

# armeg

# Technical Data Sheet

## SBC COBALT

**Drill easy fix access holes in solid boards in under a minute**

### USER INSTRUCTIONS

- Wear safety goggles, safety gloves, ear defenders and dust mask when drilling.
- Use correct arbour for your machine type (SDS plus or hexagon shank).
- SBC is for use in flooring grade chipboard up to 22mm thick. Not recommended for use in floorboards.
- Do not use with hammer action.
- As with all large holesaws it is recommended to use a machine with a slipping clutch.
- Recommended speed is 900 r.p.m.
- Use forward rotation only, not reverse.
- Avoid nails, screws etc.
- It is recommended to use a plumbing/electrical location device to check for services in area to be drilled.
- Fit correct arbour for your machine to SBC by screwing in as far as it will go, then backing off just enough to line arbour pins up with holes in SBC. Turn knurled ring on arbour to locate pins into SBC.
- Drill board using downwards pressure, keep SBC perpendicular to surface. Full depth is achieved when the stop ring forms a score on the board.
- Remove waste section of flooring from SBC before commencing another hole.
- Under floor work can now be carried out through the formed hole.
- The plastic cap should be used to plug holes.
- It is not necessary to use any adhesive with the cap. The rebate and floor covering will hold in position. Repeat access is then very easy.



### OPERATIONAL SPEED CHART

Diameter Size mm	Recommended RPM
111mm	900
127mm	900

### MATERIAL RECOMMENDATIONS

SBC is most suitable for use in chipboard flooring up to 22mm thick.

### SBC 111mm / 127mm PLUG

Material: ABS Plastic  
Impact strength: 18-20kg / cm<sup>2</sup>  
Softening point: 93-118°C  
Fire rating: UL94 HB

### TECH TIP

When using in waterproof boards, if it is required to maintain the waterproof integrity of the board, it is advisable to seal around the edges of the rebated cap with silicone sealant or similar.

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Use in power tools  
with a 3 jaw chuck  
10 & 13mm when  
used with  
relevant adaptor



Use in SDS Plus  
power tools when  
used with relevant  
adaptor

**850W+**

Ideal machines will  
have:  
850w Slipping clutch



Wear eye  
protection



Wear hearing  
protection



Wear a face mask



Wear hand  
protection