

## PRODUCT DATA SHEET

# EVERBUILD® MAMMOTH® SPRAY ADHESIVE

### SPRAYABLE HEAVY DUTY ADHESIVE

#### PRODUCT DESCRIPTION

EVERBUILD® MAMMOTH® SPRAY ADHESIVE is sprayable heavy duty glue which fixes PU and foam backed carpets, carpet tiles, underlay, paper felt and cork to most common substrates.

#### USES

- Fixing most common types of PU and foam backed carpets to most common surfaces.
- Fixing carpet tiles.
- Bonding metals to most surfaces.
- Bonds rubber, most plastics and leather.
- As a general purpose household/hobby adhesive.

#### CHARACTERISTICS / ADVANTAGES

- Good adhesion - fast rate of tack development.
- Ease of use - no messy spreading/clean up.
- Time saving- easier and quicker than most trowel/spreader-applied adhesives.
- Foaming formula - gives low soak in into most substrates.
- Halogen and CFC Free.
- Repositionable.

Flash Point	-40°C
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#### PRODUCT INFORMATION

Chemical Base	Synthetic rubber/resin
Packaging	500ml aerosol
Colour	Yellow/amber
Shelf Life	Shelf life 12 months from date of manufacture
Storage Conditions	Store in original unopened containers between 5°C and 25°C. Store as flammable liquid.
Solid content by weight	10 - 20%
Yield	120 – 250ml/m <sup>2</sup>
Tack Free Time	2 - 5 mins

## APPLICATION INSTRUCTIONS

### SUBSTRATE PREPARATION

The surfaces to be glued should be clean and free from dust, grease and other contaminants. Materials should be stored in a warm environment prior to bonding to avoid chilling of the glue line, which leads to extended setting times.

### APPLICATION METHOD / TOOLS

Shake the can well before use.

Select the fan width by turning the nozzle to the desired position. Spray adhesive from 15 to 20 cm (6-8 inches) away onto one or both surfaces, depending on the type of surface/strength of bond required.

### STRONG BONDING

Apply 1-3 coats (depending on strength required) to both surfaces. Allow solvent to evaporate (30 seconds) and apply extra coats. Following the last coat allow 2-3 minutes to dry and press surfaces together from centre outwards.

### TEMPORARY REPOSITIONABLE BONDING:

Spray on one surface only and allow to dry for 2-3 minutes before bonding. Excess adhesive can be removed with STICK 2 CONTACT ADHESIVE THINNER AND CLEANER or EVERBUILD DUAL PURPOSE FOAM CLEANER. To prevent spray nozzle from blocking, at the end of each day, turn can upside down and press nozzle until spray is clear of adhesive.

The newly bonded materials should not be subjected to extreme temperature changes for 3 to 4 days after bonding. Avoid further fabrication until the adhesive has fully cured ~10 to 15 minutes.

## VALUE BASE

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

## ECOLOGY, HEALTH AND SAFETY

Consult MSDS for full list of hazards.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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