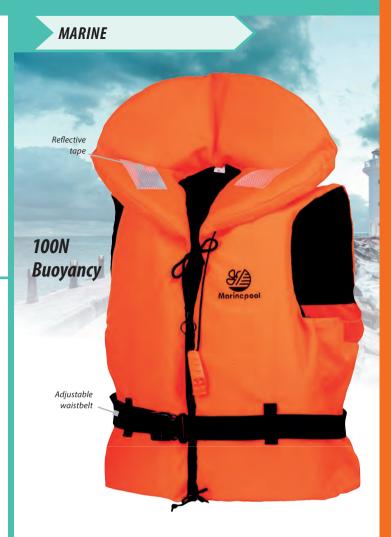
Euro Cleaning In Progress Sign

Essential safety accessory in public areas when cleaning is in progress. Printed both sides with multi language design for increased safety.

- · English
- French
- German
- Polish

Heavy-Duty Polypropylene

Yellow 61x30cm





Life Jacket 100N

Life Jacket with safety colour and reflectors. Should normally be able to turn a person into back position. People who are not able to swim should always use a life jacket in sheltered waters.

EN ISO 12402-4

This standard specifies the requirements for performance and design and the test procedures of foam life jackets with 100 Newton (N) buoyancy in adult sizes.

100N Buoyancy Vest



100N buoyancy aid for swimmers, recreation and working environments. Comfortable design allows freedom of movement while still providing buoyancy. Features include signal whistle, integrated leg strap, padded collar for added support to head and robust zipper with neck cords at hem.



Nylon, PE, Foam

Orange M/60-70kg, L/70-90kg, XL/90+kg



BS 8599 1: 2019

Workplace first aid kits. Specification for the contents of workplace first aid kits

This part of BS 8599-1 specifies requirements for the compilation of first aid components in small, medium, large or travel first aid kits for use in a workplace environment. Requirements are also given for the container holding the components.

First Aid Workplace Kit Contents

Content List	Small FA10	Medium FA11	Large FA12
Guidance leaflet	1	1	1
Contents List	1	1	1
Medium sterile dressing: 2m x 7.5cm, absorbent pad 12cm x 12cm	2	4	6
Large sterile dressing: 2m x 10cm, absorbent pad 18cm x 18cm	2	3	4
Triangular bandage: 90cm x 90cm x 127cm	2	3	4
Eye pad sterile dressing: looped bandage 1m x 5cm, oval pad 7.5cm x 5cm	2	3	4
Sterile Adhesive Dressings - Assorted	40	60	100
Alcohol free moist cleansing wipes: 11 x 7.5cm	20	30	40
Adhesive tape: 5m x 2.5cm	1	2	3
Nitrile disposable gloves: EN 455 size large (Pair)	6	9	12
Finger sterile dressing: 44 x 4cm, absorbent pad 4 x 4cm	2	3	4
Resuscitation face shield with valve*	1	1	2
Foil blanket: 140 x 210cm	1	2	3
Burn dressing: water-based gel soaked dressing 10 x 10cm**	1	2	2
Scissors	1	1	1
Conforming bandage: 4.5m x 7.5cm	1	2	2
Wall mountable bracket	1	1	1

Workplace Kits





Workplace First Aid Kit 25



This BS compliant first aid kit is ideal for small or low risk workplaces such as offices or shops. Complete with a wall bracket, the kit contains all the necessary items needed to carry out basic first aid including sterile plasters, dressings, bandages and much more.

L23cm x W23cm x H9.5cm





Workplace First Aid Kit 25+



This first aid kit is designed for medium risk workplaces such as offices, warehouses or factories. Contained in a handy robust green box with carrying handle and wall bracket, the dressings are all individually wrapped and sterile.

W29cm x L29cm x H10cm





Workplace First Aid Kit 100

This kit is ideal for workplace environments with a larger number of employees. The contents are up to date in accordance with the latest standard and allow employers to demonstrate and comply with safety and legal obligations.

35cm x 33cm x 9.5cm

BS 8599 2: 2014

First aid kits. Specification for the contents of motor vehicle first aid kits.

This part of BS 8599-2 specifies requirements for the compilation of first aid components in three sizes first aid kits (Size 0, Size 1, Size 2) for use in motor vehicles. Requirements are also given for the container holding the components.

Vehicle Kits

Number of Passengers	Vehicle examples	Vehicle First Aid Kit Size Guide
1-3	Mopeds, motorcycles, motor tricycles and quadricyles	1 x small - FA21
1-8	Cars, taxis, commercial vehicles	1 x medium - FA22
1-16	Minibuses, small buses	1 x large - FA23
17+	Buses, coaches	2 x large* - FA23

^{*}multi-level vehicles may require more than two kits

First Aid Vehicle Kit Contents

Content List	Small FA21	Medium FA22	Large FA23
First Aid Guidance Leaflet	1	1	1
Contents List	1	1	1
Trauma Dressing – large: 15 x 18cm	-	-	1
Trauma Dressing – medium: 10 x 18 cm	1	1	2
Medium sterile dressing: 2m x 7.5cm, absorbent pad 12cm x 12cm	-	1	2
Triangular bandage: 90cm x 90cm x 127cm	-	1	2
Alcohol free moist cleansing wipes: 11 x 7.5cm	5	10	20
Sterile Adhesive Dressings - Assorted	5	10	20
Nitrile disposable gloves: EN 455 size large (Pair)	1	2	5
Resuscitation face shield with valve*	1	1	2
Foil blanket: 140 x 210cm	-	1	3
Adhesive Wound Dressing: 7.5 x 7.5cm	-	1	2
Burn dressing: water-based gel soaked dressing 10 x 10cm**	1	2	4
Scissors	1	1	1

Vehicle Kits





Vehicle Kit 2



This kit is supplied in a compact soft, zip up case which is suitable for packing away into small spaces.

||||||||X Green

16cm x 12cm x 4cm





Vehicle Kit 8



This travel kit provides your first aid essentials. It is designed to treat and manage most minor injuries.

18cm x 12cm x 5cm





Vehicle Kit 16

BS 8599 2



This kit is supplied in a clearly identifiable package that is always at hand for emergencies. Packed with essential first aid items that are likely to be needed quickly.

|||||||||X| Green

25cm x 15cm x 7cm

^{*}The shield is used to protect a first-aider from infection from a casualty during mouth to mouth resuscitation.

^{**}A burn dressing cools the burn injury without any pre-cooling with water or any other medium. The dressing does not dry out within one hour of application.

LUGGAGE AND **TOOL STORAGE**

A comprehensive collection of versatile luggage pieces, suitable for travelling or general everyday use. Robustly constructed with strong materials and tough components. Reliability and durability guarantee 100% customer satisfaction.



Ouick Release Hi-Vis Rucksack



The B904 features fabric and reflective tape that meets the requirements of EN ISO 20471. The innovative quick release anti-entanglement system is designed as a protection device when working in hazardous conditions. Features include a secure, weatherproof MP3/CD and mobile phone outlet as well as padded straps and back panel for wearer comfort.



100% Polyester 600D Fabric 210T PA Coated Fabric

| X Orange,

Compression straps.

Capacity 25 Litres L28cm x W21cm x H43cm



Hi-Vis Rucksack



Ideal for workers, cyclists or school children who use highly reflective accessories to make them more visible to motorists. Comes complete with an integrated MP3/mobile phone pocket, multiple pockets and padded back panel for comfort. The fabric and reflective tape meets the requirements of EN ISO 20471.



100% Polyester 600D Fabric 210T PA Coated Fabric



□□□□X Orange, Yellow **Capacity 25 Litres** L28cm x W21cm x H43cm



Waterproof Hold All 70L

This waterproof PVC kit bag is designed to meet the most enduring work and weather conditions keeping your essential tools and accessories safe and dry. An inner separate mesh compartment provides additional storage and quick access to essential travel and work documents.



100% Polyester 45C/600D PVC Fabric.

Capacity 70 Litres L57cm x W34cm x H34cm



TB02 Open Tool Bag

Soft shell open tool bag with collapsible sides and removable PVC base. Provides easy access for all contents. Incorporates a strengthened bar with cushion grip for ease of mobility. Features 4 open pouches, 1 covered pocket, 1 D-ring, 6 outer attachment loops and 14 inner attachment loops.

100% Polyester 600D Fabric

|||||||||X Black/Grey

L38cm x W20cm x H25cm



B916 Triple Pocket Backpack



The ideal backpack for day-to-day use. Durable 1680D polyester construction keeps your equipment safe and secure. Features three main zipped compartments, a padded laptop sleeve and adjustable comfort

| X Black

100% Polyester 1680D Fabric Polyester 210D Fabric

Capacity 35 Litres 35cm x 22cm x 50cm



Tradesman Tool Belt



Designed using a highly durable rugged polyester which is reinforced with a waterproof membrane. The tool belt features 19 pockets, sleeves and holders for optimum organisation and easy access. Includes a padded nylon belt, utility knife pocket and hammer loop. High quality tool belt, ideal for carpenters and trade workers.

100% Polyester 1680D, 100% Nylon Mesh





Waterproof Dry Bag 60L

Delivering a robust defence against water and the elements, this tough and durable bag is reliable in any work condition. The simple roll closure system combined with the PVC Tarpaulin material acts as a barrier to water, dust and dirt from any direction keeping contents safe and clean

200 Tarpaulin, 500D **PVC Coating**

||||||||X Blue, Orange, Yellow Capacity 60L L93cm X W31.5cm x H31.5cm Weight: 630g/m squared







B900 Holdall bag

Ideal for carrying tools or for use as a travel bag, these practical stylish bags have multiple functions. Both bags have an ID holder, two zipped compartments and an adjustable shoulder strap.

100% Polyester, PVC Coated 485g

|||||||||X Black, Navy Capacity 65 Litres L68cm x W25cm x H39cm

B903 Travel Bag



The 35 Litre Holdall Bag is extremely popular and suitable for almost any task. Its features include top and side handles, an adjustable shoulder strap, two zipped compartments and an ID card holder.

100% Polyester, **PVC Coated**

||||||||X Navy

Capacity 35 Litres L48cm x W23cm x H32cm



B901

The Holdall Kitbag



Constructed from a highly durable 600D polyester fabric, this bag is practically designed and versatile, with a side zip pocket suitable for storing boots or a helmet.

100% Polyester 600D Fabric 190T PA Coated Fabric

||||||||||X| Black/Red

Capacity 50 Litres L52cm x W34cm x H28cm



Robust base panel



The Multi-Pocket Trolley Bag

A practical and hardwearing bag, innovatively designed to provide a variety of uses, whilst maintaining ease of transport.



100% Polyester 600D Fabric 190T PA Coated Fabric

Black/Red Capacity 100 Litres L60cm x W40cm x H42cm





Travel Trolley Bag

Aesthetic styling and functional design make this travel trolley bag a must have item. Internally, the bag is split into 3 sections with hook and loop strip dividers, making it ideal for separating your items.



100% Polyester 600D Fabric 210T PA Coated Fabric X Black

Capacity 100 Litres L76cm x W37cm x H36cm



Padded double Robust base panel Multiple side zip Sturdy inline wheel system

B908 Multi-Pocket Travel Bag



compartments

A compact design with spacious interior, the Multi-Pocket Travel Bag offers a generous packing solution combined with a high degree of versatility.

100% Polyester 600D Fabric 190T PA Coated Fabric ||||||||||X Black/Red

Capacity 70 Litres L73cm x W33cm x H29cm



PORTWEST

SAFETY KITS - PROTECTION YOU CAN TRUST



KIT10 VISITOR KIT



The Portwest Visitor Kit ensures piece of mind that your visitors will be visible and are kept safe in the workplace.



PW50 Helmet X1 EP02 Ear Plugs X2 PW30 Eyewear X1 C474 Hi Vis Vest X1

X Yellow S/M (C474 S/M) L/XL (C474 L/XL)



KIT20 HI VIS KIT



Be Safe, Be Seen with the Portwest Hi Vis Kit, that contains all the essential equipment to ensure the highest level of protection in low light conditions.



A140 Hi Vis Glove X3 C474 Hi Vis Vest X1 B905 Hi Vis Bag X1 B028 Hi Vis Beanie Hat X1



S/M (A140 M, C474 S/M) L/XL (A140 XL, C474 L/XL)



KIT30 EVERYDAY PPE KIT



The Portwest Everyday PPE Kit contains all the essential equipment needed to keep you safe at work.



PW42 Ear Defenders X1 P201 Respirator X10 A150 Gloves X3 PS32 Eyewear X1 PW50 Helmet X1

White L (A150 L)



All your bestselling Portwest PPE requirements brought together into a quick and easy safety kit. There is a mixture of products that are essential items for various roles & industries. These are designed to be displayed in your trade counters with pride.



VEHICLE KIT



The Portwest Vehicle Kit contains the necessary equipment that will keep you safe in the event of a breakdown or accident.



C474 Hi Vis Vest X1 A310 Gloves X2 **HV10 Warning Triangle X1 B028 Beanie Hat with Light X1** FA21 First Aid Kit X1

X Yellow S/M (C474 S/M, A310 M) L/XL (C474 L/XL, A310 XL)



KIT50 HAZARDOUS **ENVIRONMENT KIT**



The Portwest Hazardous Waste Kit contains all the essential equipment to keep you safe when working with hazardous waste that can pose potential threats to public health or the environment.

ST70 Disposable Suit X3 A810 Glove X3 P430 Half Mask X1 P971 Filter X2 PS21 Eyewear X1

X Yellow

XL (ST70 XL, A810 XL) XXL (ST70 XXL, A810 XL)



KIT60 EXTREME COLD **WEATHER KIT**



The Portwest Extreme Cold Weather Kit contains five vital pieces of equipment for those working in extreme cold environments.



SK18 Socks X1 A145 Gloves X3 **B013 Beanie Hat X1 B121 Thermal Bottom X1** B123 Thermal Top X1

||||||||X Black

M (B123 M, B121 M, SK18 39-43, A145 M) L (B123 L, B121 L, SK18 44-48, A145 L) XL (B123 XL, B121 XL, SK18 44-48, A145 XL)



Merchandising



Versatile Merchandising Options to Suit Your Needs



CUSTOMISE YOUR OWN STAND

Multi-functional parts allow the Starter Wall Bay and Free Standing Floor stands to be configured in various display options, which add to their overall versatility. Please refer to our guide below to select the stand and corresponding parts.











Large Freestanding Floor Stand L1.5m x W.5m x H1.4m



Denotes a fixture that is compatible with the Z600 Wall Bay Stand



Denotes a fixture that is compatible with the Z601 Free Standing Floor Stand



Denotes the fixture is compatible with both the Z600 Wall Bay and Z601 Free Standing Floor Stands

Designed for Multi-Purpose Use

Below are examples of popular display options although due to the versatile nature of the corresponding parts, these stands have an endless amount of ways to display products.

Options:





Z600





Side View Examples







Example 1

- Parts List: Z611 x 4
- 7635 x 4

Z635

Example 2

- Parts List: Z611 x 3
- Z630 x 12





Example 3 Parts List: · Z610 x 2



ACCESSORIES & PARTS





Stepped Out Hanging

Shallow RSB 50cm





Sitting Mannequin-

150cm Tall



Water Base Pavement Sign 80cm x 119cm x 50.5cm Poster Size: A1



















Forward Hanging Arm L35cm







Standing Manneguin-190cm Tall



Forward Hanging Arm L22cm















Z580

Portwest







 $\boxed{1}$



Large Shelf L120cm x W38cm







Rail 50cm L50cm x W25cm















Portwest Wooden Jacket Hanger



Stand 18cm length x 15cm width x 45cm height







Portwest Mat Size: 202cm Length x 99cm wide



Z543

Display



Counter Top Stand 28cm high x 50cm wide x 25cm deep

Footwear Cardboard



Spectacle Display Box 35cm high x 33cm wide x 5cm deep















Z583

Large PVC Banner 100cm high







Z541

Portwest Large Bin











PORTWEST

Portwest Header Boards Small: 40cm height x 100cm wide Medium: 40cm height x

120cm wide Large: 40cm height x 10 125cm wide





Colour Guide

Kingsmill | Master Shades





Portwest Texo | Master Shades



Leisurewear | Master Shades



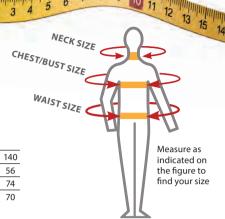
Size conversions

These size charts show body measurements and should be used as a guide when choosing the correct size. For example a person with a chest circumference of 108cm - 112cm would take a size L when choosing a jacket or coverall.



Men's Neck

	S	N	1	ı	L	XL	X	KL		3XL		4)	(L
Metric (cm)		37	38	39	41	42	43	44	46	47	48	50	51
Imperial (inches)		14.5	15	15.5	16	16.5	17	17.5	18	18.5	19	19.5	20





Men's Waist

	Х	S		5		N		L	Х	L	X	KL	3	KL	4XL			5XL	
Metric (cm)	68	72	76	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136	140
Imperial (inches)	26	28	30	32	33	34	36	38	40	41	42	44	46	47	48	50	52	54	56
Euro – DE, NL, BE	42	44	46	48		50	52	54	56		58	60	62		64/66	68	70	72	74
Euro – FR, ES, PT	34	36	38	40	42	44	46	48	50	52	54	56	58		60/62	64	66	68	70



Men's Chest

	X	XS		XS		!	5	- 1	VI	1	L		XL		X	KL	3	(L	4)	(L		5XL			6XL			7XL			8XL	
Metric (cm)	72	76	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136	140	144	148	152	156	160	164	168	172	176	180	184	188	192	196
Imperial (inches)	28	30	32	33	34	36	38	40	41	42	44	46	47	48	50	52	54	55	56	58	60	62	64	65	66	67	69	71	73	74	76	77
Euro	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68	70	72	74	76	78	80	82	84	86	88	90	92	94	96	98
Leisurewear	Leisurewear XS S					М				Х	L	X	KL		3XL																	



Ladies' Bust

		XS			S		VI	L		Х	L	X	XL	37	KL	4)	(L
Metric (cm)	72	76	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136
Imperial (inches)	28	30	32	33	34	36	38	40		42	44	46	47	48	50	52	54
Euro – DE, BE, NL, NO, SV, DK	32	34	36		38	40	42	44		46	48	50		52	54	56	58
Euro – FR, ES, PT	34	36	36/38		40	42	44	46/48		48	50	52		54	56	58	60
Italy – IT	36	38	40		42	44	46	46		50	52	54		56	58	60	62
UK				8	10	12	14	16		18	20	22	24		26	28	30
Leisurewear		XS			S	1	VI.	L	XL	2)	KL	3	KL	4)	KL		



Ladies' Waist

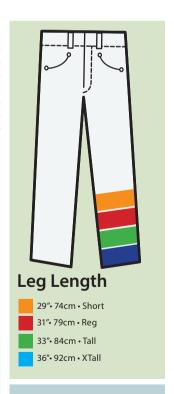
	XS		!	5	ı	Λ	ı		X	L		XXL		3)	(L		4XL	
Metric (cm)	60	64	68	72	76	80	84	88	92	96	100	104	108	112	116	120	124	128
Imperial (inches)	22	24	26	28	30	32	33	34	36	38	40	41	42	44	46	47	48	50
Euro – DE, BE, NL, NO, SV, DK	32/34	36	38	40		42	44	46	48	50	52		54	56	58	60	62	64
Euro – FR, ES, PT	34/36	38	40	42		44	46	48	50	52	54		56	58	60	62	64	66
Italy – IT	36/38	40	42	44		46	48	50	52	54	56		58	60	62	64	66	68
UK		6	8	10	12	14		16	18	20	22		24		26		28	

Note: Garment sizes vary depending on the style.

Footwear Size Chart

It is recommended to have your foot measured when purchasing footwear as there is no exact standard for converting shoe sizes.

			1																
UK Ladies Size	1	2	3	4	5	6	6.5	7	8	9									
US Ladies Size			5	6	7	8	8.5	9	10	11									
Euro Size	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52
UK Mens Size	1	2	3	4	5	6	6.5	7	8	9	10	10.5	11	12	13	14	15	16	17
US Mens Size			4	5	6	7	7.5	8	9	10	11	11.5	12	13	14	15	16	17	18





XXS	XS	s	М	L	XL	XXL	3XL	4XI
5	6	7	8	9	10	11	12	13

PRODUCT FEATURES



Indicates an improvement to the existing



8XL/XXS Indicates the size range of the product from smallest to largest size.



ANSI/ISEA Indicates the product is tested/ certified to the USA ANSI



CF CAT III

Indicates the product is CE marked as a Category 3 item for complex design.



New colour Indicates that a new colour/colours have been



New style This symbol indicates a new product has been added to the



Ladieswear This symbol indicates that the products have been designed specially for ladies with a flattering fit.



Multi-way Garment

This symbol indicates the garment is multifunctional and can be worn different ways.



European Flag This symbol indicates that the product is manufactured in the European Union.



ESD This symbol indicates that the product is suitable for use in ESD



Dual standard Indicates that the garment is certified to NFPA2112 and



Padded

This symbol indicates the garment is padded to trap the heat and increase warmth



Lined

This symbol indicates the garment is lined for added warmth and comfort



CE certified This symbol indicates conformity of essential health and

safety requirements as set out in European Directives



Detachable lining

This symbol indicates that the garment has detachable



Radio loop This symbol indicates that the garments have a radio loop

for easy attachment of a radio.



This symbol indicates that a mobile phone pocket is included in the garment



Internal tablet pocket

This symbol indicates that an internal tablet pocket is included in the garments which carry this symbol.



Concealed detachable hood

This symbol indicates that the garment comes with a detachable hood



This symbol indicates that garments have print/embroidery access.



Free spec cord

Free spec cord with styles showing this symbol.



This symbol indicates that the garment comes with a nondetachable hood.



Interactive garment

This symbol indicates zip-in fleece or vest feature to create a one-piece garment.



Knitting gauge This symbol denotes the knitting gauge of the fabric.



This symbol indicates the fabric has a UPF rating of 50+ so will block 98% of the UV rays which fall on the garment.



Two-way zipper
This symbol indicates that the zip can be opened from the top or bottom of the garment.



Multiple storage pockets

This symbol indicates that the garment is designed with multiple pockets.



UPF 35+

This symbol indicates the fabric has a UPF rating of 35+ so will block 97% of the UV rays which fall on the garment.



Reversible garment

This symbol indicates that garments are reversible.



Anti-Scratch

Surface coating intended to mitigate scratch effects on



This symbol indicates that the garment is unlined and is made using only the outer layer of fabric.



Breathable garment
This symbol indicates that the garment is made of a breathable, waterproof fabric.



Anti-Fog

Surface treatment which helps reducing fogging effects



This symbol indicates that the product has 2 layers - an outer and an inner layer.



Half elasticated waist

This symbol indicates a half elastic waistband which allows for all-day comfort for the wearer.



Lateral deformation

Optional test for safety helmets, it indicates the resistance to lateral compressions.



This symbol indicates that the garment has 3 layers - an outer, a mid and an inner layer.



Fully elasticated waistband This symbol indicates a fully elasticated waistband on the trouser which allows for all-day comfort for the wearer.

Optional test for safety helmets, it indicates the resistance to molten metals and hot solids projection.



Holster pockets



Knee pad pockets

Taped seams

waterproof seams.

Many of our products incorporate knee pad pockets. These garments have been developed to carry our range of ergonomically designed knee pads.



RIS symbol

This symbol indicates that the garment meets the rail industry standard for high visibility warning clothing.



Touchscreen Glove



This glove can be used with most mobile touchscreen



FR tape

Indicates that the garment has flame resistant reflective tape.



*Minimum requirement under the EN norm is 5 washes

Certified after 50x washes



Welded waterproof seams

This symbol indicates that the garment has high-frequency welded waterproof seams.

This symbol indicates that the garment has taped



Indicates that the garment has double-stitched,

Vending ready
This symbol indicates that this product has been individually packed for vending machines.

This symbol indicates compliance with EN ISO 20471 after





PRODUCT DETAIL SYMBOLS

Fabric

This symbol indicates garment fabric details

Contrast Fabric

This symbol indicates the garment contrast fabric

This symbol indicates the garment lining details

 γ

Wadding
This symbol indicates the garment wadding details

X-Colour

This symbol indicates the standard colours within that product range

THE Y

Y-Colour

This symbol indicates the deep dye colours within that product range

Z-Colour

This symbol indicates the very deep dye colours within that product range

Upper

This symbol indicates the material used in the upper of the product

Sole

This symbol indicates the material used in the sole of the product. The E code refers to the outsole design

PACK & CARTON QUANTITY



Carton Quantity This symbol indicates the

inner boxes.

quantity of products in a carton which do not have



Garment Hanger

This symbol indicates products are packed with a hanger and retail packaging for display in retail outlets. Ask the sales team for more



Retail Bag

symbol indicates that this packaging aids product presentation for retail sales. All other styles are packed in flat-pack plastic bags to keep items clean. All products have barcodes. Ask the sales team for more information.

Example 2

100 = Inner Box

500 = Mid Pack

3000 = Total Outer

Carton Quantity



Retail box

Indicates that the item is shipped with a retail box to aid product presentation for retail sales.



Retail Tag

This symbol indicates that this item is shipped with a retail tag to aid product presentation for retail

PACKING QUANTITIES

This indicates how many products are packed per box and carton. All of our products are sold one size and one colour per carton.

Packing Terms B = Inner Box

C = Outer Carton

P = Pallet

Unit of Sales (UOS)

This is the minimum order quantity of a product. Unless indicated otherwise the UOS is normally one piece or one pair.



Example 1

200 = Total Outer Carton Ouantity

Example 1 UOS=1

In this case the UOS =

Where pack symbols are coloured orange the UOS is greater than 1.



Example 2

UOS=3000

In this case the outer carton quantity is the UOS and is colour coded orange to show this. Ordering 1 unit = 3000 pieces when the order is placed



x30 = Total Outer Carton Quantity (300)

Example 3

Example 3 UOS=10

In this case the inner box is the UOS and is coloured orange to show this.



Example 4

x10 = The Number of Inner Boxes Per Mid Pack

Example 4 UOS=50

x6 = The Number of Mid Packs

Inner Boxes Per Carton (10x6 = 60)

Number of Individual Pieces Per

Carton (50x10x6 = 3000)

In this case the inner box is the UOS and is coloured orange to show this.

Examples of units of sale (UOS)

- 1 = Singles = Garments, specialist gloves sold in singles 2 = Pair = Footwear, most gloves
- B = Inner box = Disposable glove
- C = Carton = Biztex, Disposables, A800 gloves



1 = Singles



2 = Pair



B = Inner Box



C = Outer Carton



All styles marked green are new styles

~ (T =		T =			
2085 29	A185 547	A505 560	A730 505	AF83 188	B210 410	C071 342	C721 292	CS24 401	E061 141	FC03 450
2201 328	A195 533	A510 560	A735 505	AF84 189	B212 411	C073 319	C730 321	CT32 516	EP02 642	FC04 450
2202 329	A196 545	A511 561	A740 505	AF91 187	B220 411	C075 325	C733 321	CT45 511	EP04 643	FC10 469
2204 329	A197 544	A520 561	A745 498	AP01 549	B300 408	C078 324	C734 321	CT65 510	EP06 642	FC11 469
2205 34	A198 544	A521 558	A750 549	AP02 524	B302 409	C079 324	C737 342	CT67 508	EP07 643	FC12 461
2206 329	A199 545	A530 559	A751 549	AP30 523	B303 148	C099 344	C738 319	CT69 508	EP08 642	FC14 468
2207 329	A200 555	A531 559	A760 553	AP31 519	B304 149	C107 297	C774 322	CT90 509	EP16 643	FC15 436
2208 328	A209 557	A540 558	A761 499	AP32 518	B305 149	C276 159	C775 322	CV01 313	EP18 643	FC16 459
2209 32	A210 555	A590 539	A762 499	AP50 513	B306 148	C370 160	C776 323	CV02 313	EP20 642	FC17 433
2802 298	A219 557	A610 519	A780 550	AP52 517	B307 307	C374 160	C802 300	CV03 314	EP21 642	FC21 469
2852 33	A220 554	A611 514	A781 551	AP60 494	B308 148	C375 162	C803 305	CV04 314	EP30 642	FC25 423
2860 29	A225 554	A620 518	A790 552	AP62 524	B309 408	C376 160	C806 304	CV05 314	F180 394	FC44 468
2885 29	A229 557	A621 513	A800 521	AP70 534	B310 412	C377 160	C808 301	CV06 315	F205 393	FC52 433
A001 539	A230 555	A622 517	A801 492	AP80 523	B315 148	C387 287	C811 303	CV07 315	F250 145	FC53 433
A002 539	A245 548	A625 514	A802 492	AP81 512	B316 149	C394 155	C812 303	CV08 315	F282 338	FC56 425
A010 543	A250 556	A626 511	A803 492	AP90 495	B317 149	C395 155	C813 299	CV09 313	F285 395	FC57 431
A020 54	A260 556	A630 515	A810 494	AP91 495	B900 674	C405 163	C814 302	CV10 315	F300 145	FC58 425
A030 543	A270 556	A635 519	A812 490	AS10 311	B901 674	C464 124	C820 331	CV11 314	F301 145	FC59 427
A040 543	A271 556	A640 515	A813 490	AS11 311	B903 674	C465 111	C833 320	CW10 276	F330 395	FC60 432
A050 542	A280 548	A641 535	A814 491	AS20 310	B904 672	C466 109	C834 320	CW11 277	F374 160	FC61 432
A080 542	A290 552	A643 518	A820 491	AS21 310	B905 672	C467 110	C836 322	CW12 277	F400 392	FC63 443
A100 52	A300 537	A645 514	A827 496	B010 400	B907 675	C468 115	C837 342	D100 565	F401 393	FC64 443
A105 52	A302 538	A646 512	A835 496	B013 400	B908 675	C469 108	C838 318	D118 565	F414 397	FC65 442
A109 52	A310 530	A655 521	A845 496	B023 400	B909 675	C470 162	C851 330	D300 565	F433 394	FC66 443
A110 540	A315 531	A665 510	A880 538	B024 400	B910 672	C471 164	C852 330	D340 565	F438 379	FC67 442
A111 54	A319 530	A667 509	A881 493	B026 400	B912 673	C472 162	C859 294	DX440 16	F440 378	FC81 478
A112 540	A320 531	A688 515	A882 493	B027 661	B916 673	C473 164	C865 331	DX441 17	F441 378	FC82 478
A113 540	A330 537	A689 516	A900 563	B028 661	BIZ1 226	C474 163	C875 296	DX449 16	F465 384	FC84 478
A115 54	A340 526	A690 516	A905 563	B029 661	BIZ2 228	C475 163	C881 304	DX460 14	F474 165	FC86 478
A120 53	A350 528	A691 516	A910 563	B030 661	BIZ4 231	C476 159	C887 287	DX470 18	F476 165	FC87 478
A121 53	A351 528	A700 504	A915 563	B031 400	BIZ5 227	C481 162	C890 299	DX471 18	F477 307	FC88 478
A129 53	A352 529	A710 504	A925 563	B120 404	BIZ6 232	C484 163	CH10 309	DX472 19	F813 306	FC89 478
A130 54	A353 529	A720 504	A930 562	B121 404	BIZ7 225	C494 161	CH11 309	DX474 15	FA10 670	FC90 478
A135 52	A354 529	A721 503	AC01 520	B123 404	BT10 668	C496 161	CH12 308	DX480 19	FA11 670	FC94 479
A140 546	A360 534	A722 503	AC05 520	B131 403	BZ11 232	C497 161	CR10 295	E040 144	FA12 670	FC96 479
A143 54	A400 536	A723 500	AC10 520	B133 403	BZ12 232	C565 133	CR12 295	E041 143	FA21 671	FC97 479
A145 54	A427 536	A724 503	AC20 520	B151 402	BZ13 229	C600 327	CS10 407	E042 140	FA22 671	FD01 424
A146 546		A725 502	AF22 186	B153 402	BZ14 229	C676 323	CS11 407	E043 141	FA23 671	FD02 424
A150 52		A726 501	AF50 189	B175 411	BZ30 228	C701 290	CS12 406	E044 144	FB30 251	FD09 429
A171 538	A450 548	A727 500	AF53 184	B185 411	BZ31 231	C703 291	CS20 401	E046 141	FB31 251	FD10 428
A174 520	A500 560	A728 501	AF73 185	B195 412	C030 233	C711 293	CS21 401	E049 139	FC01 451	FD11 429
A175 520	A501 561	A729 502	AF82 188	B209 339	C070 325	C720 258	CS23 401	E052 132	FC02 451	FD15 428

FD17 454	FP49 597	FR31 196	FR98 235	FW29 460	FW95 471	IW10 644	KS63 161	P200 608	PA04 666	PS04 614
FD85 426	FP50 593	FR35 222	FT12 458	FW31 445	G456 107	IW30 644	KX340 48	P201 608	PA06 666	PS05 615
FD90 470	FP51 593	FR36 222	FT13 458	FW32 445	G465 106	IW40 644	KX341 47	P203 608	PA08 635	PS06 615
FD95 470	FP52 593	FR37 223	FT15 434	FW33 440	G470 107	IW50 644	L440 377	P209 608	PA10 635	PS07 615
FF50 208	FP53 593	FR38 223	FT16 421	FW34 441	G475 107	IW90 644	L450 371	P220 608	PA13 620	PS09 612
FL02 477	FP54 597	FR41 249	FT17 421	FW35 453	G476 107	JN14 166	L470 156	P223 608	PA30 611	PS11 612
FP01 591	FP55 592	FR43 249	FT25 437	FW36 435	GL10 399	JN15 166	L474 157	P250 608	PA31 611	PS12 612
FP02 591	FP56 592	FR46 248	FT35 436	FW39 346	GL11 399	KIT10 676	L476 156	P251 608	PA44 634	PS16 617
FP05 591	FP62 598	FR47 248	FT36 423	FW40 475	GL12 399	KIT20 676	LJ20 669	P271 608	PA45 634	PS18 613
FP08 590	FP63 598	FR50 209	FT37 422	FW41 347	GL13 399	KIT30 676	LW12 340	P291 608	PA47 634	PS21 623
FP10 589	FP64 598	FR51 333	FT41 347	FW42 438	GL14 399	KIT40 677	LW13 341	P301 607	PA48 634	PS29 622
FP11 590	FP65 598	FR52 213	FT49 347	FW43 467	GL16 399	KIT50 677	LW15 341	P303 607	PA49 634	PS30 620
FP12 590	FP66 599	FR53 213	FT50 435	FW44 467	H440 126	KIT60 677	LW16 341	P304 607	PA50 662	PS32 618
FP13 590	FP67 599	FR55 214	FT54 422	FW45 472	H441 126	KN10 652	LW20 340	P305 607	PA54 663	PS33 619
FP14 589	FP68 599	FR56 215	FT62 450	FW46 449	H442 127	KN18 653	LW30 345	P309 607	PA55 634	PS34 619
FP15 588	FP71 586	FR57 215	FT63 439	FW47 449	H443 125	KN20 652	LW56 343	P351 607	PA56 665	PS40 641
FP17 589	FP72 586	FR58 212	FT64 439	FW48 447	H444 125	KN30 653	LW63 343	P371 607	PA58 635	PS41 640
FP18 588	FP73 587	FR59 212	FW01 439	FW51 464	H445 127	KN40 652	LW70 334	P391 607	PA60 665	PS42 639
FP19 588	FP74 587	FR60 206	FW02 444	FW57 430	HA10 400	KN50 653	LW71 335	P410 605	PA61 663	PS44 640
FP20 594	FP75 587	FR61 204	FW03 466	FW58 475	HA13 401	KN90 653	LW72 335	P420 604	PA63 662	PS45 639
FP21 594	FP98 597	FR62 205	FW04 467	FW59 438	HA14 400	KN91 653	LW97 345	P430 604	PA64 662	PS46 640
FP22 594	FP99 597	FR63 207	FW05 461	FW60 444	HA18 400	KN93 653	MT50 659	P500 603	PA65 664	PS47 639
FP23 592	FR01 202	FR66 218	FW06 460	FW61 444	HB10 167	KP05 657	MT51 659	P516 602	PA66 664	PS48 641
FP24 594	FR02 202	FR67 219	FW07 455	FW63 440	HB11 167	KP10 654	MT52 659	P900 605	PA67 663	PS50 633
FP25 592	FR03 199	FR68 218	FW08 463	FW64 440	HF50 167	KP15 657	MV25 192	P902 603	PA68 664	PS51 633
FP26 594	FR06 221	FR69 230	FW09 463	FW65 457	HV03 667	KP20 655	MV26 192	P906 602	PA69 662	PS52 632
FP27 596	FR07 221	FR71 203	FW10 462	FW66 430	HV04 667	KP30 655	MV27 193	P920 605	PA70 660	PS53 627
FP28 596	FR08 220	FR72 196	FW11 466	FW67 475	HV05 666	KP40 655	MV28 194	P921 603	PA72 666	PS54 630
FP29 596	FR09 201	FR74 195	FW12 459	FW69 438	HV07 667	KP44 656	MV29 191	P926 602	PA75 663	PS55 630
FP30 596	FR10 199	FR75 203	FW13 460	FW71 473	HV08 667	KP50 654	MV35 190	P940 605	PA78 665	PS57 633
FP32 596	FR11 198	FR76 195	FW14 462	FW74 473	HV09 667	KP55 656	MV36 190	P941 603	PA80 665	PS58 624
FP33 596	FR12 199	FR77 197	FW15 464	FW75 473	HV10 668	KS12 286	MV46 193	P946 602	PA91 635	PS59 636
FP34 597	FR14 198	FR78 239	FW16 452	FW80 446	HV12 660	KS13 292	MV70 236	P950 605	PA99 668	PS63 627
FP35 596	FR18 201	FR79 239	FW17 452	FW81 446	HV20 669	KS14 257	MV71 237	P952 603	PB10 580	PS73 627
FP36 596	FR19 201	FR80 207	FW19 474	FW82 447	HV21 669	KS15 257	MV72 238	P956 602	PC55 631	PS90 625
FP40 595	FR20 201	FR81 200	FW20 474	FW83 448	HV22 669	KS18 259	MV91 191	P970 605	PG54 631	PS91 625
FP41 595	FR21 211	FR85 203	FW21 463	FW84 472	HV50 167	KS31 409	MX28 194	P971 603	PJ10 283	PV50 629
FP42 595	FR25 216	FR89 230	FW22 455	FW85 456	HV55 167	KS32 409	P005 609	P976 602	PJ20 282	PV54 629
FP44 597	FR26 217	FR90 224	FW23 465	FW86 456	HV56 167	KS51 278	P100 609	PA00 603	PJ50 138	PV60 629
FP45 597	FR27 217	FR92 224	FW24 465	FW88 448	ID10 635	KS54 279	P101 609	PA01 611	PJ52 139	PV64 629
FP46 597	FR28 210	FR93 219	FW25 464	FW90 474	ID12 635	KS55 278	P108 609	PA02 611	PR32 618	PV74 632
FP48 595	FR30 200	FR96 197	FW26 465	FW94 471	ID20 167	KS56 279	P153 609	PA03 627	PS03 620	PW11 613

~ 4				T (T =	T =		T =		
PW13 616	PW50 633	RT47 142	S350 372	S475 164	S556 367	S791 280	SK23 477	SW20 234	TK54 391	Z534 681
PW14 614	PW51 632	RT48 143	S351 372	S476 158	S560 398	S794 326	SK24 476	SW32 234	TX10 260	Z535 681
PW15 614	PW53 634	RT49 142	S360 334	S477 150	S561 382	S795 327	SK26 476	SW33 234	TX11 261	Z541 681
PW17 617	PW54 630	RT50 129	S363 113	S478 154	S562 381	S796 327	SK27 476	SW34 234	TX12 262	Z543 681
PW18 613	PW55 630	RT51 131	S365 112	S479 150	S563 380	S810 280	SK33 477	T180 62	TX14 264	Z550 681
PW20 623	PW56 634	RT60 93	S376 159	S480 120	S570 365	S816 301	SK34 476	T181 63	TX15 263	Z551 681
PW21 623	PW58 624	RT61 94	S378 154	S481 385	S571 336	S817 281	SM10 649	T184 62	TX16 267	Z580 681
PW22 623	PW59 637	RT62 92	S388 95	S482 385	S578 151	S827 281	SM15 649	T185 63	TX17 267	Z583 681
PW24 622	PW60 621	RT63 93	S410 397	S484 385	S579 151	S837 326	SM20 649	T400 54	TX18 266	Z587 681
PW25 622	PW65 621	S068 325	S412 398	S485 118	S585 405	S839 326	SM30 649	T402 55	TX20 265	Z591 681
PW26 622	PW66 621	S101 413	S413 398	S486 120	S590 85	S840 327	SM31 648	T500 57	TX22 265	Z600 680
PW30 620	PW68 621	S102 413	S414 397	S487 94	S591 86	S841 327	SM33 648	T501 58	TX30 382	Z601 680
PW301 72	PW69 637	S103 413	S415 396	S488 95	S592 87	S843 327	SM40 651	T601 71	TX32 274	Z610 681
PW31 617	PW79 637	S104 413	S418 396	S489 118	S597 87	S845 327	SM45 651	T602 70	TX33 273	Z611 681
PW32 618	PW80 668	S107 413	S424 147	S490 128	S600 352	S849 326	SM50 651	T603 68	TX36 275	Z612 681
PW33 619	PW89 637	S108 413	S425 146	S491 128	S601 353	S855 326	SM60 651	T620 66	TX39 275	Z613 681
PW34 619	PW90 624	S117 413	S426 90	S493 130	S602 353	S862 285	SM61 650	T701 31	TX40 268	Z620 681
PW340 59	PW91 624	S118 413	S427 88	S495 131	S665 395	S885 294	SM63 650	T702 33	TX45 268	Z621 681
PW342 53	PW92 624	S156 656	S428 147	S496 129	S686 121	S887 284	SM70 647	T703 29	TX50 136	Z622 681
PW343 61	PW93 624	S160 123	S429 146	S497 131	S687 344	S889 285	SM75 647	T704 34	TX51 136	Z630 681
PW344 60	PW94 624	S161 124	S431 386	S498 130	S710 413	S891 293	SM80 647	T710 35	TX52 137	Z635 681
PW345 73	PW96 624	S162 122	S433 387	S503 358	S760 91	S894 326	SM90 647	T720 35	TX55 137	Z636 681
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PW347 72	PW98 631	S170 154	S435 388	S507 359	S766 97	S896 327	SP01 657	T750 37	TX61 271	Z643 681
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PW371 56	RT27 89	S231 289	S453 370	S534 383	S775 244	S932 297	ST42 578	T900 667	VA310 497	
PW374 61	RT30 102	S232 288	S460 102	S535 383	S776 242	S934 297	ST43 579	TB02 673	VA350 497	
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PW40 641	RT34 92	S266 117	S463 116	S543 356	S780 243	SK10 477	ST47 579	TK20 390	Z456 681	
PW41 640	RT40 144	S267 119	S464 114	S544 357	S781 243	SK11 477	ST50 573	TK40 390	Z457 681	
PW42 639	RT42 140	S271 152	S466 105	S545 338	S782 242	SK12 477	ST60 575	TK41 337	Z465 681	
PW43 640	RT43 140	S277 152	S467 104	S546 354	S783 247	SK13 477	ST70 577	TK50 390	Z529 681	
PW45 640	RT44 144	S278 153	S468 100	S547 355	S785 245	SK18 477	ST80 572	TK51 396	Z530 681	
PW47 639	RT45 143	S279 152	S469 119	S553 366	S787 286	SK20 201	ST85 573	TK52 391	Z531 681	
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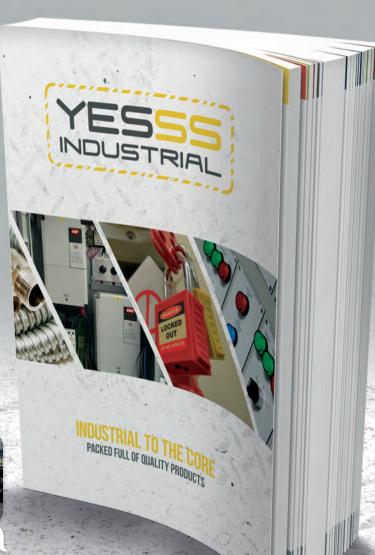
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